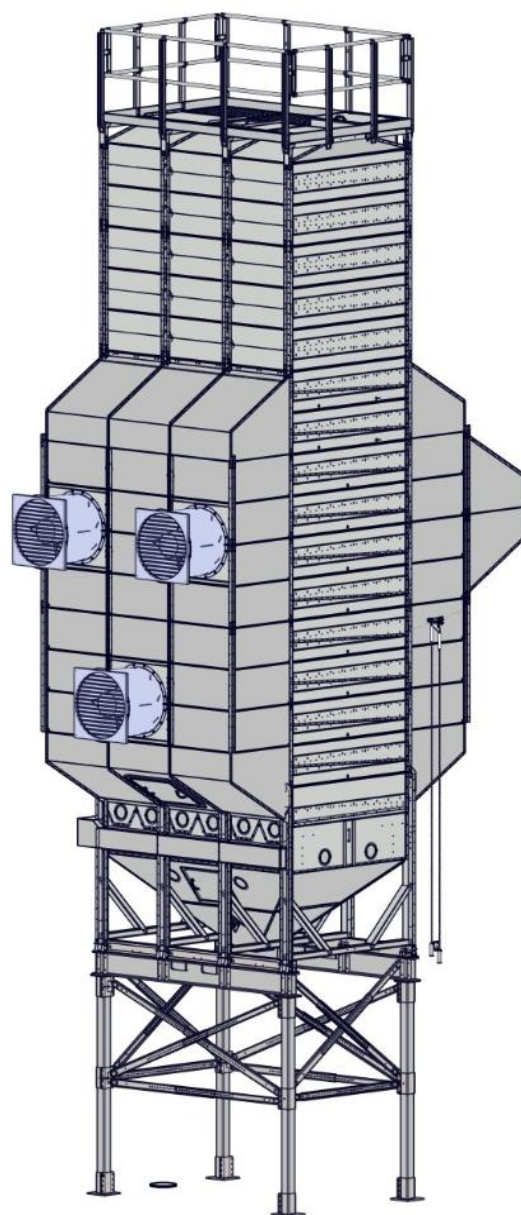


KUIVURIKONEISTO S/M/C DRYER MACHINERY S/M/C

VARAOSAKIRJA SPARE PART BOOK



ALKUPERÄISET OHJEET / ORIGINAL INSTRUCTIONS

ID: D03898
REV: C

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1. ALKUSANAT / FOREWORD

Tämä ohje sisältää S/M/C kuivurikoneistojen varaosakirjan.

Pidä tämä ohje saatavilla ja tutustu siihen uuden henkilöstön kanssa. Jos tarvitset lisätietoja tai apua, ota yhteyttä jälleenmyyjääsi tai Mepu Oy huoltoon.

This manual contains the S/M/C dryer machinery spare part book.

Keep this Manual at hand, and review it always with any new employees. If you need additional information or help, please contact your machine dealer or Mepu Oy service.

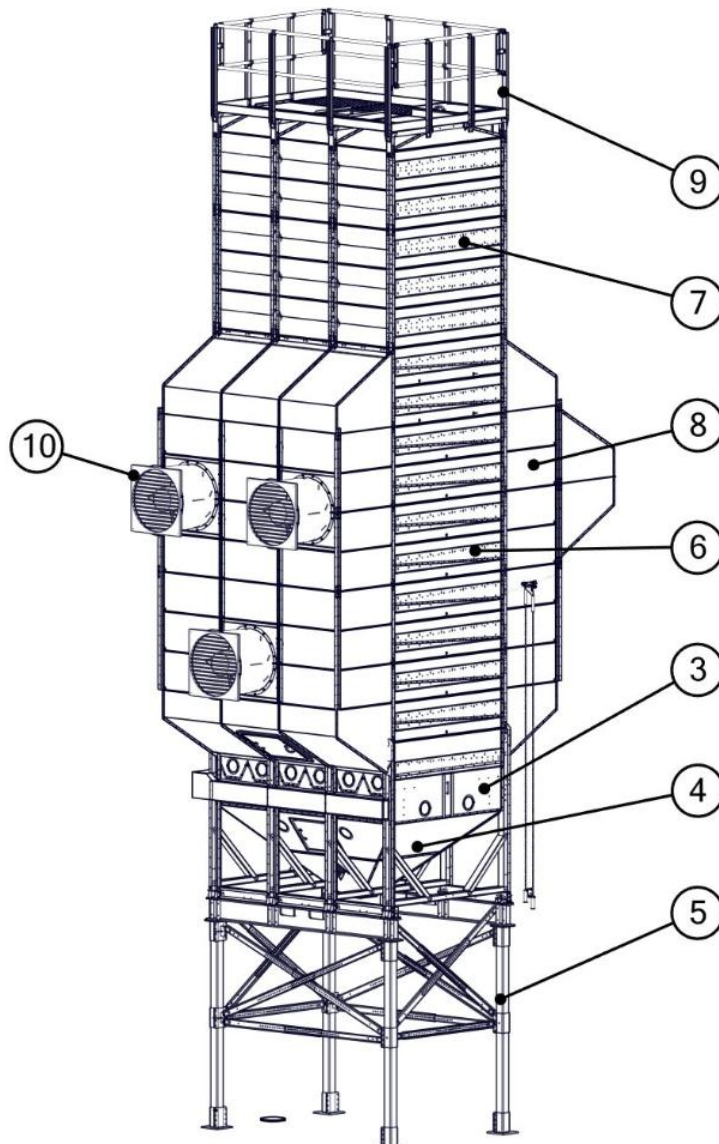
2. Kuivurikoneisto / Dryer machinery

Kuivurikoneisto on jaettu osiin alla olevan kuvan numeroinnin mukaisesti. Tämän ohjeen osaluettelosta löytyvät vastaavat numerot ja niiden alta kuhunkin osaan kuuluvat kokoonpanot.

Katso kuivuritoimituksen mukana tullut kuivurikoneiston piirustus ja sieltä osaluettelo, josta selviää mitkä kokoonpanot kuuluvat toimitettuun koneistoon.

Dryer machinery has been divided into sections according to numbering below. From the contents of this document you can find the corresponding numbers and below those the assemblies that belong to each section.

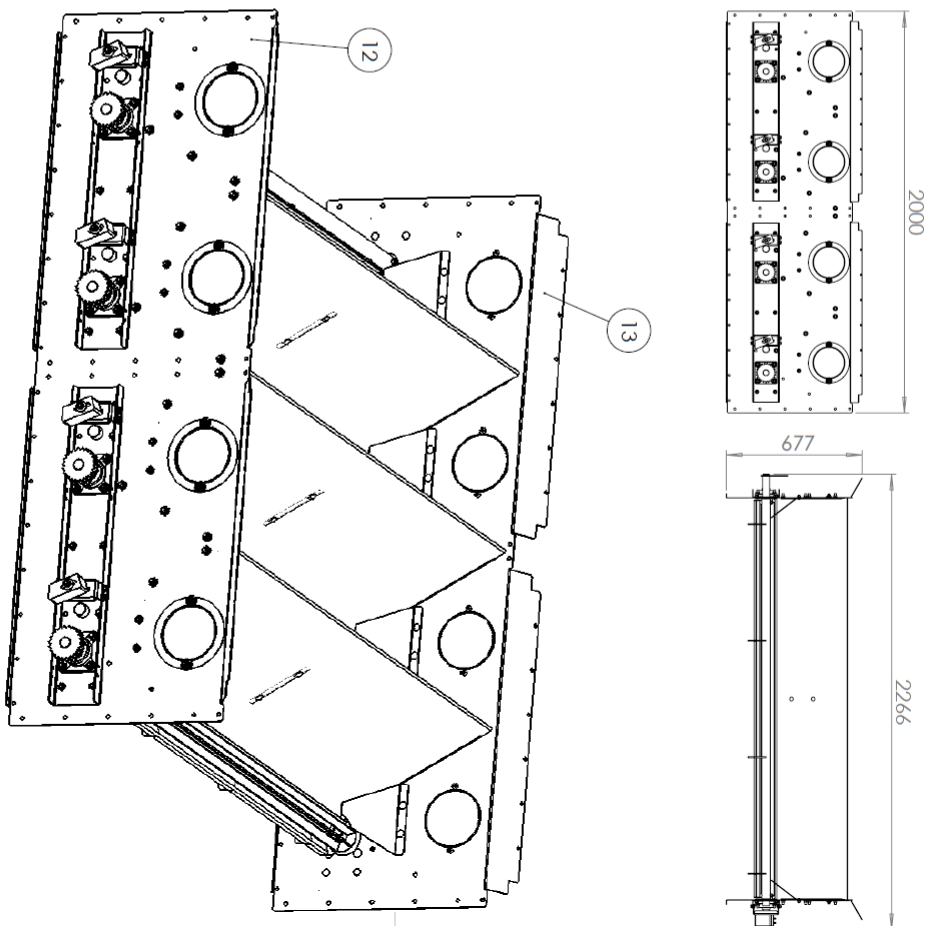
Find the dryer machinery drawing from the documents of the delivery. In the BOM of the drawing you can find the assemblies that are included in the delivery.



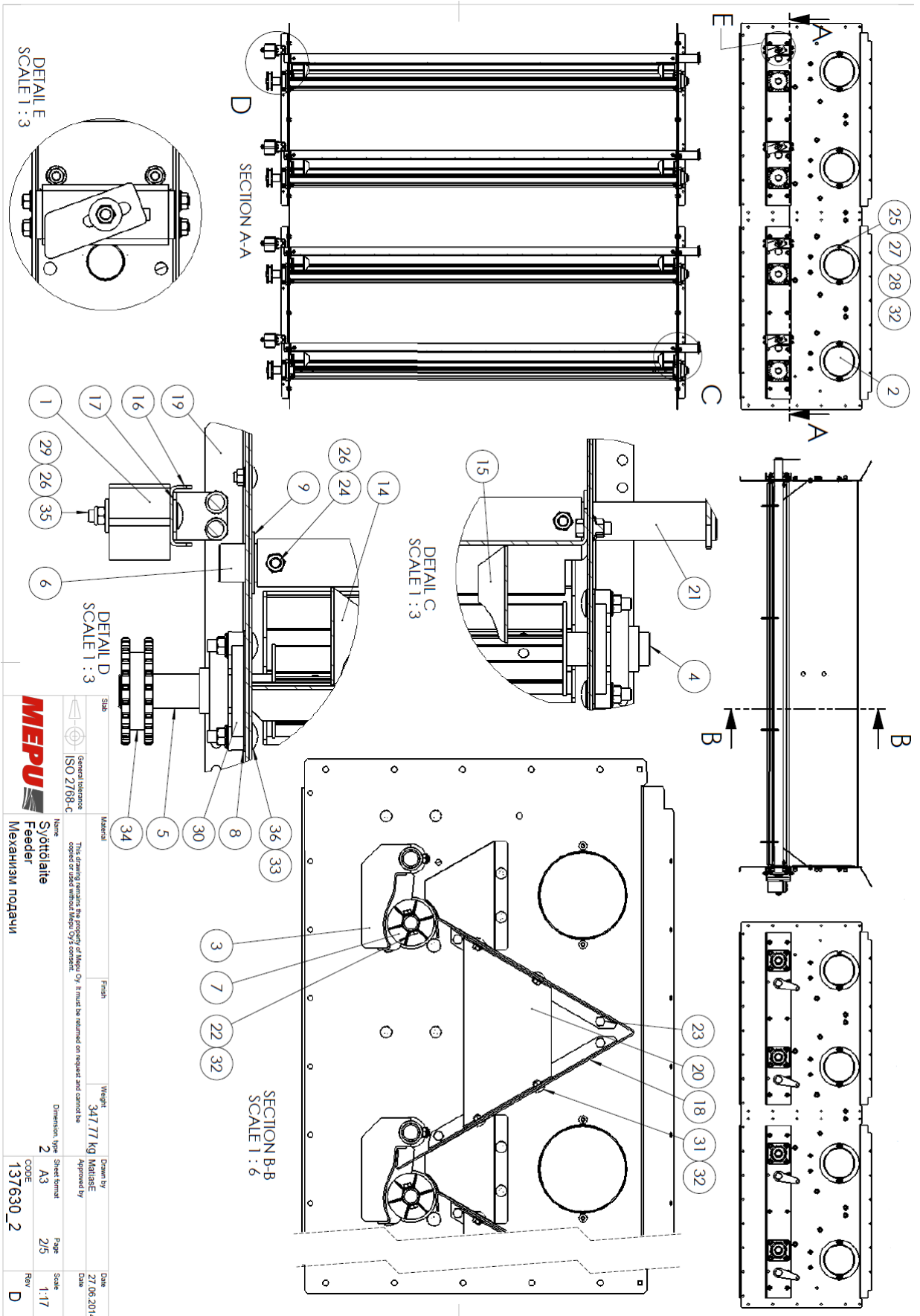
3. SYÖTTÖLAITE / METERING DEVICE

3.1. 137630_2

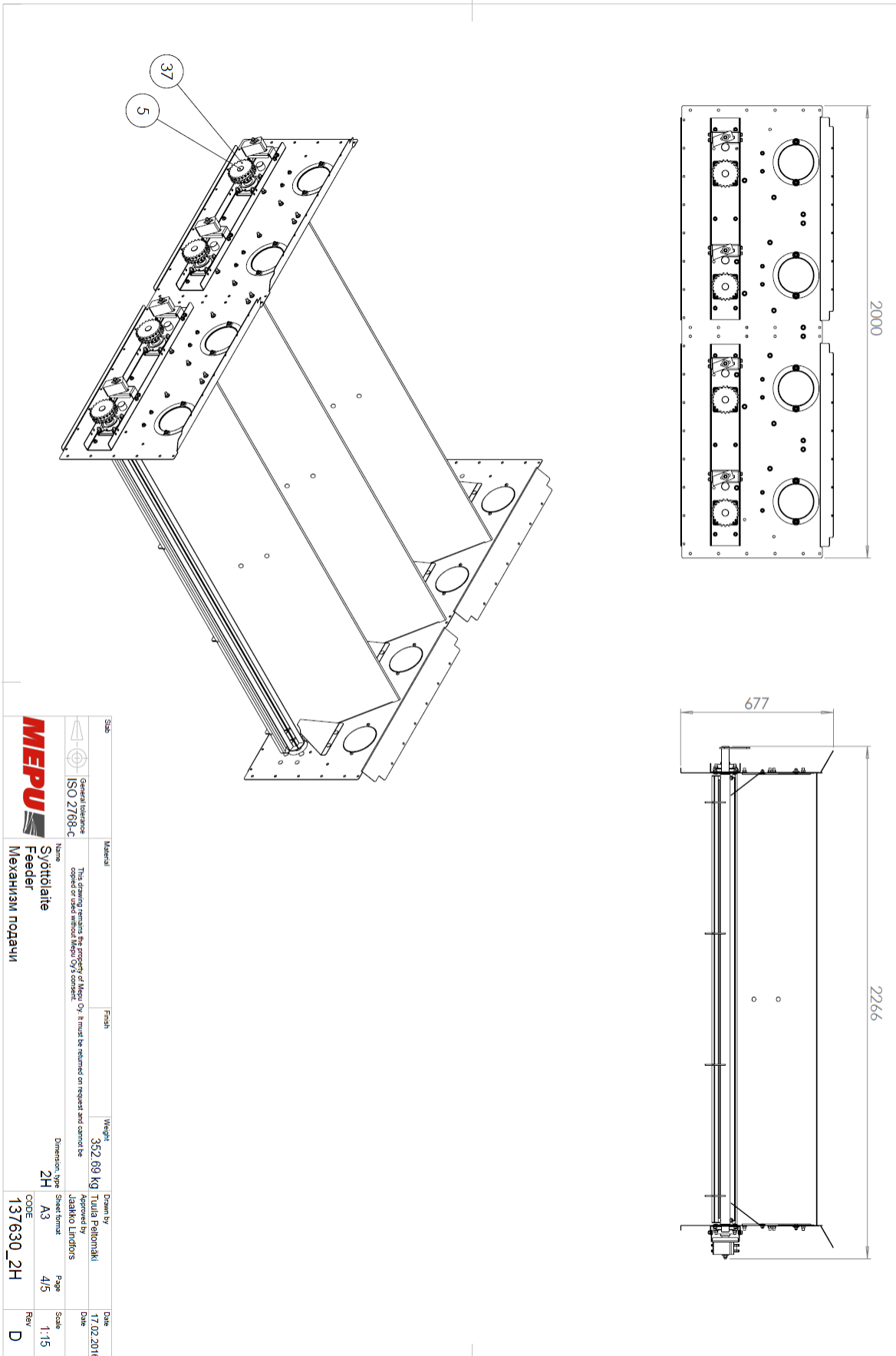
POS	CODE	ZI/QTY	ZH/QTY	ZI/QTY	ZH/QTY	Nimitys	Description	По русски	Type
1	100701	4	4	6	6	Keuhkukittin	Chain tensioner	Натяжителя цепи	Erohdstift
2	137162	8	8	12	12	Luukku	Hatch	Заслонка	
3	137345	4	4	6	6	Pohjalukku	Bottom hatch		
4	137356	4	4	6	6	Akseli	Axle	Вал	
5	137361	4	4	6	6	Akseli	Axle	Вал	
6	137382	4	4	6	6	Akseli	Axle	Вал	
7	137383	4	4	6	6	Telo	Roller	Вал	
8	137384	8	8	12	12	Levy	Plate	Пластина	
9	137486	8	8	12	12	Levy	Plate	Пластина	
10	137533	-	-	1	1	Levy	Plate	Пластина	
11	137639PK	-	-	1	1	Levy	Plate	Пластина	
12	137634	1	1	-	-	Levy	Plate	Пластина	
13	137634PK	1	1	1	1	Levy	Plate	Пластина	
14	137640	4	4	6	6	Levy	Plate	Пластина	
15	137640PK	4	4	6	6	Levy	Plate	Пластина	
16	137641	4	4	6	6	Kannike	Bracket	Кронштейн	
17	137642	4	4	6	6	Levy	Plate	Пластина	
18	137643	3	3	5	5	Horilevy	Crest plate	Гребень	
19	137643	4	4	6	6	Levy	Plate	Пластина	
20	137665	3	3	5	5	Tullelevy	Support plate	Опорная пластина	
21	138160	4	4	6	6	Kampi	Crank	Кривошип	
22	910078	16	16	24	24	Kuulipuuvi	Hex bolt	Bolt	M8x40
23	910097	36	36	60	60	Kuulipuuvi	Hex bolt	Bolt	M10x25
24	912094	8	8	12	12	Kuulipuuvi	Hexagon socket screw	Bolt с углублением	M10x55 12.9
25	912279	16	16	24	24	Kuulipuuvi	Domed hex socket screw	Bolt с 6-ти-гр. углубл.	M8x20
26	920026	12	12	18	18	Lukitusruuvi	Hexagon Lock Nut	Сторонний Гайка	M10
27	920054	16	16	24	24	Kuulipuuvi Matidia	Hexagon Nut Low	Гайка присаженная	M8
28	921070	16	16	24	24	Kuulipuulevy	Cup head washer	Шайба вогнутая	D30/9
29	921076	4	4	6	6	Aksivatti	Washer	Шайба	30-10
30	923549	8	8	12	12	Laakeri/akseli	Beefing unit	подшипниковый узел	UCF206
31	923644	48	48	104	104	Lukitusruuvi matidia	Square bolt low	плашадка Bolt низкий	M8x16
32	923645	100	100	152	152	Lapparuuvi	Hex Flange Nut	Гайка с фланцем	M8
33	923711	48	48	108	108	Lapparuuvi	Hex Flange Nut	Гайка с фланцем	M10
34	923717	4	-	6	-	Keuhkuväsa	Chain wheel	Звездочка	1/2" x 5/16"
35	923766	4	4	6	6	Lukitusruuvi	Square bolt	плашадка Bolt	M10x80
36	923771	32	32	48	48	Kuulipuuvi	Square bolt	плашадка Bolt	M10x40
37	923841	-	4	-	6	Keuhkuväsa	Chain wheel		108-5/8" M10x15 ISO L2-23/23
38	923866	4	4	6	6	Pidätinruuvi	Socket set screw	установочный винт	M10x15 ISO 4225



	Name Syöttölaite Feeder Механизм подачи	Weight 347.77 kg	Drawn by Maitase	Date 27.06.2014
General tolerance ISO 2768-C	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Dimension, type 2 A3	Sheet format A3	Date
Scale 1:22	Page 1/5	CODE 137630_2	Rev D	Date

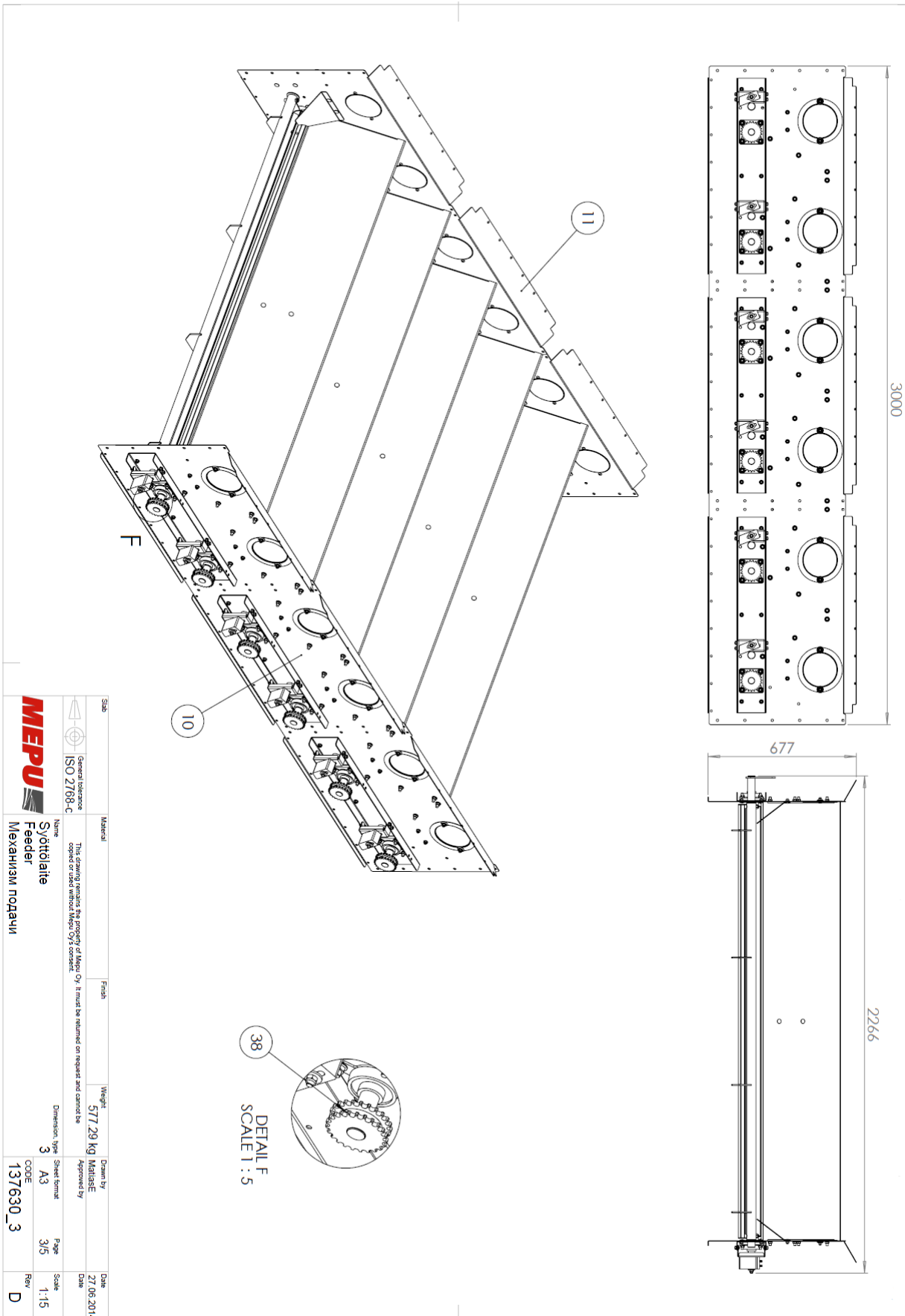


3.2. 137630_2H



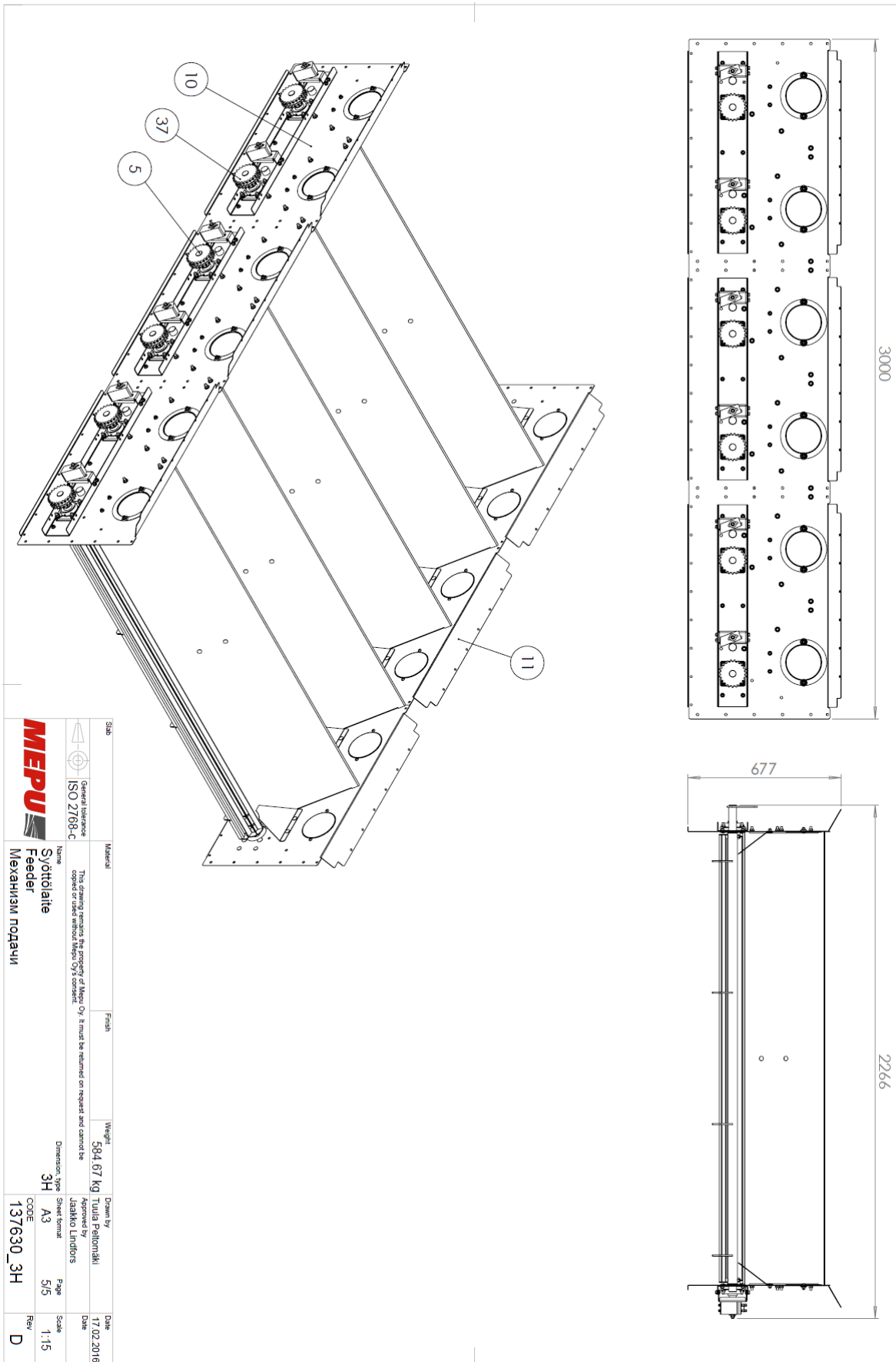
Sub	Material	Finish	Weight	Drawn by	Date
ISO 2768-C			352.69 kg	Tuula Pellonmäki	17.02.2016
General tolerance					
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name					
Sytölaite					
Feeder					
Механизм подачи					
Dimension type					
2H					
Sheet format					
A3					
Page					
4/5					
Scale					
1:1.5					
CODE					
137630_2H					
Rev					
D					

3.3. 137630_3

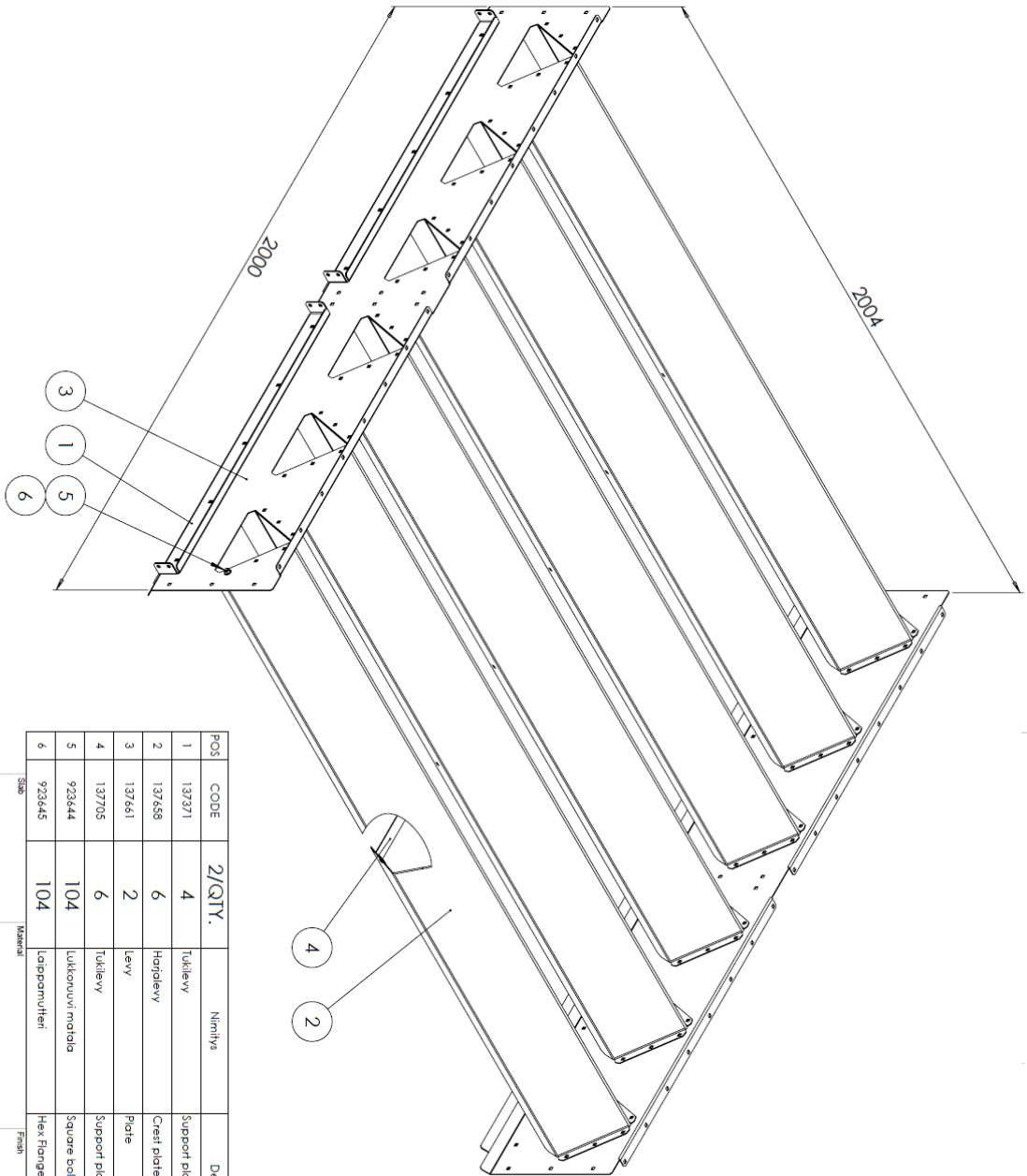


	Sub: General tolerance ISO 2768-C Name: Syötölaite Feeder Механизм подачи Material: This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent. Weight: 577.29 kg Dimension type: 3 CODE: 137630_3	Drawn by: MALLISE Date: 27.05.2014
Finish:	Sheet format: A3 Page: 3/5 Scale: 1:15	Date:

3.4. 137630_3H



3.5. 137656_2



POS	CODE	Z/QTY.	Nimitys	Description	По русски	Type
1	137371	4	Tukilevy	Support plate	Опорная пластина	
2	137458	6	Horplevy	Crest plate	Гребень	
3	137461	2	Levy	Plate	Пластина	
4	137705	6	Tukilevy	Support plate	Опорная пластина	
5	923844	104	Lukkorivut' platata	Square bolt low	квадрат болт низкий	M8x16
6	923845	104	Lopramutten	Hex Flange Nut	Гайка с фланцем	M8

General tolerance ISO 2768-C

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

Name: **Куйваскенно**
Drying cell
Шахта сушильная

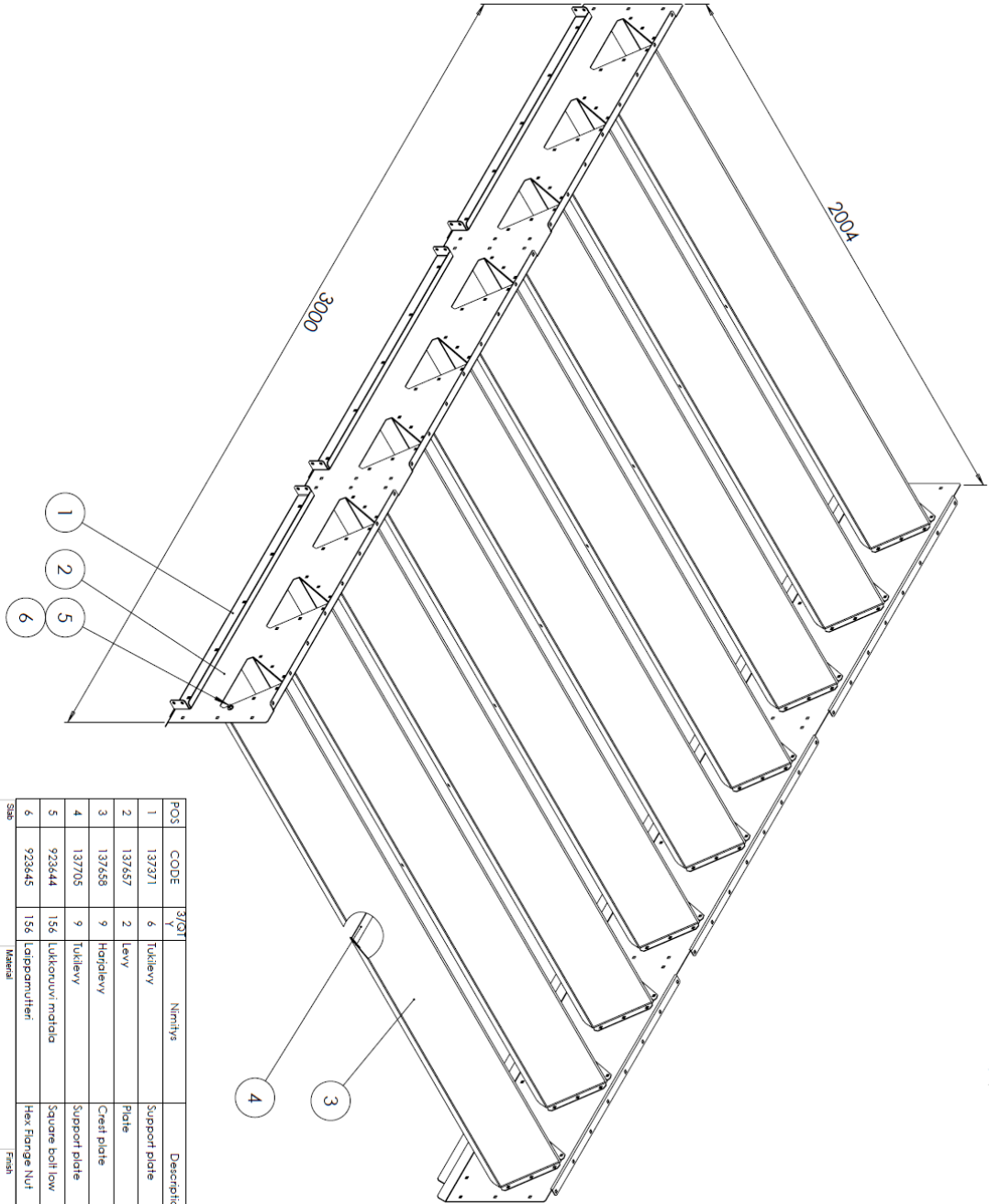
MEPU logo

Dimension, type: A3
Sheet format: A3
Page: 1/2
Scale: 1:10

Weight: 129,57 kg
Material: Maltase
Drawn by: Maltase
Date: 11.07.2014

CODE: 137656_2
Rev: A

3.6. 137656_3



POS	CODE	З/ОТ	Y	Nimitya	Description	По русски	Type
1	137371	6	Tukilevy	Support plate	Опорная пластина		
2	137657	2	Levy	Plate	Пластина		
3	137658	9	Harfalevy	Crest plate	Гребень		
4	137705	9	Tukilevy	Support plate	Опорная пластина		
5	923644	156	Lukkonruuvi matriola	Square bolt low	Пластина болт низкий	M8x16	
6	923645	156	Loiporuuvien	Hex Forging Nut	Гайка с фланцем	M8	

General tolerance
ISO 2768-C

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

Name: **Kuivauskello**
Drying cell
Шахта сушильная

Material: **Alu**

Finish: **M8**

Weight: **129,57 kg**

Drawn by: **Mälisse**

Date: **10.07.2014**

Dimension, type: **A3**

Sheet format: **A3**

Page: **2/2**

Scale: **1:12**

CODE: **137656_3**

Approved by:

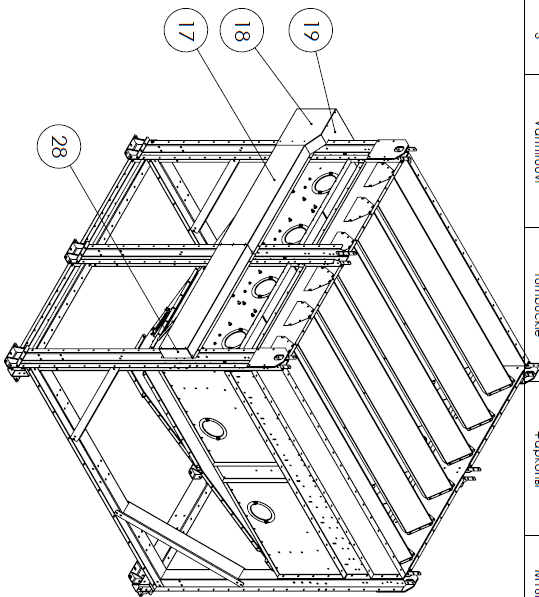
Rev: **A**



3.7. 137707_2

POS	CODE	QTY.	Nimitys	Description	По русски	Type
1	102290	1	Ruuvi	Screw	Пластина	ø28 L=350
2	102369	1	Veivi	Lever	Распашной	
3	136362	12	Levy	Plate	Пластина	
4	136457	2	Levy	Plate	Пластина	
5	137142	4	Lukku	Hatch	Завлонка	Eipuhdintin
6	137488	1	Mutter	Nut	Гайка	
7	137630_2	1	Syöttölaite	Feeder	Механизм подачи	2
8	137649	2	Rakentelevy	Reinforcing plate	Надборд	
9	137650	1	Levy	Plate	Пластина	
10	137651	2	Tukilevy	Support plate	Опорная пластина	
11	137656_2	1	Kuvaajalehto	Drying cell	Шайба сушильная	
12	137670	6	Levy	Plate	Пластина	
13	137672	2	Tukilevy	Support plate	Опорная пластина	
14	137675	4	Tukilevy	Support plate	Опорная пластина	
15	137699	2	Levy	Plate	Пластина	
16	137709	1	Levy	Plate	Пластина	
17	137715	2	Suoja	Cover	Защита	
18	137716	1	Suoja	Cover	Защита	
19	137717	1	Suoja	Cover	Защита	
20	137718	1	Moottorinpeili	Motor bed	Двигатель кровля	
21	137719	1	Keiju	Chain	Цепь	1/2" 88-1
22	137720	3	Keiju	Chain	Цепь	1/2" 88-1
23	137721	1	Suoja	Cover	Защита	
24	137724	6	Levy	Plate	Пластина	
25	137750	2	Tukilevy	Support plate	Опорная пластина	
26	137753	1	Laakentekstikka	Bearing unit	Подшипниковый узел	
27	137757	4	U-profiili	U-profile	U-профиль	
28	137763	1	Suoja	Cover	Защита	
29	137818	1	Pohjalauto	Bottom console	нижний консоль	2x2
30	137870	1	Mutter	Nut	Гайка	
31	137977	6	Tuenta	Support	Опора	
32	137979	6	Tuenta	Support	Опора	
33	138084	2	Tuenta	Support	Опора	
34	138333	4	Nestokoru	Hoist bracket	Грузовая скоба	
35	900349	1	Vahdemootori	Helical geared motor		1,5kW 20,7rpm
36	901102	1	Laakieri	Bearing	Подшипник	SB 205
37	901103	2	Lairopa	Flange	Фланец	PFL205
38	910075	2	Kuuloruuvi	Hex bolt	Болт	M8x25

POS	CODE	QTY.	Nimitys	Description	По русски	Type
39	910078	1	Kuuloruuvi	Hex bolt	Болт	M8x40
40	910097	200	Kuuloruuvi	Hex bolt	Болт	M10x25
41	910102	3	Kuuloruuvi	Hex bolt	Болт	M10x50
42	912279	8	Kurkkukaloboluuvi	Dome hex socket screw	Болт с 6-ти гр. углублен	M8x20
43	912510	18	Porruuvi	Drill head screw	Саморез	4,8x13
44	914098	1	Rakentelevy	Set screw	Болт внутренний	M8x10
45	920026	4	Lukitusmutteri	Hexagon Lock Nut	Сторонний Гайка	M10
46	920054	11	Kuusiomutteri Matola	Hexagon Nut low	Гайка присоскленная	M8
47	921070	11	Kupulilevy	Cup head washer	Шайба конусная	D30/9
48	923644	225	Lukkoruuvi melala	Square bolt low	Болт квадратный	M8x16
49	923645	228	Lappamutteri	Hex Flange Nut	Гайка с фланцем	M8
50	923711	200	Lappamutteri	Hex Flange Nut	Гайка с фланцем	M10
51	960205	4	Keijuukko	Chain lock	Замок цепи	1/2" 11/088-1
52	960240	1	Keijuryövä	Chain wheel	Звездочка	TL0881-20 1610
53	960241	1	Katishokki	Tr-bushing		TB 1610-35
54	960602	1	Ravennipora	Grease nipple	Смазочный ниппель	M6
55	960638	3	Varttuuvi	Turnbuckle	Форпун	M16HHH L=315-420



ISO 2768-C

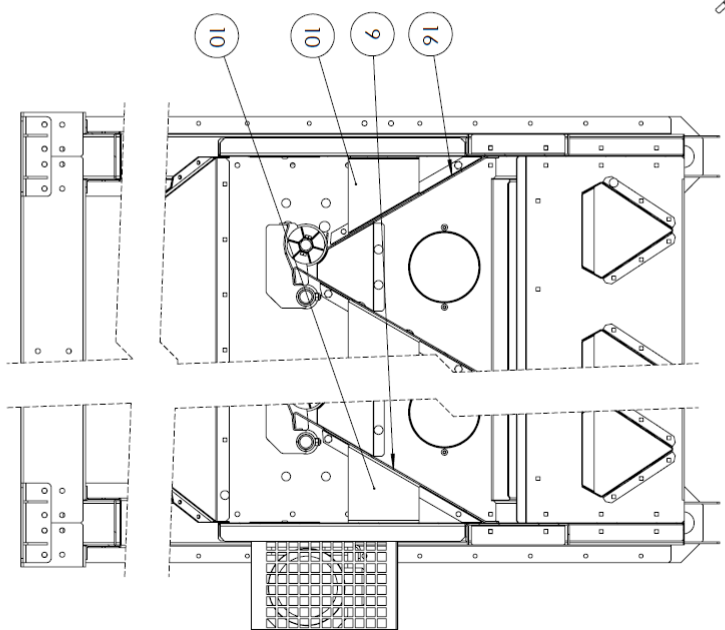
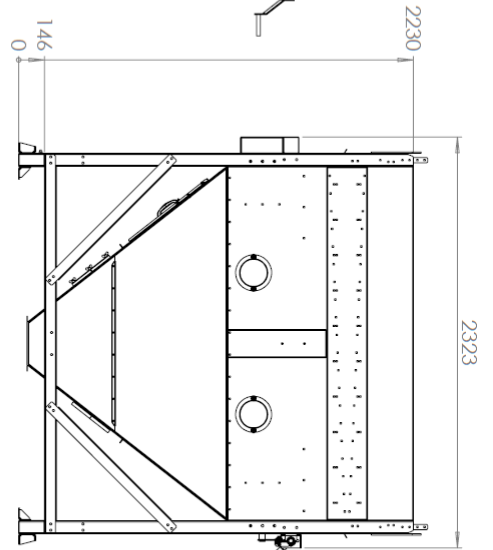
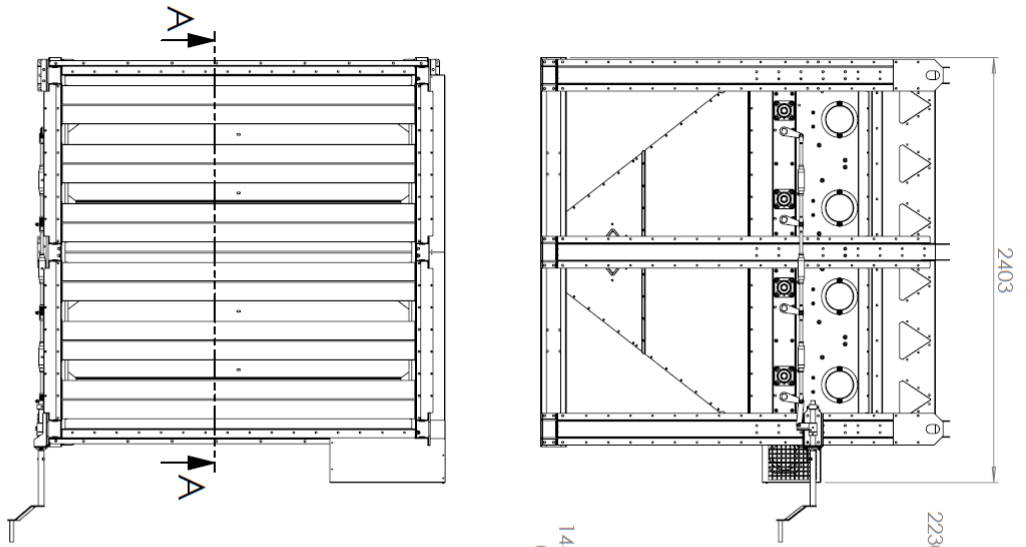
Name: **Syöttölaite**
 Feeder
 Механизм подачи

Weight: 1022,70 kg
 Dimension type: 2x2
 Sheet format: A3
 Scale: 1:30

Drawn by: MALLASE
 Approved by:

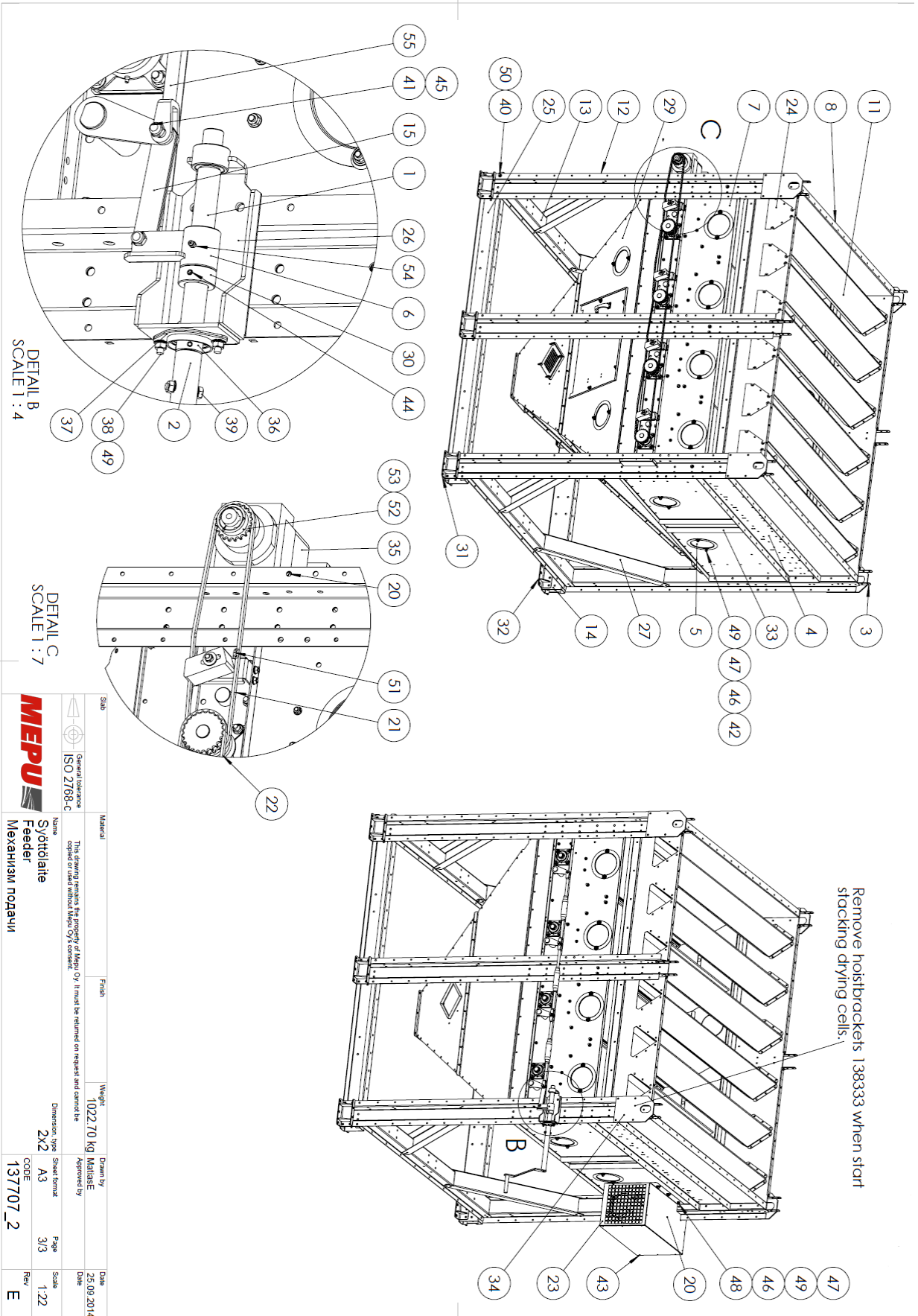
Date: 25.09.2014

CODE: 137707_2
 Rev: E



SECTION A-A
SCALE 1 : 10

MEPU	General tolerance ISO 2768-C	Material	Finish	Weight 1022.70 kg	Drawn by MalisSE	Date 25.09.2014
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.						
Name Syytolaitte Feeder Механізм подачі	Dimension, type 2x2	Sheet format A3	Page 2/3	Scale 1:25	CODE 137707_2	Rev E



DETAIL B
SCALE 1 : 4

DETAIL C
SCALE 1 : 7

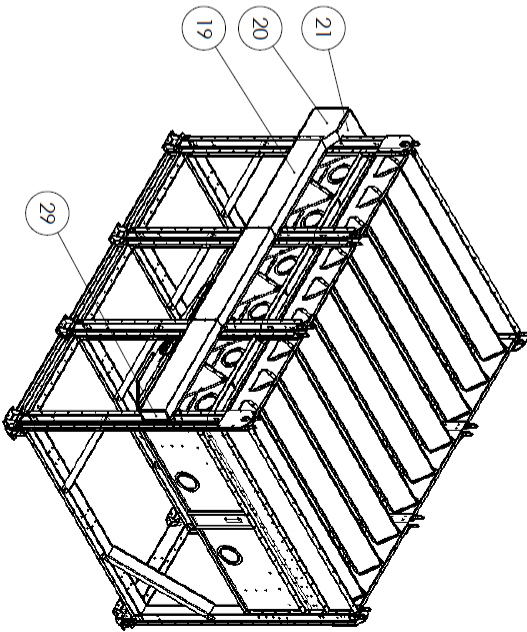
Slab	Material	Finish	Weight	Drawn by	Date
			1022.70 kg	MARISE	25.09.2014
General tolerance ISO 2788-C					
Name: Суфтолаіе Feeder Механізм подачі					
The drawing contains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Dimension, type		Sheet format		Page	
2x2		A3		3/3	
CODE		137707_2		Scale	
				1:22	
				Rev	
				E	



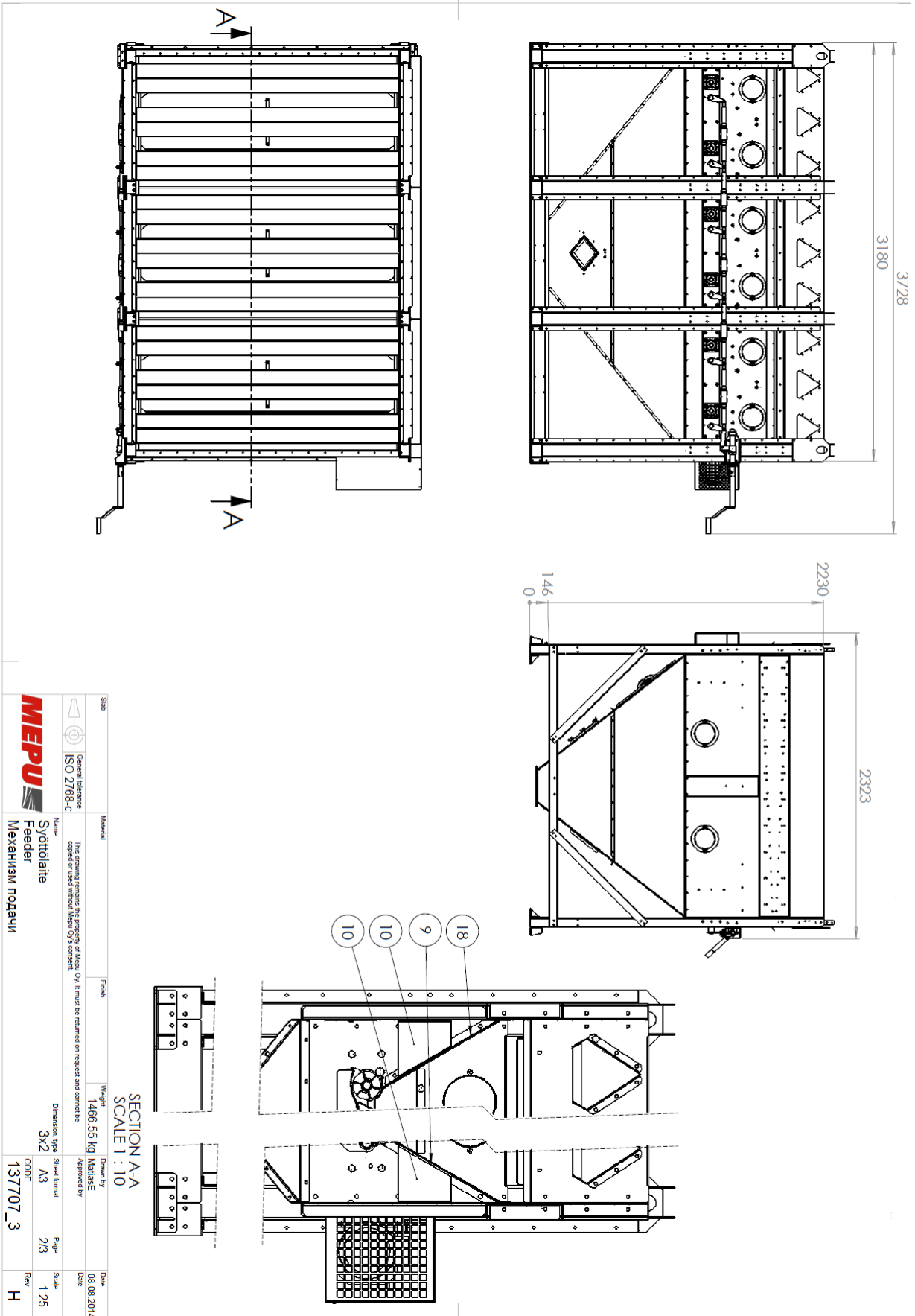
3.8. 137707_3

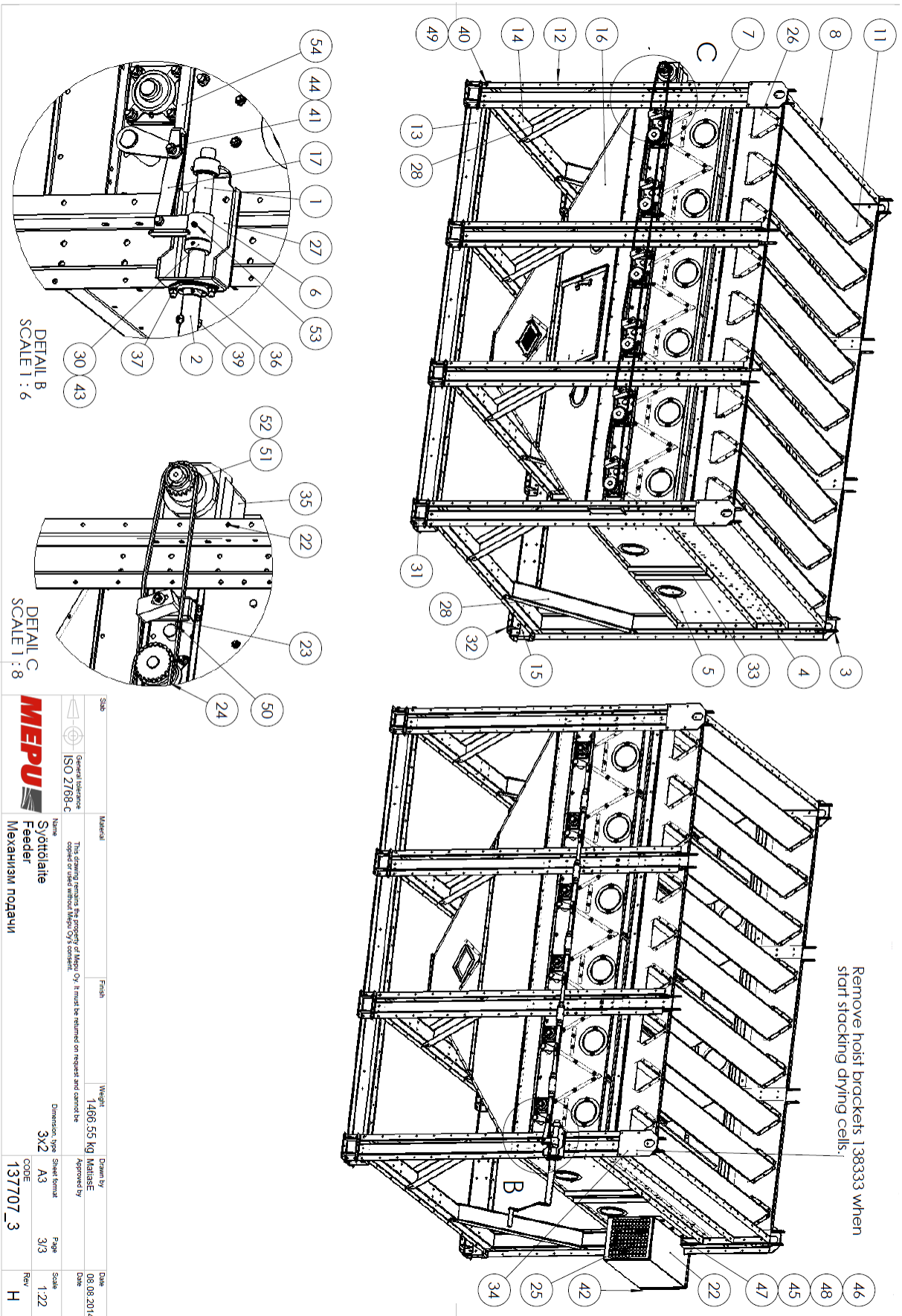
POS	CODE	QTY.	Nimitys	Description	По русски	Type
1	102290	1	Ruivi	Screw	Пластинна	ø28 L=350
2	102349	1	Levi	Lever	Распорный	
3	136382	16	Levy	Plate	Пластинна	
4	136457	2	Levy	Plate	Пластинна	
5	137162	4	Lukku	Notch	Засовка	Eiguhdistin
6	137488	1	Mutteri	Nut	Гайка	
7	137620_3	1	Syöttölaite	Feeder	Механизм подачи	3
8	137549	2	Pastilevy	Plate	Headboard	
9	137560	1	Levy	Plate	Пластинна	
10	137451	2	Tullelevy	Support plate	Опорная пластинка	
11	137656_3	1	Kiväyskenno	Drying cell	Шабла сушмяная	
12	137670	8	Levy	Plate	Пластинна	
13	137671	2	Tullelevy	Support plate	Опорная пластинка	
14	137672	4	Tullelevy	Support plate	Опорная пластинка	
15	137675	4	Tullelevy	Support plate	Опорная пластинка	
16	137681	1	Pohjakatto	Bottom cone	нижний конус	3x2
17	137699	2	Levy	Plate	Пластинна	
18	137709	1	Levy	Plate	Пластинна	
19	137715	3	Suoja	Cover	Защита	
20	137716	1	Suoja	Cover	Защита	
21	137717	1	Suoja	Cover	Защита	
22	137718	1	Moottoppell	Motor bed	Двигатель провара	1/2" 88-1
23	137719	1	Keiju	Chain	Цепь	1/2" 88-1
24	137720	5	Keiju	Chain	Цепь	1/2" 88-1
25	137721	1	Suoja	Cover	Защита	
26	137724	9	Levy	Plate	Пластинна	
27	137753	1	Laskenylkikka	Beading unit	Подшипниковый узел	
28	137757	8	U-profiili	U-profile	U-профиль	
29	137763	1	Suoja	Cover	Защита	
30	137870	1	Mutteri	Nut	Гайка	
31	137977	8	Tuenta	Support	Опора	
32	137979	8	Tuenta	Support	Опора	
33	138084	2	Tuenta	Support	Опора	
34	138333	4	Nastikkona	Hoist bracket	Телья монтажная	
35	900349	1	Vahdennoottorimotor	Helical Geared motor		1,5kW 30rpm
36	901102	1	Lakkeni	Beading	Полашник	SB 205
37	901103	2	Lappra	Flange	Фланец	FL205
38	910075	14	Kuusiouuvi	Hex bolt	Болт	M8x25

POS	CODE	QTY.	Nimitys	Description	По русски	Type
39	910078	1	Kuusiouuvi	Hex bolt	Болт	M8x40
40	910097	257	Kuusiouuvi	Hex bolt	Болт	M10x25
41	910102	5	Kuusiouuvi	Hex bolt	Болт	M10x50
42	912510	18	Potkuruvi	Drill head screw	Саморез	4.8x13
43	914098	1	Pöditrivi	Set screw	Болт внутренний	M8x10
44	920026	6	Lukittimutteri	Hexagon Lock Nut	Саморезная гайка	M10
45	920034	11	Kuusiomutteri M6x16	Hexagon Nut Low	Гайка присоединяемая M6	
46	921070	11	Kipurulisevy	Cup head washer	Шайба конусная	D30/9
47	923544	250	Lukittouuvi m6x16	Square bolt low	платформа болт низкий	M6x16
48	923545	245	Lapromutteri	Hex Flange Nut	Гайка с фланцем	M6
49	923711	257	Lapromutteri	Hex Flange Nut	Гайка с фланцем	M10
50	960205	6	Keijulukko	Chain lock	замок цепи	1/2" 11/088-1
51	960240	1	Keijuryora	Chain wheel	Звездочка	T10881 -20 1610
52	960241	1	Katoholkki	TB-bushing		TB 1610-35
53	960602	1	Ravonprra	Grease nipple	Смазочный ниппель	M6
54	960638	5	Vanhiruvi	Turnbuckle	Феропы	M16HHH L=315-420



Sub	Material	Finish	Weight	Drawn by	Date
			1406,55 kg	MATIAS	08.08.2014
<p>General tolerance ISO 2768-C</p> <p>This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.</p>					
<p>MEPU</p> <p>Syöttölaite Feeder Механизм подачи</p>		Dimension type	Sheet format	Page	Scale
		3x2	A3	1/3	1:34
CODE 137707_3					Rev H



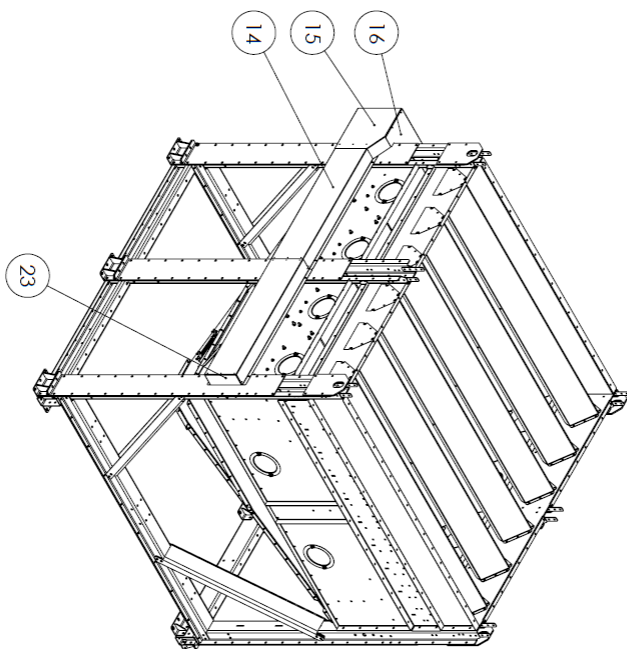


Scale	Material	Finish	Weight	Drawn by	Date
General tolerance ISO 2768-C			1406,55 kg	MALISE	08.08.2014
This drawing remains the property of Mepu. It must be returned on request and cannot be copied or used without Mepu, OY's consent.					
Name	Dimension, type		Sheet format	Page	Scale
Sytolite Feeder Механизм подачи	3x2		A3	3/3	1:22
CODE	Rev				
137/07_3	H				

3.9. 137873_2

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	102290	1	Ruuvit	Steel	Пластина	ø28 L=350
2	102369	1	Vevit	Lever	Распорочный	
3	134862	12	Levy	Plate	Пластина	
4	134867	2	Levy	Plate	Пластина	
5	137162	4	Luukku	Hatch	Заслонка	
6	137488	1	Mutteri	Nut	Eripyöstiin	
7	137530_2	1	Syöttilöite	Feeder	Механизм подачи	2
8	137649	2	Paatilevy	Plate	Headboard	
9	137650	1	Levy	Plate	Пластина	
10	137651	2	Tukilevy	Support plate	Опорная пластина	
11	137656_2	1	Kuivauksilemo	Drying cell	Шляпа сушкиларва	
12	137699	2	Levy	Plate	Пластина	
13	137709	1	Levy	Plate	Пластина	
14	137715	2	Suoja	Cover	Защита	
15	137716	1	Suoja	Cover	Защита	
16	137717	1	Suoja	Cover	Защита	
17	137718	1	Moottorirefri	Motor bed	Двигатель кроватя	
18	137719	1	ketju	Chain	Цепь	1/2" 88-1
19	137720	3	ketju	Chain	Цепь	1/2" 88-1
20	137721	1	Suoja	Cover	Защита	
21	137724	6	Levy	Plate	Пластина	
22	137753	1	Laakennykkyko	Welding unit	Плашкиниевый улак	
23	137763	1	Suoja	Cover	Защита	
24	137818	1	Pohjakantta	Bottom console	нижний консул	2x2
25	137870	1	Mutteri	Nut	Гайка	
26	137906	4	Urpolelli	U-profile	У-профиль	
27	137907	2	Tukilevy	Support plate	Опорная пластина	
28	137908	2	Tukilevy	Support plate	Опорная пластина	
29	137909	4	Tukilevy	Support plate	Опорная пластина	
30	137976	6	Levy	Plate	Пластина	
31	137977	6	Tuenta	Support	Опора	
32	137979	6	Tuenta	Support	Опора	
33	137984	8	Levy	Plate	Пластина	
34	137998	2	Tukilevy	Support plate	Опорная пластина	
35	138084	2	Tuenta	Support	Опора	
36	138152	6	Jalka	Leg	Нога	
37	138353	4	Nostokovra	Hoist bracket	Телля монтажная	
38	900349	1	Vahdemootori	Helical geared motor		1,5kW 30,9rpm
39	901102	1	Isakeri	Bearing	Подшипник	58, 205
40	901103	2	Lairra	Flange	Фланец	PF1205
41	910075	2	Kuistokuuvi	Hex bolt	Болт	M8x25
42	910078	1	Kuistokuuvi	Hex bolt	Болт	M8x40
43	910098	350	Kuistokuuvi	Hex bolt	Болт	M10x30
44	910102	3	Kuistokuuvi	Hex bolt	Болт	M10x50
45	910126	32	Kuistokuuvi	Hex bolt	Болт	M12x35
46	912510	18	Porokuuvi	Drill head screw	Саморез	4,8x13
47	914098	1	Pöytäruuvi	Set screw	Болт внутренний	M8x10
48	920026	4	Lukitusruuvi	Hexagon Lock Nut	Сторонний Гайка	M10
49	920064	11	Kuistoruutiin Kalala	Hexagon Nut Low	Гайка присоединяется	M8
50	921070	11	Koroudulevy	Cup head washer	Шайба втулкая	D30/9
51	923644	250	Lukitusruuvi maala	Square bolt low	Гвоздья болт низкий	M8x16

POS	CODE	QTY	Nimitys	Description	По русски	Type
52	923645	250	Lairranruuti	Hex Flange Nut	Гайка с фланцем	M8
53	923646	32	Lairranruuti	Hex Flange Nut	Гайка с фланцем	M12
54	923711	350	Lairranruuti	Hex Flange Nut	Гайка с фланцем	M10
55	960205	4	ketjujalka	Chain lock	рамка цепи	1/2" 11/088-1
56	960240	1	ketjujalka	Chain wheel	Звездочка	ЦО881-20 1610
57	960241	1	Kaifiohjaki	Welding		В 1610-35
58	960402	1	Ravimppa	Grease nipple	Смазочный ниппель	M6
59	960638	3	Virtilukki	Turnbuckle	Фермалля	M16HHT L=31 S=420



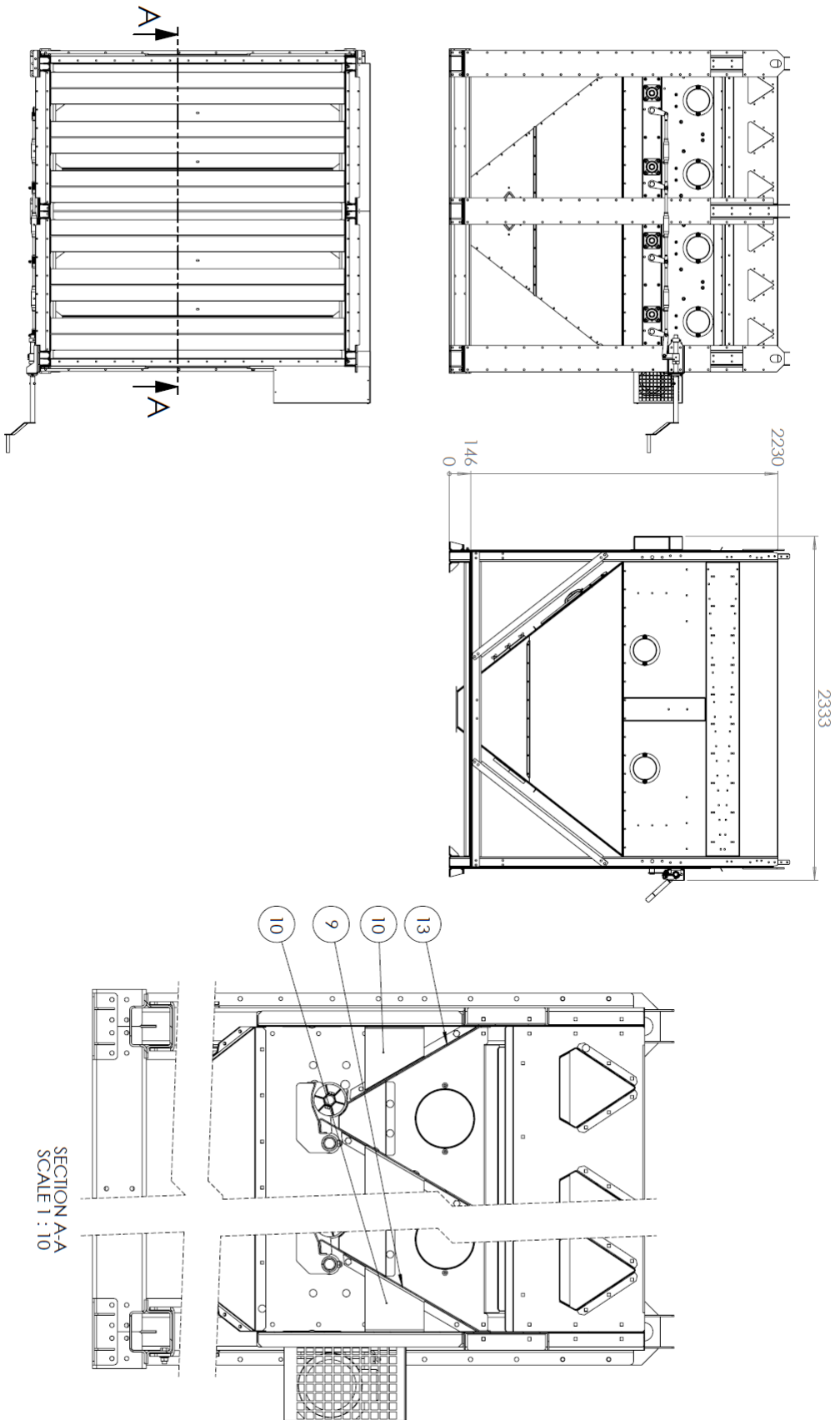
General tolerance ISO Z1768-C

Name: **Syöttilöite**
 Feeder
 Механизм подачи

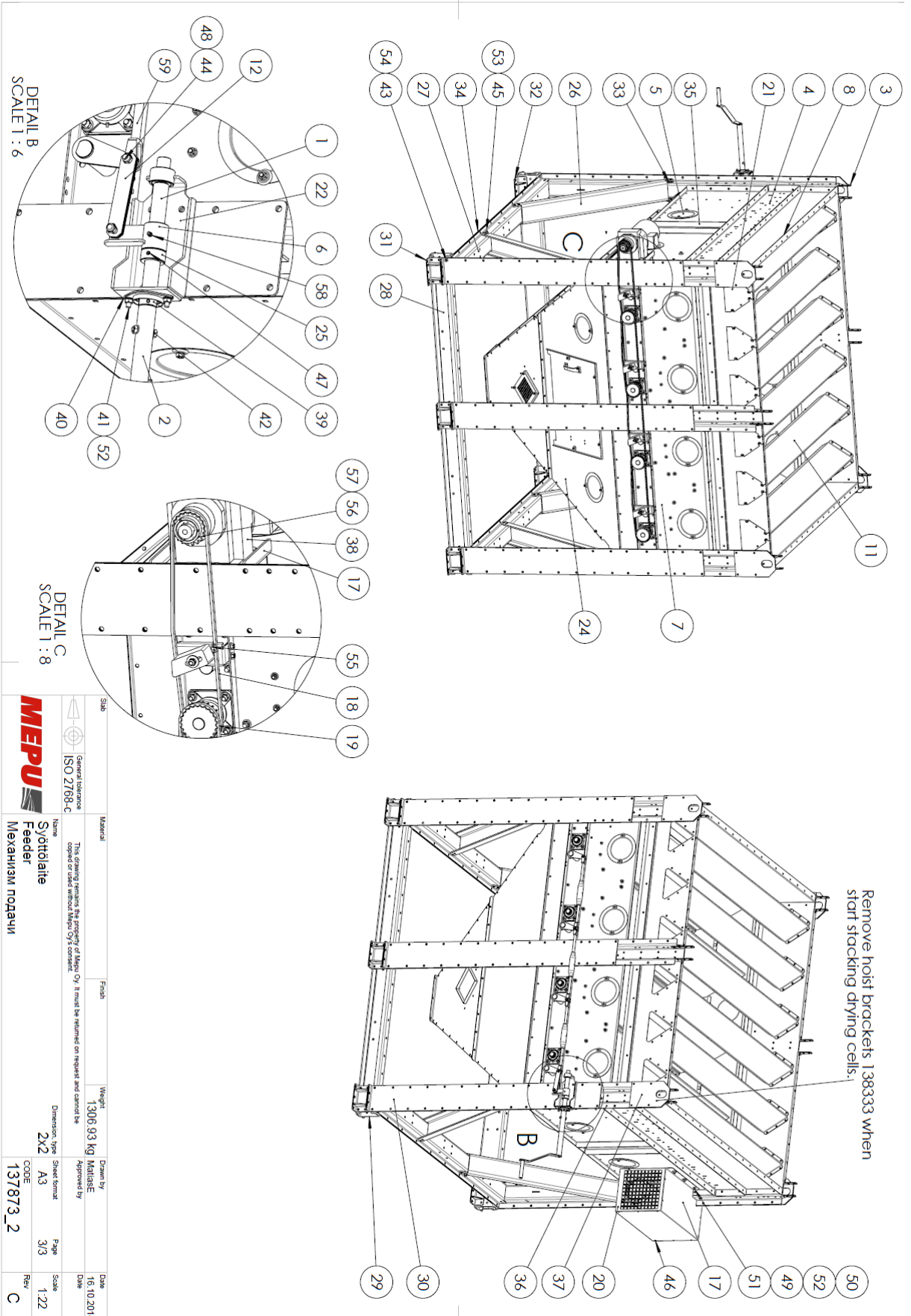
Weight: 1300,93 kg
 Dimension, type: 2x2
 Sheet format: A3
 CODE: 137873_2

Drawn by: Matalase
 Approved by: Matalase
 Date: 16.10.2014

Page: 1/3
 Scale: 1:27
 Rev: C



Sub	Material	Finish	Weight	Drawn By	Date
General tolerance ISO 2768-C	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		1306,93 kg	MATILDE	16.10.2014
Name	Material	Dimension, type	Sheet format	Page	Scale
Sytotolite Feeder		2x2	A3	2/3	1:25
Mеханизм подачи		CODE	137873_2	Rev	C



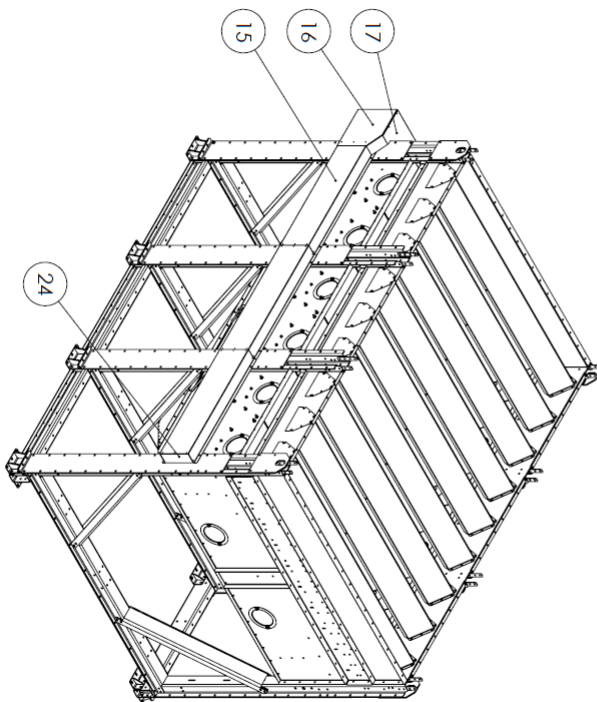
ISO 2768-C	Material	Finish	Weight	Drawn by	Date
General tolerance			1306,93 kg	MALISE	16.10.2014
ISO 2768-C	Name			Approved by	Date
	Syðtblátt Feeder Механізм подачі				
			Dimension type	Sheet format	Page
			2x2	A3	3/3
			CODE		Scale
			13/873_2		1:22
					Rev
					C



3.10. 137873_3

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	102290	1	Ruvi	Screw	Пластина	ø28 L=380
2	102369	1	Veivi	Lever	Решоточный	
3	134342	16	Levy	Plate	Пластина	
4	134457	2	Levy	Plate	Пластина	
5	137142	4	Lukku	Notch	Заслонка	Eipindifin
6	137488	1	Muuten	Nut	Гайка	
7	137430_3	1	Syöttöle	Feeder	Механизм подачи	3
8	137449	2	Rediilevy	Plate	Neodboard	
9	137450	1	Levy	Plate	Пластина	
10	137451	2	Tuulevy	Support plate	Опорная пластина	
11	137456_3	1	Kuivakemmo	Drying cell	Шхита сушительная	
12	137481	1	Poljokkio	Bottom screw	нижний конус	3x2
13	137499	2	Levy	Plate	Пластина	
14	137709	1	Levy	Plate	Пластина	
15	137715	3	Suoja	Cover	Защита	
16	137716	1	Suoja	Cover	Защита	
17	137717	1	Suoja	Cover	Защита	
18	137718	1	Moottoripöytä	Motor bed	Двигатель кровати	
19	137719	1	Keiju	Chain	Цепь	1/2" 88-1
20	137720	5	Keiju	Chain	Цепь	1/2" 88-1
21	137721	1	Suoja	Cover	Защита	
22	137724	9	Levy	Plate	Пластина	
23	137753	1	Lasketinrakke	Bearing unit	Подшипниковый узел	
24	137743	1	Suoja	Cover	Защита	
25	137870	1	Muuten	Nut	Гайка	
26	137906	8	U-profiili	U-profile	U-профиль	
27	137907	4	Tuulevy	Support plate	Опорная пластина	
28	137909	4	Tuulevy	Support plate	Опорная пластина	
29	137974	8	Levy	Plate	Пластина	
30	137977	8	Tuenta	Support	Опора	
31	137979	8	Tuenta	Support	Опора	
32	137984	16	Levy	Plate	Пластина	
33	137998	4	Tuulevy	Support plate	Опорная пластина	
34	138005	2	Tuulevy	Support plate	Опорная пластина	
35	138084	2	Tuenta	Support	Опора	
36	138152	8	Jalka	Leg	Нога	
37	138333	4	Nestokotelo	Nest bracket	Ляга монтажная	
38	900349	1	Vahdemotionti	Helical geared motor		1,5kW 30 9rpm
39	901102	1	Laakeri	Bearing	Подшипник	SB 205
40	901103	2	Laippa	Flange	Фланец	PF.205
41	910075	2	Kuusiouuvi	Hex bolt	Болт	M8x25
42	910078	1	Kuusiouuvi	Hex bolt	Болт	M8x40
43	910098	420	Kuusiouuvi	Hex bolt	Болт	M10x30
44	910102	5	Kuusiouuvi	Hex bolt	Болт	M10x50
45	910124	44	Kuusiouuvi	Hex bolt	Болт	M12x35
46	912510	18	Pentruuvi	Drill head screw	Саморез	4,8x13

POS	CODE	QTY	Nimitys	Description	По русски	Type
47	914098	1	Pöytäruuvi	Set screw	Болт внутренний	M8x10
48	920026	6	Lukitusruuvi	Hexagon Lock Nut	Сторонний Гайка	M10
49	920054	11	Kuusiouuvi M8x16	Hexagon Nut Low	Гайка притесненная	M8
50	921070	11	Kuusiouuvi	cup head washer	Шайба коническая	D30/9
51	923444	300	Lukitusruuvi matala	Square bolt low	шайба болт низкий	M8x16
52	923445	300	Läppäruuvi	Hex Flange Nut	Гайка с фланцем	M8
53	923460	44	Läppäruuvi	Hex Flange Nut	Гайка с фланцем	M12
54	923711	420	Läppäruuvi	Hex Flange Nut	Гайка с фланцем	M10
55	940205	6	Keijulukko	Chain lock	замок цепи	1/2" 11,088-1
56	940740	1	Keijurivetti	Chain wheel	Хвостовик	TL0881-20 1610
57	940241	1	Katjokolki	TB-bushing		TB 1610-35
58	940402	1	Ravainpöytä	Grease nipple	Смазочный nipple	M6
59	940438	5	Vanttuuvi	Turnbuckle	Фаркопы	M12HHT L=315-420



General tolerance ISO 2768-C

 This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.

 Name: Syöttöleite Feeder

 Mechanism подачи

 Dimension type: 3x2

 Sheet format: A3

 Page: 1/3

 Scale: 1:30

 Date: 26.01.2015

 Weight: 1914,06 kg

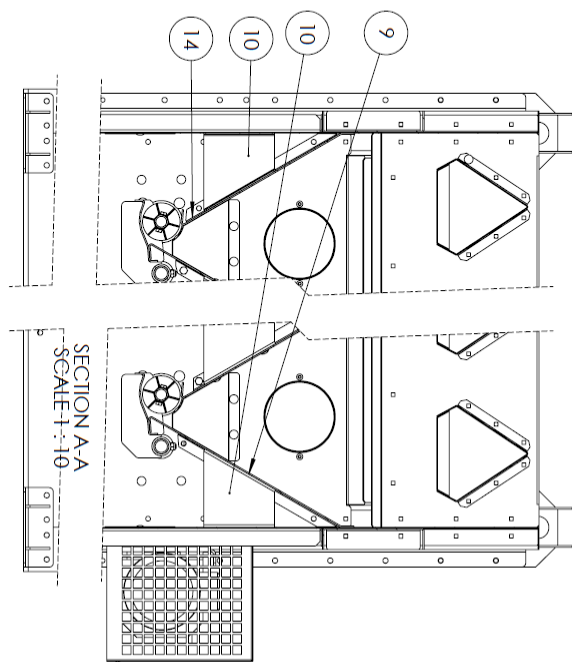
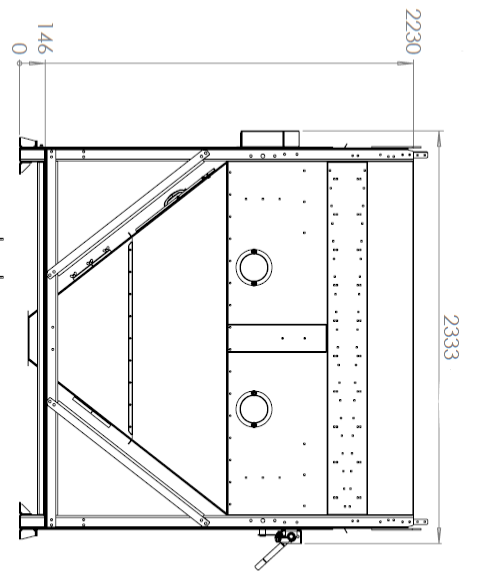
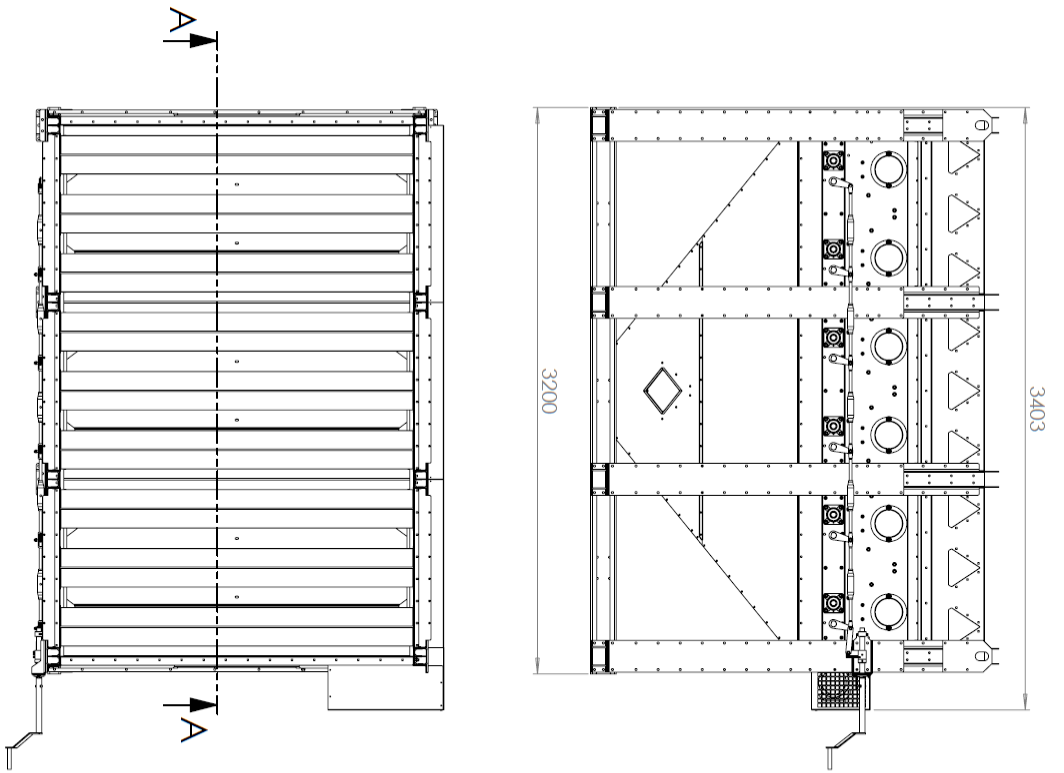
 Material: MAlSi5E

 Approved by:

 Drawn by:

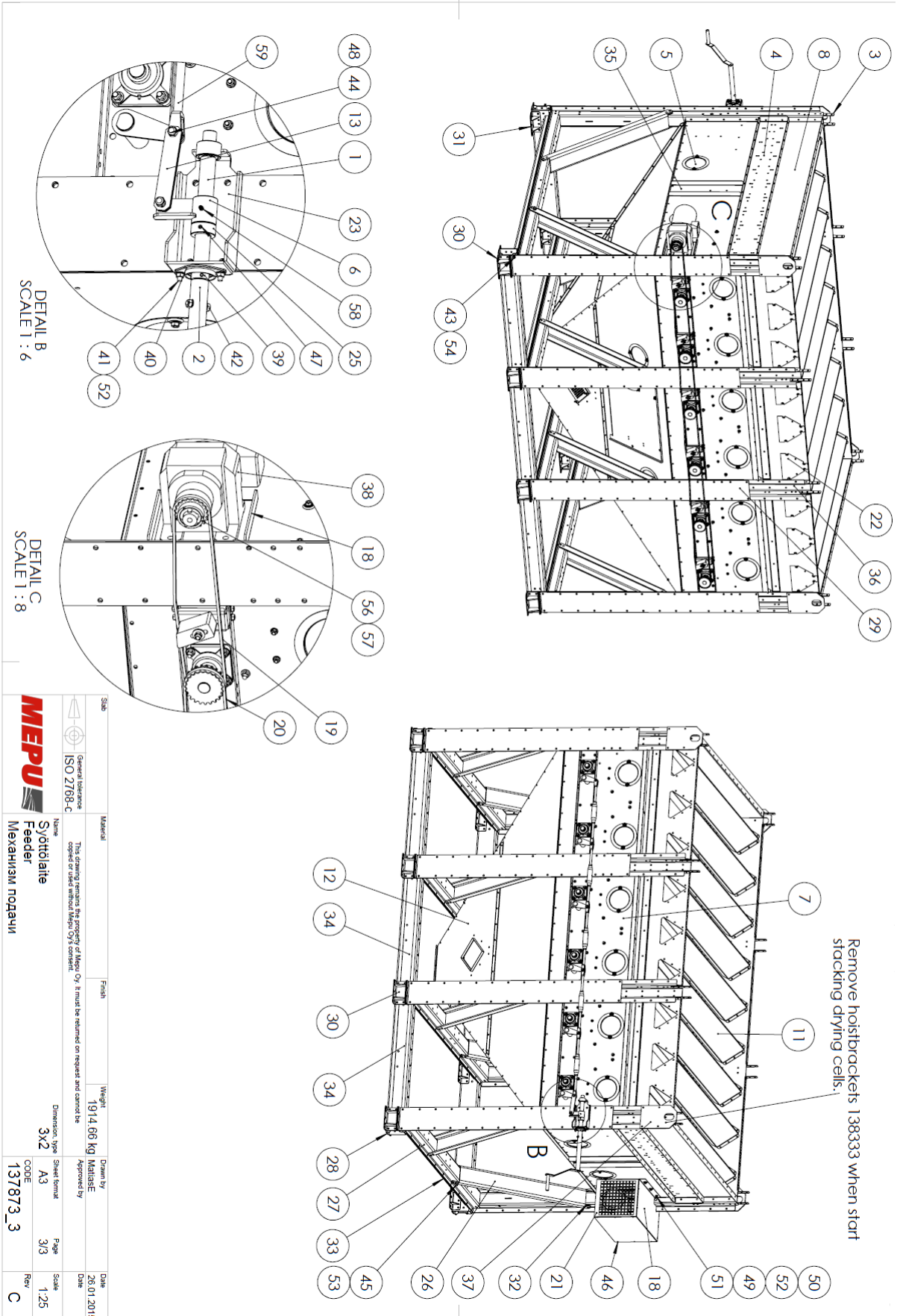
 CODE: 137873_3

 Rev: C



Size	Material	Finish	Weight	Drawn by	Date
General tolerance ISO Z/08-C			1914,06 kg	MALISSE	28.01.2015
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name	Dimension type		Sheet format	Page	Scale
Syöttölaite	3x2		A3	2/3	1:25
Feeder	CODE	137873_3		Rev	C
MEPU Механизм подачи					



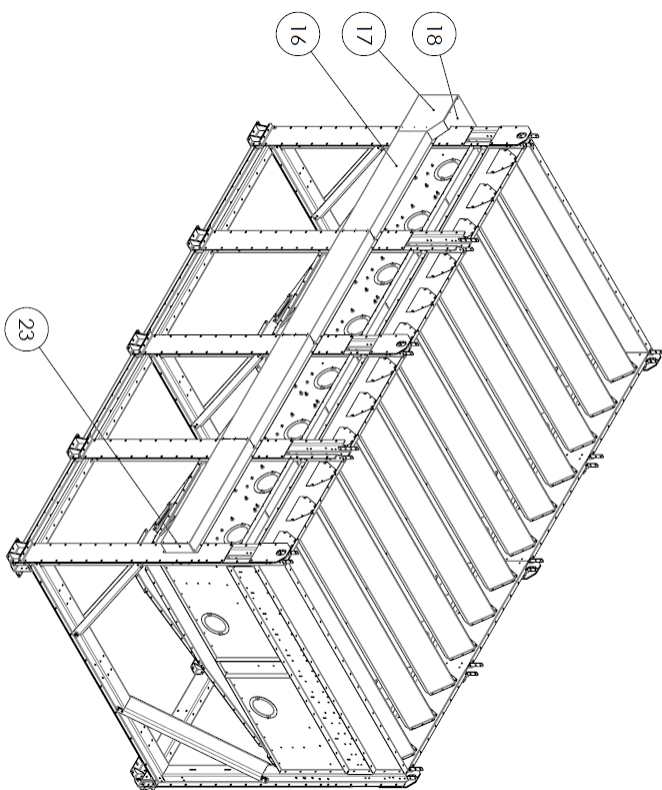


ISO 2768-C	Material	Finish	Weight	Drawn by	Date
General tolerance			1914,66 kg	MALASE	25.01.2015
	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Approved by		Date
	Name		Dimension type	Sheet format	Page
	Sytöläite Feeder		3x2	A3	3/3
	Механизм подачи		Scale	CODE	Rev
			1:25	137873_3	C

3.11. 137873_4

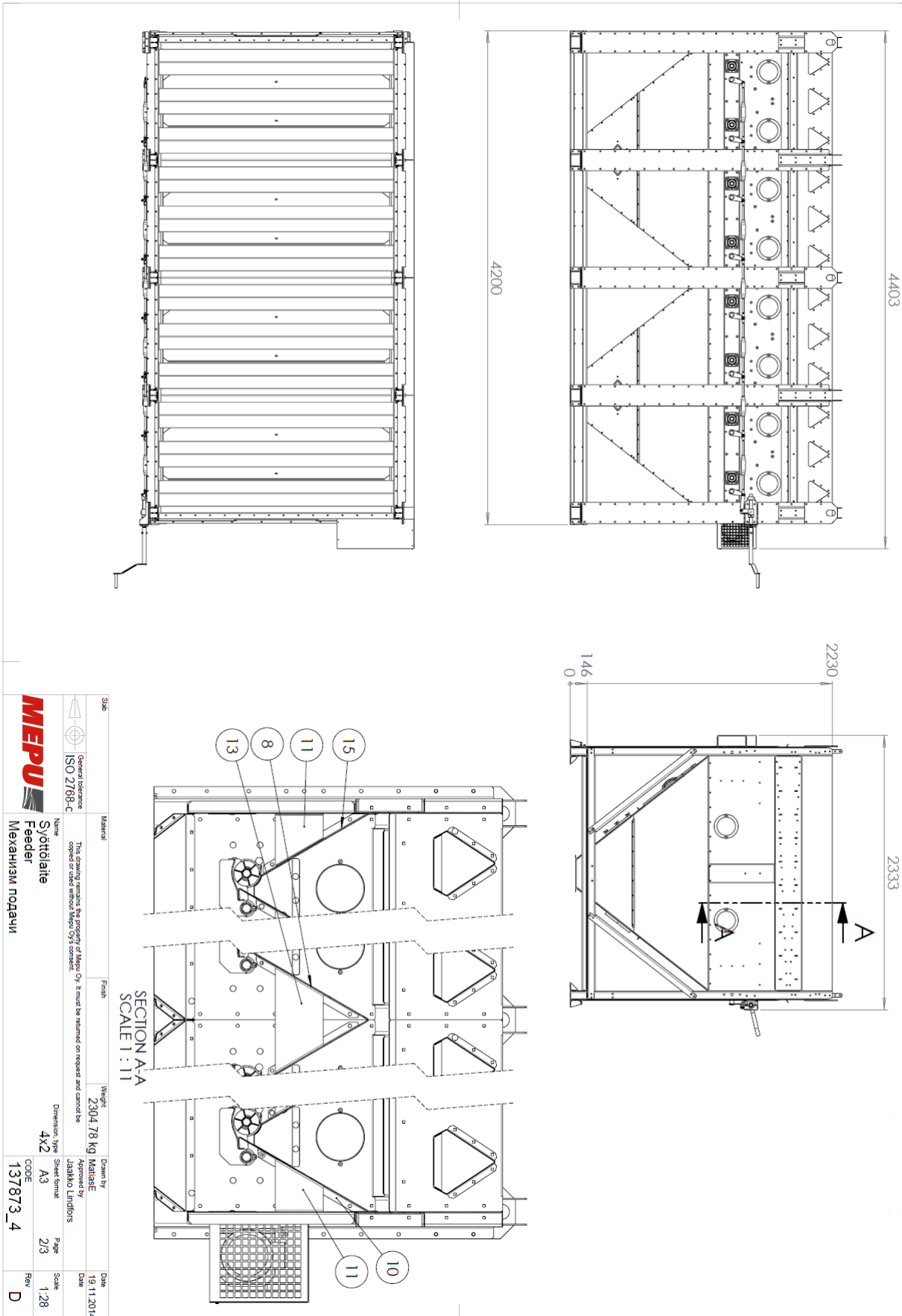
POS	CODE	QTY	Nimitys	Description	По русски	Type
1	102290	1	Ruvi	Screw	Пластина	628 L=360
2	102369	1	Velvi	Lever	Растопыный	
3	136462	20	Levy	Plate	Пластина	
4	136467	2	Levy	Plate	Пластина	
5	137162	4	Lukku	Hatch	Заслонка	Eipuhdskin
6	137488	1	Mufteri	Nut	Гайка	
7	137500_2H	2	Syöttölaite	Feeder	Механизм подачи	2H
8	137643	1	Porilevy	Cent plate	Гребень	
9	137649	2	Radylevy	Plate	Гидропод	
10	137650	1	Levy	Plate	Пластина	
11	137651	2	Tukilevy	Support plate	Опорная пластина	
12	137656_2	2	Kivosaakelepo	Drum seal	Шара ступицы	
13	137665	1	Tukilevy	Support plate	Опорная пластина	
14	137699	2	Levy	Plate	Пластина	
15	137709	1	Levy	Plate	Пластина	
16	137715	4	Suoja	Cover	Защита	
17	137716	1	Suoja	Cover	Защита	
18	137717	1	Suoja	Cover	Защита	
19	137718	1	Moottoripelti	Motor bed	Двигатель кровати	
20	137721	1	Suoja	Cover	Защита	
21	137724	12	Levy	Plate	Пластина	
22	137753	1	Loakenkyläkkö	Beating unit	Подшипниковый узел	
23	137763	1	Suoja	Cover	Защита	
24	137818	2	Pohjoisko	Bottom cone	Нижний конус	2-2
25	137870	1	Mufteri	Nut	Гайка	
26	137906	6	U-profiili	U-profile	U-профиль	
27	137907	3	Tukilevy	Support plate	Опорная пластина	
28	137908	4	Tukilevy	Support plate	Опорная пластина	
29	137909	4	Tukilevy	Support plate	Опорная пластина	
30	137976	10	Levy	Plate	Пластина	
31	137977	10	Tuenta	Support	Опора	
32	137979	10	Tuenta	Support	Опора	
33	137984	12	Levy	Plate	Пластина	
34	137998	3	Tukilevy	Support plate	Опорная пластина	
35	138084	2	Tuenta	Support	Опора	
36	138152	10	Jalka	Leg	Нога	
37	138333	6	Nastokroma	Hold bracket	Петля монтажная	
38	138467	7	Keiju	Chain	Цепь	5/8" 108-1 L=130
39	138468	7	Keiju	Chain	Цепь	5/8" 108-1 L=135
40	90349	1	Vahidemoottori	Helical geared motor		1,5kW 30°9rpm
41	901102	1	Sadaken	Flange	Подшипник	58 205
42	901103	2	Sarppa	Flange	Фланец	PF-205
43	910075	2	Kuulokuvut	Hex bolt	Болт	M8x25
44	910078	1	Kuulokuvut	Hex bolt	Болт	M8x40
45	910098	550	Kuulokuvut	Hex bolt	Болт	M10x30
46	910102	7	Kuulokuvut	Hex bolt	Болт	M10x50
47	910126	48	Kuulokuvut	Hex bolt	Болт	M12x35
48	912510	1	Porilevy	Drill head screw	Саморез	4.8x13
49	914098	1	Pöytäruuvi	Set screw	Болт внутренний	M8x10
50	920026	8	Lukkipultit	Hexagon Lock Nut	Сторонний Гайка	M10
51	920054	11	Kuulokuvutten Matalla	Hexagon Nut Low	Гайка присоединяемая	M8
52	921070	11	Kurjaläily	Cup head washer	Шайба конусная	D30/9

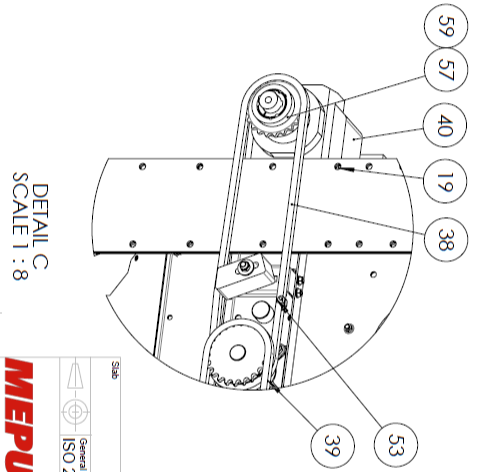
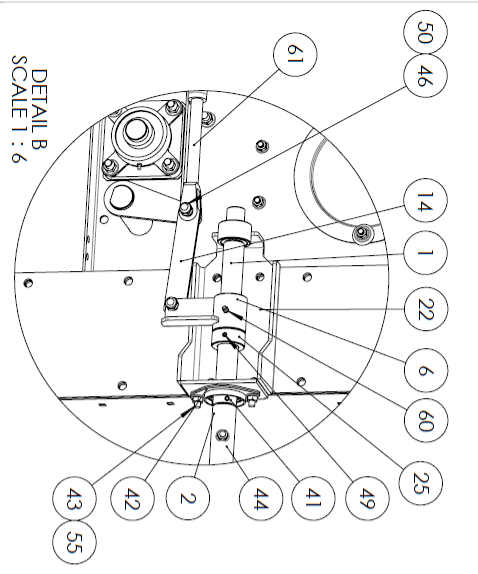
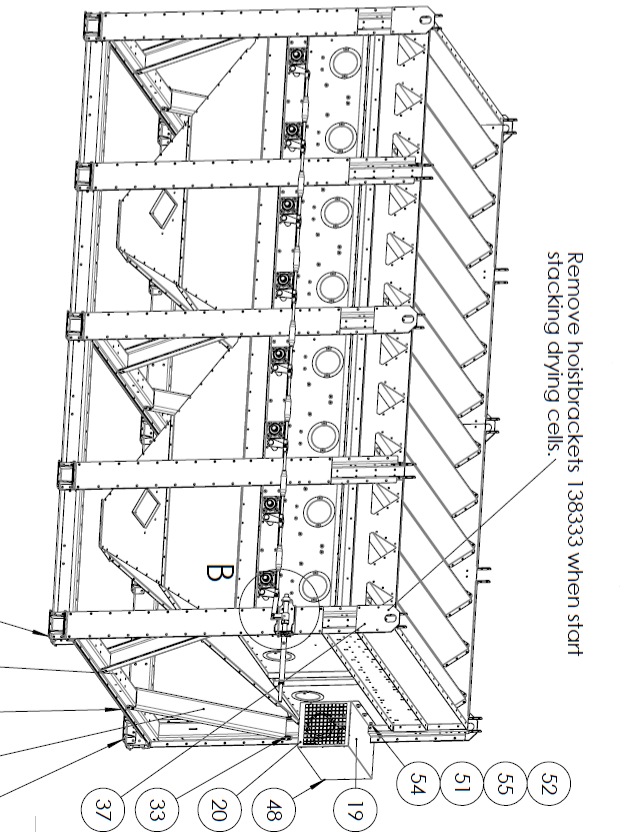
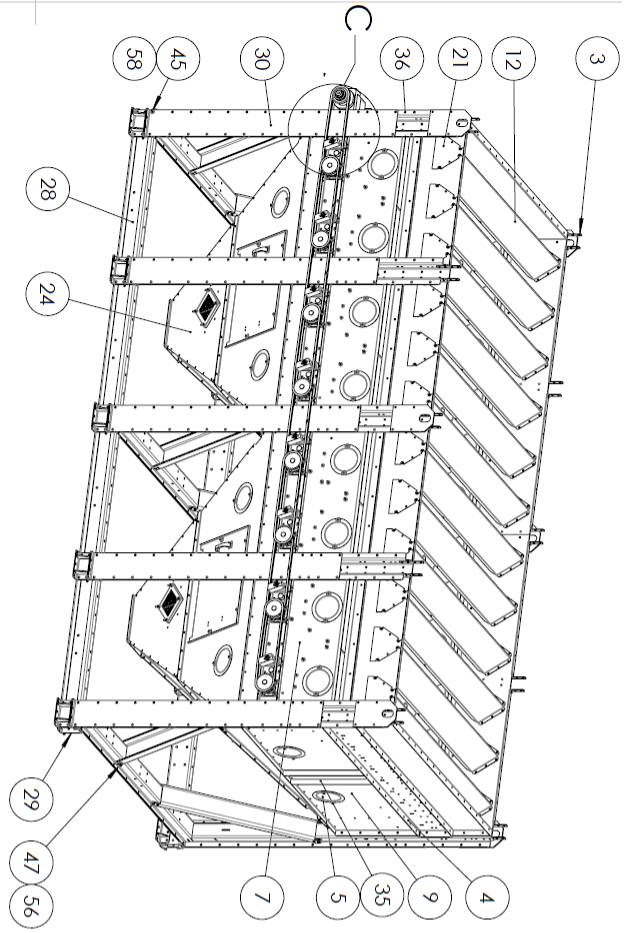
POS	CODE	QTY	Nimitys	Description	По русски	Type
53	923379	8	Keijukukka	Chain lock	замок цепи	5/8" 108-1
54	923644	400	Lukkipultit matalla	Square bolt low	ромбшайба болт низкий	M8x16
55	923645	403	Lukkipultit matalla	Hex flange nut	Гайка с фланцем	M8
56	923660	48	Lukkipultit matalla	Hex flange nut	Гайка с фланцем	M12
57	923679	1	Keijurivuri	Chain wheel	Звездочка	108-1 Z=21 TL1610
58	923711	550	Lukkipultit matalla	Hex flange nut	Гайка с фланцем	M10
59	960241	1	Katkolokki	TB-bushing		TB 1610-35
60	960602	1	Ravonpöytä	Grease nipple		M6
61	960638	7	Vanttu	Turnbuckle	Смозонный ниппель	M18HHL L=915-420



General Drawing
 ISO 2768-C
 This drawing provides the property of Mepu Oy. It must be retained on request and cannot be copied or used without Mepu Oy's consent.

Name	Syöttölaite	Material	Steel	Weight	2304.78 kg	Drawn by	Mälisse	Date	19.11.2014
Feeder	Mеханизм подачи	Finish		Dimension type	4x2	Approved by	Uainko Lindfors	Page	1/3
CODE	137873_4	Sheet total		Scale	1:30	Rev	D		





DETAIL B
SCALE 1 : 6

DETAIL C
SCALE 1 : 8

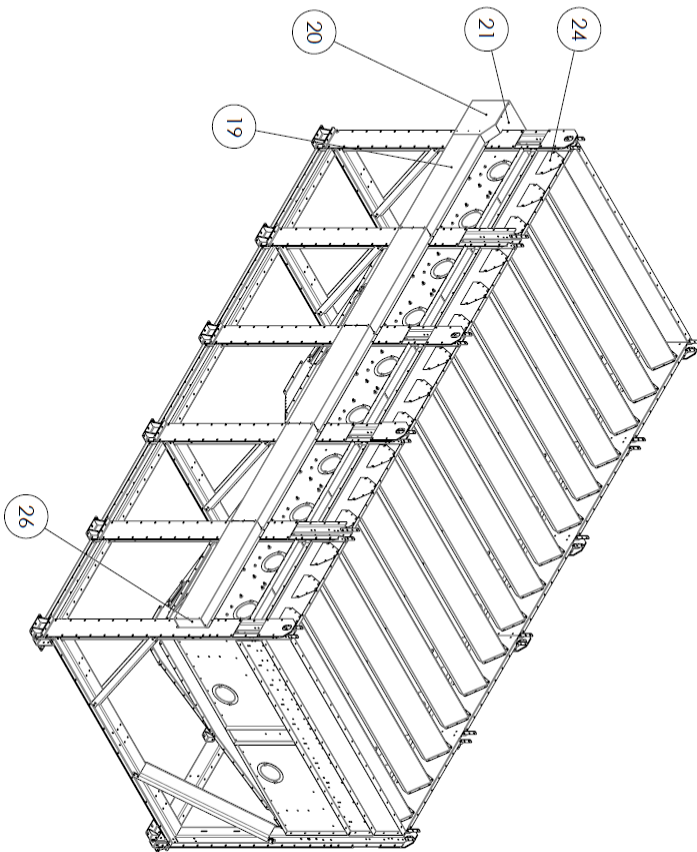
Sub	Material	Finish	Weight	Drawn by	Date
General tolerance ISO 2768-C			2304,78 kg	MALINSE	19.11.2014
Name	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Approved by	Date	
Syöttölaite Feeder			JAAKKO LINDTÖRS		
Механизм подачи					
Dimension type	Sheet format	Page	Scale		
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CODE	137873_4		Rev	D	



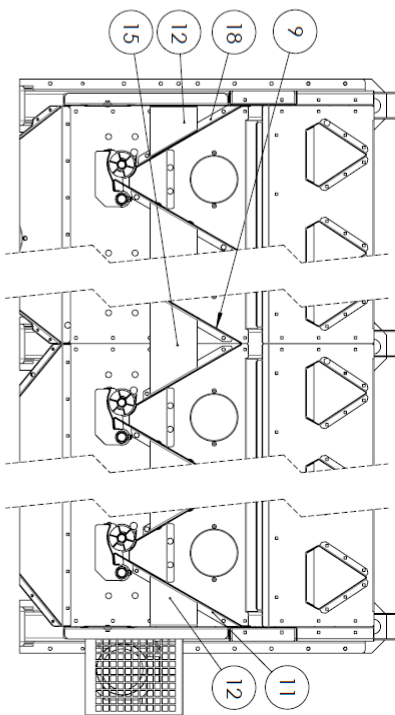
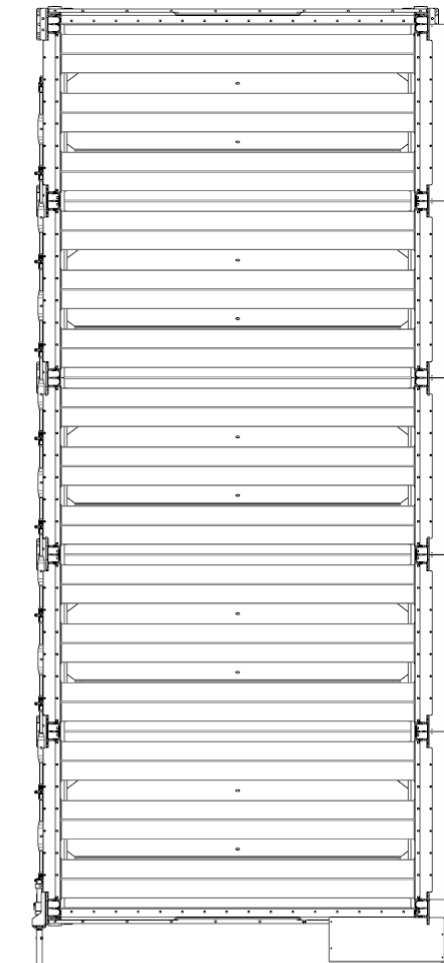
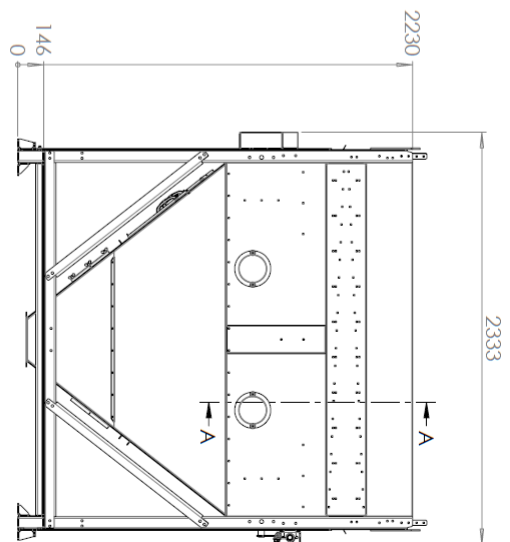
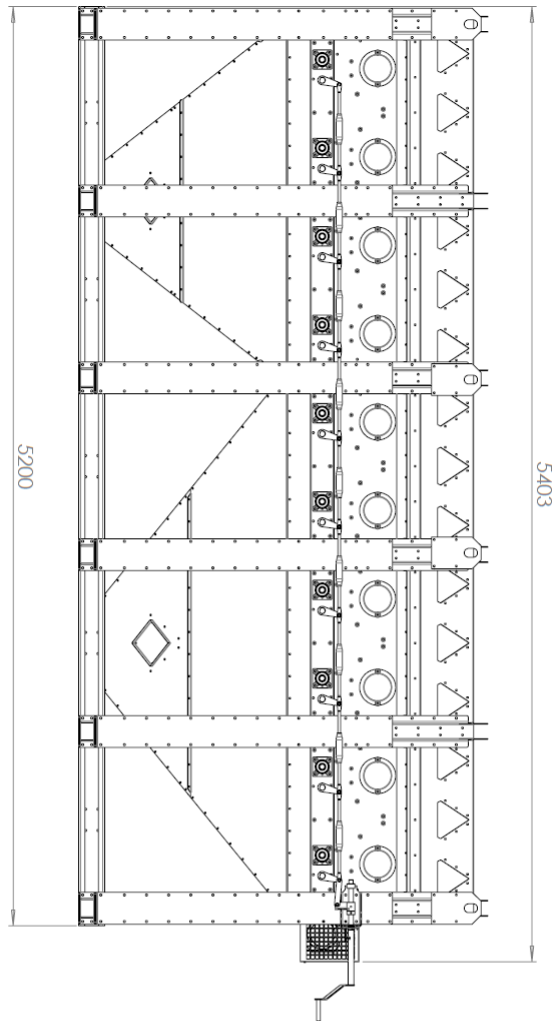
3.12. 137873_5

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	102290	1	Ruuv	Screw	Пластина	628 L=380
2	102369	1	Vevi	Lever	Раскладной	
3	136342	24	Levy	Plate	Пластина	
4	136457	2	Levy	Plate	Пластина	
5	137142	4	Lukku	Notch	Заслонка	Eigundifin
6	137488	1	Mutter	Nut	Гайка	
7	137490_2H	10	Syöttölaite	Feeder	Механизм подачи	2H
8	137490_3H	1	Hydrilevy	Feeder	Механизм подачи	3H
9	137449	2	Radylevy	Cast plate	Ребра	Необход
10	137450	1	Levy	Plate	Пластина	
11	137450	1	Levy	Support plate	Опорная пластина	
12	137451	2	Tukilevy	Drum cell	Шток сушильня	
13	137456_2	1	Kilvaikemmo	Drum cell	Шток сушильня	
14	137456_3	1	Kilvaikemmo	Drum cell	Шток сушильня	
15	137465	1	Tukilevy	Support plate	Опорная пластина	
16	137481	1	Porjakahto	Bottom cone	нижний конус	3x2
17	137489	2	Levy	Plate	Пластина	
18	137709	1	Levy	Plate	Пластина	
19	137715	5	Suoja	Cover	Защита	
20	137716	1	Suoja	Cover	Защита	
21	137717	1	Suoja	Cover	Защита	
22	137718	1	Moottoripelti	Motor bed	Двигатель кровати	
23	137721	1	Suoja	Cover	Защита	
24	137724	15	Levy	Plate	Пластина	
25	137753	1	Laakelakkika	Beeling lift	Подшипниковый узел	
26	137743	1	Suoja	Cover	Защита	
27	137818	1	Porjakahto	Bottom cone	нижний конус	2x2
28	137870	1	Mutter	Nut	Гайка	
29	137904	8	Urofelli	U-profile	Упрофиль	
30	137907	4	Tukilevy	Support plate	Опорная пластина	
31	137908	2	Tukilevy	Support plate	Опорная пластина	
32	137909	4	Tukilevy	Support plate	Опорная пластина	
33	137974	12	Levy	Plate	Пластина	
34	137977	12	Tuenta	Support	Опора	
35	137979	12	Tuenta	Support	Опора	
36	137984	16	Levy	Plate	Пластина	
37	137996	4	Tukilevy	Support plate	Опорная пластина	
38	138005	2	Tukilevy	Support plate	Опорная пластина	
39	138084	2	Tuenta	Support	Опора	
40	138152	12	Jalka	Leg	Нога	
41	138333	8	Natjokona	Hoist bracket	Петля монтажная	
42	138467	1	Keiju	Chain	Цепь	5/8" 108-1 L=1.30
43	138468	9	Keiju	Chain	Цепь	5/8" 108-1, L=1.35
44	900349	1	Vaihdonmoottori	Helical geared motor		1.5kW 30.9rpm
45	901102	1	Ladaken	Beeling	Подшипник	SB 205
46	901103	2	Lappra	Flange	Фланец	PFL205
47	910075	2	Kuusioukivi	Hex bolt	Болт	M8x25
48	910078	1	Kuusioukivi	Hex bolt	Болт	M8x40
49	910098	600	Kuusioukivi	Hex bolt	Болт	M10x50
50	910102	9	Kuusioukivi	Hex bolt	Болт	M10x50
51	910126	136	Kuusioukivi	Hex bolt	Болт	M12x35
52	912510	18	Ponnoivi	Drillhead screw	Саморез	4.8x13
53	914098	1	Pidittimivi	Set screw	Болт анкерный	M8x10
54	920026	10	Lukkipultit	Hexagon Lock Nut	Спорный Гайка	M10

POS	CODE	QTY	Nimitys	Description	По русски	Type
55	920054	3	Kuusiomutteri	Hexagon Nut Low	Гайка присоединяемая	M8
56	921070	11	Kupulilevy	Cup head washer	Шайба конусная	D30/9
57	923379	10	Keijukko	Chain lock	замок цепи	5/8" 108-1
58	923444	500	Lukkoruuvit	Square bolt low	гайка болт низкий	M8x16
59	923445	503	Lopparuuvit	Hex Flange Nut	Гайка с фланцем	M8
60	923460	136	Lopparuuvit	Hex Flange Nut	Гайка с фланцем	M12
61	923679	1	Keijuvyö	Chain wheel	Звездочка	108-1 (=21) 11/1610
62	923711	600	Lopparuuvit	Hex Flange Nut	Гайка с фланцем	M10
63	940241	1	Katjokakki	TB-bushing		TB 1610-35
64	940402	1	Ravastimppa	Grease nipple	Смазочный ниппель	M6
65	940438	9	Vanttivuvi	Tubuckle	Фаринг	M14xHH L=315-420



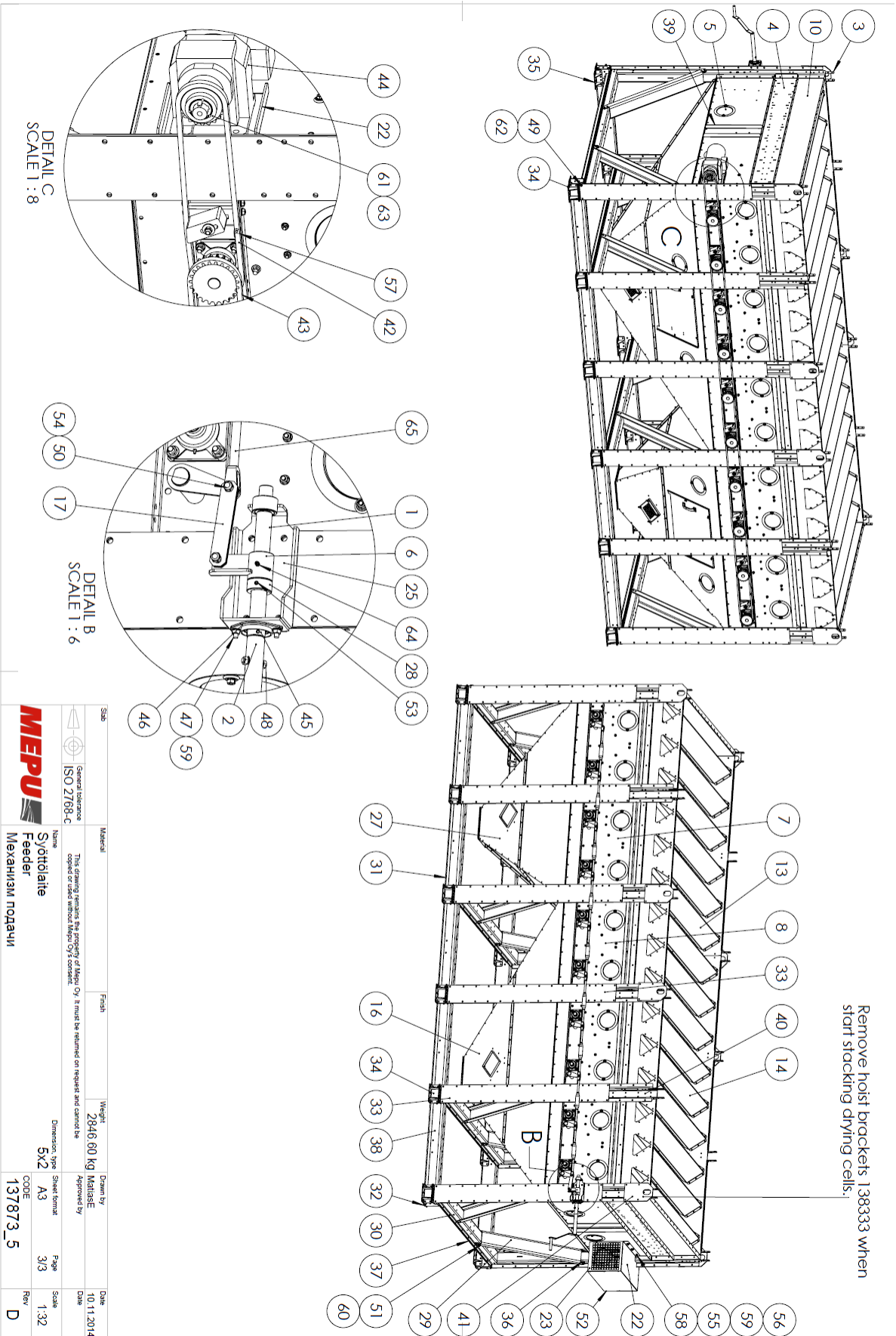
Size	Material	Finish	Weight	Drawn by	Date
General tolerance ISO 2768-C			2846.60 kg	MAYASE	10.11.2014
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or filed without Mepu Oy's consent.					
Name		Dimension, type		Sheet format	
Syöttölaite Feeder Механизм подачи		5x2 A3		Page 1/3	
Scale				Rev	
1:32				D	



SECTION A-A
SCALE 1 : 15

Sub	Material	Weight	Drawn by	Date
General tolerance ISO 2768-C	Finish	2840,60 kg	MALISE	10.11.2014
Name	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Approved by	Date
Syöttölaite Feeder Механизм подачи	Dimension, type	5x2	Sheet format	A3
			Page	2/3
	CODE	137873_5	Scale	1:25
			Rev	D





Size	Material	Finish	Weight	Drawn by	Date
General tolerance ISO 2768-C			2846,80 kg	MALINSE	10.11.2014
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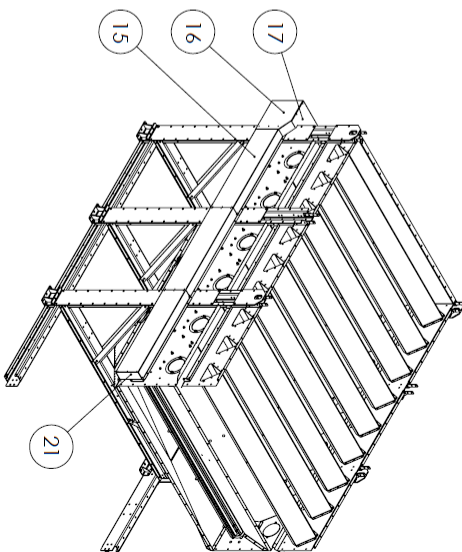
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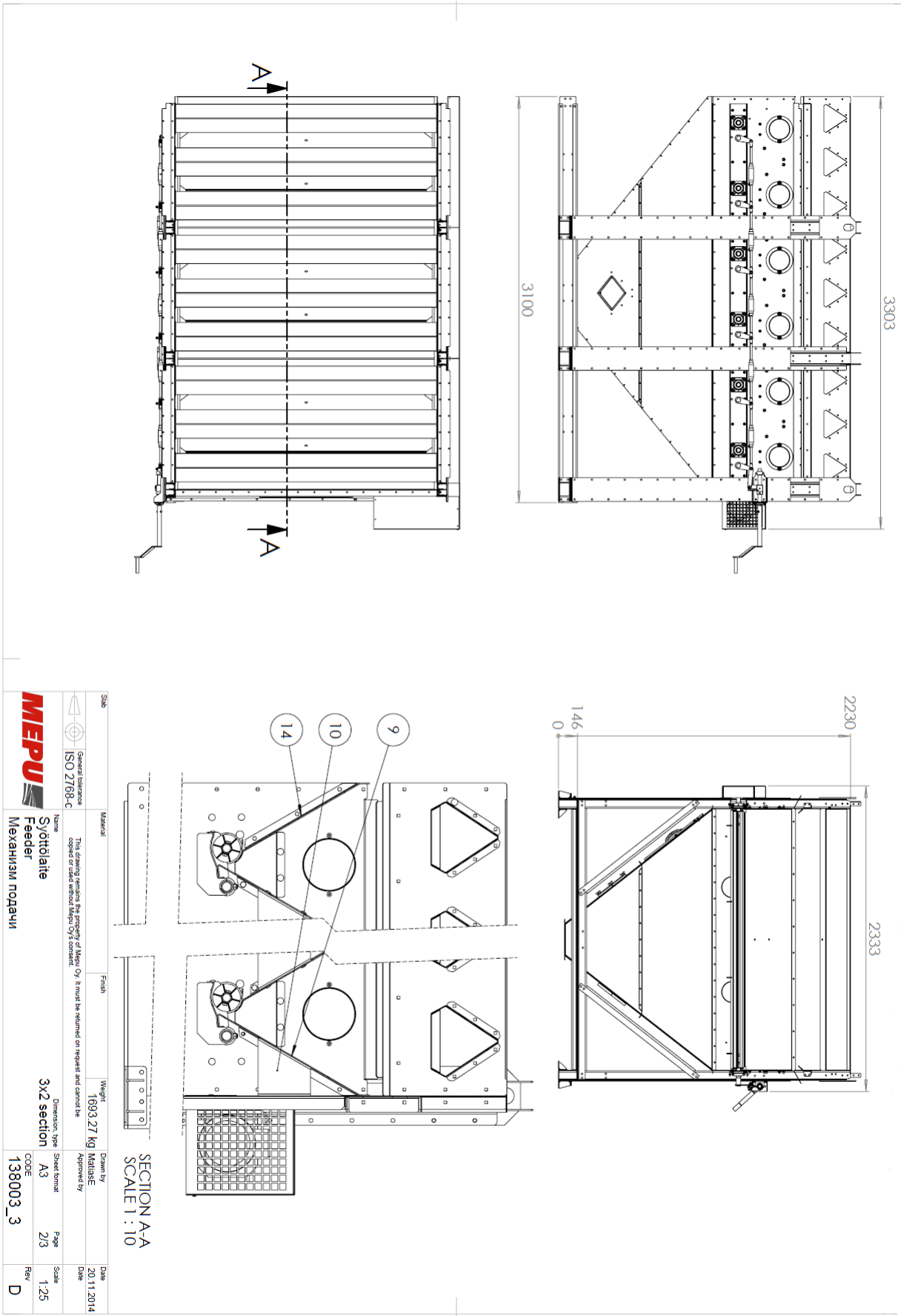
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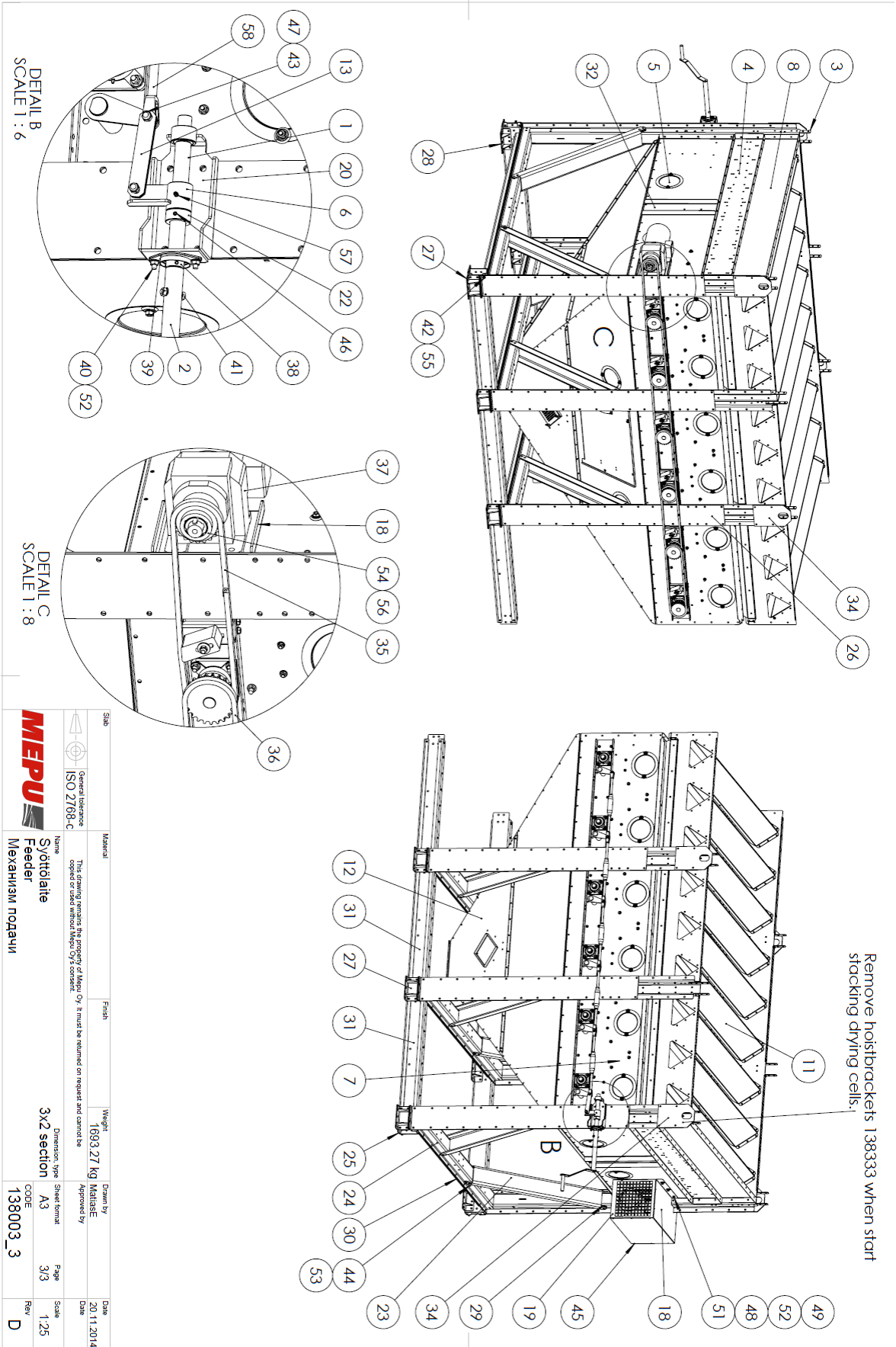
POS	CODE	QTY.	Nimitys	Description	По русски	Туре
1	102290	1	Ruuvit	Screw	Пластина	Ø28 L=350
2	102369	1	Veivi	Leaver	Расходный	
3	136362	12	Levy	Plate	Пластина	
4	136457	1	Levy	Plate	Пластина	
5	137162	2	Luukki	Hatch	Заслонка	Eripuhdistin
6	137488	1	Mutteri	Nut	Гайка	
7	137630_3H	1	Syötövalite	Feeder	Механизм подачи	3H
8	137649	1	Rödtlevy		Неодработан	
9	137650	1	Levy	Plate	Пластина	
10	137651	1	Tukilevy	Support plate	Опорная пластина	
11	137656_3	1	Kulvuskemlo	Drying cell	Шоха сушильная	
12	137681	1	Pöytäkatkio	Bottom console	нижний конус	3x2
13	137699	2	Levy	Plate	Пластина	
14	137709	1	Levy	Plate	Пластина	
15	137715	3	Suoja	Cover	Зашита	
16	137716	1	Suoja	Cover	Зашита	
17	137717	1	Suoja	Cover	Зашита	
18	137718	1	Moottoripreili	Motor bed	Двигатель кровель	
19	137721	1	Suoja	Cover	Зашита	
20	137753	1	Lockeri/kiskkö	Bedding unit	Подшипниковый узел	
21	137763	1	Suoja	Cover	Зашита	
22	137870	1	Mutteri	Nut	Гайка	
23	137906	6	U-profiili	U-profile	U-профиль	
24	137907	3	Tukilevy	Support plate	Опорная пластина	
25	137909	2	Tukilevy	Support plate	Опорная пластина	
26	137976	6	Levy	Plate	Пластина	
27	137977	6	Tuenta	Support	Опора	
28	137979	6	Tuenta	Support	Опора	
29	137984	4	Levy	Plate	Пластина	
30	137998	3	Tukilevy	Support plate	Опорная пластина	
31	138005	2	Tukilevy	Support plate	Опорная пластина	
32	138084	1	Tuenta	Support	Опора	
33	138152	6	Jalka	Leg	Нога	
34	138333	4	Nostokorva	Hoist bracket	Петля монтажная	5/8" 108-1 L=1.30
35	138467	1	Keiju	Chain	Цепь	
36	138468	5	Keiju	Chain	Цепь	5/8" 108-1 L=1.35
37	900349	1	Vaihdenoottori	Helical geared motor		1.5kW 30,9rpm
38	901102	1	Laakeri	Bedding	Подшипник	SB 205

POS	CODE	QTY.	Nimitys	Description	По русски	Туре
39	901103	2	Läppä	Flange	Фланец	PN205
40	910075	2	Kuusiouuvi	Hex bolt	Болт	M8x25
41	910078	1	Kuusiouuvi	Hex bolt	Болт	M8x40
42	910098	210	Kuusiouuvi	Hex bolt	Болт	M10x30
43	910102	5	Kuusiouuvi	Hex bolt	Болт	M10x50
44	910126	48	Kuusiouuvi	Hex bolt	Болт	M12x35
45	912510	18	Poranruvi	Drill head screw	Саморез	4.8x13
46	914098	1	Pöytäruuvi	Set screw	Болт внутренний	M8x10
47	920026	6	Lukitusmutteri	Hexagon Lock Nut	Стопорный Гайка	M10
48	920054	7	Kuusiouuutien Metallia	Hexagon Nut Low	Гайка присоединяемая	M8
49	921070	7	Kuusiouuivun	Cur head washer	Шайба волнующая	D30/9
50	923379	6	Keijuluukko	Chain lock	замок цепи	5/8" 108-1
51	923644	200	Lukkojuuvi matala	Square bolt low	гвоздь болт низкий	M8x16
52	923645	215	Läppäruutit	Hex Flange Nut	Гайка с фланцем	M8
53	923660	48	Läppäruutit	Hex Flange Nut	Гайка с фланцем	M12
54	923679	1	Keijuruutit	Chain wheel	Звездочка	108-1 Z=21 TL/1610
55	923711	210	Läppäruutit	Hex Flange Nut	Гайка с фланцем	M10
56	960241	1	Karjapöykki	TB-dusting		TB 1610-35
57	960602	1	Ravaväppä	Grease nipple	Смазочный nipple	M6
58	960638	5	Venttiiruvi	Turbuckle	Фурколы	M16HHL L=315-420



Standard tolerance ISO 2768-C
 This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.
 Name: Syötövalite Feeder
 Dimension: 3x2 section
 Sheet format: A3
 Page: 1/3
 Scale: 1:38
 Date: 20.11.2014
 Drawn by: Mänttälä
 Approved by: Mänttälä
 CODE: 138003_3
 Rev: D





 General tolerance ISO 2768-C	 Material	 Finish	 Weight 1693,27 Kg	 Drawn by MARIANE	 Date 20.11.2014
Name Syttoilaitte Feeder Механизм подачи			Dimension: type 3x2 section A3 138003_3		
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by		
Page 3/3			Scale 1:25		
CODE 138003_3			Rev D		

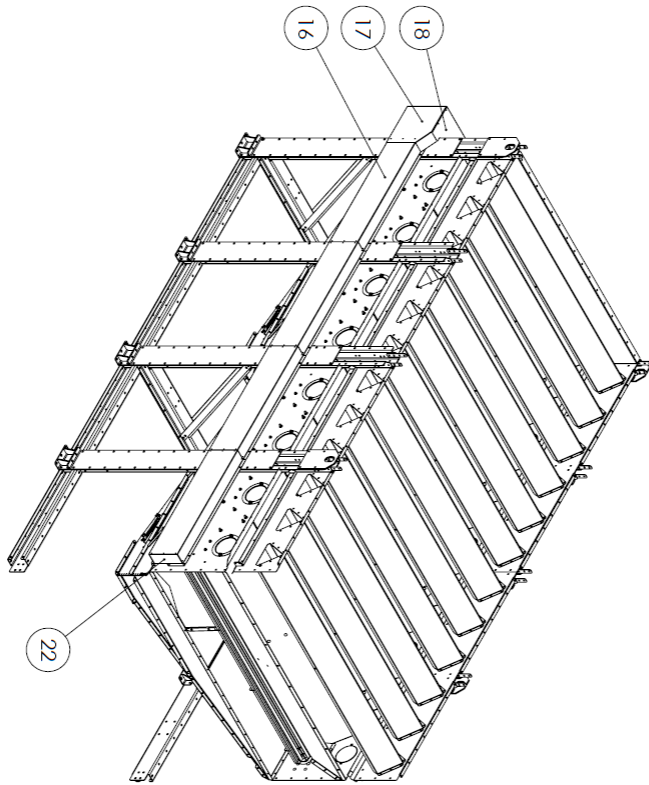
Remove hoistbrackets 138333 when start stacking drying cells.



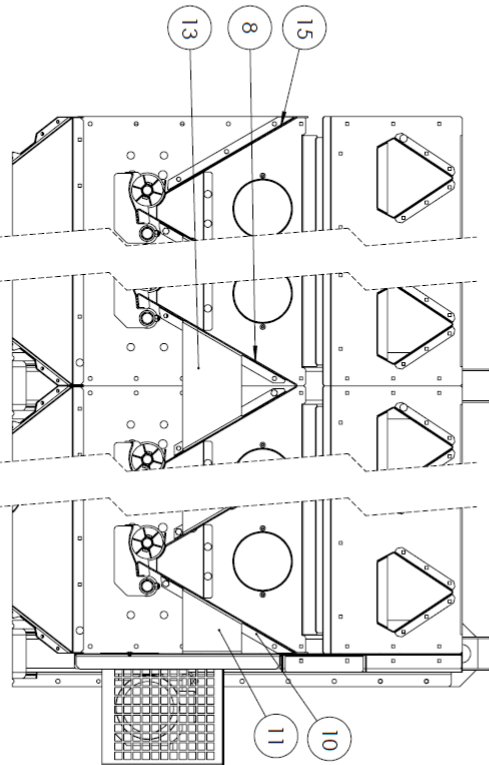
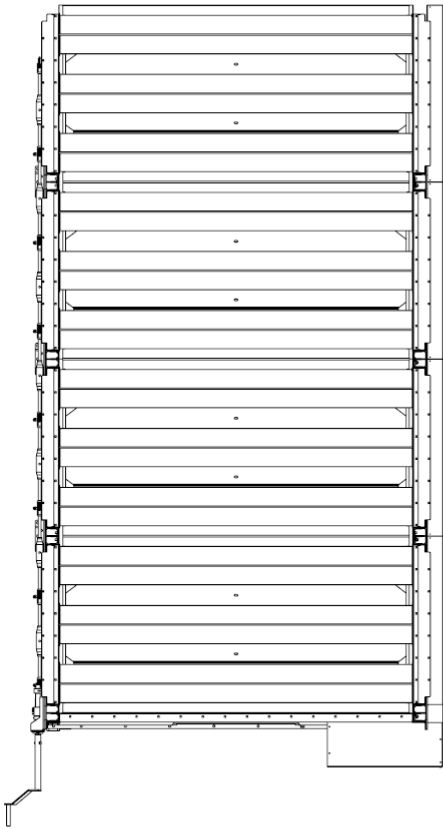
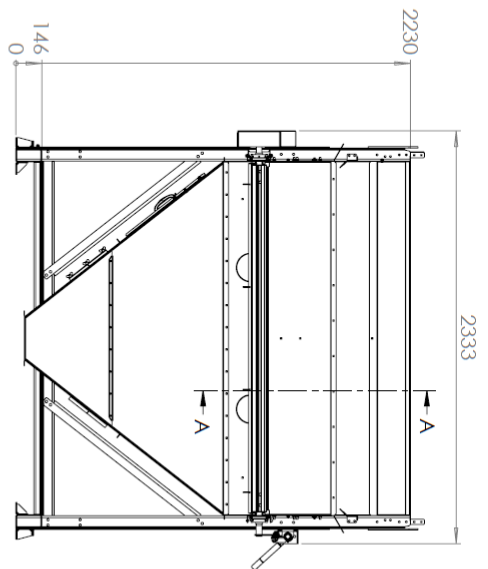
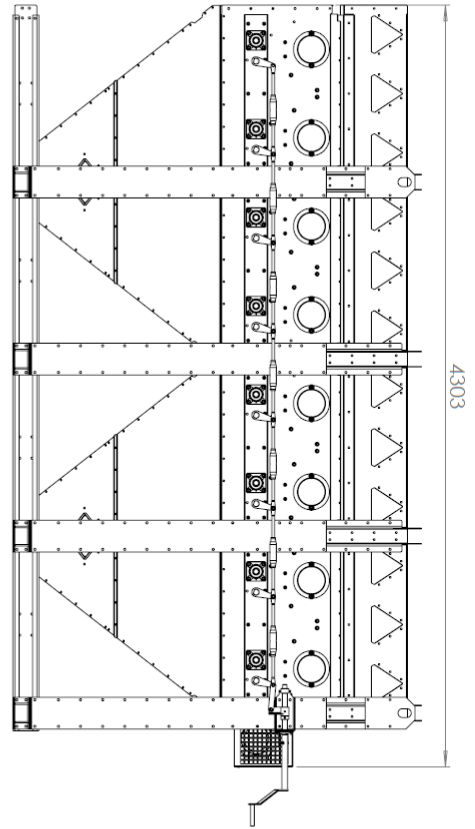
3.14. 138003_4

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	102290	1	Ruuvii	Screw	Пластина	ø28 L=350
2	102349	1	Veivi	Lever	Резиономый	
3	136362	1,6	Levy	Plate	Пластина	
4	136457	1	Levy	Plate	Пластина	
5	137162	2	Lukku	Nut	Защелка	Eprouvatin
6	137488	1	Muutari	Nut	Гайка	
7	137630_2H	2	Syöttölaite	Feeder	Механизм подачи	2H
8	137643	1	Harjalevy	Ceek plate	Гребень	
9	137649	1	Padinvävy	Headboard	Headboard	
10	137650	1	Levy	Plate	Пластина	
11	137651	1	Tuulevy	Support plate	Опорная пластина	
12	137656_2	2	Kuivakiekko	Drying cell	Шара сушильная	
13	137665	1	Tuulevy	Support plate	Опорная пластина	
14	137699	2	Levy	Plate	Пластина	
15	137709	1	Levy	Plate	Пластина	
16	137715	4	Suoja	Cover	Защита	
17	137716	1	Suoja	Cover	Защита	
18	137717	1	Suoja	Cover	Защита	
19	137718	1	Moottoripeti	Motor bed	Двигатель кровля	
20	137721	1	Suoja	Cover	Защита	
21	137753	1	Lakki/Kyläkkö	Bearing unit	Подшипниковый узел	
22	137763	1	Suoja	Cover	Защита	
23	137818	2	Poltokierle	Bottom sensor	нижний конус	2x2
24	137870	1	Muutari	Nut	Гайка	
25	137906	4	U-profiili	U-profile	U-профиль	
26	137907	2	Tuulevy	Support plate	Опорная пластина	
27	137908	4	Tuulevy	Support plate	Опорная пластина	
28	137909	2	Tuulevy	Support plate	Опорная пластина	
29	137976	8	Levy	Plate	Пластина	
30	137977	8	Tuenta	Support	Опора	
31	137979	8	Tuenta	Support	Опора	
32	137984	8	Levy	Plate	Пластина	
33	137998	2	Tuulevy	Support plate	Опорная пластина	
34	138084	1	Tuenta	Support	Опора	
35	138152	8	Jalka	Leg	Нога	
36	138333	4	Nestokotelo	Nut bracket	Петля монтажная	5/8" 108-1, L=1,30
37	138467	1	Ketju	Chain	Цепь	5/8" 108-1, L=1,35
38	138468	7	Ketju	Chain	Цепь	5/8" 108-1, L=1,35
39	900349	1	Vahdennoitori	Helical geared motor		1,3kW 30,7rpm
40	901102	1	Lakki	Beating	Полушпик	SB 205
41	901103	2	Laerra	Flange	Фланец	PEL205
42	910075	2	Kuusiouvi	Hex bolt	Болт	M8x25
43	910078	1	Kuusiouvi	Hex bolt	Болт	M8x40
44	910098	450	Kuusiouvi	Hex bolt	Болт	M10x30
45	910102	7	Kuusiouvi	Hex bolt	Болт	M10x50
46	910126	32	Kuusiouvi	Hex bolt	Болт	M12x35
47	912510	18	Panocivi	Drill head screw	Саморез	4,8x13
48	914098	1	Padinvävy	Set screw	Болт вугрепный	M8x10
49	920026	8	Lukki/luukki	Hexagon Nut Nut	Спорный Гайка	M10
50	920054	7	Kuusiouvi/Motola	Hexagon Nut Low	Гайка присоекня	M8
51	921070	7	Kapuliävy	Cap head washer	Шайба вепная	D30/9
52	923379	8	Ketju/kuo	Chain lock	Замок цепи	5/8" 108-1
53	923444	300	Lukkiouvi/motola	Square bolt low	Площадь Болт низкий	M8x16

POS	CODE	QTY	Nimitys	Description	По русски	Type
54	923445	300	Läppäruukki	Hex Flange Nut	Гайка с фланцем	M8
55	923460	32	Läppäruukki	Hex Flange Nut	Гайка с фланцем	M12
56	923679	1	Ketjuveto	Chain wheel	Заведовка	108-1 2x21 TL1610
57	923711	450	Läppäruukki	Hex Flange Nut	Гайка с фланцем	M10
58	940241	1	Karilokki	TB-rolling		TB 1610-35
59	940602	1	Ravainpöytä	Grease nipple	Смазочный ниппель	M6
60	940638	7	Väntivävy	Turbuckle	Фуркомы	M16HH L=315-420



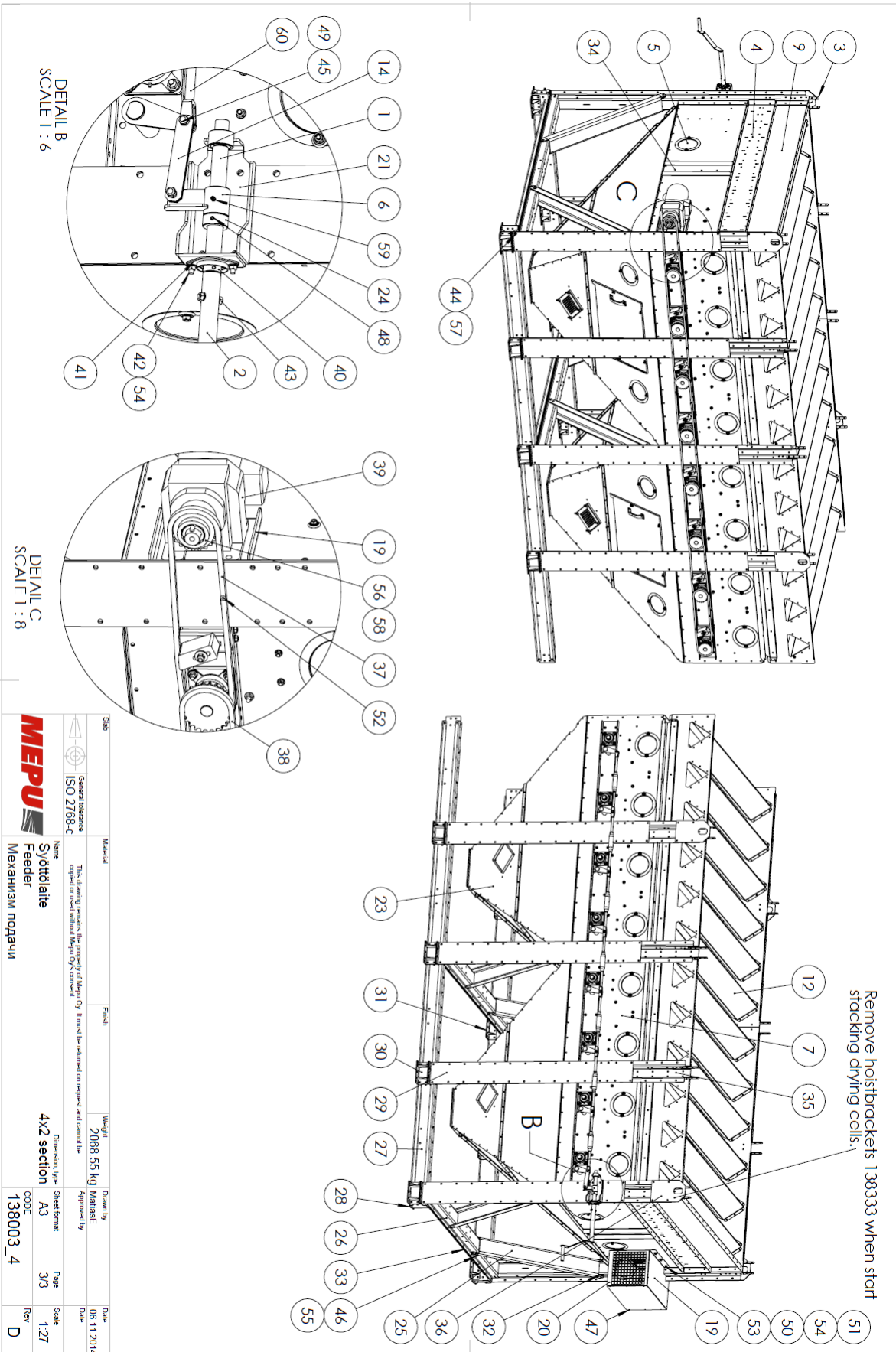
Sisä	Material	Finish	Weight	Drawn by	Date
			20089,58 kg	МАЛБЕ	06.11.2014
	This is a preliminary drawing. It must be refined or revised and stamped before use.				
	Name		Sheet count	Sheet count	Scale
	Syöttölaite		4x2 section	A3	1/3
	Feeder		CODE	138003_4	Rev
	Механизм подачи				D



SECTION A-A
SCALE 1:12

 General tolerance ISO 2768-C	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Drawn by Matti Sævi	Date 06.11.2014
Size 	Material Syttölatite	Weight 2068,55 kg	Approved by Matti Sævi
	Name Syttölatite Feeder Механизм подачи	Dimension type 4x2 section	Sheet format A3
		Page 2/3	Scale 1:25
		CODE 138003_4	Rev D



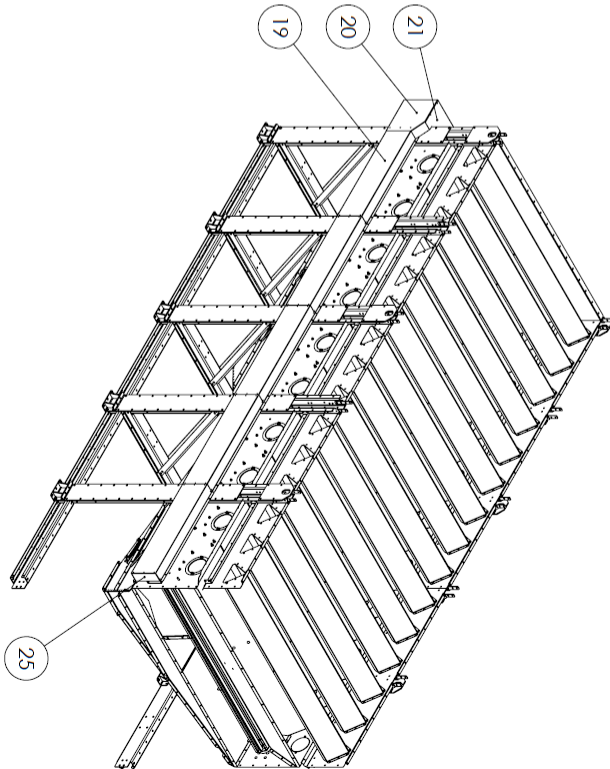


Scale	ISO 2768-C	Material	Finish	Weight	Drawn by	Date
Standard	ISO 2768-C	Material	Finish	2008,55 kg	MARISE	06.11.2014
Name	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Weight	2008,55 kg	Approved by	Date
MEPU Syttolite Feeder			Dimension, type	4x2 section	Page	Scale
Механизм подачи			Sheet format	A3	3/3	1:27
	CODE	Rev				
	138003_4	D				

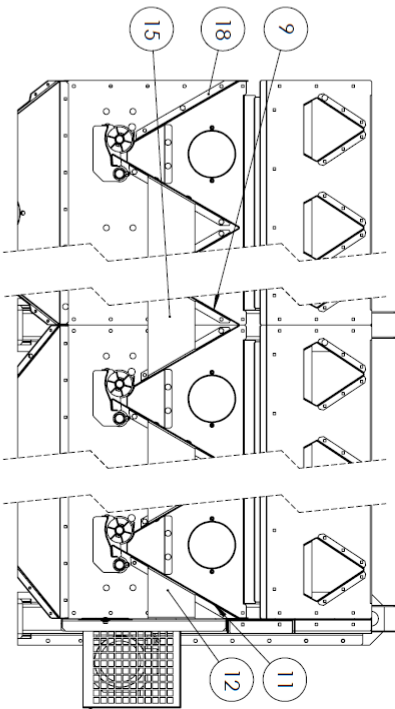
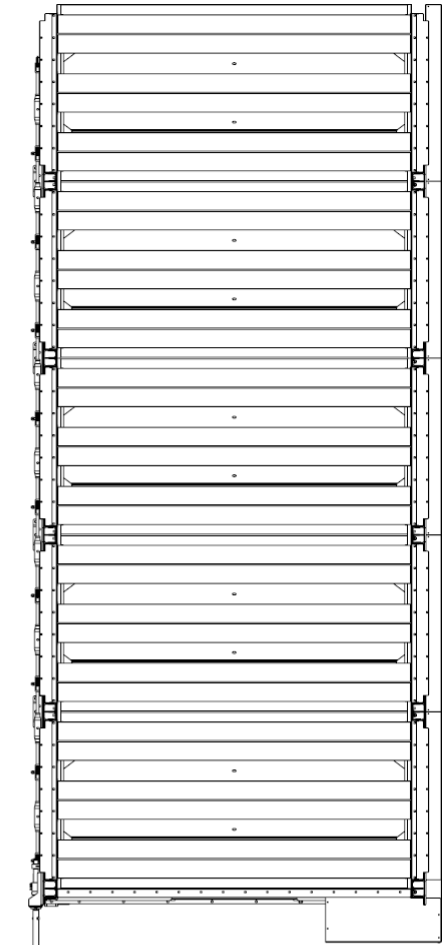
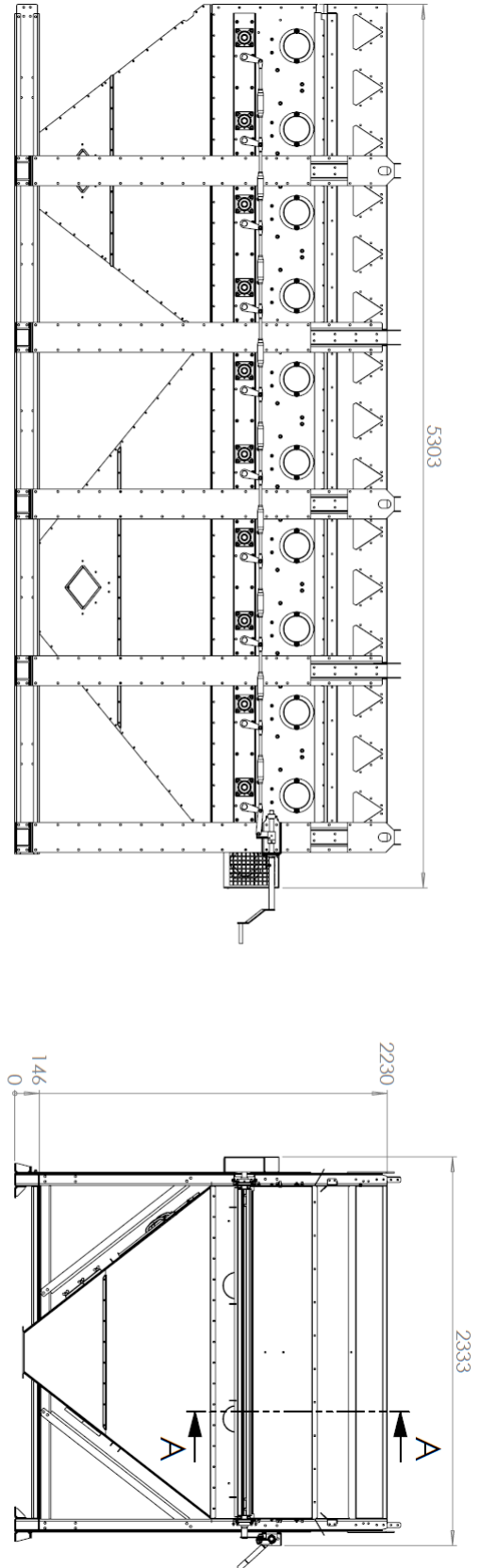
3.15. 138003_5

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	102290	1	Ruuvi	Screw	Пластина	ø28 L=360
2	102369	1	Veivi	Lever	Распашонный	
3	134342	20	Levy	Plate	Пластина	
4	134457	1	Levy	Plate	Пластина	
5	137142	2	Lukku	Notch	Засовная	Eipuhdintin
6	137288	1	Multieri	Nut	Гайка	
7	137829_2H	1	Syötölaitte	Feeder	Механизм подачи	2H
8	137830_3H	1	Syötölaitte	Feeder	Механизм подачи	3H
9	137843	1	Hoidlevy	Steel plate	Габарта	
10	137449	1	Pöytälevy	Plate	Недольдон	
11	137450	1	Levy	Support plate	Пластина	
12	137451	1	Levy	Support plate	Опорная пластина	
13	137456_2	1	Kuvaakselienno	Drying cell	Шхота сушильная	
14	137456_3	1	Kuvaakselienno	Drying cell	Шхота сушильная	
15	137465	1	Tukilevy	Support plate	Опорная пластина	
16	137481	1	Pohjakalho	Bottom cone	нижний конус	3x2
17	137499	2	Levy	Plate	Пластина	
18	137709	1	Levy	Plate	Пластина	
19	137715	5	Suoja	Cover	Защита	
20	137716	1	Suoja	Cover	Защита	
21	137717	1	Suoja	Cover	Защита	
22	137718	1	Moottorinpeili	Motor bead	Двигатель провета	
23	137721	1	Suoja	Cover	Защита	
24	137753	1	Laakeriyksikkö	Bearing unit	Подшипниковый узел	
25	137763	1	Suoja	Cover	Защита	
26	137818	1	Pohjakalho	Bottom cone	нижний конус	2x2
27	137870	1	Multieri	Nut	Гайка	
28	137904	8	U-profiili	U-profile	У-профиль	
29	137907	4	Tukilevy	Support plate	Опорная пластина	
30	137908	2	Tukilevy	Support plate	Опорная пластина	
31	137909	2	Tukilevy	Support plate	Опорная пластина	
35	137976	10	Levy	Plate	Пластина	
33	137977	10	Tuenta	Support	Опора	
34	137979	10	Tuenta	Support	Опора	
35	137984	16	Levy	Plate	Пластина	
36	137998	4	Tukilevy	Support plate	Опорная пластина	
37	138005	2	Tukilevy	Support plate	Опорная пластина	
38	138084	1	Tuenta	Support	Опора	
39	138152	10	Jalka	Leg	Нога	
40	138333	6	Nostokoruja	Hoist bracket	Перед монтажная	5/8" 108-1 L=130
41	138448	9	Keiju	Chain	Цепь	5/8" 108-1 L=135
42	900349	1	Vahdemonstori	Helical geared motor	Цепь	1.5kW 30°9rpm
44	901102	1	Laakeri	Bearing	Подшипник	58 205
45	901103	2	Loppa	Flange	Фланец	PN205
46	910075	2	Kuusiortuvi	Hex bolt	Болт	M8x25
47	910076	1	Kuusiortuvi	Hex bolt	Болт	M8x40
48	910096	580	Kuusiortuvi	Hex bolt	Болт	M10x30
49	910102	9	Kuusiortuvi	Hex bolt	Болт	M10x30
50	910126	64	Kuusiortuvi	Hex bolt	Болт	M12x35
51	912810	18	Pöytälevy	Drill head screw	Болт сверлящий	4.8x13
52	914098	1	Pöytälevy	Set screw	Болт зажимной	M8x10
53	920024	10	Lukitusmutteri	Hexagon Lock Nut	Степорный Гайка	M10
54	920054	3	Kuusiortuvi Matalla	Hexagon Nut Low	Гайка присоединяемая	M8

POS	CODE	QTY	Nimitys	Description	По русски	Type
55	921070	7	Kupukäsilevy	Cup head washer	Шайба конусная	D30/9
56	923379	3	Keijukisko	Chain lock	Замок цепи	5/8" 108-1
57	923444	400	Lukitusruuvi matalla	Square bolt low	Промышлен болт низкий	M8x16
58	923445	483	Lappamutteri	Hex Flange Nut	Гайка с фланцем	M8
59	923446	64	Lappamutteri	Hex Flange Nut	Гайка с фланцем	M12
60	923479	1	Keijurivara	Chain wheel	Звездочка	108-1-Z=21 TL/1410
61	923711	380	Lappamutteri	Hex Flange Nut	Гайка с фланцем	M10
62	940241	1	Katsoholkki	TB-bushing	Гайка с фланцем	TB 1410-35
63	940402	1	Ravennipora	Grease nipple	Смазочный nipple	M6
64	940438	10	Vanttu	Turnbuckle	Фабричный ниппель	M16HH L=315-420



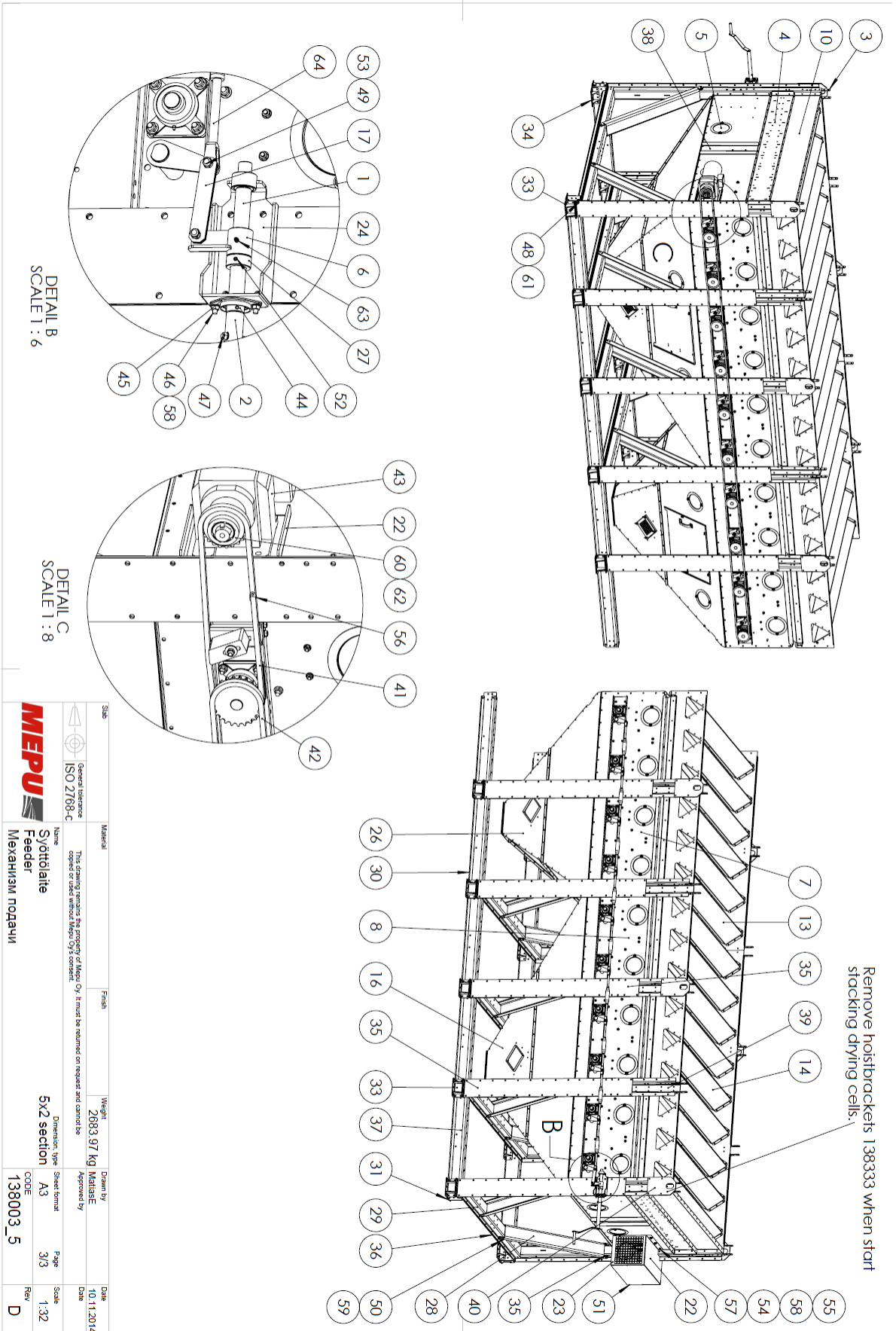
		Name Syötölaitte Feeder Механизм подачи	Dimension type 5x2 section A3 1/3 D	Date 10/11/2014
Size General tolerance ISO 2168-C	Material This drawing remains the property of Mepp Oy. It must be returned on request and cannot be copied or used without Mepp Oy's consent.	Weight 2063,97 Kg	Drawn by Approved by M10ABE	Date 10/11/2014



SECTION A-A
SCALE 1 : 15

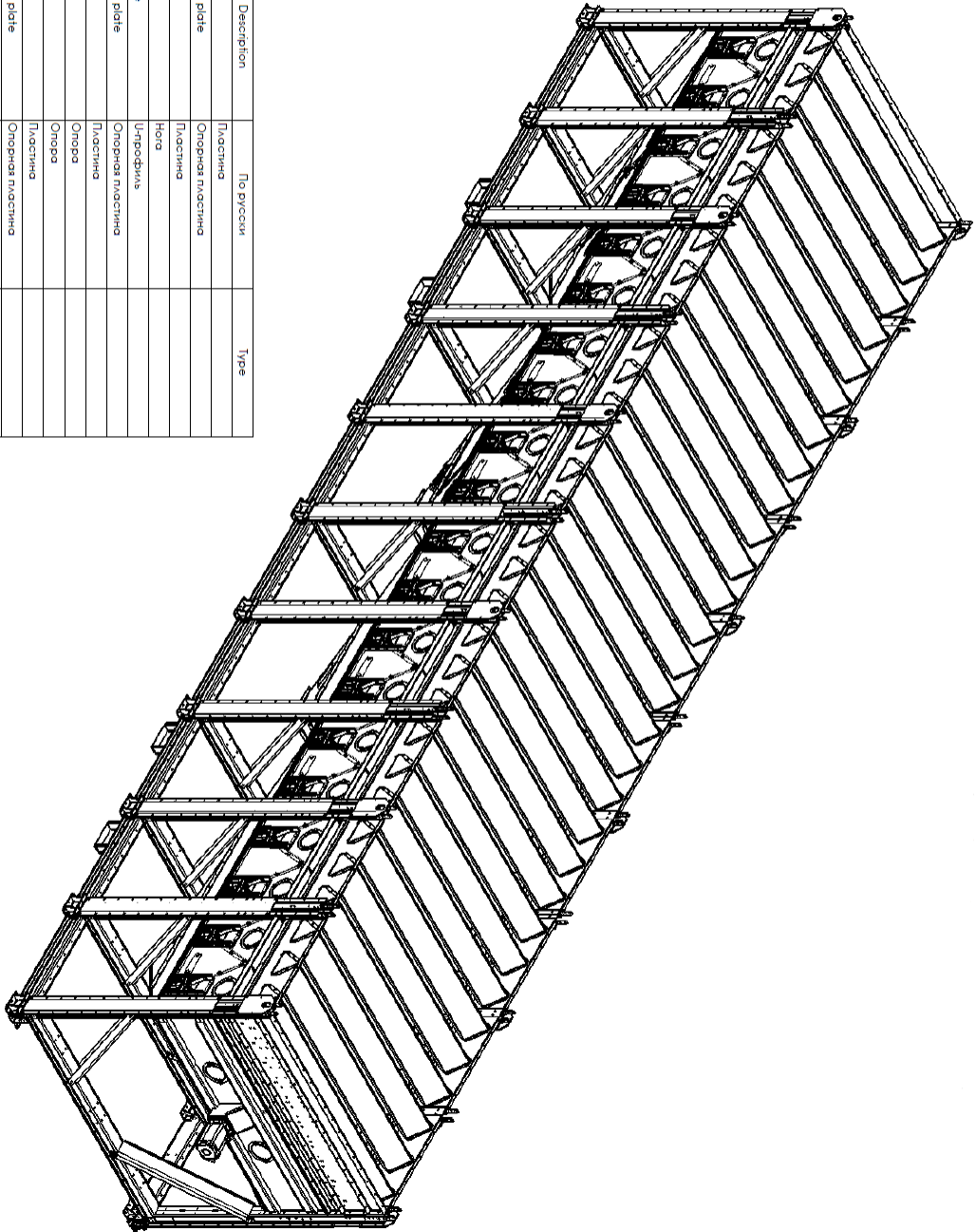
ISO 2768-C	Material	Weight	Drawn by	Date
ISO 2768-C	Material	2083,97 kg	MARBLE	10.11.2014
ISO 2768-C	Finish		Approved by	Date
ISO 2768-C	Finish			
ISO 2768-C	Name	Dimension type	Sheet format	Page
ISO 2768-C	Syöttölaite	5x2 section	A3	2/3
ISO 2768-C	Feeder	CODE	138003_5	Rev
ISO 2768-C	Механизм подачи	Scale	1:25	D



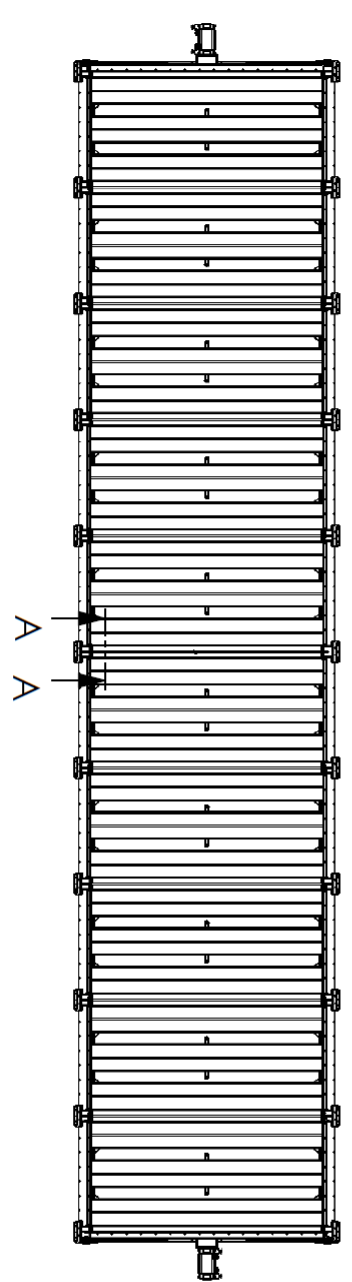
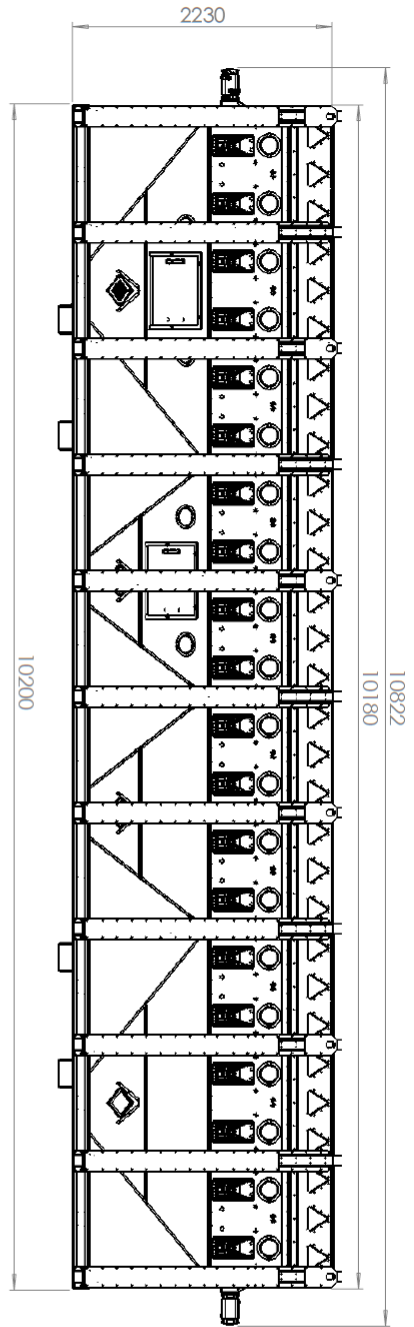


3.16. 138180

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	136362	4	Levy	Plate	Пластина	
2	137655	1	Tukilevy	Support plate	Опорная пластина	
3	137724	30	Levy	Plate	Пластина	
4	137905	1	Jalka	Leg	Нога	
5	137906	2	U-profilii	U-profile	U-профиль	
6	137907	1	Tukilevy	Support plate	Опорная пластина	
7	137976	2	Levy	Plate	Пластина	
8	137977	2	Tuenta	Support	Опора	
9	137979	2	Tuenta	Support	Опора	
10	137984	4	Levy	Plate	Пластина	
11	137998	1	Tukilevy	Support plate	Опорная пластина	
12	138152	1	Jalka	Leg	Нога	
13	138181_5	2	Syötölaite	Feeder	Механизм подачи	S2,2 section
14	910098	65	Kuusiortuvi	Hex bolt	Болт	M10x30
15	910126	16	Kuusiortuvi	Hex bolt	Болт	M12x35
16	923644	40	Suikokuvuvi pala	Square bolt low	квадратный болт низкий	M8x1,5
17	923645	40	Sarppimutteri	Hex Flange Nut	Гайка с фланцем	M8
18	923650	16	Sarppimutteri	Hex Flange Nut	Гайка с фланцем	M12
19	923711	65	Sarppimutteri	Hex Flange Nut	Гайка с фланцем	M10

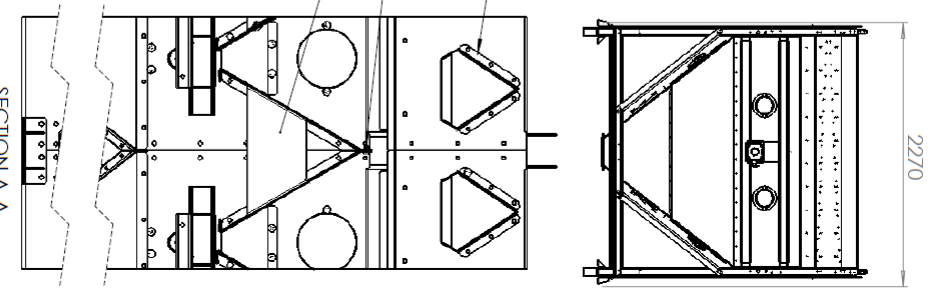


Name: Syötölaite Feeder Механизм подачи	Weight: 5406.46 kg	Dimension: 10x2	CODE: A3	Page: 1/3	Date: 21.04.2015
Drawn by: MARISE	Approved by:	Scale: 1:30	CODE: 138180_10	Rev: B	Date:



Temporarily remove the crest plate

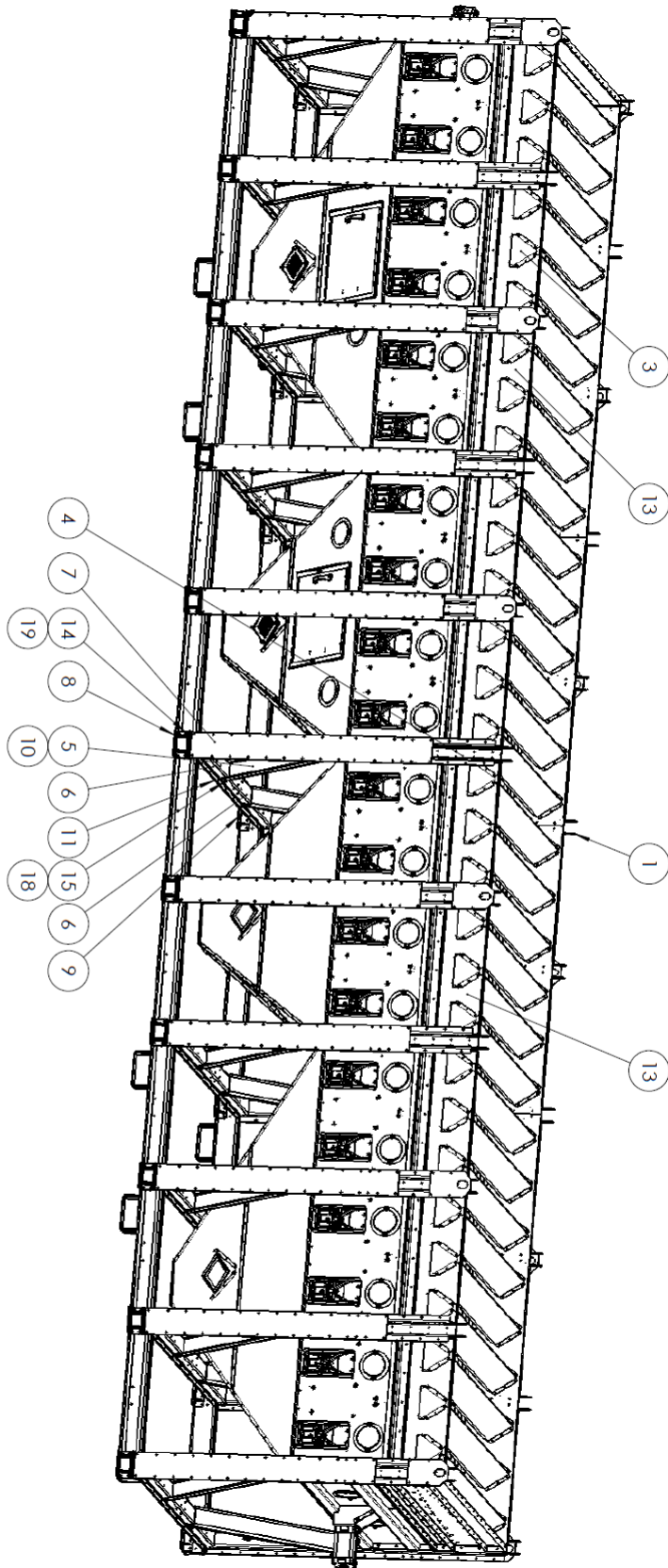
- 17
- 16
- 2



SECTION A-A
SCALE 1 : 12

	Sub General tolerance ISO 2768-C	Material This drawing remains the property of MEPU. It must be returned on request and cannot be copied or used without the prior written consent of MEPU.	Finish	Weight 5408,46 kg	Drawn by MARISSA	Date 21.04.2015
Syöttölaite Feeder Механізм подачі	Code 138180_10	Dimension type 10x2	Sheet format A3	Page 2/3	Scale 1:38	Rev B



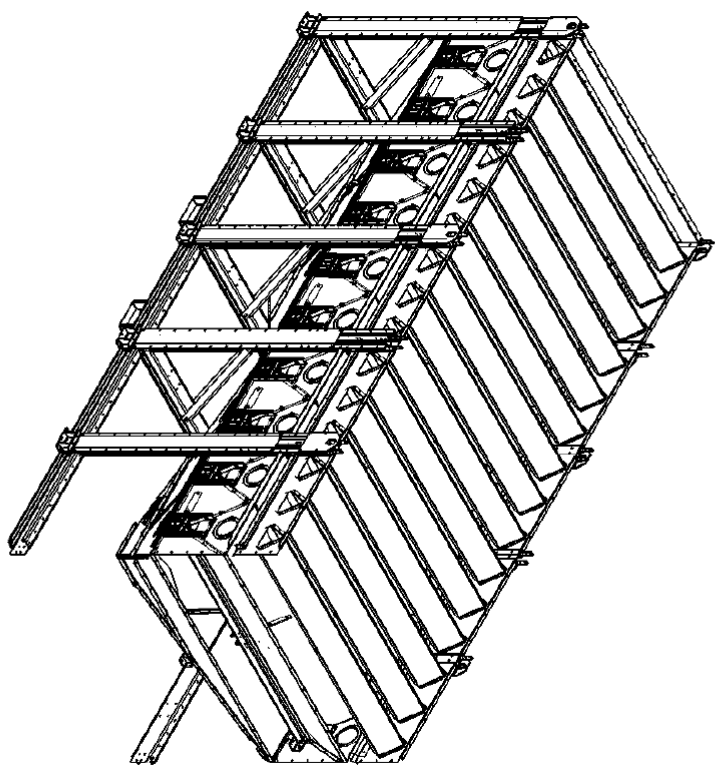


Scale	Material	Finish	Weight	Drawn by	Date
ISO 2768-C			5406,46 kg	MARISE	21.04.2015
General tolerance	This drawing reflects the product of MEPU, s.p. It must be returned on request and cannot be copied or used without MEPU, s.p.'s consent.				
ISO 2768-C	Name		Dimension type	Sheet format	Date
	Syöttölaite		10x2	A3	
	Feeder			3/3	
	Механізм подачі		CODE	Rev	
			138180_10	B	

3.17. 138181

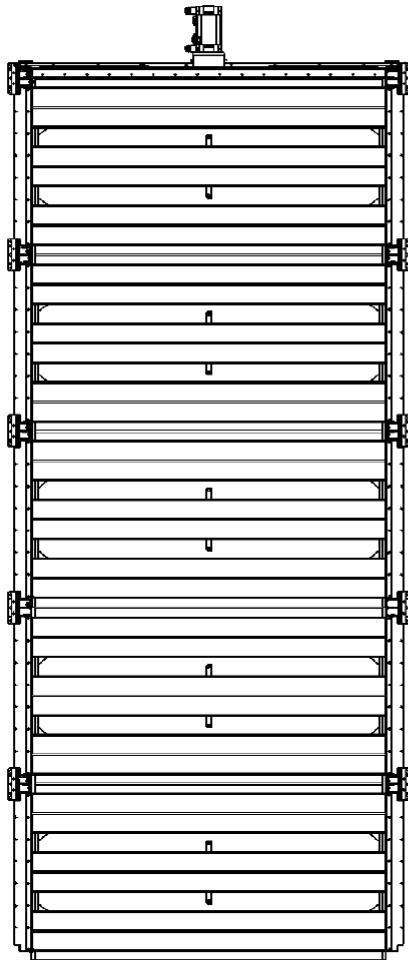
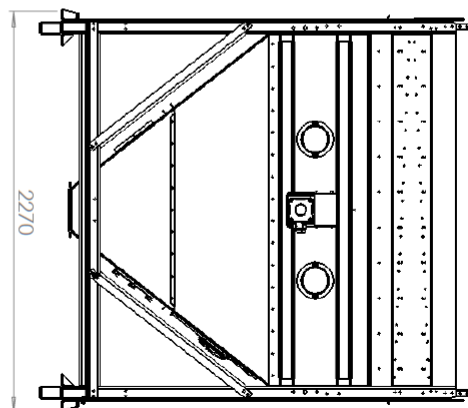
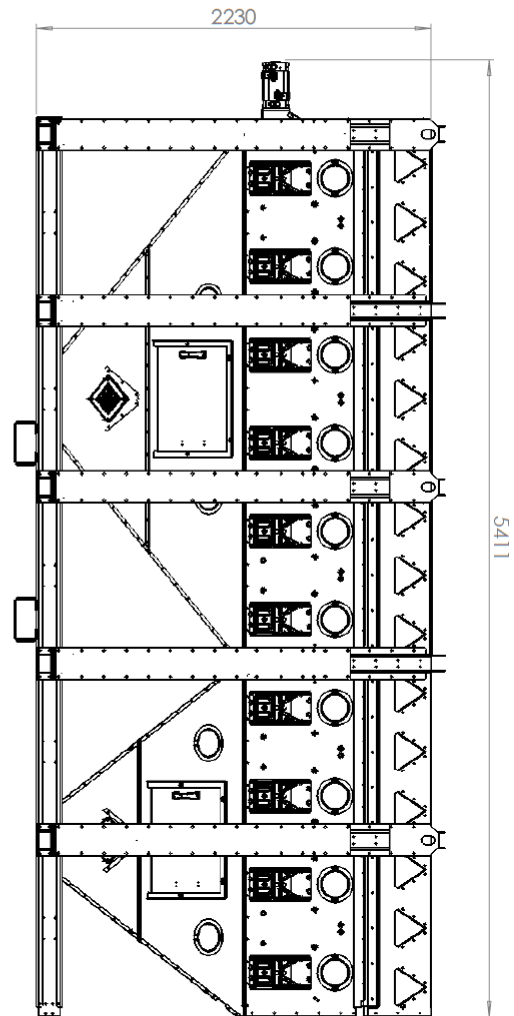
POS	CODE	QTY	Nimitys	Description	По русски	Type
1	136342	20	Levy	Plate	Пластина	
2	136457	1	Levy	Plate	Пластина	
3	136940	1	Syltetin kokoonpano	Cylinder assembly	Цилиндр композиция	
4	137125	1	Levy	Plate	Пластина	
5	137126	1	Tappi	Pin	Штырь	
6	137162	2	Luukki	Notch	Заслонка	Eipuhditin
7	137554_2	1	Kivaukkelmo	Drying cell	Шлях сушильная	
8	137554_3	1	Kivaukkelmo	Drying cell	Шлях сушильная	
9	137645	1	Tukilevy	Support plate	Опорная пластина	
10	137681	1	Rohkakatlo	Bottom cone	нижний конус	3x2
11	137812	4	C-Profiili	C-Profile	C-профиль	
12	137818	1	Rohkakatlo	Bottom cone	нижний конус	2x2
13	137906	8	U-profiili	U-profile	U-профиль	
14	137907	4	Tukilevy	Support plate	Опорная пластина	
15	137908	2	Tukilevy	Support plate	Опорная пластина	
16	137909	2	Tukilevy	Support plate	Опорная пластина	
17	137976	10	Levy	Plate	Пластина	
18	137977	10	Tuenta	Support	Опора	
19	137979	10	Tuenta	Support	Опора	
20	137984	16	Levy	Plate	Пластина	
21	137998	4	Tukilevy	Support plate	Опорная пластина	
22	138005	2	Tukilevy	Support plate	Опорная пластина	
23	138152	10	Jalka	Leg	Нога	
24	138182_2	1	Syötölaitte	Feeder	Механизм подачи	
25	138182_3	1	Syötölaitte	Feeder	Механизм подачи	
26	138185	1	Narillevy	Ceiling plate	Гребень	
27	138204	1	Levy	Plate	Пластина	
28	138232	1	Levy	Plate	Пластина	
29	138235	1	Levy	Plate	Пластина	
30	138240	1	Levy	Plate	Пластина	
31	138244	8	Holkit	Bushing	Муфта	
32	138245	8	Laakerit	Bearing	Подшипник	
33	138278	2	Tuenta	Support	Опора	
34	138279	10	Levy	Plate	Пластина	
35	138284	1	C-Profiili	C-Profile	C-профиль	
36	138298	2	U-profiili	U-profile	U-профиль	
37	138299	1	C-Profiili	C-Profile	C-профиль	
38	138300	1	U-profiili	U-profile	U-профиль	
39	138308	1	Levy	Plate	Пластина	
40	138309	2	Tuenta	Support	Опора	
41	138310	1	Tukilevy	Support plate	Опорная пластина	
42	138333	6	Nastokoma	Nut bracket	Левая монтажная	
43	910074	4	Kuusiokivi	Hex bolt	Bolt	M8x20
44	910098	580	Kuusiokivi	Hex bolt	Bolt	M10x30
45	910125	4	Kuusiokivi	Hex bolt	Bolt	M10x30
46	910126	136	Kuusiokivi	Hex bolt	Bolt	M12x35
47	910131	8	Kuusiokivi	Hex bolt	Bolt	M12x40
48	920027	8	Ukkuilmuutinat	Hexagon Lock Nut	Сторонний Гайка	M12
49	920054	4	Kuusiokivi/Hexaloid	Hexagon Nut Low Washer	Гайка пресаживаемая	M8
50	921008	16	Auvalaatta	Washer	Шайба	M12 DIN 125

POS	CODE	QTY	Nimitys	Description	По русски	Type
51	921070	4	Kuusiokivi	Cup head washer	Шайба коническая	D30/7
52	922400	1	Salka	Other	Шпиль	D=6x40
53	923317	4	Kuusiokivi- kierrelukko	Hex Head Thread Forming Screw	Болт	M8x12
54	923344	500	Kuusiokivi/ matala	Square bolt low	Плоская болт низкий	M8x16
55	923445	508	Lapparuutit	Hex Flange Nut	Гайка с фланцем	M8
56	923460	136	Lapparuutit	Hex Flange Nut	Гайка с фланцем	M12
57	923711	580	Lapparuutit	Hex Flange Nut	Гайка с фланцем	M10

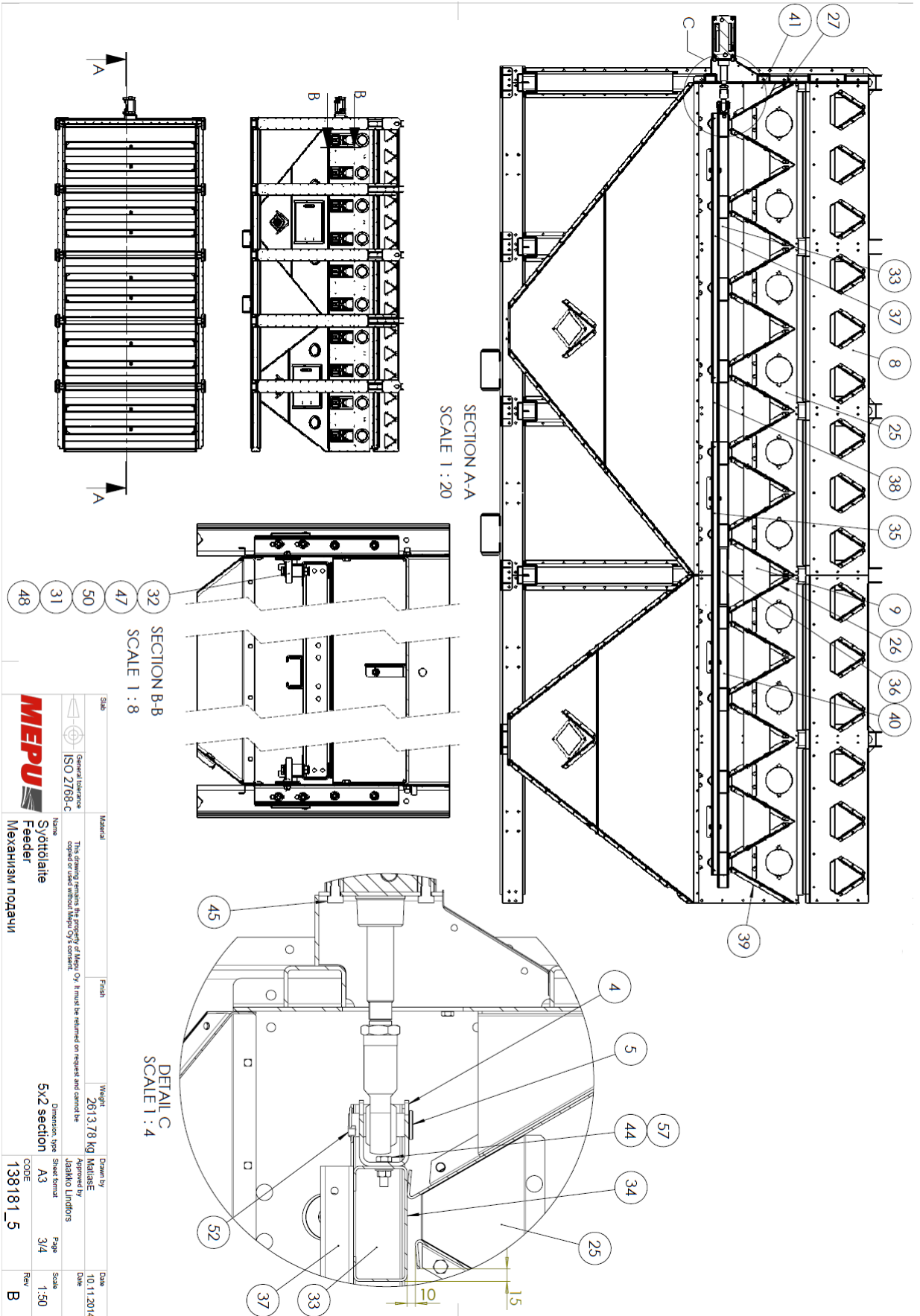


	Sika (General purpose) ISO 2768-C	Material Name Svyötölaitte Feeder Механизм подачи	Finish Weight 2613,82 kg	Drawn by Approved by Mitala E	Dimension type 5x2 section Sheet format A3	Date 10.11.2014
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This drawing is the property of MEPU Oy. It must be returned on request and cannot be copied or used without MEPU Oy's consent.

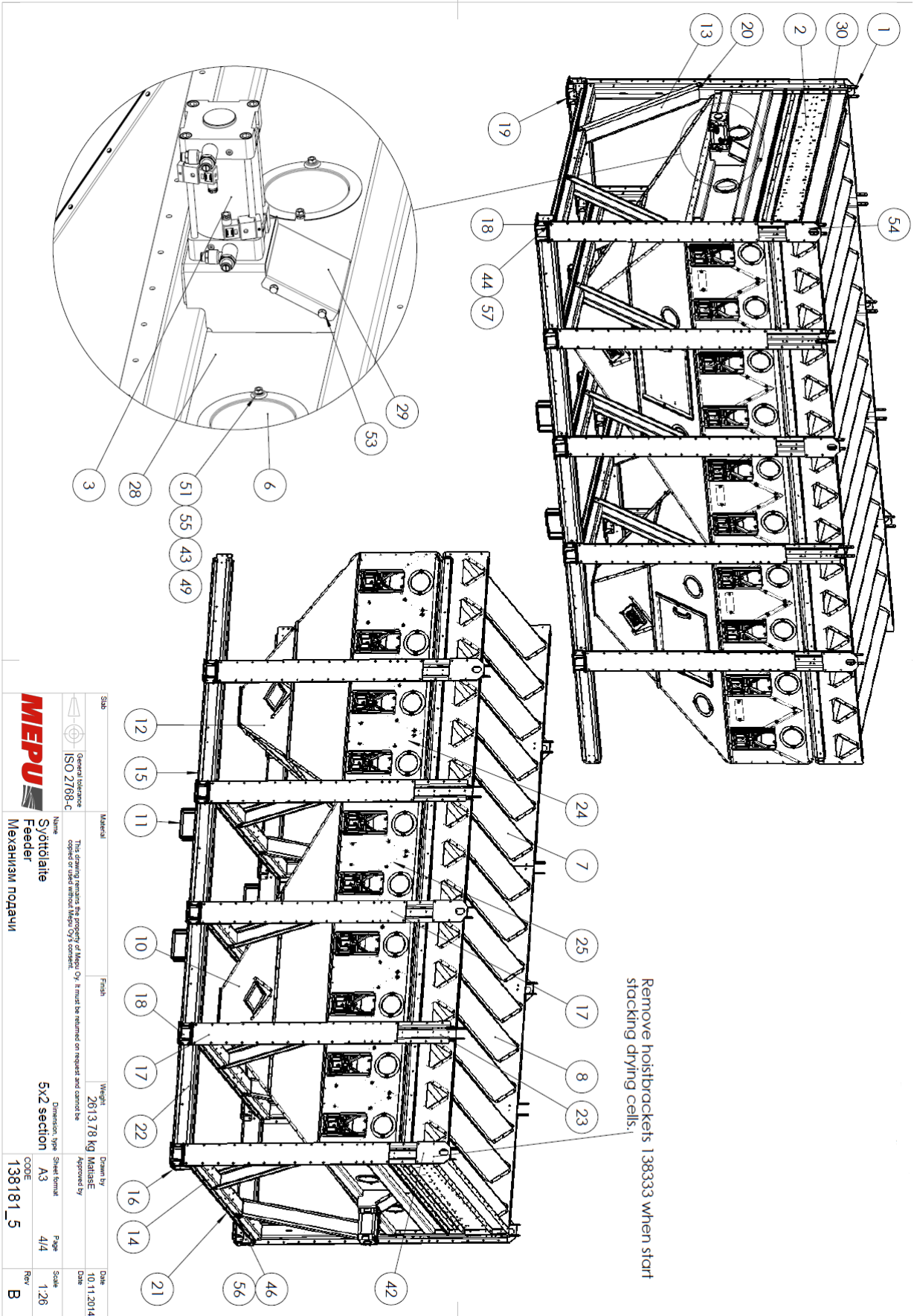


		Special tolerance ISO 2768-C	Sheet	Drawn by MELISSA	Date 10.11.2014
Name Sytöläite Feeder Механизм подачи	Material 	Finish 	Weight 2613,82 kg	Approved by 	Date
Dimensions type 5x2 section	This drawing remains the property of MEPU. It must be returned on request and cannot be copied or used without MEPU's consent.	Sheet format A3	Page 2/4	Scale 1:25	Rev B
CODE 138181_5					



ISO 2768-C	Material	Finish	Weight	Drawn by	Date
ISO 2768-C	Steel	Paint	2013,78 kg	MATHEIS	10.11.2014
MEPU	The drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Dimension, type	Approved by	Date
	Name		5x2 section	USHAKO LINDfors	
	Type		Sheet format	A3	Page
	Feeder		138181_5	3/4	Scale
	Механизм подачи				1:30
					Rev
					B

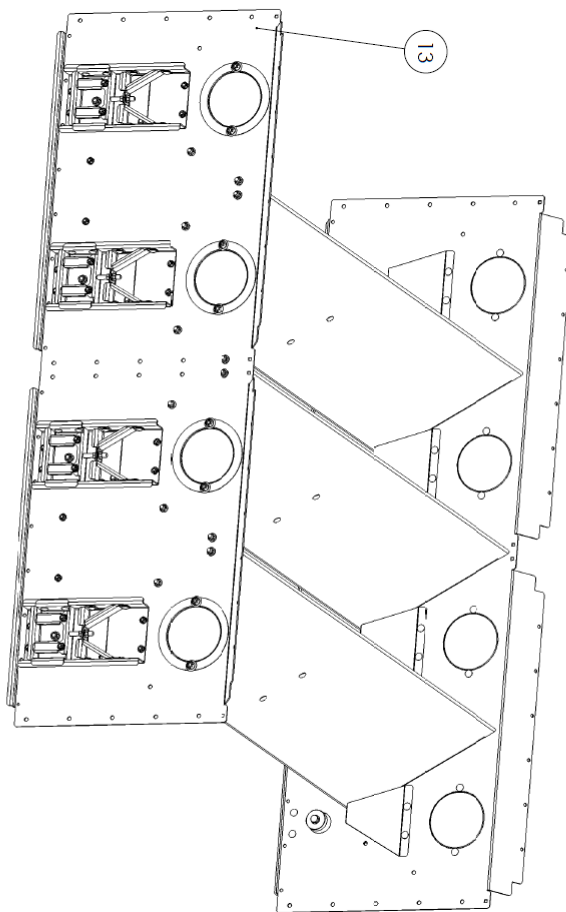
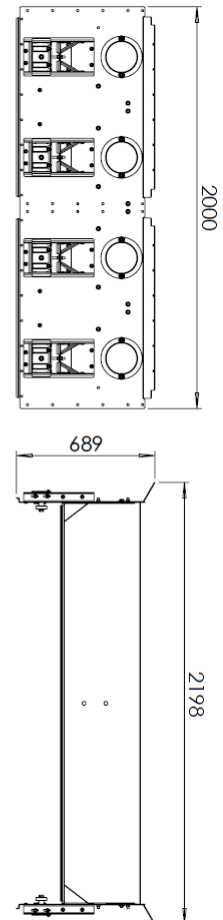




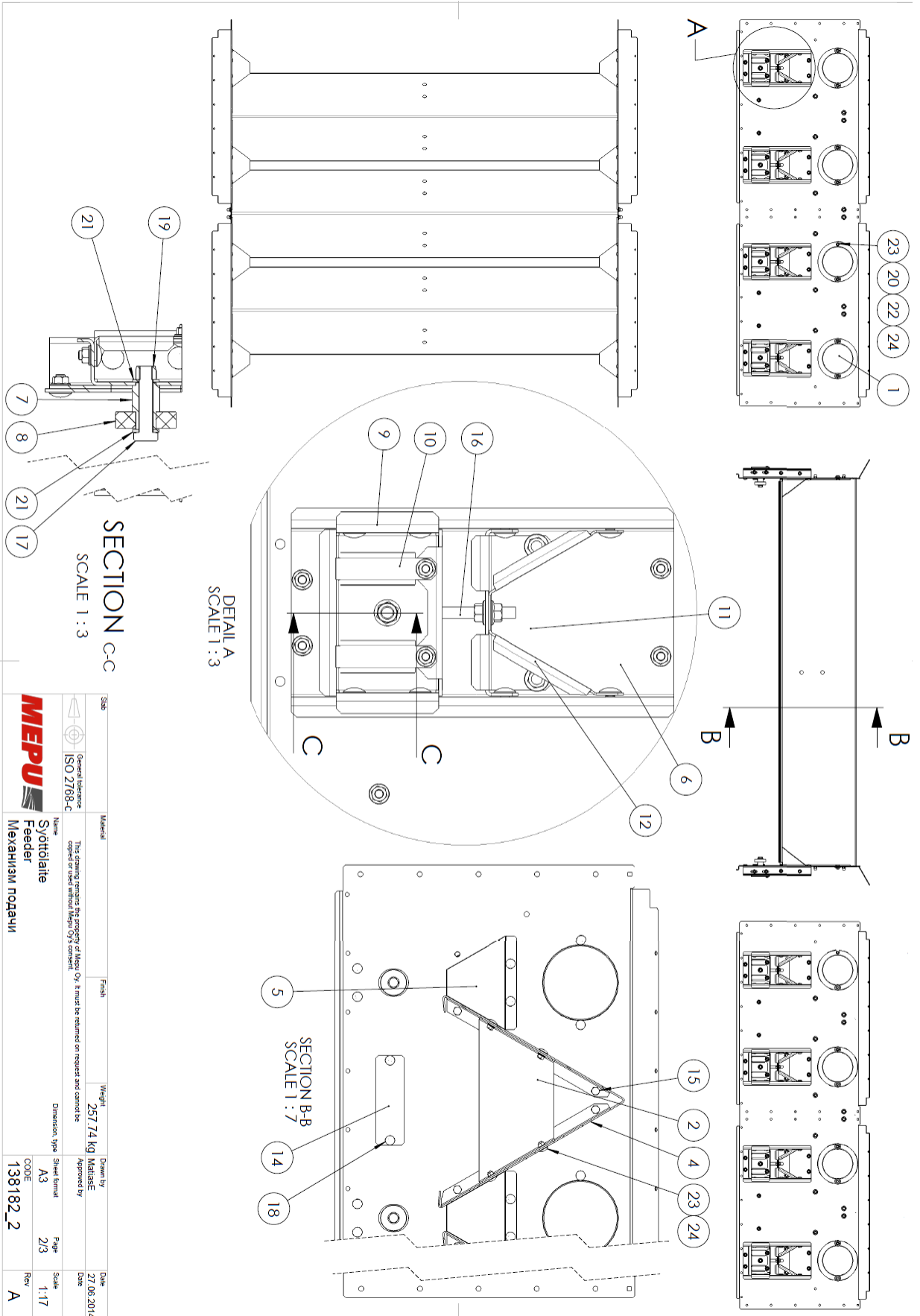
 General tolerance ISO 2768-C	 Material	 Finish	 Weight 2013,78 kg	 Drawn by MELISE	 Date 10.11.2014
 Name Sytofoliate Feeder Механизм подачи	This drawing remains the property of Mepu. It must be returned on request and cannot be copied or used without Mepu, OY's consent.		 Dimension, type 5x2 section	 Approved by	 Page 4/4
	 Sheet format A3	 Scale 1:26	 CODE 138181_5	 Rev B	

3.18. 138182

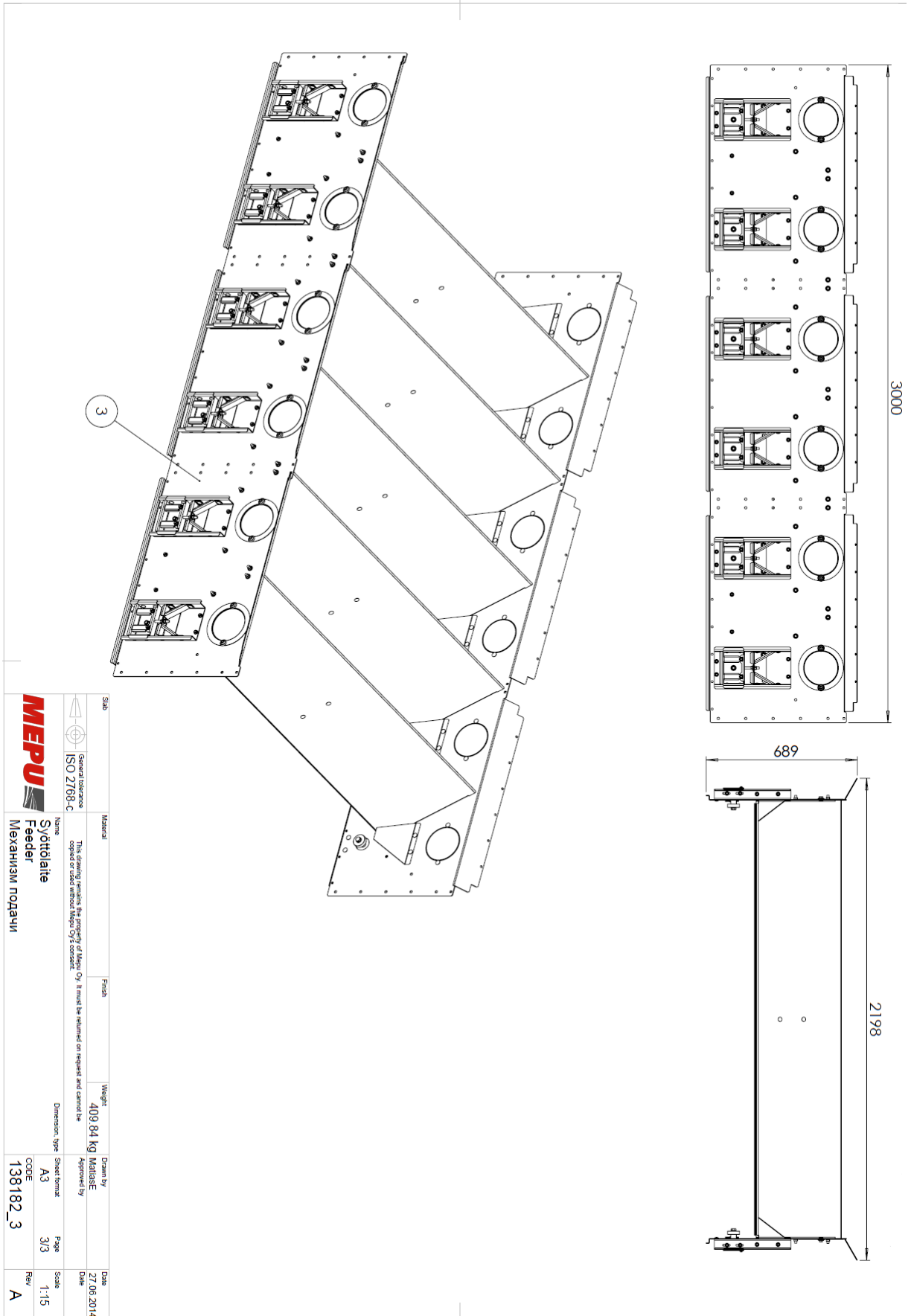
POS	CODE	2/QTY	3/QTY	Nimitys	Description	По русски	Type
1	137162	8	12	Uukku	Notch		
2	137665	3	5	Tukilevy	Support plate	Опорная пластина	
3	138184	-	2	Levy	Plate	Пластина	
4	138185	3	5	Napilevy	Seat plate	Седельная пластина	
5	138205	8	12	Levy	Plate	Пластина	
6	138243	8	12	Levy	Plate	Пластина	
7	138244	8	12	Nolki	Wulhing	Муфта	
8	138245	8	12	Loakki	Veering	Подшипник	
9	138247	8	12	Levy	Plate	Пластина	
10	138248	16	24	Levy	Plate	Пластина	
11	138251	8	12	Levy	Plate	Пластина	
12	138252	8	12	Levy	Plate	Пластина	
13	138277	2	-	Levy	Plate	Пластина	
14	138280	8	8	Levy	Plate	Пластина	
15	910097	36	60	Kuistoruuvi	Hex bolt	Болт	M10x25
16	910106	8	12	Kuistoruuvi	Hex bolt	Болт	M10x70
17	910131	8	12	Kuistoruuvi	Hex bolt	Болт	M12x60
18	914506	8	8	Luukoruuvi	Square bolt	Квадратный болт	M8x20
19	920027	8	12	Luukiruuhier	Hexagon lock Nut	Сторонний гайка	M12
20	920054	16	24	Kuistemutter/Mata	Hexagon Nut low	Гайка присоединенная	M8
21	921008	16	24	Aulialatta	Washer	Шайба	M12 DIN 125
22	921070	16	24	Kuululevy	Cur head washer	Шайба с выносом	D30/9
23	923444	156	236	Lapremutter	Square bolt low	Квадратный болт низкий	M8x16
24	923445	164	244	Lapremutter	Hex Flange Nut	Гайка с фланцем	M8
25	923711	52	84	Lapremutter	Hex Flange Nut	Гайка с фланцем	M10



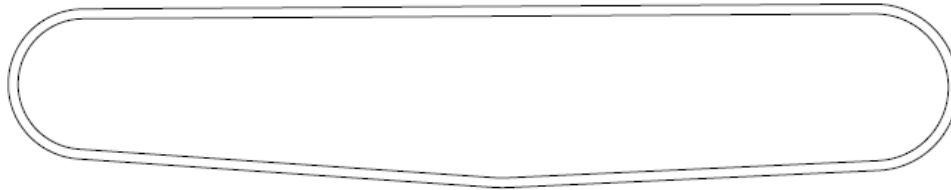
Sub	Material	Finish	Weight	Drawn by	Date
	ISO 2768-C		257,74 kg	MARISE	27.06.2014
<p>This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or used without the prior written consent of MEPU Oy.</p>					
		Syöttölaite Feeder Механизм подачи		Dimension, type	Scale
				Sheet format	1:22
				CODE	1/3
				Rev	A
				CODE	138182_2





ISO 2768-C	Material	Weight	Drawn By	Date
General tolerance	257.74 kg	Metallic	27.06.2014	
ISO 2768-C	This drawing is the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Approved By	Date
Name	Sytölatie Feeder	Dimension type	Sheet format	Page
Mechanismi poduchi		A3	A3	2/3
		CODE	138182_2	Scale
		Rev	A	1:17

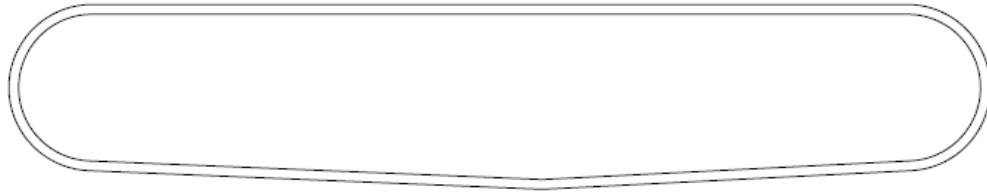




3.19. 137719



POS	CODE	QTY	Nimitys	Description	По русски	Type		
1	960212	1.25	Ketju	Chain		1/2" 8B-1, 1.25m		
Stab		Material		Finish	Weight	0.08 kg	Drawn by MatiasE	Date 08.08.2014
 General tolerance ISO 2768-C		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					Approved by Jaakko Lindfors	Date 08.08.2014
 Name Ketju Chain Цепь		Type		1/2" 8B-1		Sheet format A4	Page 1/1	Scale 1:4
		Code		137719		Rev		A

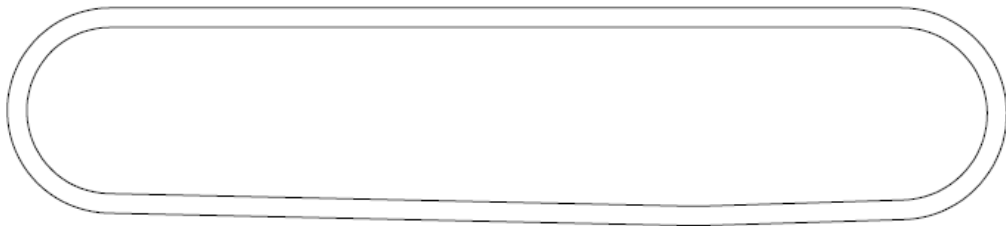
3.20. 137720





POS	CODE	QTY	Nimitys	Description	По русски	Type
1	960212	1.3	Ketju	Chain		1/2" 8B-1, L=1.3m
Slab		Material		Finish	Weight 0.09 kg	Drawn by MatiasE Date 08.08.2014
		General tolerance ISO 2768-c		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Approved by Jaakko Lindfors Date 08.08.2014
		Name Ketju Chain Цепь		Type 1/2" 8B-1	Sheet format A4	Page 1/1 Scale 1:4
					Code 137720	Rev A

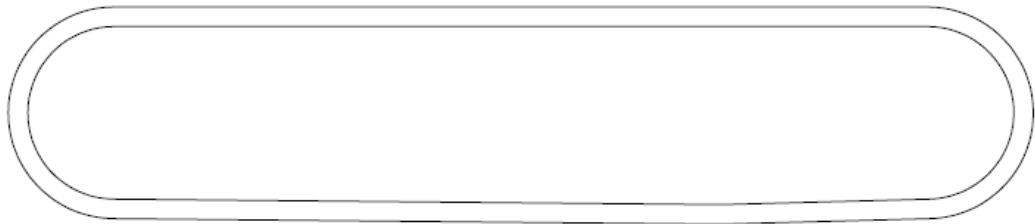




3.21. 138467



POS	CODE	QTY	Nimitys	Description	По русски	Type	
1	960204	1.30	Ketju	Chain		5/8" 10B-1	
Slab		Material		Finish	Weight	Drawn by	Date
 General tolerance ISO 2768-C		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			0.24 kg	Tuula Peltomäki	16.02.2016
		Name		Type	Sheet format	Page	Scale
		Ketju		5/8" 10B-1 L=1.30	A4	1/1	1:4
		Chain			Code		Rev
		Цепь			138467		A

3.22. 138468



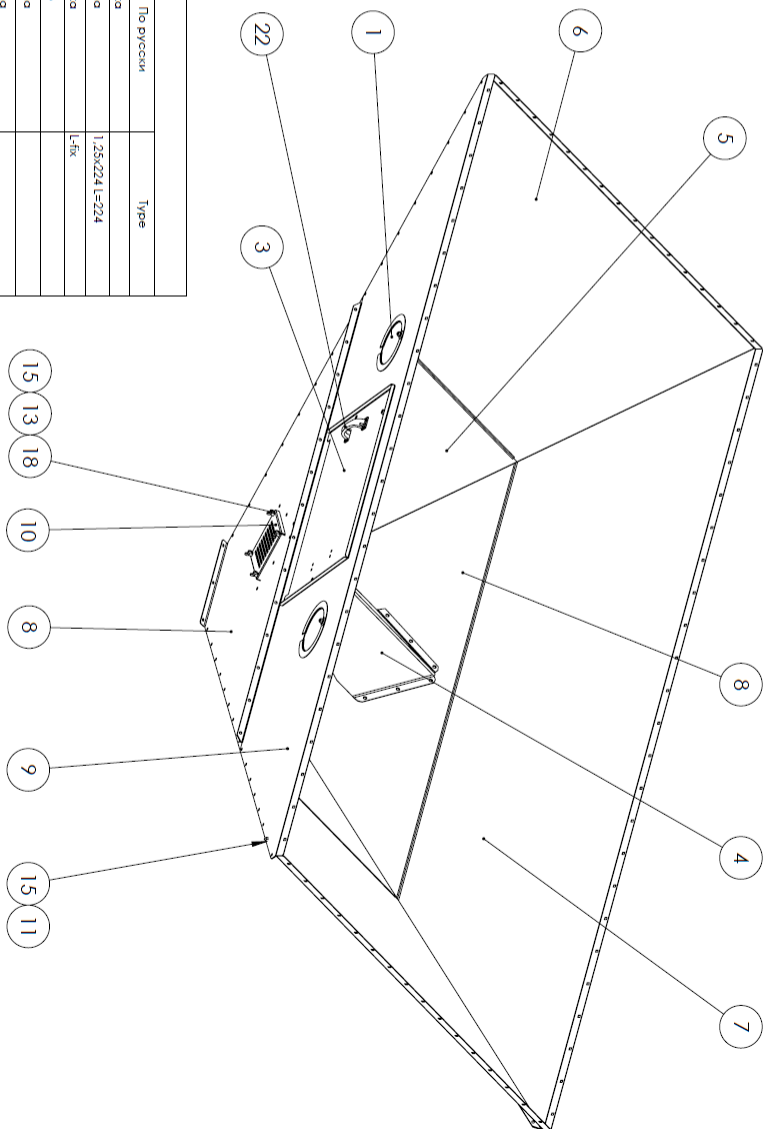
POS	CODE	QTY	Nimitys	Description	По русски	Type		
1	960204	1.35	Ketju	Chain		5/8" 10B-1		
Slab		Material		Finish	Weight	0.25 kg	Drawn by Tuula Peltomäki	Date 16.02.2016
 General tolerance ISO 2768-c		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.				Approved by MikkaH		Date 16.02.2016
 Name Ketju Chain Цепь		Type		5/8" 10B-1, L=1.35		Sheet format A4	Page 1/1	Scale 1:4
				Code 138468		Rev A		



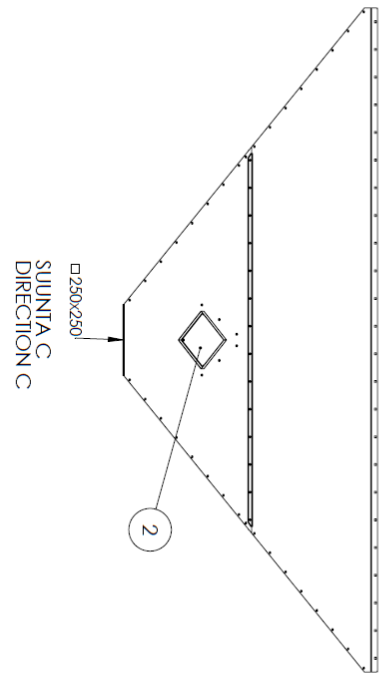
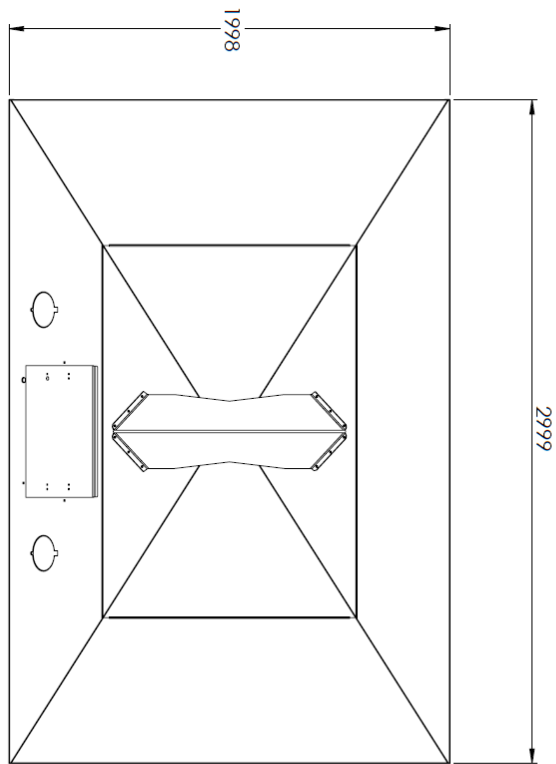
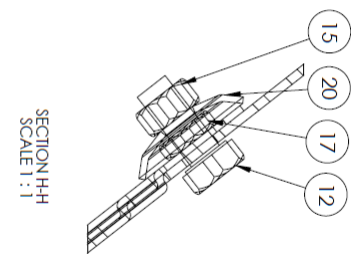
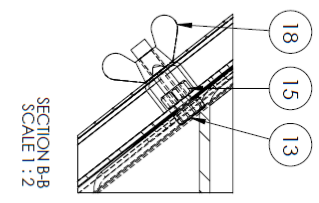
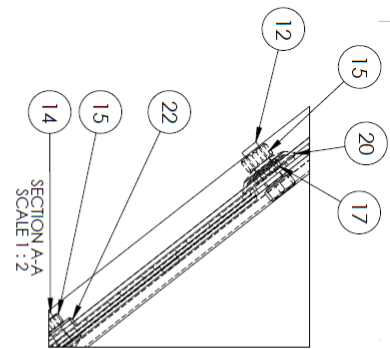
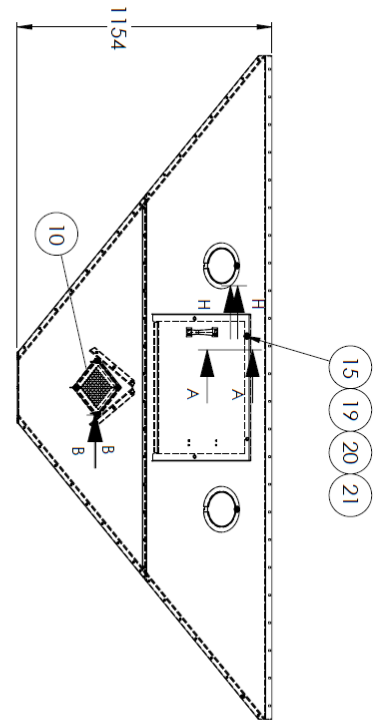
4. POHJAKARTIO / BOTTOM CONE

4.1. 137681

POS	CODE	QTY	Nimitys	Description	По рисунку	Type
1	101476	2	Lukku	Hatch	Заслонка	
2	102449	1	Levy	Plate	Пластина	1,25x224 L=224
3	108312	1	Lukku	Hatch	Заслонка	L-fix
4	135828	1	Hajpalevy	Crest plate	Гребень	
5	137755	2	Levy	Plate	Пластина	
6	137756	2	Levy	Plate	Пластина	
7	137788	1	Levy	Plate	Пластина	
8	137789	2	Levy	Plate	Пластина	
9	137790	1	Levy	Plate	Пластина	
10	153152	1	Levy	Plate		
11	910072	152	Kuistoruuvi	Hex bolt	Болт	M8x15
12	910074	2	Kuistoruuvi	Hex bolt	Болт	M8x20
13	910077	4	Kuistoruuvi	Hex bolt	Болт	M8x35
14	914500	8	Lukkoruuvi	Square bolt	Полудиа Болт	M6x25
15	920004	8	Kuistoruuteri	Hexagon Nut	Гайка	M6
16	920006	4	Kuistoruuteri	Hexagon Nut	Гайка	M8
17	920054	6	Kuistoruuteri/Motola	Hexagon Nut/Low	Гайка присоединяемая	M8
18	920073	4	Sliipinutteri	Wing Nut	Борашниковая гайка	M8
19	921008	4	Alustacatta	Washer	Шайба	M12 DIN 125
20	921070	6	Kupoululevy	Cup head washer	Шайба со шляпкой	D30/9
21	923644	4	Lukkoruuvi motola	Square bolt/low	Полудиа Болт низкий	M8x15
22	960001	2	Vedrin	Handle	Рычаг	Пила 805



Sub	Material	Finish	Weight	Drawn by	Date
			165,74 kg	Mattise	25.07.2014
<p>General tolerance ISO 2768-C</p> <p>This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.</p>					
<p>Name: Pohjakartio Bottom cone Нижний конус</p>		Dimension, type: 3x2	Sheet format: A3	Page: 1/2	Scale: 1:15
		CODE: 137681		Rev: B	

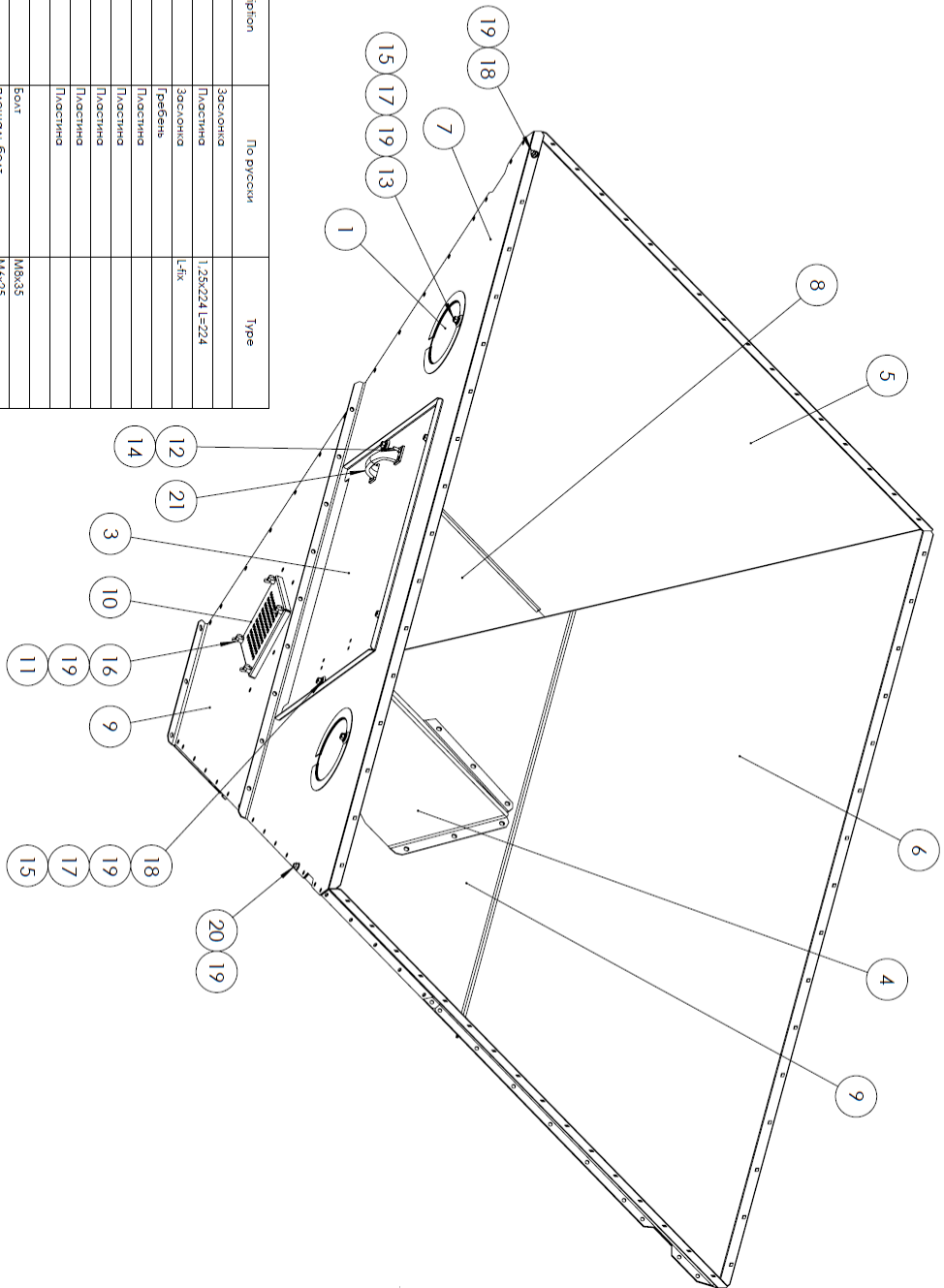


Slab	Material	Finish	Weight	Date
General tolerance ISO 2165-C	This drawing remains the property of Mepu. It must be returned on request and cannot be copied or used without Mepu's prior consent.		165,74 kg	25.07.2014
Name	Material	Finish	Weight	Date
Pohjakartio Bottom conus	SUUNTA C DIRECTION C		165,74 kg	25.07.2014
Нижний конус			165,74 kg	25.07.2014
Dimension type	Sheet format	Page	Scale	
3x2	A3	2/2	1:20	
CODE	137681	Rev	B	

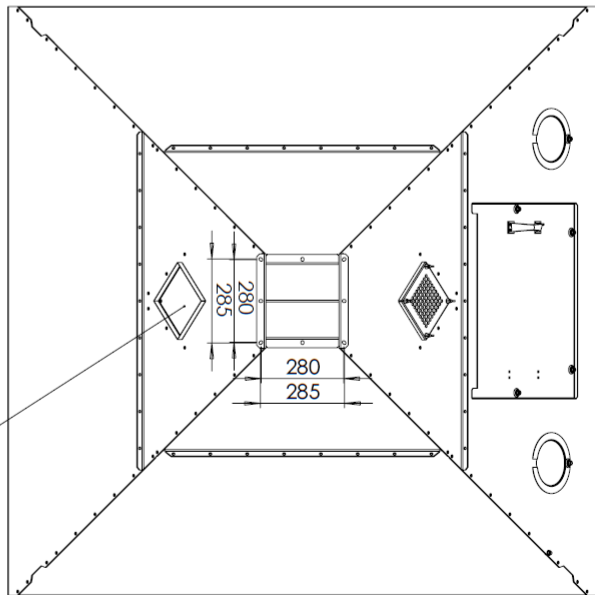
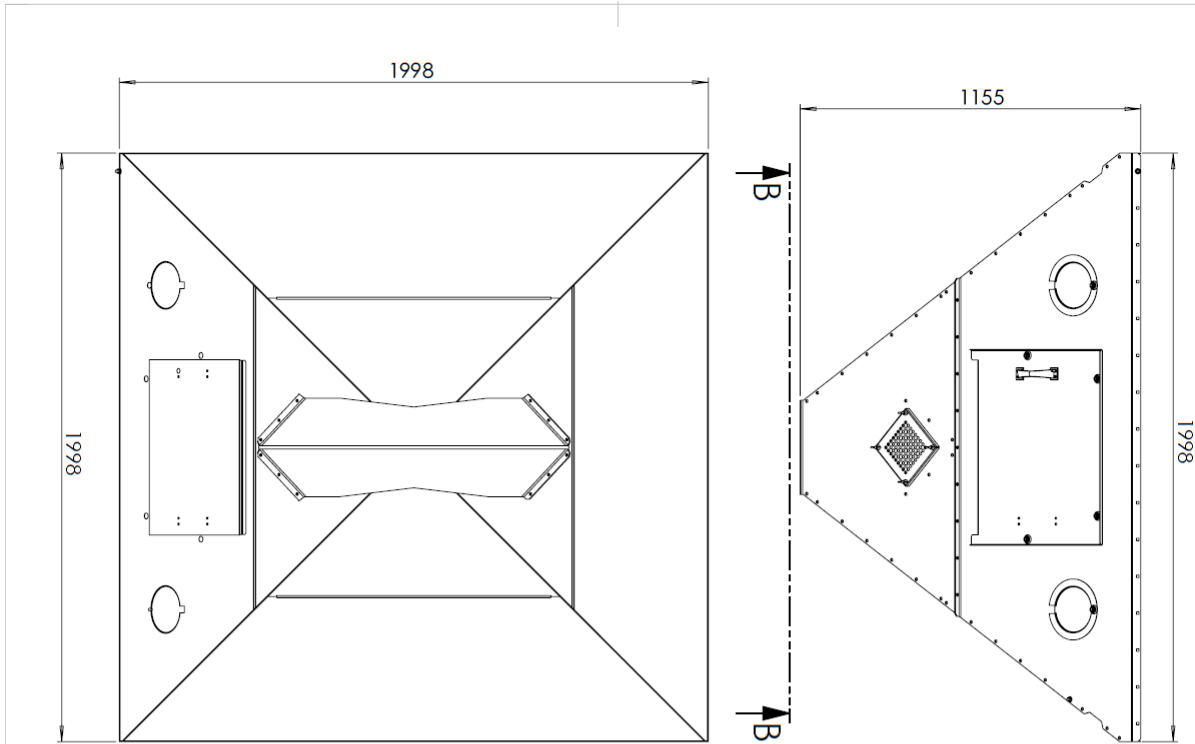


4.2. 137818

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	101476	2	Lukku	Notch	Заслонка	
2	102449	1	Levy	Plate	Пластина	1,25x,224L=224
3	106812	1	Lukku	Hatch	Заслонка	L-fix
4	136928	1	Horilevy	Crest plate	Гребень	
5	137819	2	Levy	Plate	Пластина	
6	137820	1	Levy	Plate	Пластина	
7	137821	1	Levy	Plate	Пластина	
8	137822	2	Levy	Plate	Пластина	
9	137823	2	Levy	Plate	Пластина	
10	138152	1	Levy	Plate	Пластина	
11	914500	4	Lukkonuvi	Hex bolt	Болт	M8x35
12	914500	8	Lukkonuvi	Square bolt	Прямоугольный болт	M8x25
13	914506	2	Lukkonuvi	Square bolt	Прямоугольный болт	M8x20
14	920004	8	Kuusiomutteri	Hexagon Nut	Гайка	M6
15	920004	6	Kuusiomutteri	Hexagon Nut Low	Бороздчатая гайка	M8
16	920073	4	Stipinmutteri	Wing Nut	Бороздчатая гайка	M8
17	921070	6	Kupulilevy	Cup head washer	Шайба конусная	D30/9
18	923644	68	Lukkonuvi maalia	Square bolt low	Прямоугольный болт низкий	M8x16
19	923645	204	Lopparimutteri	Hex Flange Nut	Гайка с фланцем	M8
20	923653	130	Lopparipultti	Hex Flange Bolt	Болт с фланцем	M8x16
21	940001	1	Vedin	Handle	Ручка	Plata 805



General tolerances ISO 2768-C	This drawing contains the property of Mepu. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Material Finish	Weight 127,31 kg	Drawn by Tuula Pellomäki	Date 19.09.2014
Name Pohjakatto Bottom console НИЖНИЙ КОНУС	Dimension, type 2x2	Sheet format A3	Page 1/2	Scale 1:10	Rev A
CODE 137818					



SECTION B-B

MEPU	General tolerance ISO 2768-C	Material	Finish	Weight 127,31 Kg	Date 19.09.2014
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name Pohjakartio Bottom cone НИЖНИЙ КОНУС	Dimension, type 2x2	Sheet format A3	Page 2/2	Scale 1:15	Date
CODE 137818	Drawn by Tuula Pellomäki	Approved by	Rev A	Date	Date



5. JALUSTA / BASE

5.1. 137815_753

Assembly plates under the legs if needed

POS	CODE	QTY	Nimitys	Description	По-русски	Type
1	138094	8	Jalka	Leg	Нога	
2	138095	16	Levy	Plate	Пластина	
3	910126	48	Kuusoruuvi	Hex bolt	Болт	M12x35
4	926660	48	Loiporuuhet	Hex Flange Nut	Гайка с фланцем	M12

General tolerance ISO 2768-C

Name: Jalusta
Base frame
Опорная конструкция

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

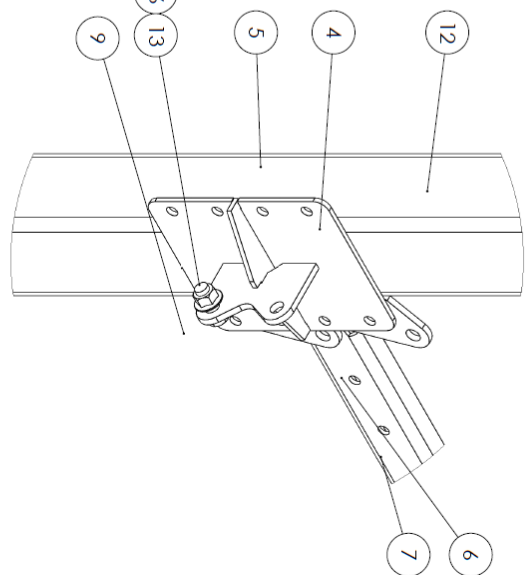
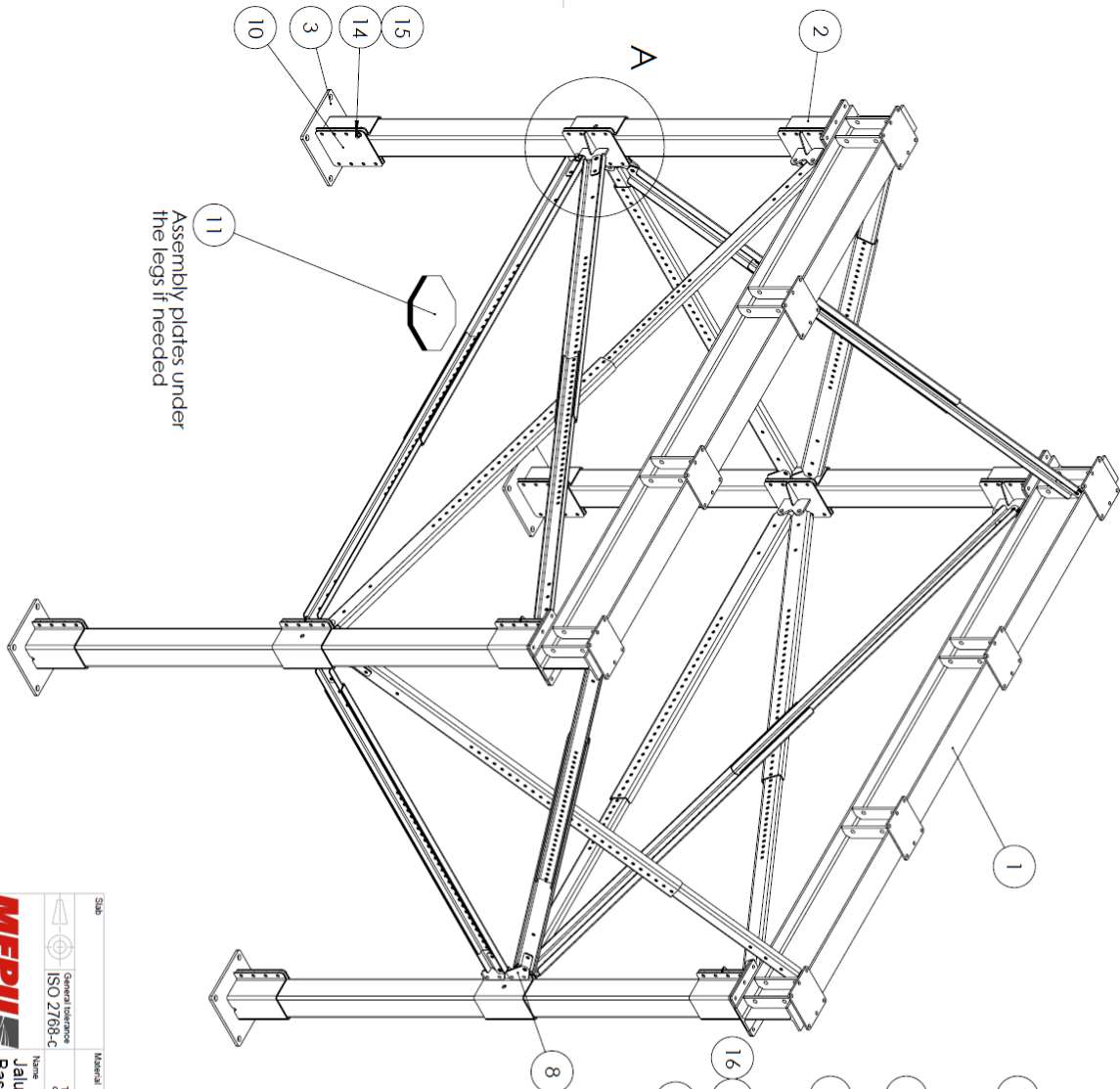
Weight: 233,08 Kg
Material: M12

Drawn by: MATTI SE
Approved by: JAAKKO LINDfors

Dimension, type: A3
Sheet format: 1/1
Page: 1/1
Scale: 1:12
Date: 28.01.2015

CODE: 137815_753
Rev: A

5.2. 137815_2920

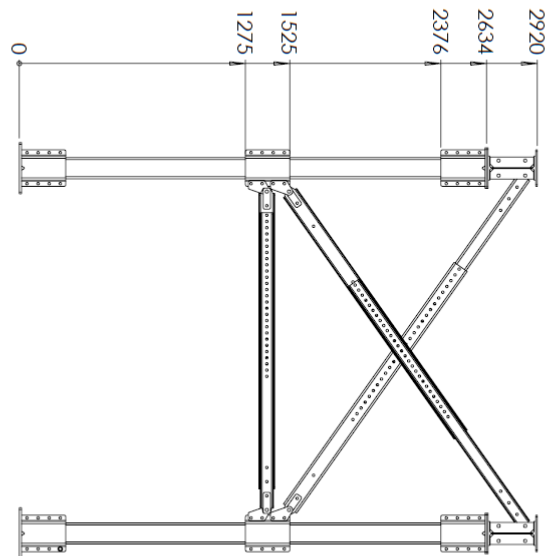
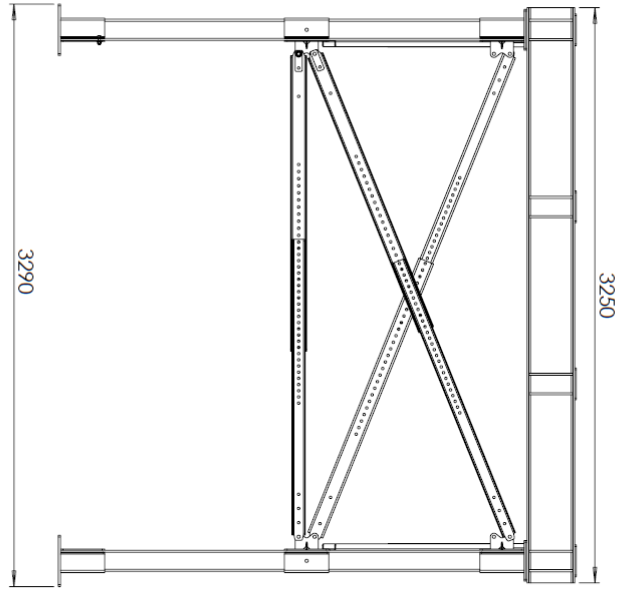
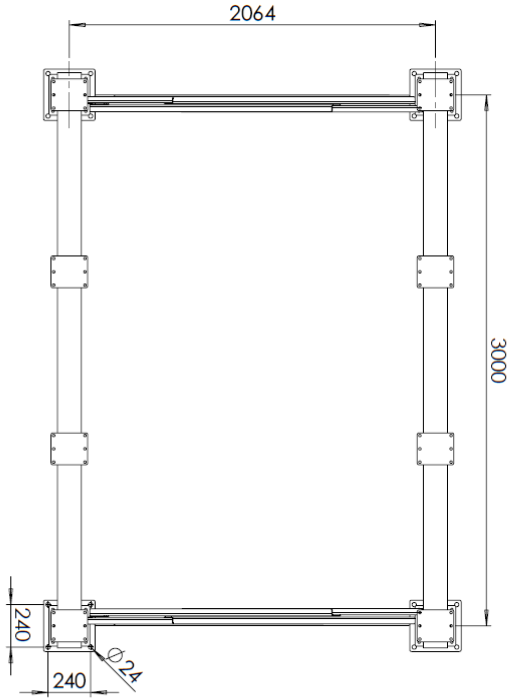


DETAIL A
SCALE 1 : 5

POJ	CODE	QTY	Name	Description	По русски	Type
1	138009	2	Раќки	Beam	Балка	
2	138012	4	Раѓа	Ribbon	Холвр	
3	138013	4	Јалка	Leg	Нога	
4	138016	8	Кримче	Bracket	Крепение	
5	138018	4	Раѓа	Ribbon	Холвр	
6	138019	4	У-профил	U-profile	У-профил	
7	138020	12	У-профил	U-profile	У-профил	
8	138022	8	Леву	Plate	Плацина	
9	138023	23	Вршка	Brace	Скоба	
10	138024	4	Леву	Plate	Плацина	
11	138095	8	Леву	Plate	Плацина	
12	138239	4	Нейрѓуќи	Square tube	Трџба квадратна	
13	910192	24	Кусторув	Hex bolt	Болт	M16x40
14	923659	200	Лаѓапуѓи	Hex Flange Bolt	Болт с флаџец	M12x40
15	923660	200	Лаѓапуѓи	Hex Flange Nut	Гайка с флаџец	M12
16	923720	24	Лаѓапуѓи	Hex Flange Nut	Гайка с флаџец	M16

 Standard reference ISO 2708-C	 Name Jalusta Base frame Опорна конструкција	This drawing contains the property of MEPU. It must be returned on request and cannot be copied or used without MEPU's consent.	Dimension type A3 CODE 137815_2920	Sheet format A3 Page 1/3 Scale 1:18 Rev A	Date 17.04.2015
Material 897 20 kg	Weight 897 20 kg	Drawn by MARIŠE	Approved by	Date	Date





MEPU General tolerance ISO 2768-C	This drawing reports the property of Meppu Oy. It must be retained on request and cannot be copied or used without Meppu Oy's consent.	897.20 kg Material	Drawn by Matti E	Date 17.04.2015	Approved by Jarkko Lindfors	Page 2/3
Jalusta Base frame Опорная конструкция	Name	Weight	Dimension type A3	Sheet format 137815_2920	Scale 1:25	Rev A

5.3. 137866_753

Assembly plates under the legs if needed

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	138094	6	Jalka	Leg	Нога	
2	138095	12	Levy	Plate	Пластина	
3	910126	36	Kuusiolukki	Hex bolt	Болт	M12x35
4	923480	36	Lapromulien	Hex Flange Nut	Гайка с фланцем	M12

General tolerance ISO 2768-C

Name: **Jaluista**
Base frame
Опорная конструкция

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

Weight: 175,28 Kg
Material: Maltase

Drawn by: Jauko Lindfors
Approved by: Jauko Lindfors

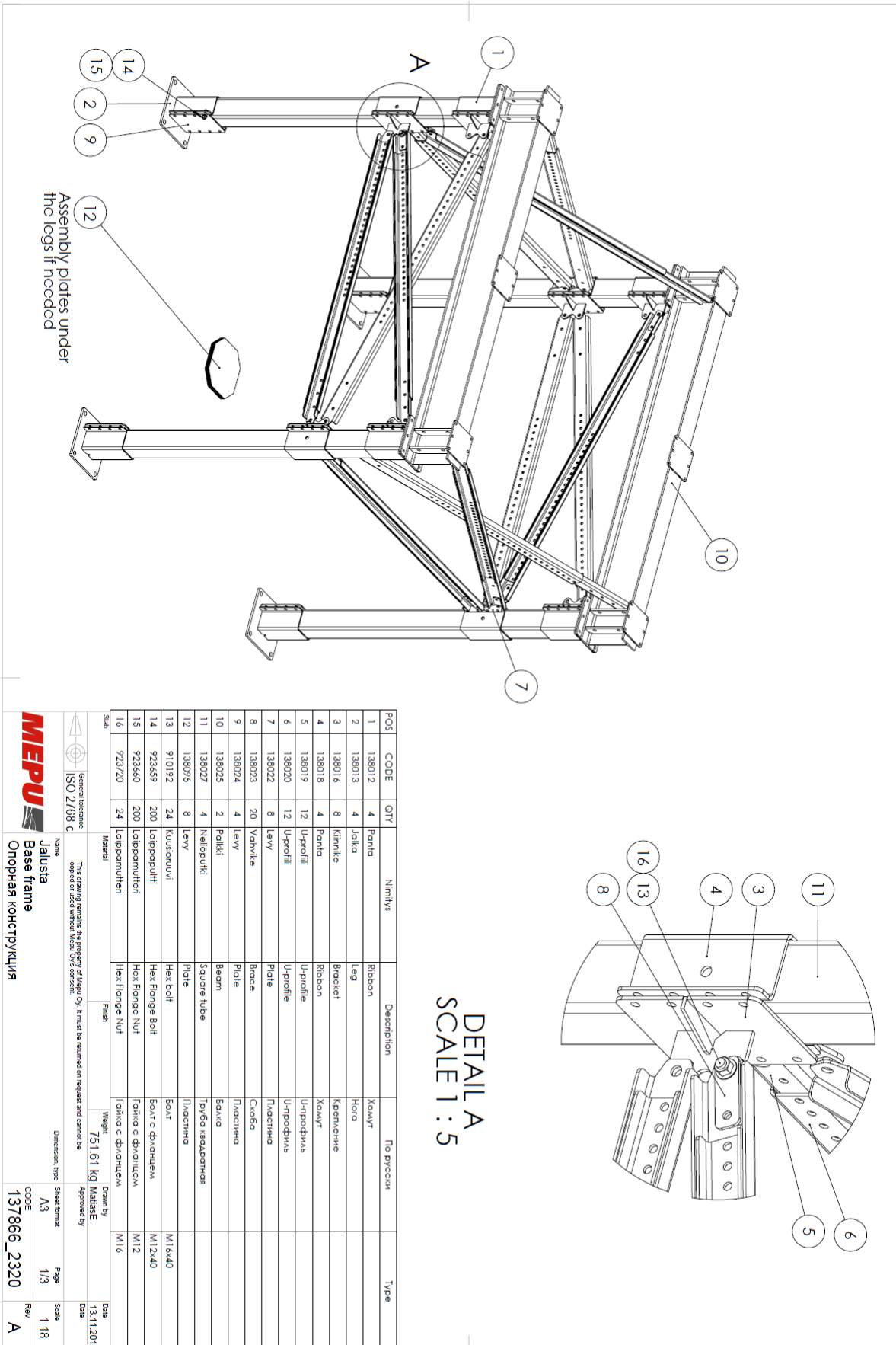
Dimension type: Sheet format
A3

Page: 1/1
Scale: 1:12

CODE: 137866_753
Rev: A



5.4. 137866_2320



DETAIL A
SCALE 1 : 5

POS	CODE	QTY	Nazivnye	Description	По русски	Type
1	138012	4	Репта	Ribbon	Комут	
2	138013	4	Локка	Leg	Нога	
3	138016	8	Киринке	Bracket	Крепление	
4	138018	4	Репта	Ribbon	Комут	
5	138019	12	У-профил	U-profile	У-профиль	
6	138020	12	У-профил	U-profile	У-профиль	
7	138022	8	Леву	Plate	Пластина	
8	138023	20	Валчике	Base	Скоба	
9	138024	4	Леву	Plate	Пластина	
10	138025	2	Релки	Beam	Балка	
11	138027	4	Найлеруки	Square tube	Труба квадратная	
12	138095	8	Леву	Plate	Пластина	
13	910192	24	Кустонлуви	Hex Bolt	Болт с фланцем	M16x40
14	923459	200	Лапрованли	Hex Flange Bolt	Болт с фланцем	M12x40
15	923460	200	Лапрованли	Hex Flange Nut	Гайка с фланцем	M12
16	923720	24	Лапрованли	Hex Flange Nut	Гайка с фланцем	M16

General tolerance ISO 2768-C

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

Weight: 751,61 kg

Material: Steel

Finish: Paint

Drawn by: Mälisse

Approved by:

Date: 13.11.2014

MEPU logo

Name: Jalusta

Base frame

Отпорная конструкция

Dimension, type: A3

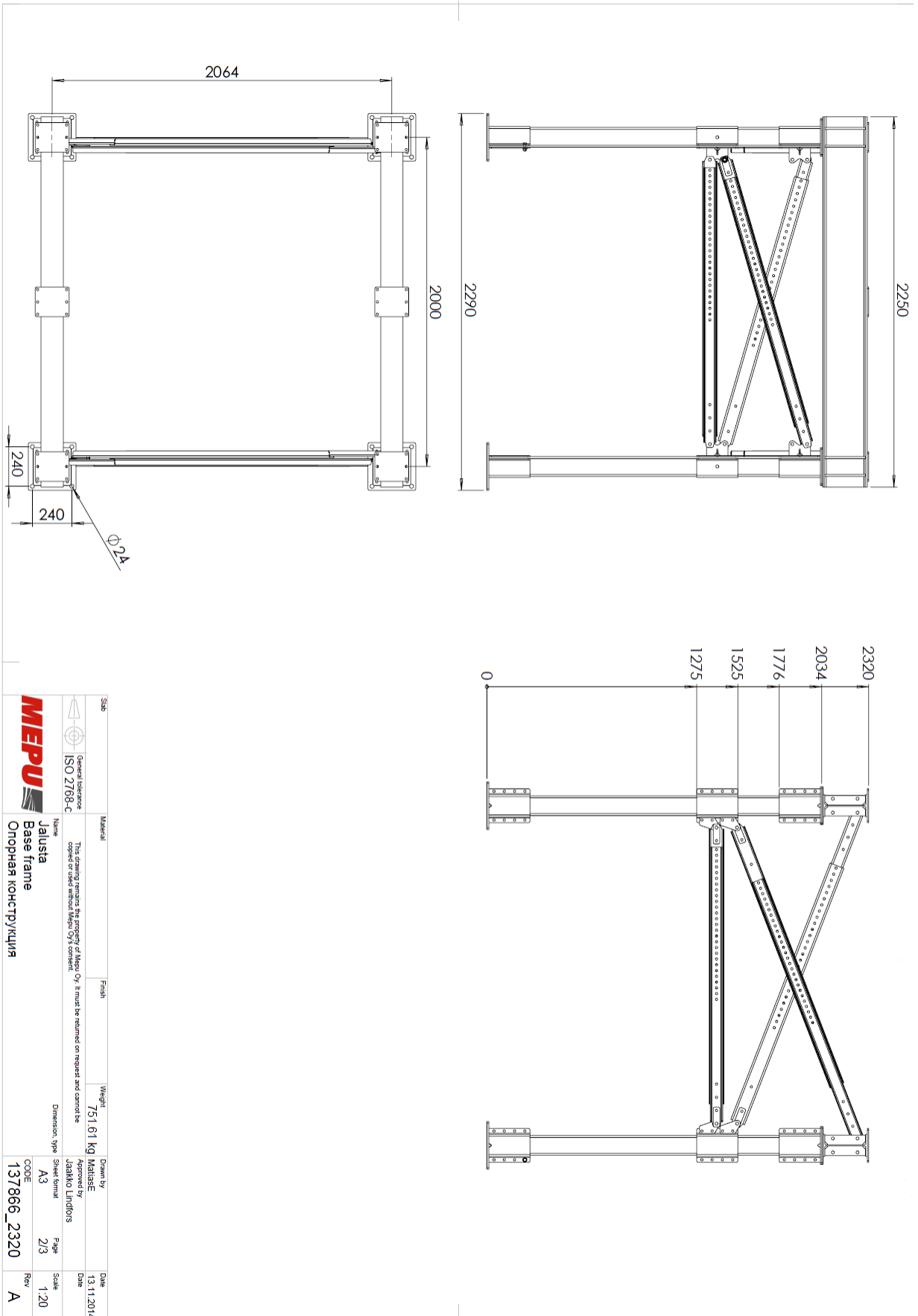
Sheet format: A3

Page: 1/3

Scale: 1:18

CODE: 137866_2320

Rev: A



5.5. 137867_753

Assembly plates under the legs if needed

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	138094	10	Лалка	Leg	Нога	
2	138095	20	Левы	Plate	Пластина	
3	910126	60	Купорчуй	Hex bolt	Болт	M12x35
4	923660	60	Лаппанчуйтери	Hex Flange Nut	Гайка с фланцем	M12

General tolerance: ISO 2768-C

Material: 2022 10 kg MetallE

Weight: 28.01.2015

Drawn by: 28.01.2015

Checked by: 28.01.2015

Dimension type: A3

Sheet format: 137867_753

Page: 1/1

Scale: 1:14

Rev: A

5.6. 137868_753

Assembly plates
under the legs
if needed

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	138094	12	Jalka	Leg	Нога	
2	138095	24	Levy	Plate	Пластина	
3	910126	72	Kuusiouuvi	Hex bolt	Болт	M12x35
4	923660	72	Laapporuuti	Hex Flange Nut	Гайка с фланцем	M12

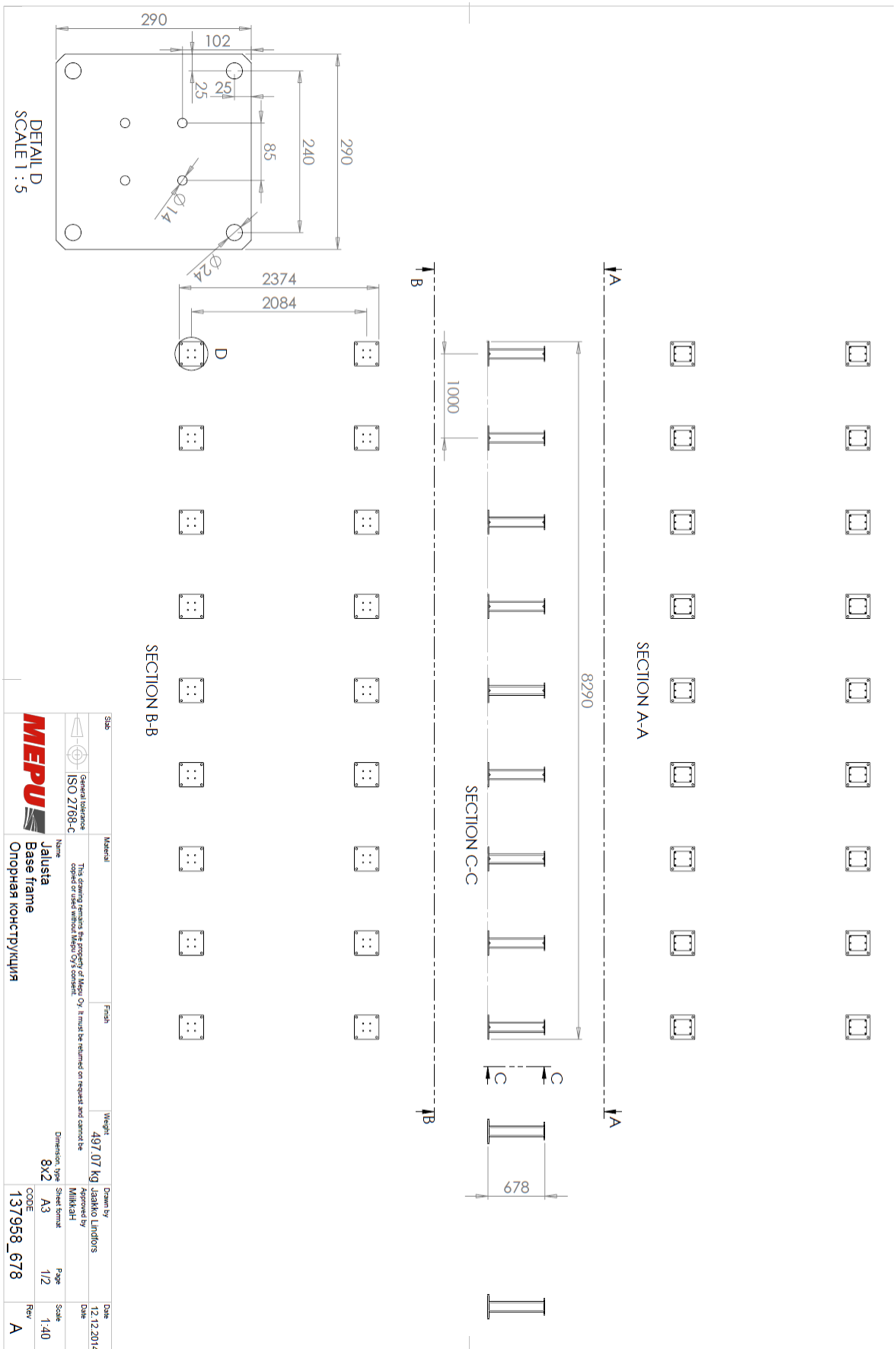
General tolerance ISO 2768-C
 This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or disseminated without MEPU's consent.
 Weight: 350,52 kg
 Material: MAlSi5E
 Drawn by: MARISSA
 Approved by: JARHON LINDROS
 Dimension: type A3
 Sheet format: 1/1
 Page: 1/1
 Scale: 1:16
 Date: 28.01.2015
 Rev: A

Jalusta
Base frame
Опорная конструкция

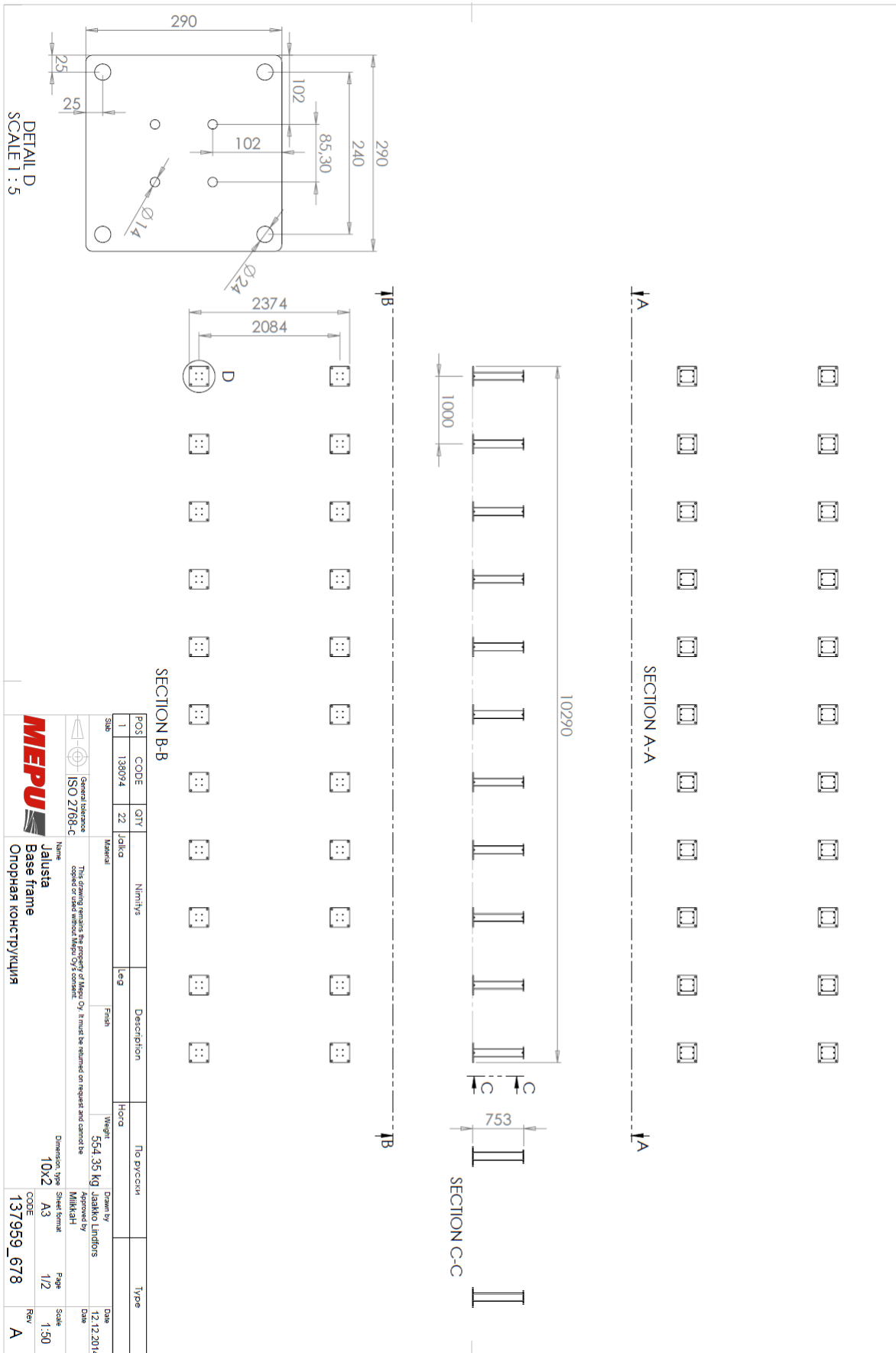
CODE: 137868_753
Rev: A



5.7. 137958_678



5.8. 137959_678

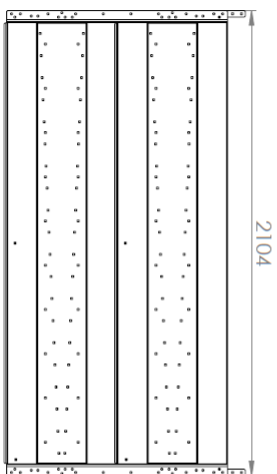
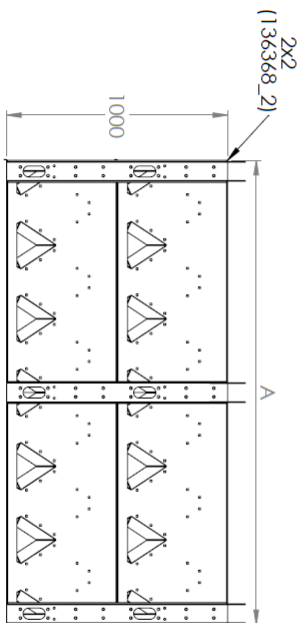


6. KUIVAUSKENNO / DRYING CELL

6.1. 136368

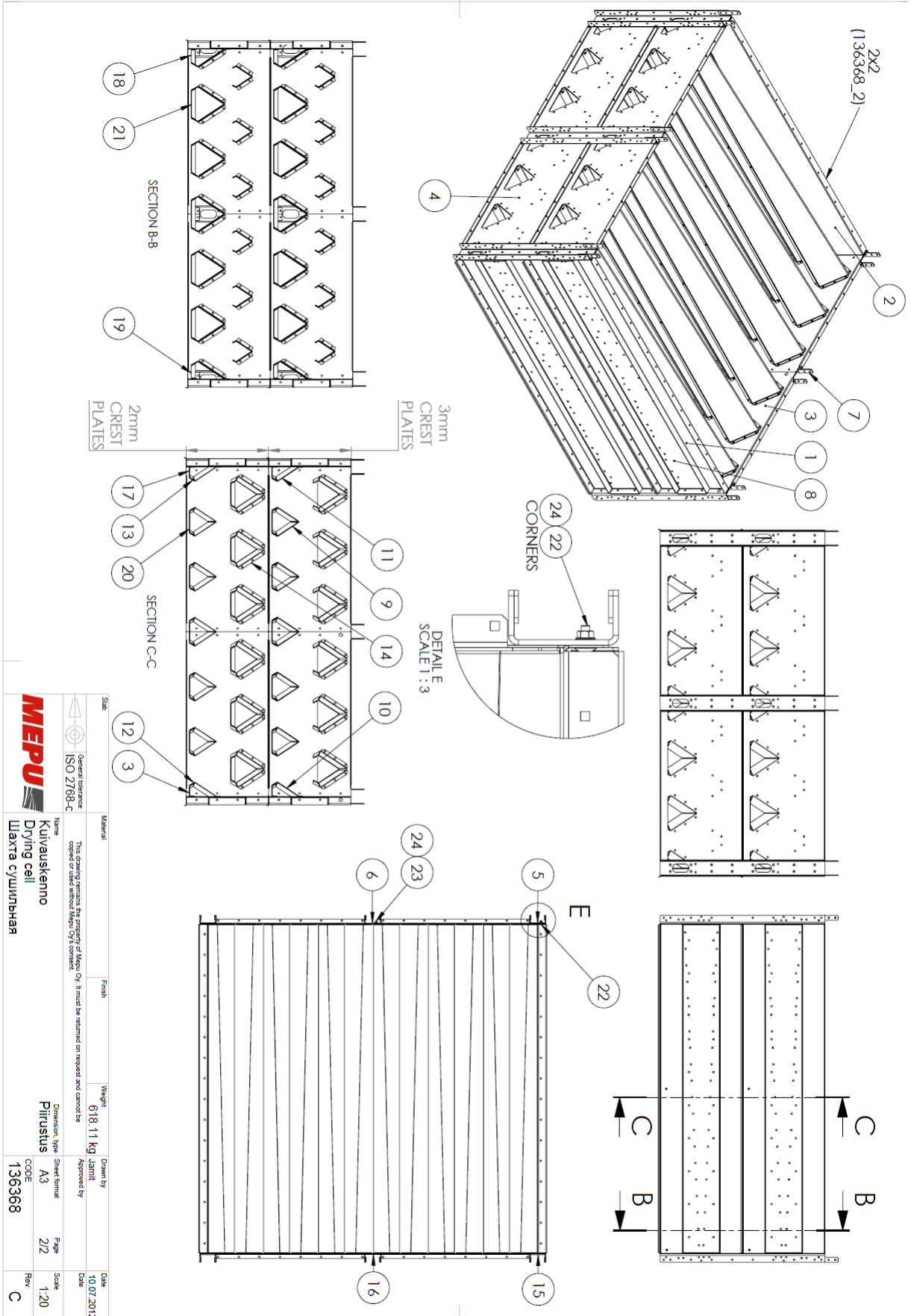
Pos	CODE	136368_2/QTY.	136368_3/QTY.	136368_4/QTY.	136368_5/QTY.	136368_6/QTY.	136368_8/QTY.	136368_10/QTY.	Nimitys	Description	По рисунку	Type
1	136347	2	2	2	2	2	2	2	Levy	Plate	Пластина	
2	136347PK	2	2	2	2	2	2	2	Levy	Plate	Пластина	
3	136348	4	6	8	10	12	16	20	Levy	Plate	Пластина	
4	136351	4	6	8	10	12	16	20	Levy	Plate	Пластина	
5	136356	2	2	2	2	2	2	2	U-profilli	U-profile	У-профиля	1000x5mm
6	136360	1	2	3	4	5	7	9	U-profilli	U-profile	У-профиля	1000x3mm
7	136362	12	16	20	24	28	36	44	Levy	Plate	Пластина	
8	136457	4	4	4	4	4	4	4	Levy	Plate	Пластина	
9	136471	11	17	23	29	35	47	59	Harjolevy	Crest plate	Гребень	3mm
10	136472	1	1	1	1	1	1	1	Harjolevy	Crest plate	Гребень	3mm
11	136472PK	1	1	1	1	1	1	1	Harjolevy	Crest plate	Гребень	3mm
12	136475	1	1	1	1	1	1	1	Harjolevy	Crest plate	Гребень	
13	136475PK	1	1	1	1	1	1	1	Harjolevy	Crest plate	Гребень	
14	136476	11	17	23	29	35	47	59	Harjolevy	Crest plate	Гребень	1000x5mm
15	136477	2	2	2	2	2	2	2	U-profilli	U-profile	У-профиля	1000x3mm
16	136479	1	2	3	4	5	7	9	U-profilli	U-profile	У-профиля	1000x3mm
17	136479	4	4	4	4	4	4	4	Tuulevy	Support plate	Опорная пластина	
18	136470	2	2	2	2	2	2	2	Levy	Plate	Пластина	
19	136470PK	2	2	2	2	2	2	2	Levy	Plate	Пластина	
20	136471	22	34	46	58	70	94	118	Tuulevy	Support plate	Опорная пластина	
21	136472	10	16	22	28	34	46	58	Levy	Plate	Пластина	
22	914506	64	64	64	64	64	64	64	Uukkojuuvi	Square bolt low	Голоцдада болт низкий	M8x20
23	923444	590	813	1036	1259	1482	1928	2374	Uukkojuuvi	Square bolt low	Голоцдада болт низкий	M8x16
24	923445	654	877	1100	1323	1546	1992	2438	Lapparuuhteri	Hex Flange Nut	Гайка с фланцем	M8

BOM



	A
2x2 (136368_2)	2100
3x2 (136368_3)	3100
4x2 (136368_4)	4100
5x2 (136368_5)	5100
6x2 (136368_6)	6100
8x2 (136368_8)	8100
10x2 (136368_10)	10100

ISO 2768-C	General tolerance copied or used without MEPU Oy's consent.	Material	Finish	Weight 618, 11 kg	Drawn by Larilli	Date 10.07.2012
MEPU	Name Kuivauskemmo Drying cell Шххта сушильная			Dimension type Pirustus A3	Sheet format A3	Page 1/2
				Scale 1:20	CODE 136368	Rev C

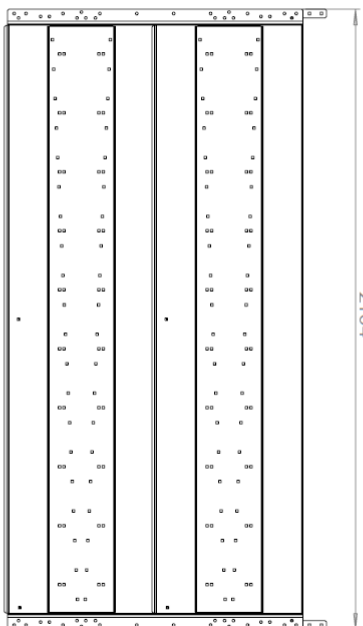
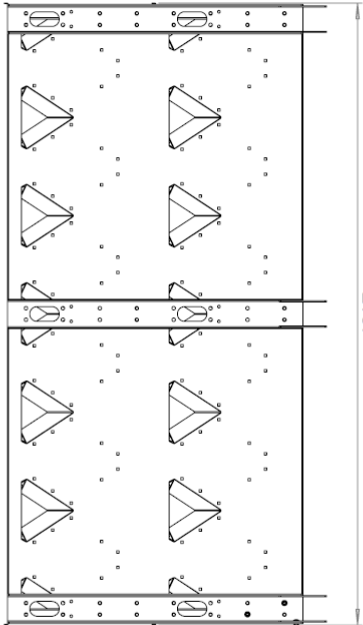


	General standard ISO 2769-C	Material	Finish	Weight 018,11 kg	Drawn by J.M.H.H.	Date 10/07/2012
	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Name Kuivauskello Drying cell Шахта сушильная	Dimension type P11rusus	Sheet format A3	Page 2/2	Scale 1:20
CODE 136368						



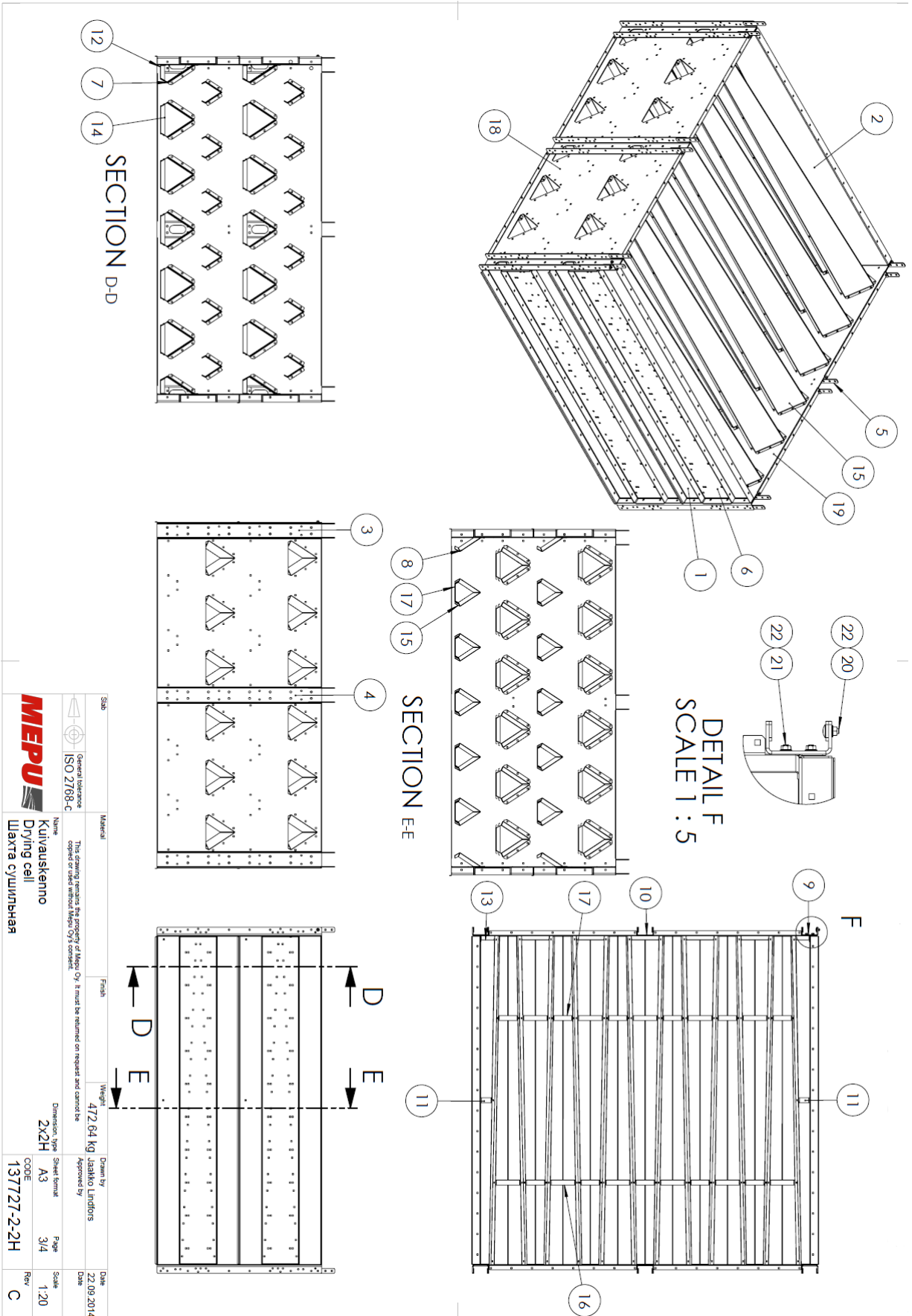
6.2. 137727-2-2

POS	CODE	2-2I/QTY.	2-2H/QTY	2-2K/QTY.	Nimitys	Description	По-русски	Type
1	136347	2	2	2	Levy	Plate	Пластина	
2	136347PK	2	2	2	Levy	Plate	Пластина	
3	136356	-	2	-	U-profile	U-profile	U-профиль	1000x5mm
4	136360	3	1	3	U-profile	U-profile	U-профиль	1000x3mm
5	136362	12	12	12	Levy	Plate	Пластина	
6	136457	4	4	-	Levy	Plate	Пластина	
7	136675	3	3	3	Harjalevy	Crest plate	Гребень	
8	136675PK	3	3	3	Harjalevy	Crest plate	Гребень	
9	136677	-	2	-	U-profile	U-profile	U-профиль	1000x5mm
10	136678	3	1	3	U-profile	U-profile	U-профиль	1000x3mm
11	136769	4	4	4	Tukilevy	Support plate	Опорная пластина	
12	136770	2	2	2	Levy	Plate	Пластина	
13	136770PK	2	2	2	Levy	Plate	Пластина	
14	136772	10	10	10	Levy	Plate	Пластина	
15	137733	22	22	22	Harjalevy	Crest plate	Гребень	
16	137735	22	22	22	Tukilevy	Support plate	Опорная пластина	
17	137736	22	22	22	Tukilevy	Support plate	Опорная пластина	
18	137829	1	1	1	Levy	Plate	Пластина	
19	137862	1	1	1	Levy	Plate	Пластина	PL 1.5 1033x2000
20	914506	70	70	70	Lukkoruuvit	Square bolt	Площадь болт	M8x20
21	923644	486	486	486	Lukkoruuvit	Square bolt low	Площадь болт низкий	M8x16
22	923645	556	556	556	Lairrammutit	Hex Flange Nut	Гайка с фланцем	M8

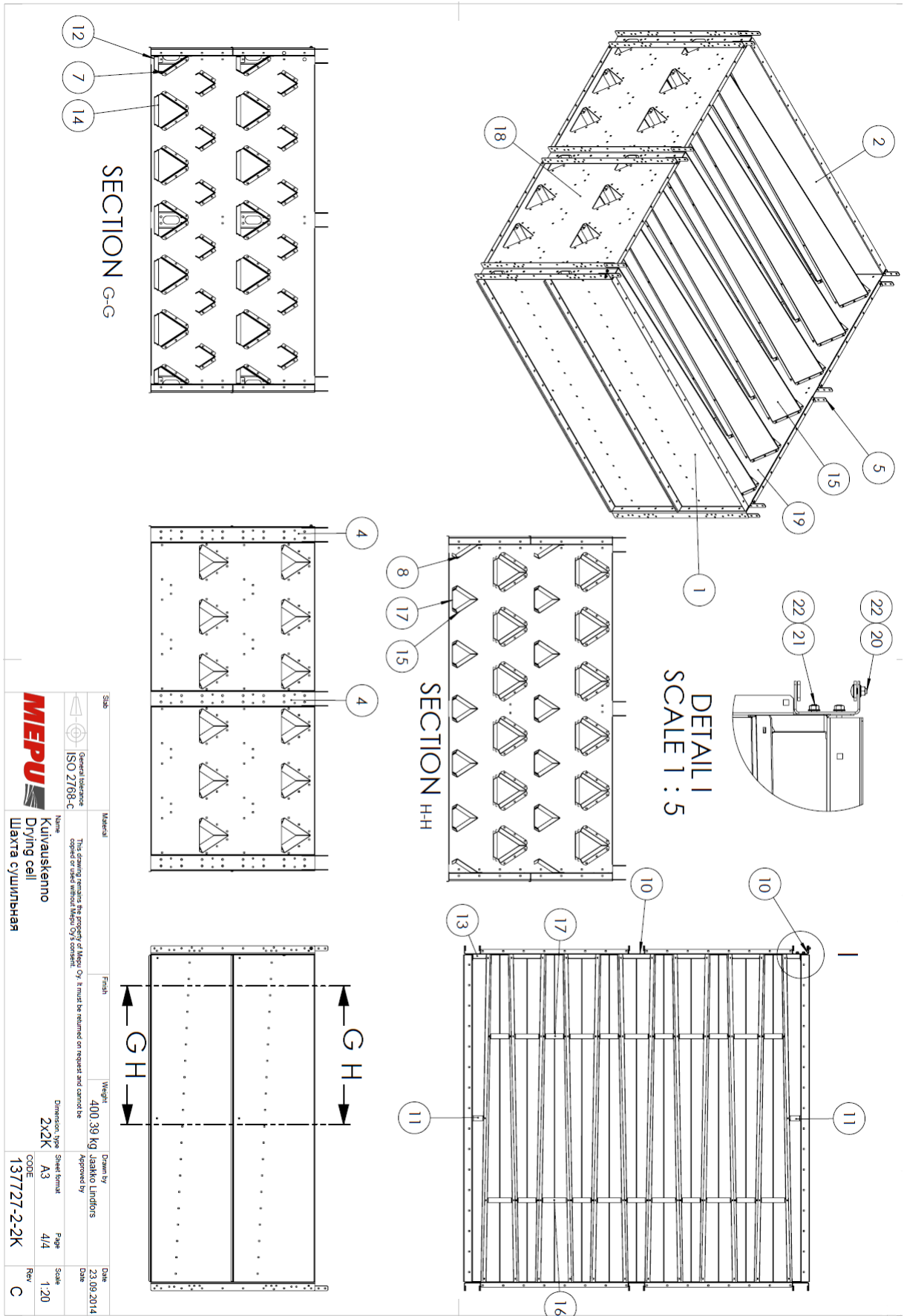


	Sub: General tolerance ISO 2768-C Name: Kiviuskenno Drying cell Шакла сүшилбнчя	Material: This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.	Finish:	Weight: 472.64 kg	Drawn By: Jariko Lindfors	Date: 22.09.2014
Scale: 1:15	Dimension type: 2x2H Sheet format: A3 CODE: 137727-2-2H	Page: 1/4	Approved By:	Date:	Rev: C	Date:

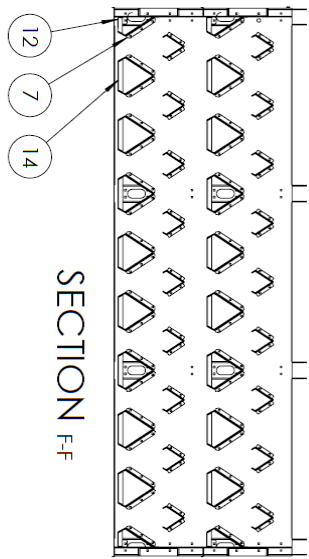
6.3. 137727-2-2H



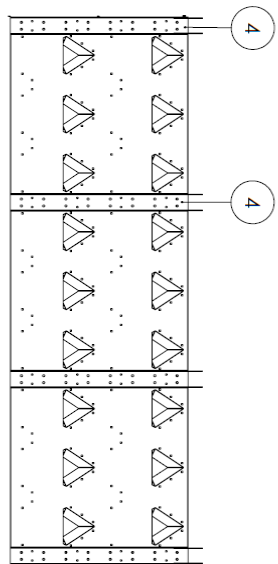
6.4. 137727-2-2K



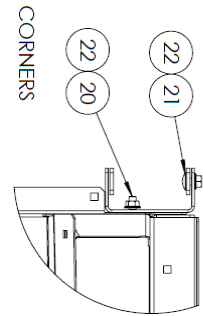
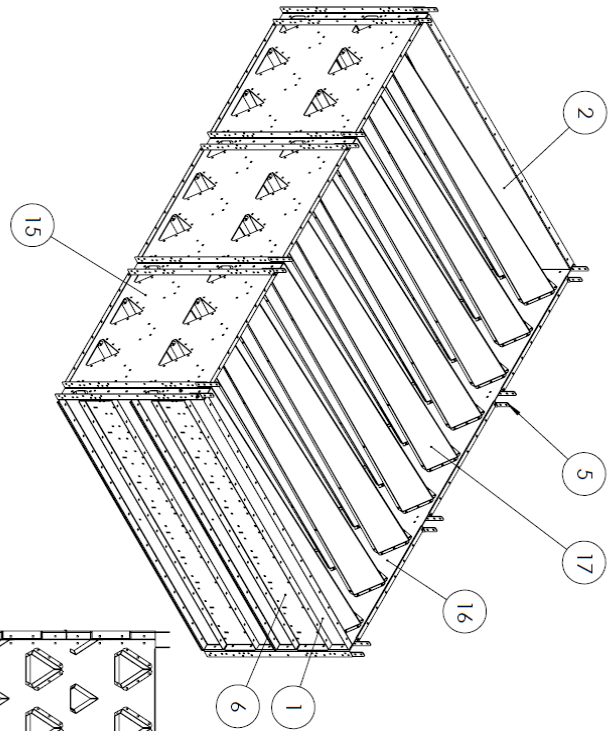
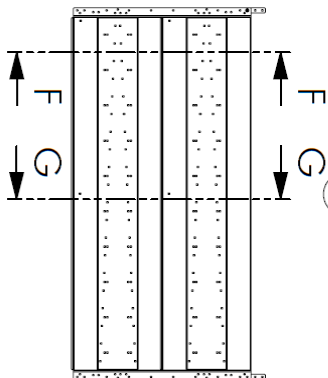
6.5. 137727-3-2



SECTION F-F

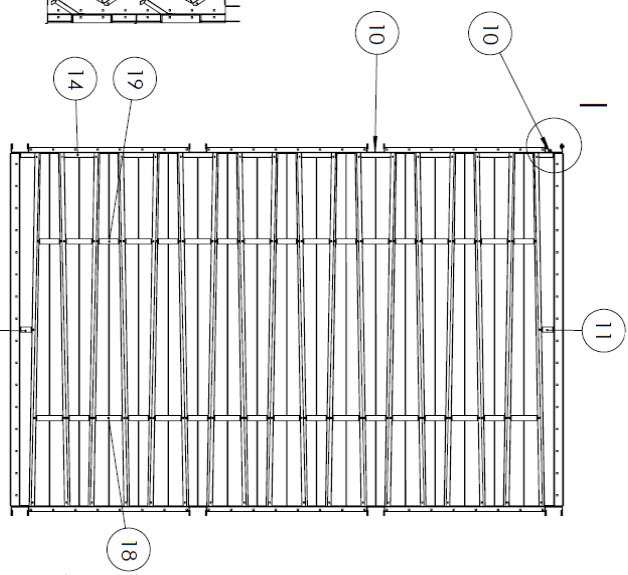


SECTION G-G



CORNERS

DETAIL I
SCALE 1 : 5

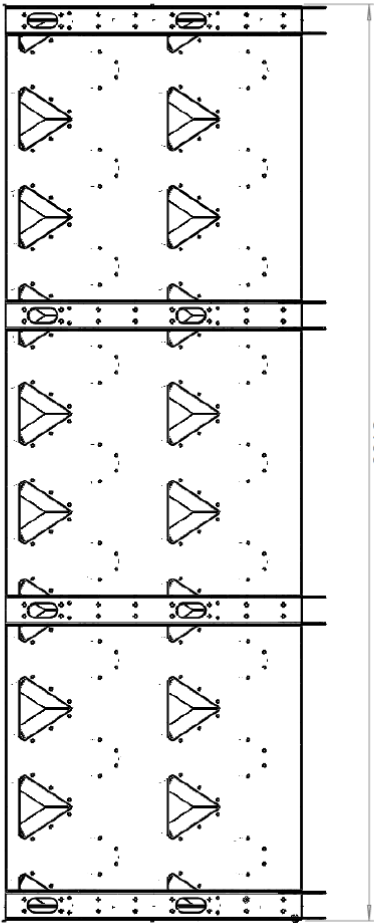


Scale	Material	Finish	Weight	Drawn by	Date
ISO 2768-C	General tolerance		592,32 kg	Jatiko Lindfors	13.08.2014
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name	Material	Finish	Weight	Drawn by	Date
Kuivauskanno			592,32 kg	Jatiko Lindfors	13.08.2014
Drying cell					
Шакра сушіння					
Dimension, type	Sheet format	Page	Scale		
3x2	A3	2/4	1:25		
CODE					
137727-3-2					
Rev					
E					



6.6. 137727-3-2H

POS	CODE	3-2/QTV.	3-2H/QTV	3-2K/QTV.	Nimitys	Description	По-русски	Туре
1	136347	2	2	2	Levy	Plate	Ластинна	
2	136347/PK	2	2	2	Levy	Plate	Ластинна	
3	136356	-	2	2	U-profile	U-profile	U-профиль	1000x5mm
4	136360	4	2	4	U-profile	U-profile	U-профиль	1000x3mm
5	136362	16	16	16	Levy	Plate	Ластинна	
6	136457	4	4	-	Levy	Plate	Ластинна	
7	136475	2	2	2	Notchlewy	Crest plate	Гребень	
8	136675PK	2	2	2	Notchlewy	Crest plate	Гребень	
9	136677	-	2	2	U-profile	U-profile	U-профиль	1000x5mm
10	136678	4	2	4	U-profile	U-profile	U-профиль	1000x3mm
11	136769	4	4	4	Tukilevy	Support plate	Опорная пластинка	
12	136770	2	2	2	Levy	Plate	Ластинна	
13	136770PK	2	2	2	Levy	Plate	Ластинна	
14	136772	16	16	16	Levy	Plate	Ластинна	
15	137728	1	1	1	Levy	Plate	Ластинна	PL 5 1054x3000
16	137729	1	1	1	Levy	Plate	Ластинна	
17	137733	34	34	34	Notchlewy	Crest plate	Гребень	
18	137735	34	34	34	Tukilevy	Support plate	Опорная пластинка	
19	137736	34	34	34	Tukilevy	Support plate	Опорная пластинка	
20	914506	64	64	64	Lukkoruivi	Square bolt	площадь болт	M8x20
21	923644	768	768	768	Lukkoruivi materia	Square bolt low	площадь болт низкий	M8x16
22	923645	836	836	836	Lairipuhitet	Hex Flange Nut	Гайка с фланцем	M8



MEPU General tolerance ISO 2768-C

This drawing remains the property of MEPU. It must be returned on request and cannot be copied or made without MEPU's consent.

Name: **Kuivauskello**
Drying cell
Шалта суушлыная

Material: **Stab**

Weight: **592,32 kg**

Dimension type: **3x2 Heavy**

Sheet format: **A3**

Page: **1/4**

Scale: **1:15**

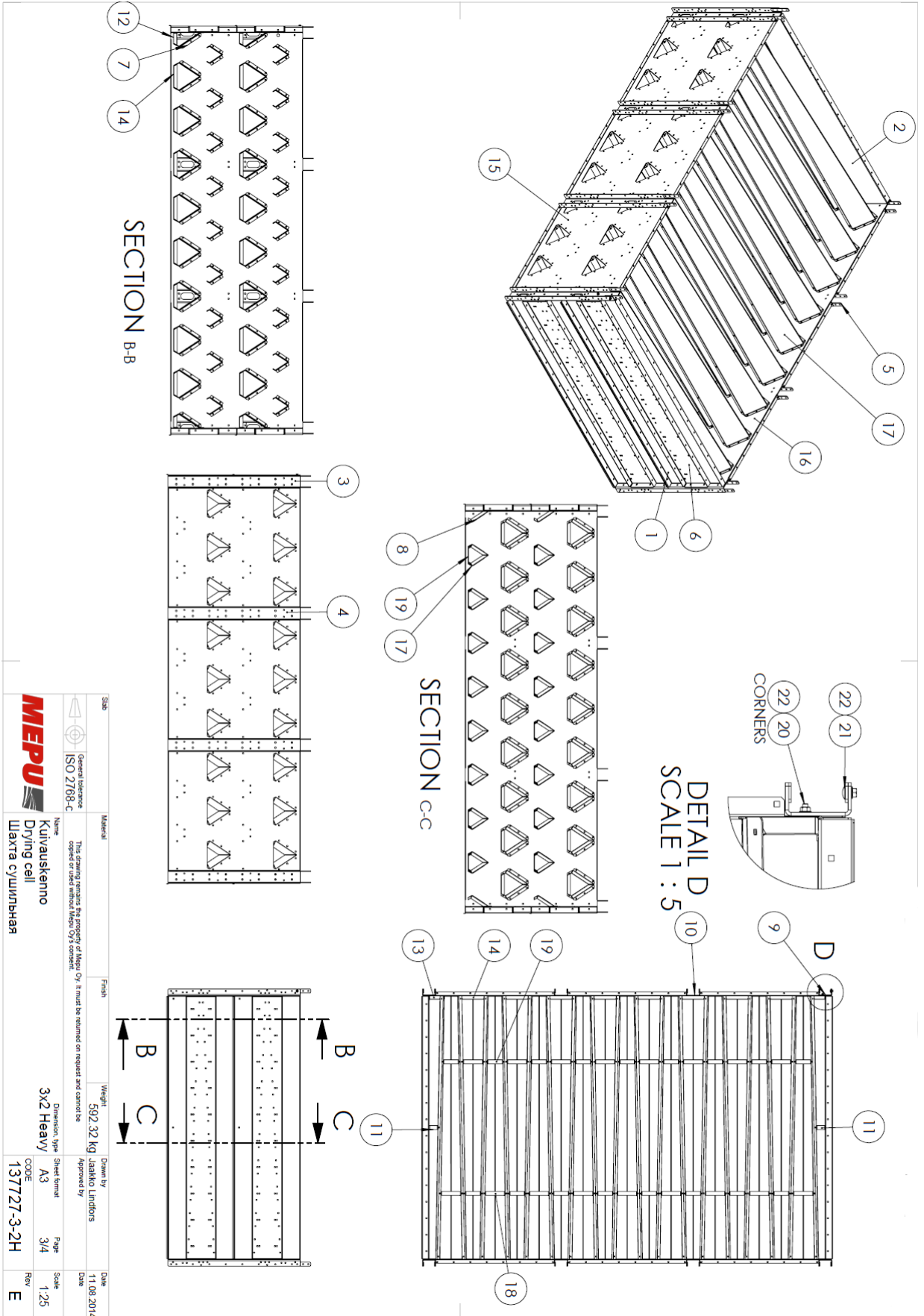
Drawn by: **Liisikko Lindfors**

Approved by:

CODE: **137727-3-2H**

Date: **11.08.2014**

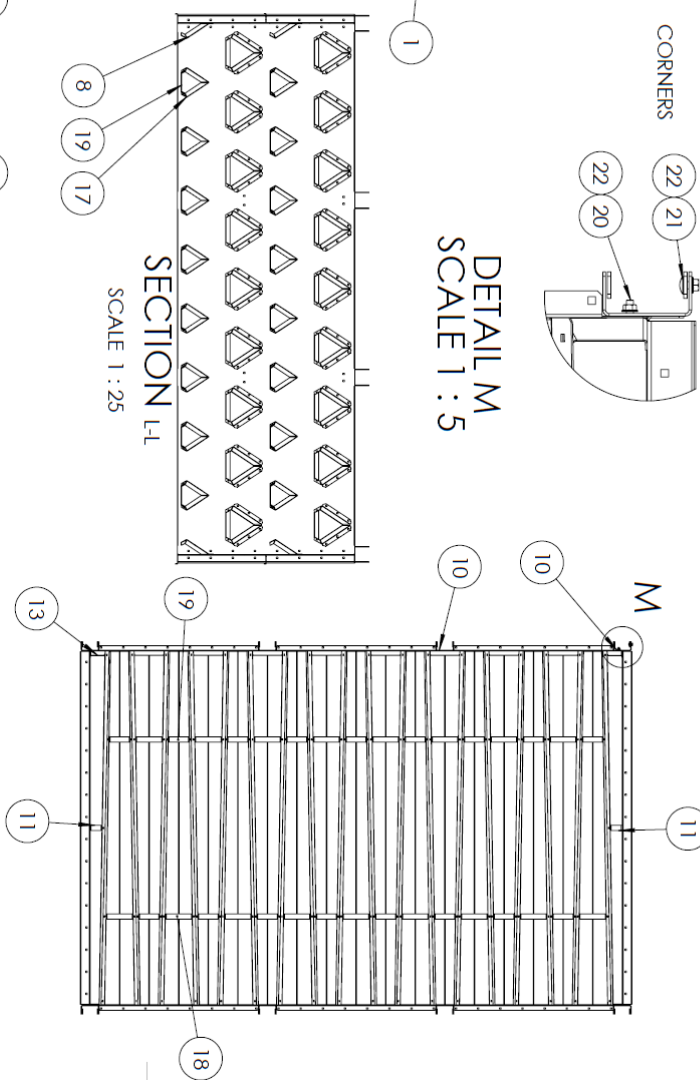
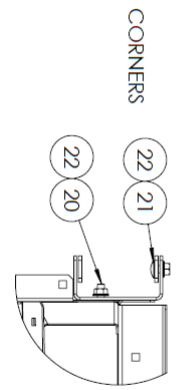
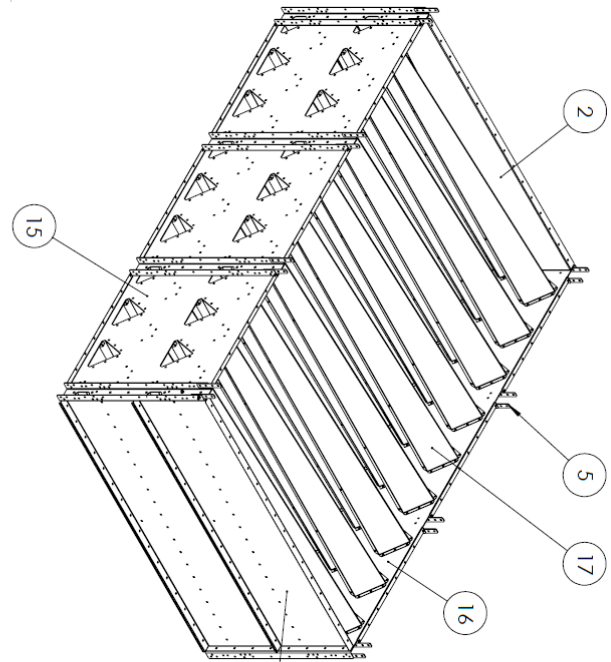
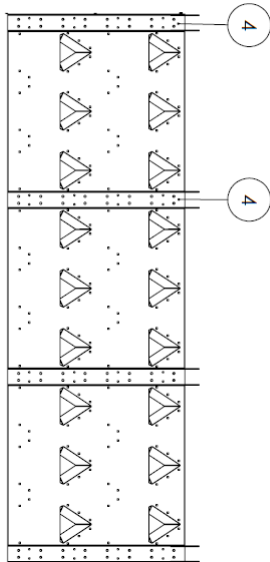
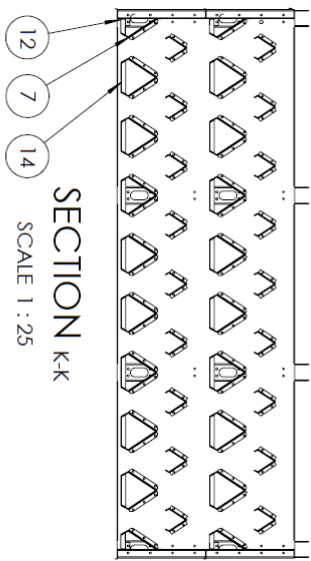
Rev: **E**



	Name Kuivauskennö Drying cell Шахта сушилльная	Weight 592,32 kg	Date 11.08.2014
ISO 2768-C	Dimension, type 3x2 Heavy/ A3	Drawn by Jaska Lindfors	Date 11.08.2014
General tolerance ISO 2768-C	Sheet format A3	Approved by	Date
This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or used without MEPU Oy's consent.	Page 3/4	Scale 1:25	Rev E
CODE 137727-3-2H	Rev E	CODE 137727-3-2H	Rev E



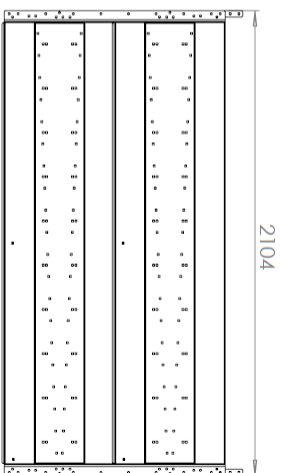
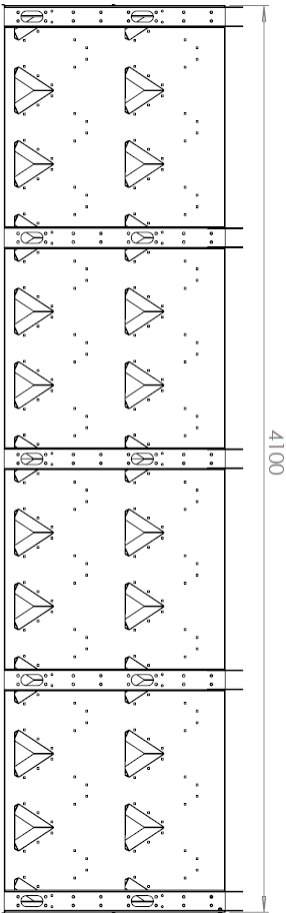
6.7. 137727-3-2K



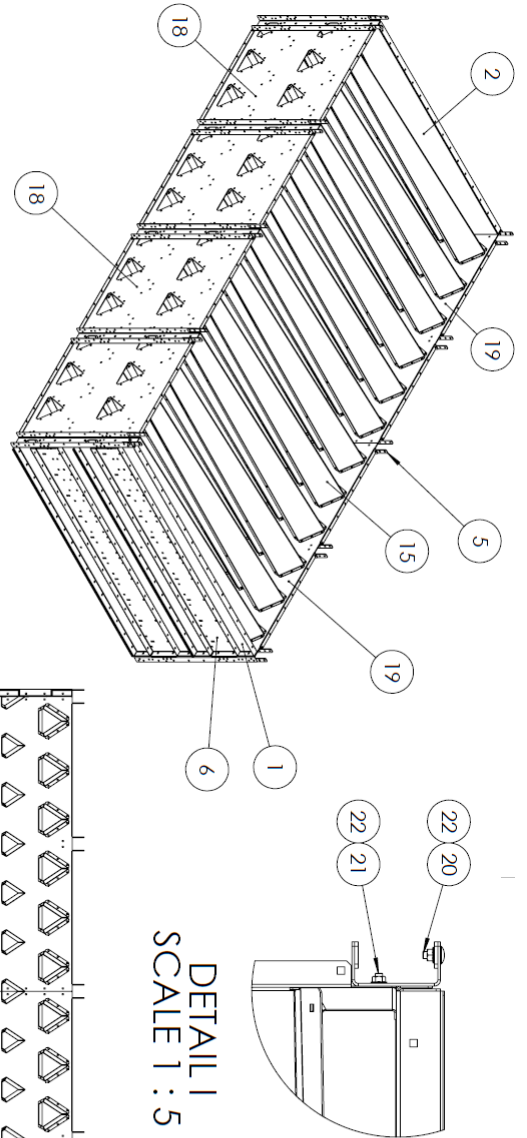
	Sub General reference ISO 2768-C	Material Name This drawing applies to the product of MEPU Oy. It must be retained on request and cannot be copied or used without MEPU Oy's consent.	Finish	Weight 530,78 kg	Drawn by Jaakko Lindfors	Date 20.09.2014
	Name Kuivauskello Drying cell Шхта сушильная	Dimensions type 3x2 keuhkennetty	Approved by	Dimensions K L	Sheet format A3	Page 4/4
CODE 137727-3-2K		Rev E				

6.8. 137727-4-2

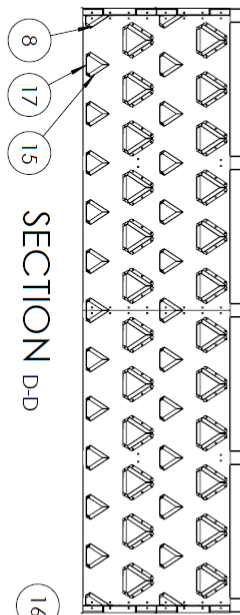
POS	CODE	4-2H/QTY	4-2H/QTY	4-2K/QTY	Nimitys	Description	По русски	Type
1	136347	2	2	2	Levy	Plate	Пластина	
2	136347FK	2	2	2	Levy	Plate	Пластина	
3	136356	-	2	-	U-profilli	U-profile	U-профиль	1000x5mm
4	136360	5	3	5	U-profilli	U-profile	U-профиль	1000x3mm
5	136362	20	20	20	Levy	Plate	Пластина	
6	136457	4	4	-	Levy	Plate	Пластина	
7	136675	2	2	2	Naftalevy	Crest plate	Гребень	
8	136675FK	2	2	2	Naftalevy	Crest plate	Гребень	
9	136677	-	2	-	U-profilli	U-profile	U-профиль	1000x5mm
10	136678	5	3	5	U-profilli	U-profile	U-профиль	1000x3mm
11	136769	4	4	4	Tukilevy	Support plate	Опорная пластина	
12	136770	2	2	2	Levy	Plate	Пластина	
13	136770FK	2	2	2	Levy	Plate	Пластина	
14	136772	22	22	22	Levy	Plate	Пластина	
15	137733	46	46	46	Naftalevy	Crest plate	Гребень	
16	137735	46	46	46	Tukilevy	Support plate	Опорная пластина	
17	137736	46	46	46	Tukilevy	Support plate	Опорная пластина	
18	137829	2	2	2	Levy	Plate	Пластина	
19	137862	2	2	2	Levy	Plate	Пластина	
20	914506	70	70	70	Lukkonluvi	Square bolt	ПЛОЩАДЬ БОЛТ	M8x20
21	923644	900	900	900	Lukkonluvi matala	Square bolt low	ПЛОЩАДЬ БОЛТ НИЗКИЙ	M8x16
22	923645	970	970	970	Läppirampitiet	Hex Flange Nut	Гайка с фланцем	M8



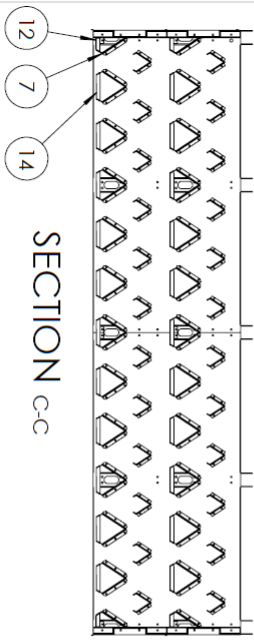
<p>Standard tolerance ISO 2768-C</p>		<p>Name Kuivauskello Drying cell Шахта сушильная</p>	<p>Material</p>	<p>Finish</p>	<p>Weight 747.22 kg</p>	<p>Drawn by LARIKKO Lindfors</p>	<p>Date 24.09.2014</p>
<p>This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.</p>		<p>Material</p>	<p>Finish</p>	<p>Weight 747.22 kg</p>	<p>Drawn by LARIKKO Lindfors</p>	<p>Date 24.09.2014</p>	
<p>Dimension type 4x2H</p>	<p>Sheet format A3</p>	<p>Scale 1:20</p>	<p>Page 1/4</p>	<p>CODE 137727-4-2H</p>	<p>Rev C</p>		



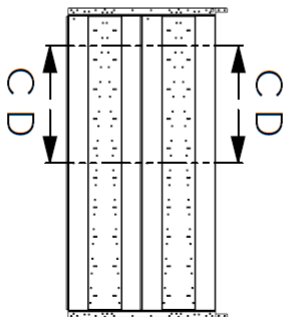
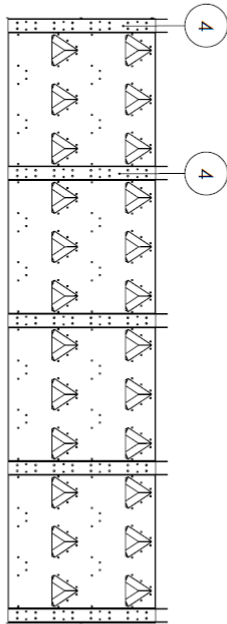
DETAIL I
SCALE 1 : 5



SECTION D-D

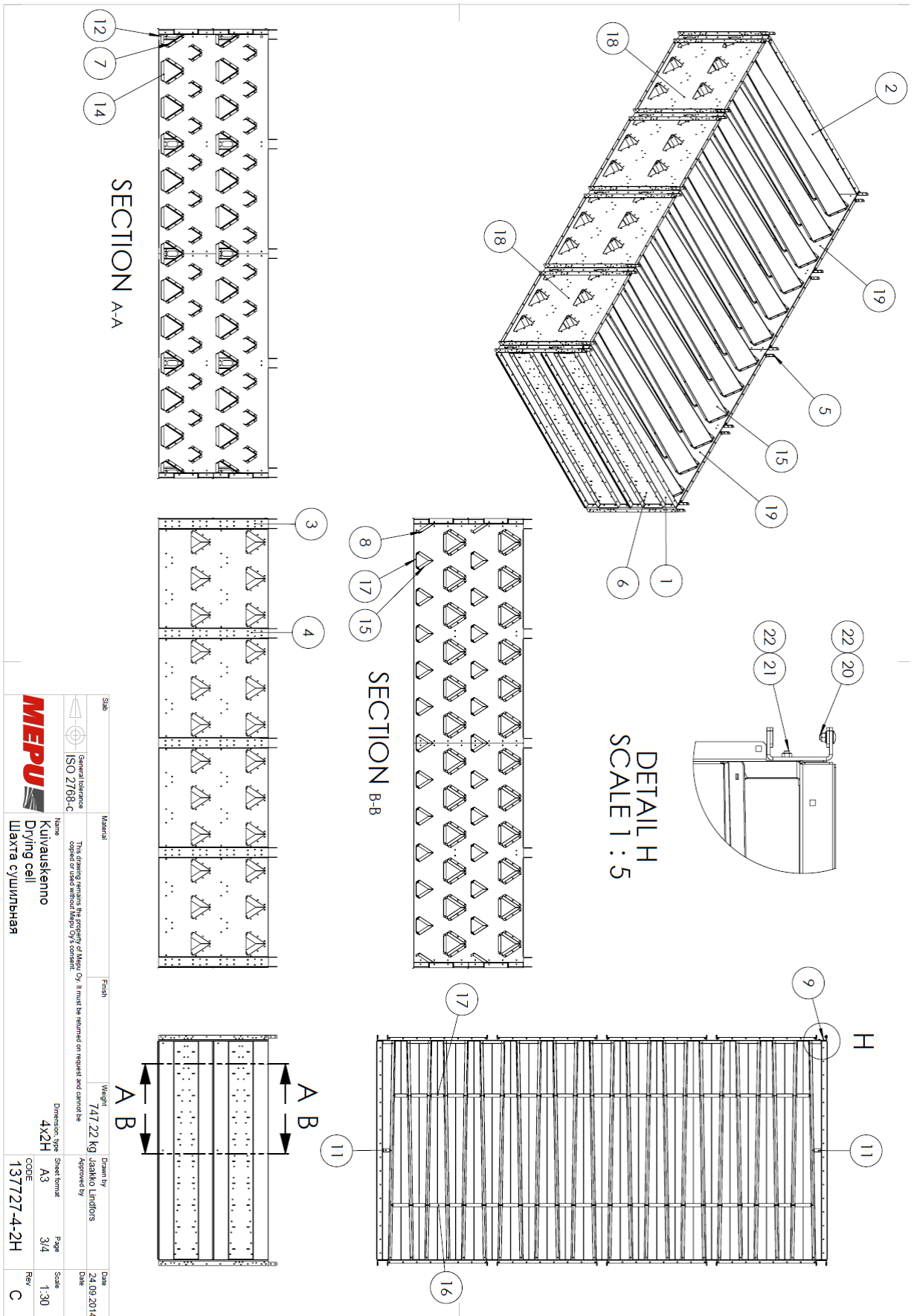


SECTION C-C



Scale	ISO 2768-C	Material	Finish	Weight	Drawn by	Date
General tolerance	ISO 2768-C	This drawing requires the property of MePU Oy. It must be returned on request and cannot be copied or used without MePU Oy's consent.		736,51 kg	Jeskaiko Lindfors	24.09.2014
Name	MEPU	Name		Dimension type	Sheet format	Page
Kuivauskemmo		Drying cell		4x2	A3	2/4
Шакта цилиндриная				CODE		Rev
				137727-4-2		C

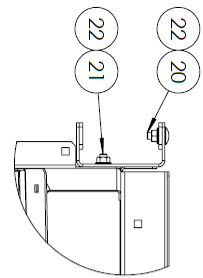
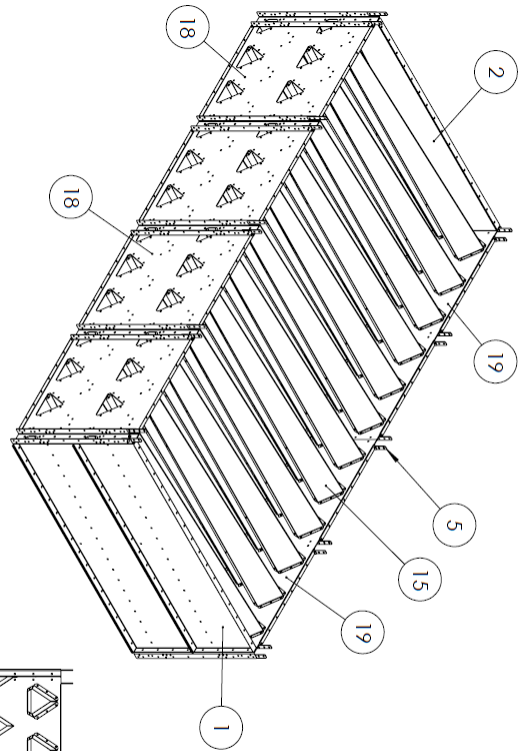
6.9. 137727-4-2H



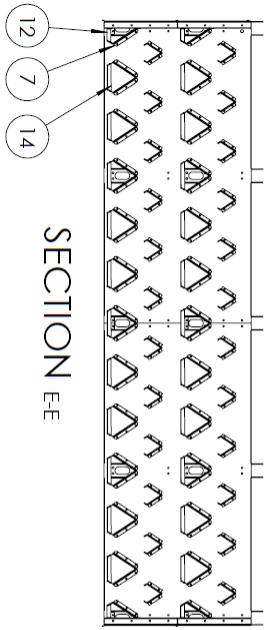
MEPU	General tolerance ISO 2768-C	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Name Kuluvauskemmo Drying cell Шахта сушильная	Weight 747,22 kg	Date 24.09.2014
Dimension, type 4x2H	Sheet format A3	Page 3/4	Scale 1:30	Drawn by Jaakko Lindfors	Date 24.09.2014
CODE 137727-4-2H	Rev C				



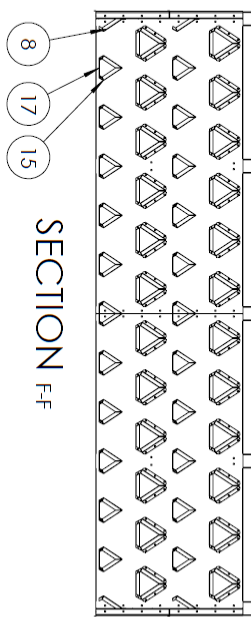
6.10. 137727-4-2K



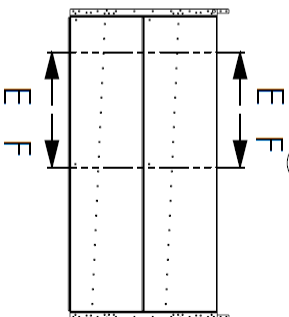
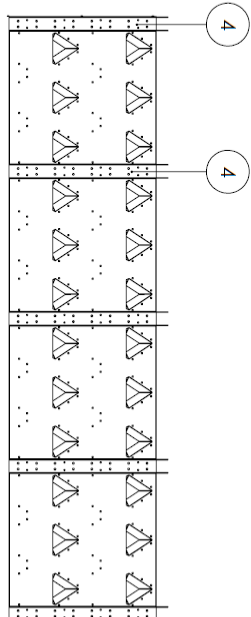
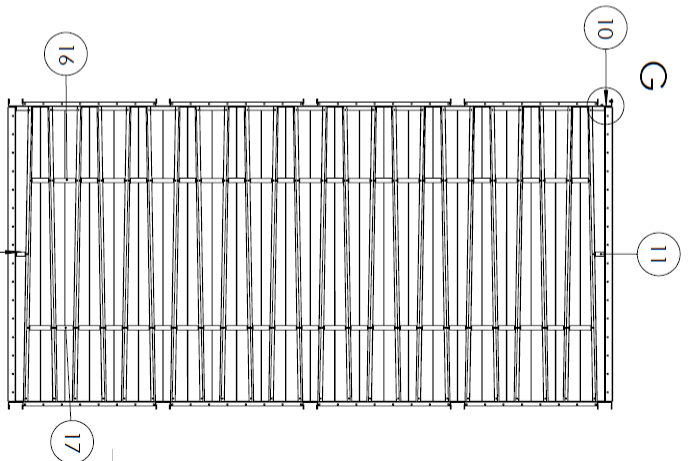
DETAIL G
SCALE 1 : 5



SECTION E-E



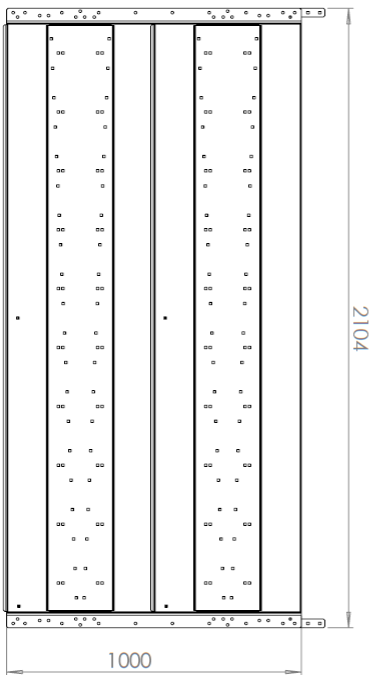
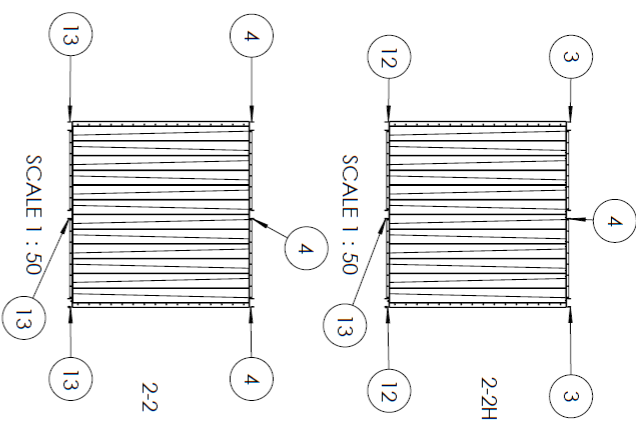
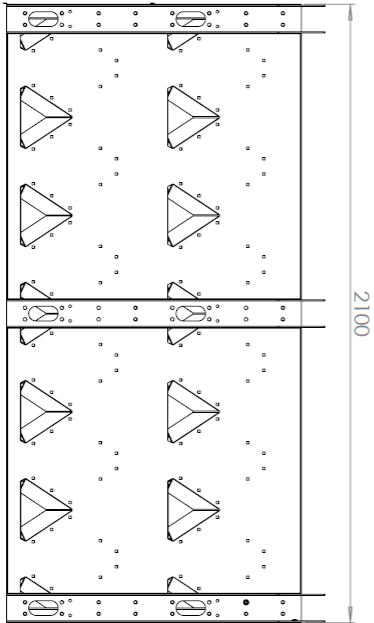
SECTION F-F



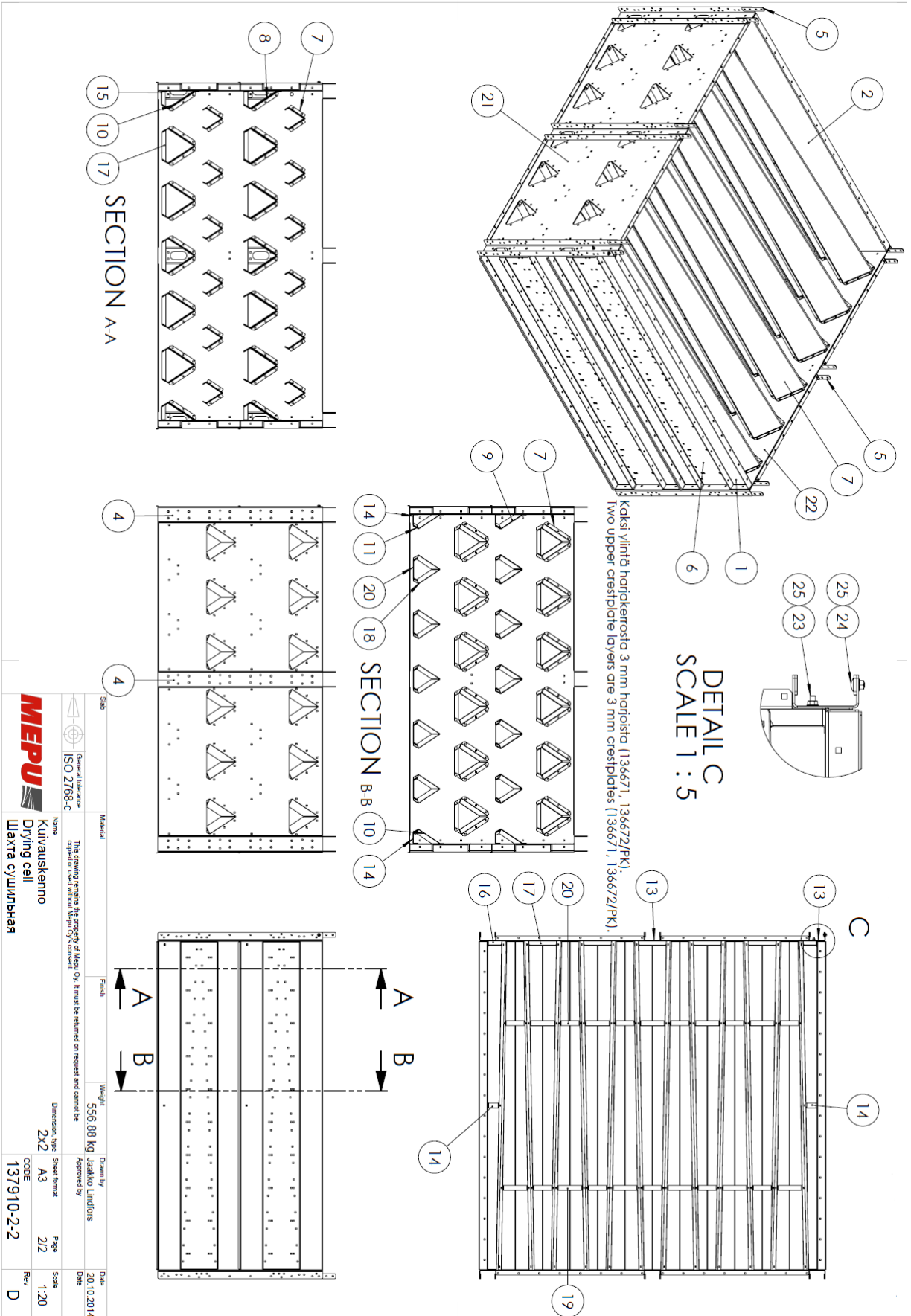
	General tolerance ISO 2768-C		Name Kuivauskenno Drying cell Шахта сушильная	Weight 674,97 kg	Drawn by Jaakko Lindors	Date 24.09.2014
	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Material	Dimension, type 4x2K A3	Sheet format A3	Page 4/4	Scale 1:30
Slab	Finish	CODE 137727-4-2K	Approved by	Rev C	Date	Date

6.11. 137910-2-2 / 137910-2-2H

POS	CODE	2-2/QTY	2-2H/QTY	Nimitys	Description	По русски	Type
1	136347	2	2	Levy	Plate	Пластина	
2	136347PK	2	2	Levy	Plate	Пластина	
3	136356	-	2	U-profil	U-profile	U-профиль	1000x5mm
4	136360	3	1	U-profil	U-profile	U-профиль	1000x3mm
5	136362	12	12	Levy	Plate	Пластина	
6	136457	4	4	Levy	Plate	Пластина	
7	136671	11	11	Harjalevy	Crest plate	Гребень	3mm
8	136672	1	1	Harjalevy	Crest plate	Гребень	3mm
9	136672PK	1	1	Harjalevy	Crest plate	Гребень	3mm
10	136675	1	1	Harjalevy	Crest plate	Гребень	
11	136675PK	1	1	Harjalevy	Crest plate	Гребень	
12	136677	-	2	U-profil	U-profile	U-профиль	1000x5mm
13	136678	3	1	U-profil	U-profile	U-профиль	1000x3mm
14	136769	4	4	Tukilevy	Support plate	Опорная пластина	
15	136770	2	2	Levy	Plate	Пластина	
16	136770PK	2	2	Levy	Plate	Пластина	
17	136772	6	6	Levy	Plate	Пластина	
18	137733	11	11	Harjalevy	Crest plate	Гребень	
19	137735	22	22	Tukilevy	Support plate	Опорная пластина	
20	137736	22	22	Tukilevy	Support plate	Опорная пластина	
21	137829	1	1	Levy	Plate	Пластина	
22	137862	1	1	Levy	Plate	Пластина	PL 5 1053x2000
23	914506	60	60	Lukkojuuvi	Square bolt	Пластина	M8x20
24	923644	600	600	Lukkojuuvi pöytä	Square bolt low	Пластина болт нижний	M8x16
25	923645	660	660	Laipranuhteri	Hex Flange Nut	Гайка с фланцем	M8

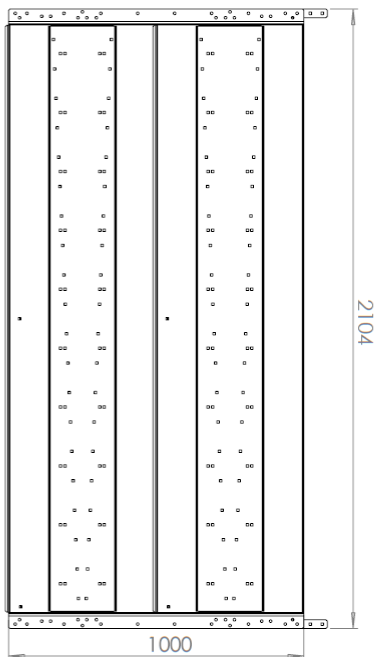
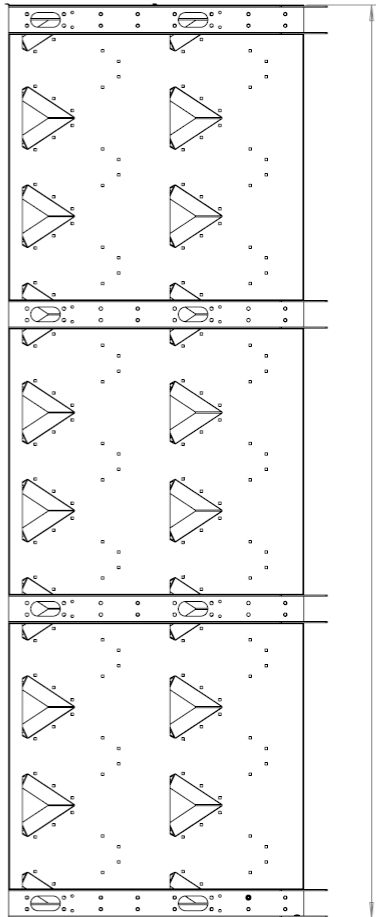


<p>General tolerance ISO 2768-C</p>	<p>This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or filed without MEPU Oy's consent.</p>	<p>Name Kuivauskello Drying cell Шахта сушильная</p>	<p>Material</p>	<p>Weight 556,88 Kg</p>	<p>Drawn by Jarkko Lindfors</p>
<p>Scale 1:15</p>	<p>Page 1/2</p>	<p>Sheet format A3</p>	<p>Dimension group 2x2</p>	<p>Approved by</p>	<p>Date 20.10.2014</p>
<p>CODE 137910-2-2</p>	<p>Rev D</p>	<p>Scale 1:15</p>	<p>Page 1/2</p>	<p>Approved by</p>	<p>Date 20.10.2014</p>

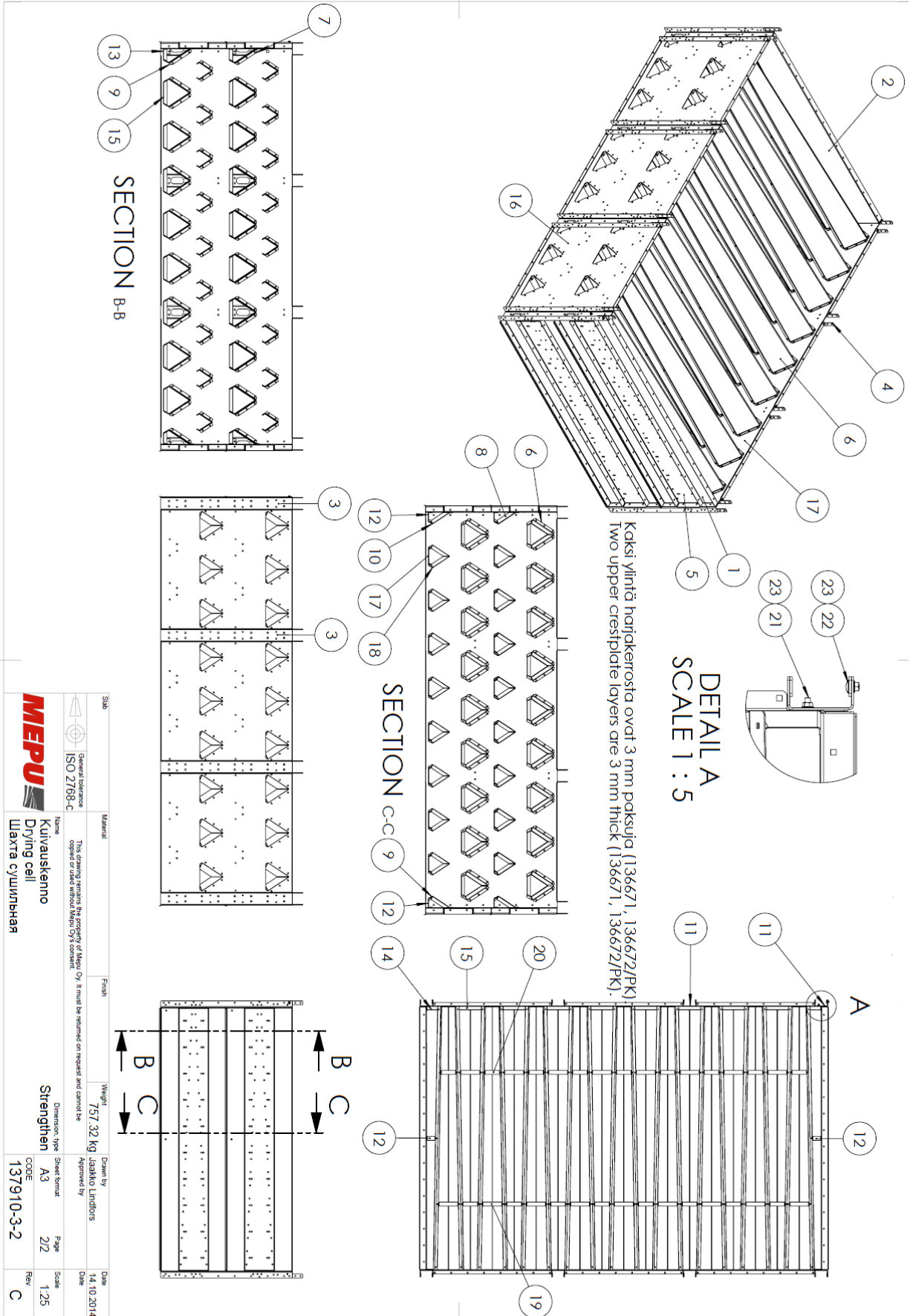


6.12. 137910-3-2 / 137910-3-2H

POS	CODE	QTY	Nimitys	Description	Наименование	Түре
1	136347	2	Levy	Plate	Пластина	
2	136347PK	2	Levy	Plate	Пластина	
3	136360	4	U-profile	U-profile	U-профиль	1000x3mm
4	136362	16	Levy	Plate	Пластина	
5	136457	4	Levy	Plate	Пластина	3mm
6	136671	17	Horjalevy	Crest plate	Гребень	3mm
7	136672	1	Horjalevy	Crest plate	Гребень	3mm
8	136672PK	1	Horjalevy	Crest plate	Гребень	3mm
9	136675	1	Horjalevy	Crest plate	Гребень	
10	136675PK	1	Horjalevy	Crest plate	Гребень	
11	136678	4	U-profile	U-profile	U-профиль	1000x3mm
12	136769	4	Tukilevy	Support plate	Опорная пластина	
13	136770	2	Levy	Plate	Пластина	
14	136770PK	2	Levy	Plate	Пластина	
15	136772	16	Levy	Plate	Пластина	
16	137728	1	Levy	Plate	Пластина	
17	137729	1	Levy	Plate	Пластина	PL 1,5 1054x3000
18	137733	17	Horjalevy	Crest plate	Гребень	
19	137735	34	Tukilevy	Support plate	Опорная пластина	
20	137736	34	Tukilevy	Support plate	Опорная пластина	
21	914506	64	Lukkojuuvi	Square bolt	Площадь болт	M8x20
22	923644	768	Lukkojuuvi matala	Square bolt low	Площадь болт низкий	M8x16
23	923645	836	Läppimutter	Hex Flange Nut	Гайка с фланцем	M8

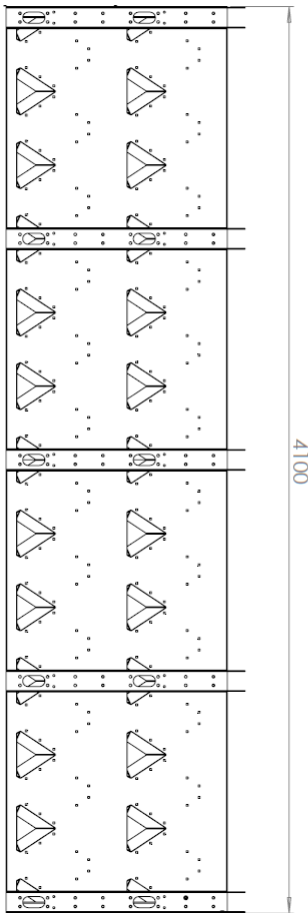


Sub	General tolerance ISO 2768-C	Material	Finish	Weight	757,32 kg	Drawn By	Jasikko Lindfors	Date	14.10.2014
Name	Kuivauskenno Drying cell	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Dimension, type	Strength	Sheet format	A3	Page	1/2
MEPU		Name		Dimension, type	Strength	Sheet format	A3	Page	1/2
Шкафа сушильная		Name		Dimension, type	Strength	Sheet format	A3	Page	1/2
CODE		CODE		CODE		CODE		CODE	
137910-3-2		137910-3-2		137910-3-2		137910-3-2		137910-3-2	
Rev		Rev		Rev		Rev		Rev	
C		C		C		C		C	

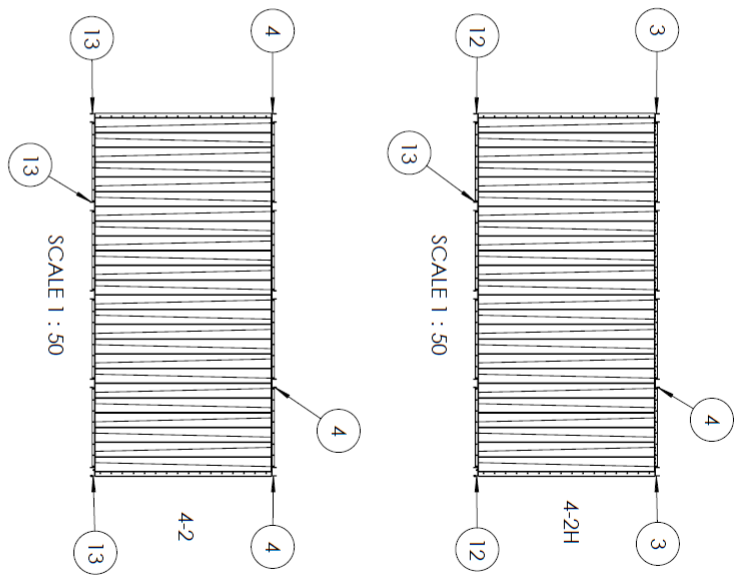


6.13. 137910-4-2 / 137910-4-2H

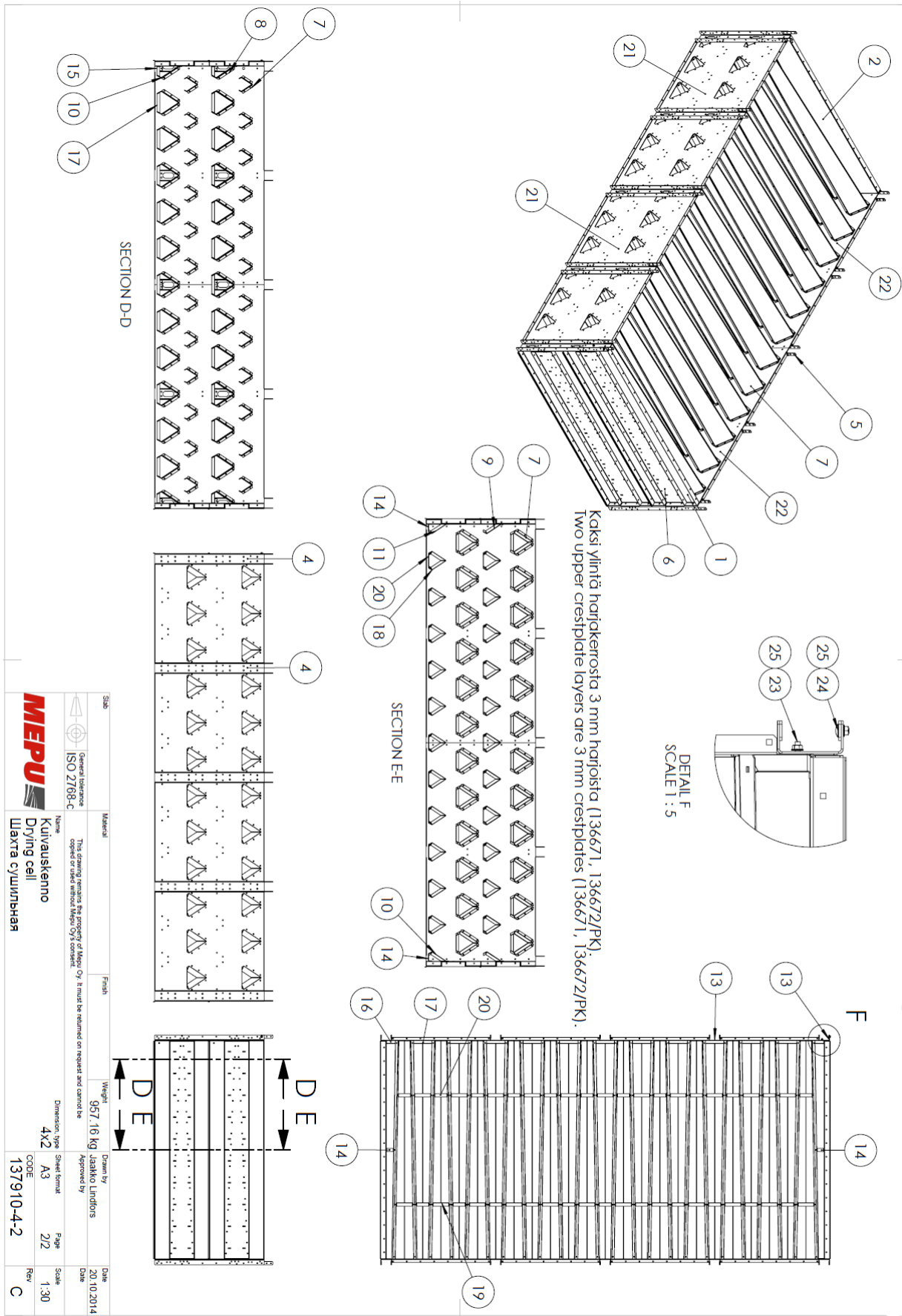
POS	CODE	4-2/QTY/4-2H/QTY	Материал	Description	По русски	Type
1	136347	2	Леву	Plate	Пластина	
2	136347PK	2	Леву	Plate	Пластина	
3	136356	-	U-profile	U-profile	У-профиль	1000x5mm
4	136360	5	U-profile	U-profile	У-профиль	1000x3mm
5	136362	20	Леву	Plate	Пластина	
6	136457	4	Леву	Plate	Пластина	
7	136671	23	Нордлеву	Crest plate	Гребень	3mm
8	136672	1	Нордлеву	Crest plate	Гребень	3mm
9	136672PK	1	Нордлеву	Crest plate	Гребень	3mm
10	136675	1	Нордлеву	Crest plate	Гребень	
11	136675PK	1	Нордлеву	Crest plate	Гребень	
12	136677	-	U-profile	U-profile	У-профиль	1000x5mm
13	136678	5	U-profile	U-profile	У-профиль	1000x3mm
14	136769	2	Туклеву	Support plate	Опорная пластина	
15	136770	2	Леву	Plate	Пластина	
16	136770PK	2	Леву	Plate	Пластина	
17	136772	22	Леву	Plate	Пластина	
18	137733	23	Нордлеву	Crest plate	Гребень	
19	137735	46	Туклеву	Support plate	Опорная пластина	
20	137736	46	Туклеву	Support plate	Опорная пластина	
21	137829	2	Леву	Plate	Пластина	PL 1,5 1053x2000
22	137862	2	Леву	Plate	Пластина	
23	914506	70	Луккопуви	Square bolt	Плошцадъ болт	M8x20
24	923644	900	Луккопуви material	Square bolt low	Плошцадъ болт низкий	M8x16
25	923645	970	Латиропулет	Hex Flange Nut	Гайка с флаңцем	M8



4100



	General tolerance ISO 2768-C	Name Кулѝаускено Drying cell Шакта сушѝльная	Weight 957,16 kg	Drawn by Лазѝко Линдѝрс	Date 20.10.2014
This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or made without MEPU Oy's consent.	Material	Dimension type 4x2 A3	Sheet format A3	Approved by	Date
Sub	Finish	CODE 137910-4-2	Page 1/2	Scale 1:20	Rev C

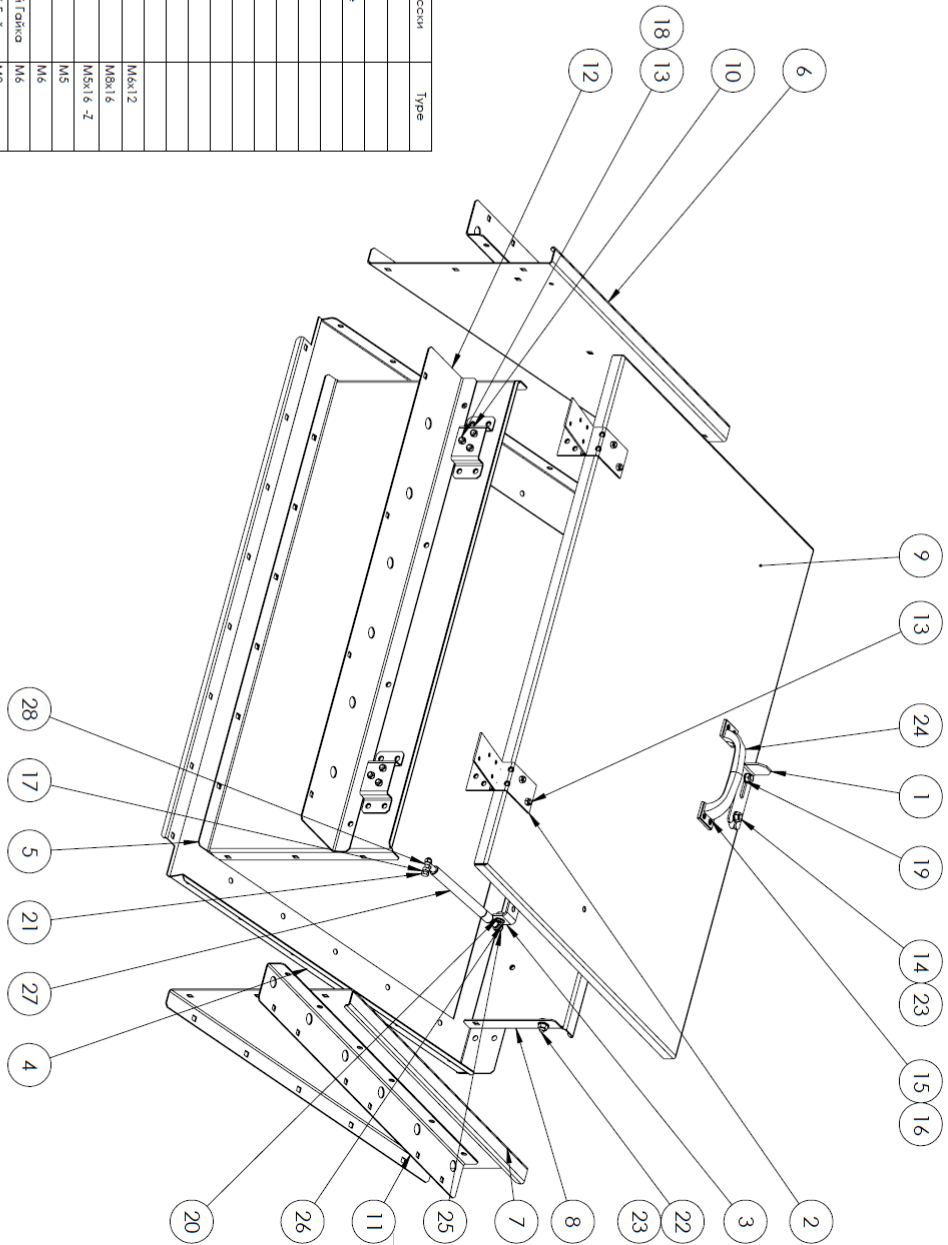


Name Kuivauskello Drying cell Шхота сушильная	Material 	Finish 	Weight 957,16 Kg	Drawn by Jasanko Lindfors	Date 20.10.2014
Dimension type 4x2	Sheet format A3	Page 2/2	Scale 1:30	Approved by 	Date
CODE 137910-4-2	Rev C				

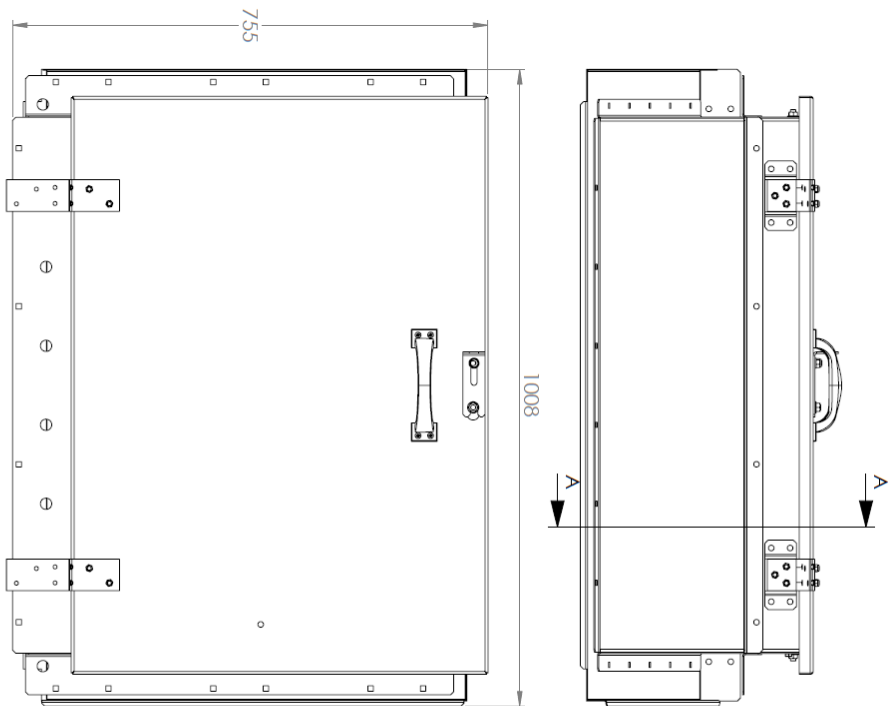
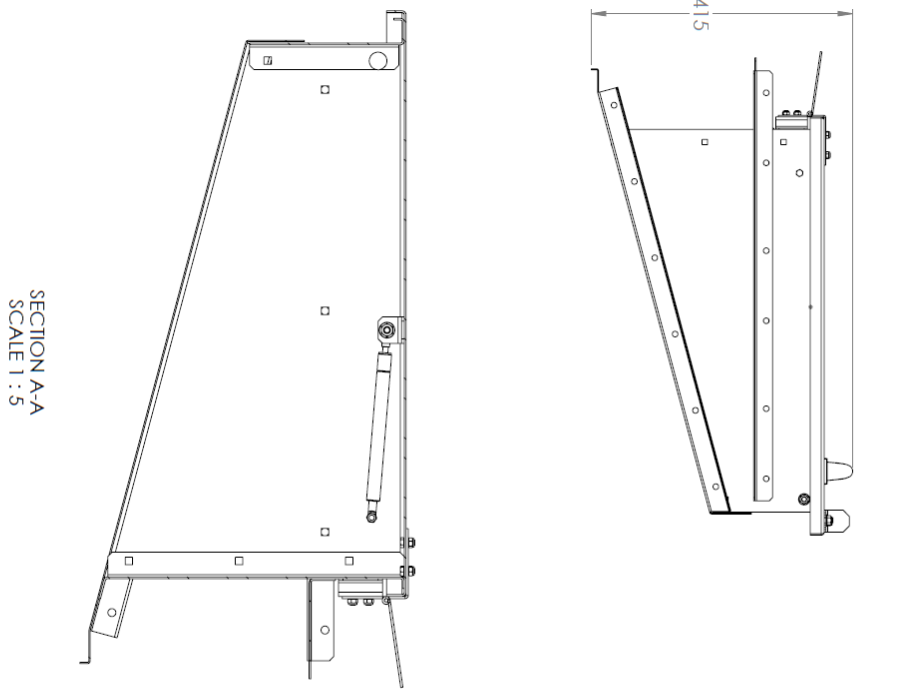
7. VILJAVARASTO / GRAIN SILO

7.1. 137460

POS	CODE	Määritys	Description	По русски	Type
1	138938	1	Levy	Пластина	
2	138235	2	Sarana	Пена	
3	138392	1	Kimike	Крепление	
4	137441	1	Katto	Крыша	
5	137433	1	Levy	Пластина	
6	137445	1	Kaulus	Брусок	
7	137455PK	1	Levy	Пластина	
8	137446	1	Kaulus	Брусок	
9	137470	1	Lukku	Защелка	
10	137472	2	Levy	Пластина	
11	137477	2	Levy	Пластина	
12	137478	1	Levy	Пластина	
13	910034	10	Kuusiouuvi	Болт	M&12
14	910072	2	Kuusiouuvi	Болт	M&16
15	912932	4	Uppokantouuvi	Винты	M&16 - Z
16	920003	4	Kuusiouuvi	Гайка	M5
17	920004	1	Kuusiouuvi	Гайка	M6
18	920023	11	Lukitusruuvi	Сторонний Гайка	M6
19	920025	1	Lukitusruuvi	Сторонний Гайка	M8
20	921006	2	Auistoahta	Шайба	M8 DIN 125
21	923333	1	Kuusiouuvi	Болт	M&25
22	923444	2	Lukitusruuvi	Шайба	M&25
23	923445	4	Lapparuuvi	Шайба с фланцем	M&16
24	940001	1	Vedin	Гайка	Paia 805
25	940002	1	Sovite	Адаптер	4594 M6
26	940003	1	Kimike	Крепление	4410 M6
27	940603	1	Kasojouvi	Газ пружина	4507 350N
28	940604	1	Holkit	Мупра	4412 M6



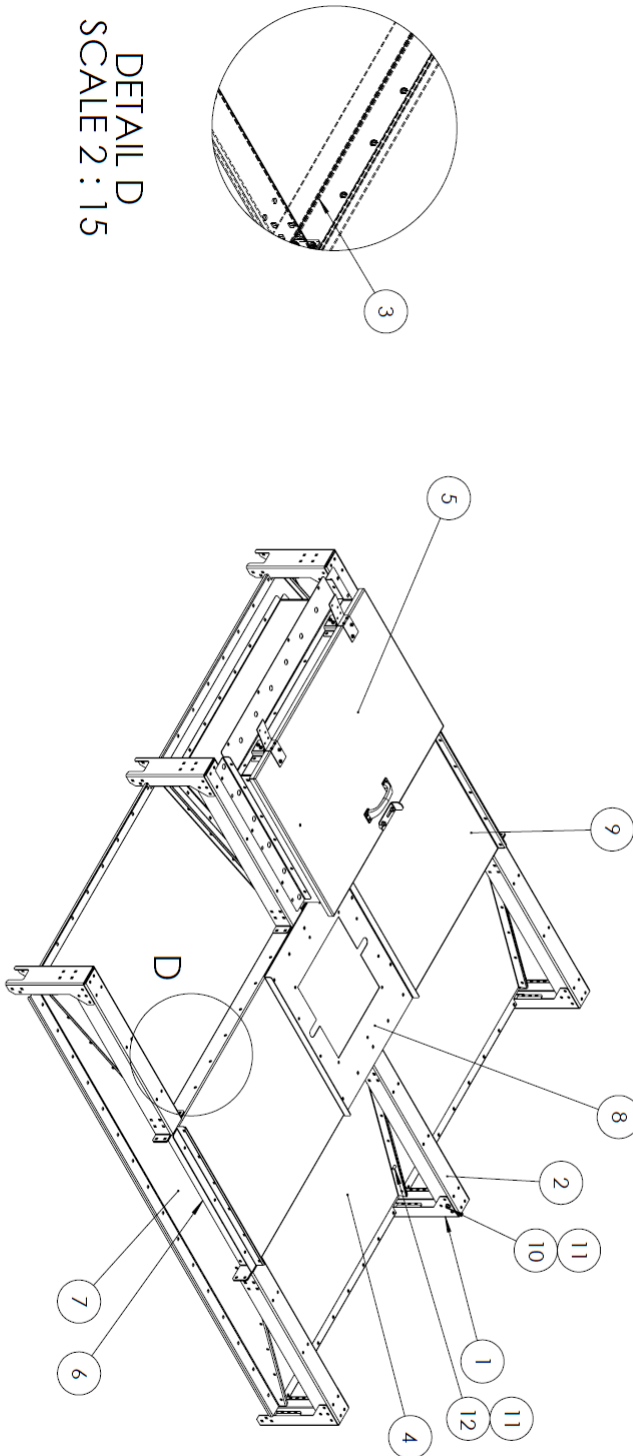
MEPU General tolerance ISO 2768-C	This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or taken without MEPU Oy's consent.	Material Luukku Hatch Заслонка	Finish Ra	Weight 33,65 kg M&16	Drawn by M&16	Date 24.03.2014
Dimension type A3	Sheet format A3	Page 1/2	Scale 1:1	CODE 137460	Rev D	



General tolerance ISO 2768-C	Material This drawing specifies the properties of the material. Copy it must be retained on request and cannot be copied or used without MEPU's consent.	Finish	Weight 33,65 kg	Drawn by Matti Mäkelä	Date 24.03.2014
	Name Luukku Hatch Заслонка	Dimension type A3	Sheet format CODE 137460	Page 2/2	Scale 1:7
				Rev D	

7.2. 137501_2

DETAIL D
SCALE 2 : 15



POS	CODE	Z/O/TV	Nimi/ys	Description	По русски	Type
1	137450	6	U-profiili	U-profile	U-профиля	
2	137451	6	Tukilevy	Support plate	Опорная пластина	
3	137453	2	Levy	Plate	Пластина	
4	137455	3	Levy	Plate	Пластина	
5	137460	1	Luuksku	Hatch	Заслонка	
6	137462	2	Tukilevy	Support plate	Опорная пластина	
7	137469	2	Levy	Plate	Пластина	
8	137482	1	Levy	Plate	Пластина	
9	137975	1	Levy	Plate	Пластина	Levitimen osikko
10	923444	132	Lukonruuvi materia	Square bolt low	квадрат болт низкий	M8x16
11	923445	162	Lukonruufteni	Hex Flange Nut	Гайка с фланцем	M8
12	923653	30	Lukonruuhti	Hex Flange Bolt	Болт с фланцем	M8x16

Scale	Material	Weight	Drawn by	Date
ISO 2768-C		138,44 kg	MALASE	17.04.2014
Name	Finish	Dimension type	Sheet format	Page
Katto Roof Крыша		2x2	A3	4/5
CODE			Scale	Rev
137501-2			1:15	C



General tolerance
ISO 2768-C

This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.

Approved by

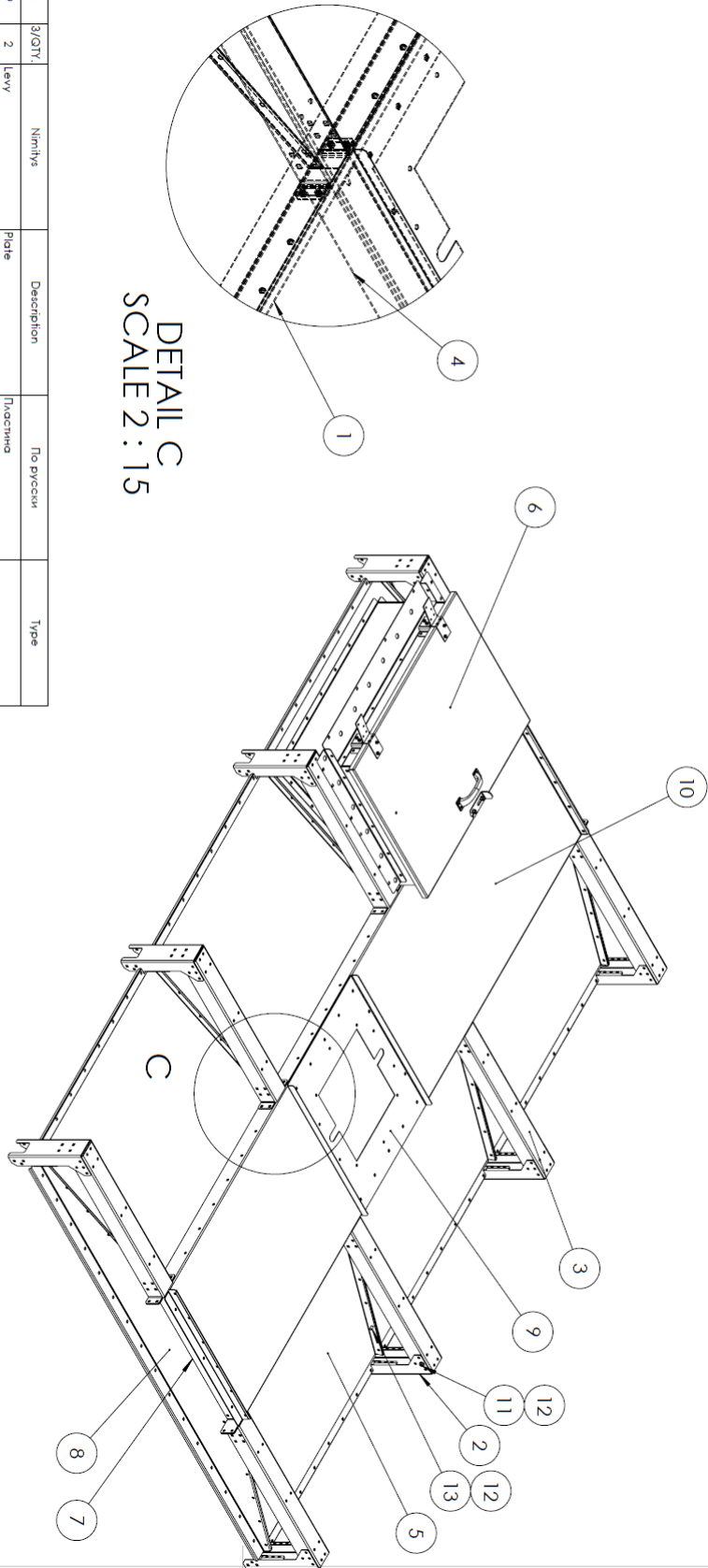
Date



7.3. 137501_3

POS	CODE	3/QTY	Nimitys	Description	По русски	Type
1	137449	2	Levy	Plate	Пластина	
2	137450	8	U-profil	U-profile	У-профиль	
3	137451	8	Tulelevy	Support plate	Опорная пластина	
4	137452	2	Tulelevy	Support plate	Опорная пластина	
5	137456	5	Levy	Plate	Пластина	
6	137460	1	Lukku	Notch	Заслонка	
7	137462	2	Tulelevy	Support plate	Опорная пластина	
8	137469	2	Levy	Plate	Пластина	
9	137482	1	Levy	Plate	Пластина	
10	137667	1	Levy	Plate	Пластина	Levitimen aukialla
11	923444	198	Lukkojuuvi materia	Square bolt low	Квадрат болт низкий	M8x16
12	923445	248	Lapparuutit	Hex Range Nut	Гайка с фланцем	M8
13	923653	45	Lapparuutit	Hex Range Bolt	Болт с фланцем	M8x16

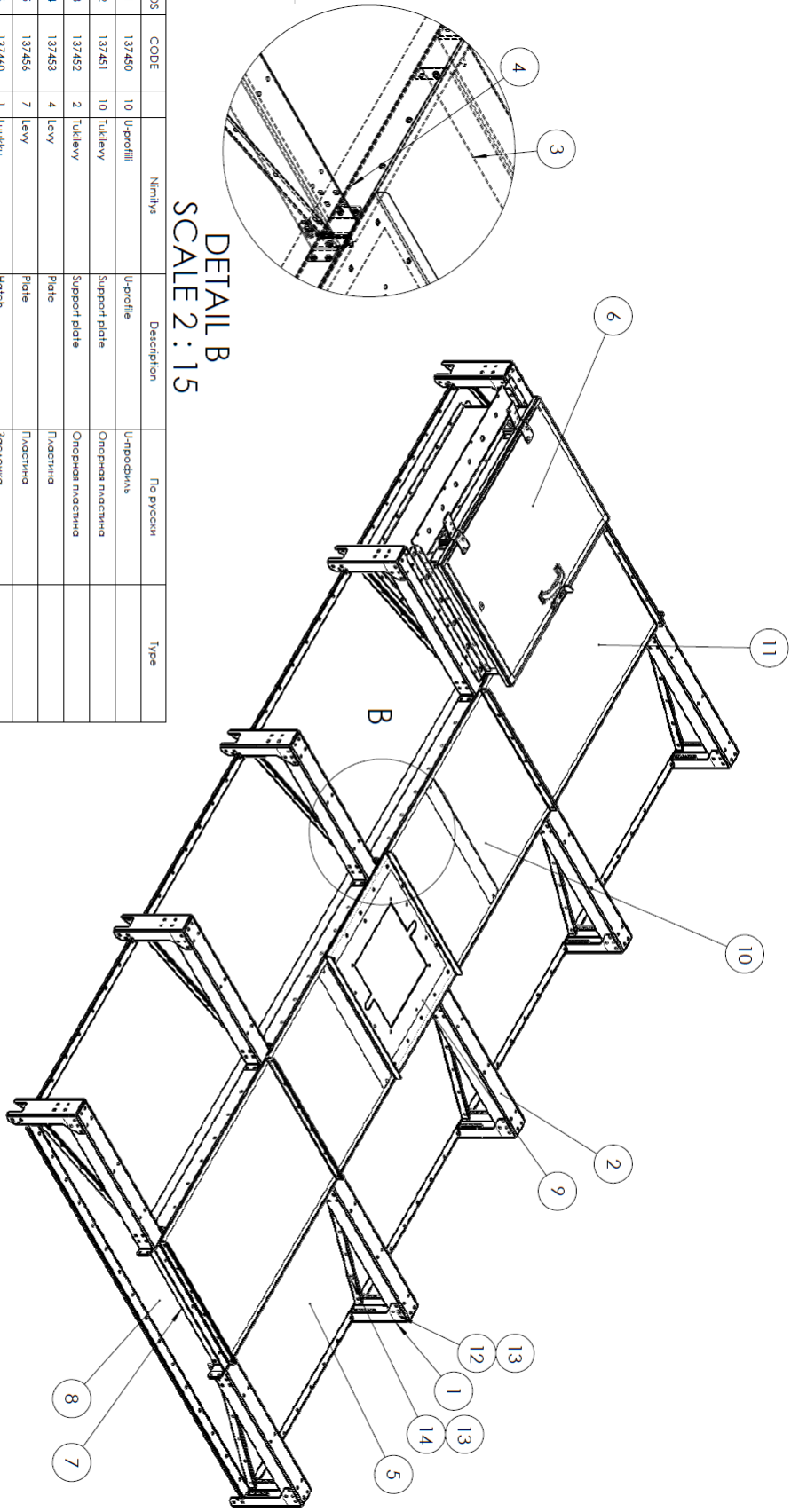
DETAIL C
SCALE 2 : 15



Scale	ISO 2768-C	Material	Finish	Weight	187,50 kg	Drawn by	MattiSE	Date	17.04.2014
General tolerance		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Name	Katto	Dimension, type	A3	Page	3/5
ISO 2768-C		Katto		Roof	Kuva	Sheet format	A3	Scale	1:15
MEPU		Kuva		Roof	Kuva	CODE	137501-3	Rev	C

7.4. 137501_4

DETAIL B
SCALE 2 : 15

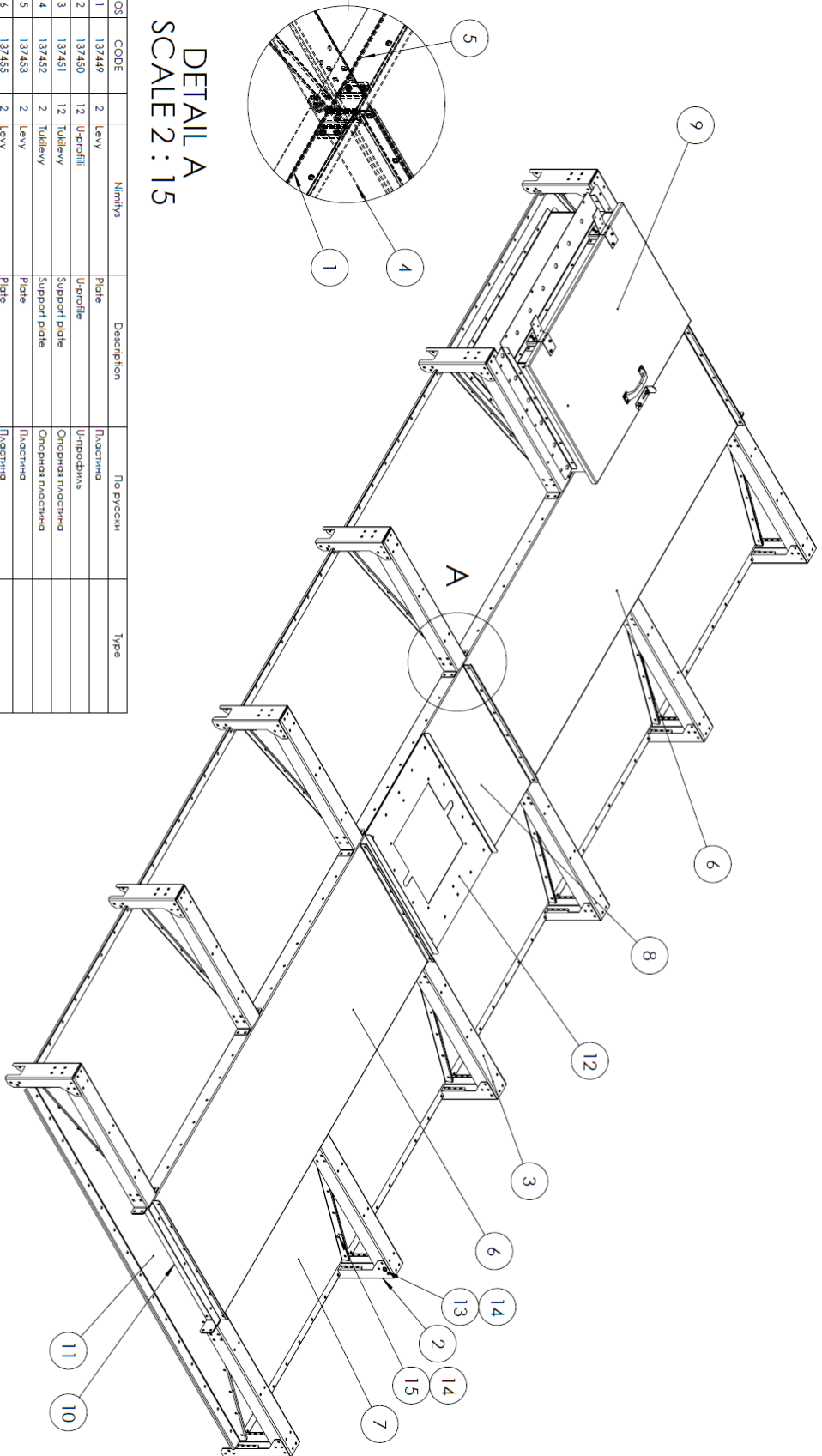


POS	CODE	Nimitys	Description	По русски	Type
1	137460	10	U-profiili	U-профиля	
2	137451	10	Tukilevy	Опорная пластина	
3	137452	2	Tukilevy	Опорная пластина	
4	137453	4	Levy	Пластина	
5	137456	7	Levy	Пластина	
6	137460	1	Lukku	Заслонка	
7	137462	2	Tukilevy	Опорная пластина	
8	137469	2	Levy	Пластина	
9	137482	1	Levy	Пластина	
10	137666	1	Levy	Пластина	Levitimen aukko
11	137668	2	Levy	Пластина	
12	923644	264	lukkojuvi matala	площадь болт низкий	M8x16
13	923645	324	lappamutteri	Гайка с фланцем	M8
14	923653	60	lappapultti	Болт с фланцем	M8x16

	General tolerance ISO 2788-C	Material Katto Roof Крыша	Finish	Weight 231.52 kg	Drawn by MALASE	Date 17.04.2014
This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.			Dimension: type 4x2 A3	Sheet format A3	Page 2/5	Scale 1:15
CODE 137501-4			Approved by	Date	Rev C	Date

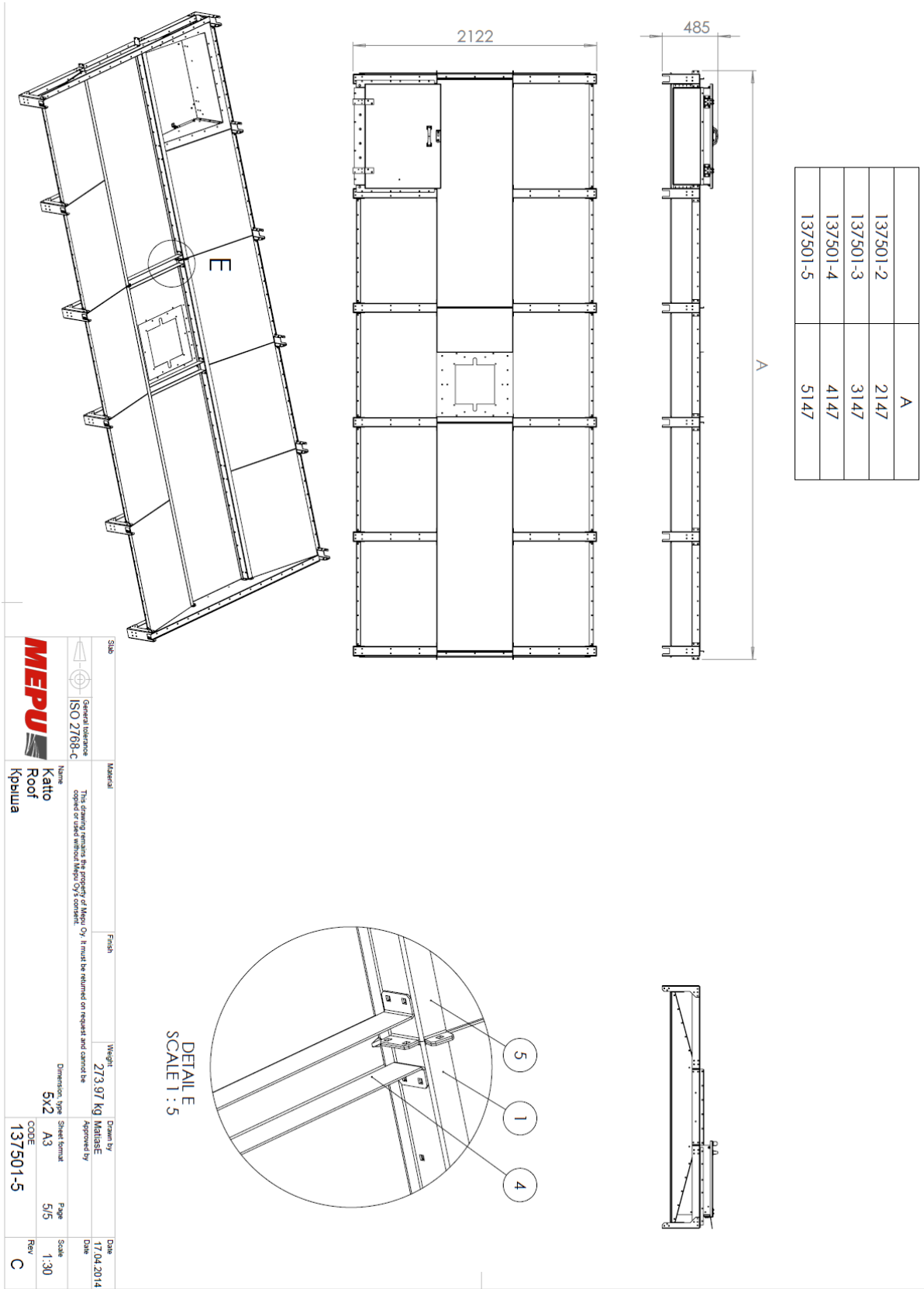
7.5. 137501_5

DETAIL A
SCALE 2 : 15



POS	CODE	Nimitys	Description	По русски	Type
1	137449	2	Levy	Пластина	
2	137450	12	U-profill	U-профиля	
3	137451	12	Tukilevy	Опорная пластина	
4	137452	2	Tukilevy	Опорная пластина	
5	137453	2	Levy	Пластина	
6	137455	2	Levy	Пластина	
7	137456	9	Levy	Пластина	
8	137459	1	Levy	Пластина	
9	137460	1	Lukku	Зорлонка	
10	137462	2	Tukilevy	Опорная пластина	
11	137469	2	Levy	Пластина	
12	137482	1	Levy	Пластина	
13	923644	330	Lukkonuvirta	площадь болт низкий	M8x16
14	923645	402	Lukonnutti	болт с фланцем	M8
15	923653	72	Lukonpuhti	болт с фланцем	M8x16

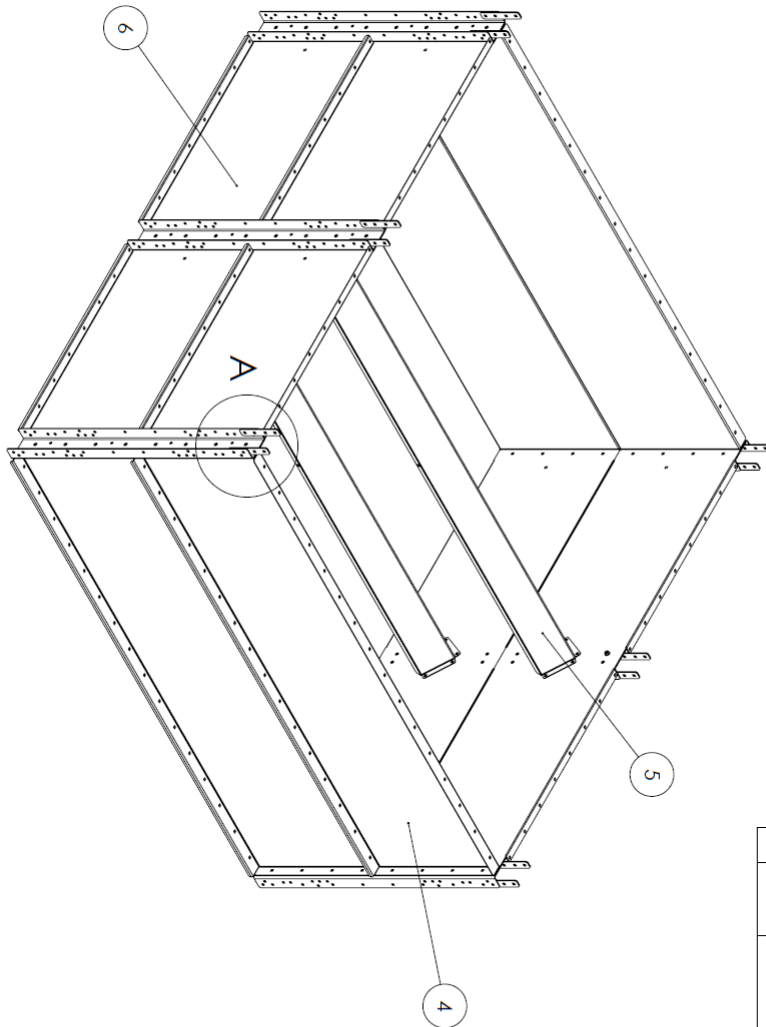
 General tolerance ISO 2768-C	Material Katto Roof Крыша	Weight 273,97 kg	Drawn by Maltise	Date 17.04.2014
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Dimension, type 5x2	Approved by	Page 1/5	Scale 1:15
	CODE 137501-5	Date	Rev C	



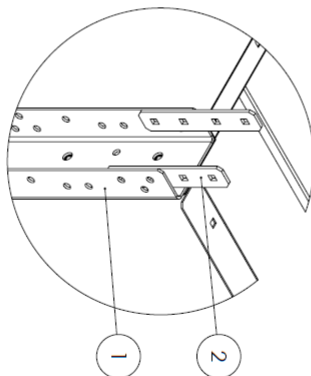
		Sub General Reference ISO 2108-C	Material Name Katto Roof Kipilwa	Finish Fresh	Weight 273.97 kg	Drawn by MARISSÉ	Date 17/04/2014
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or disseminated without Mepu Oy's consent.			Dimension Type 5x2	Sheet Format A3	Page 5/5	Scale 1:30	Rev C
			CODE 137501-5				



7.6. 137703_2-2



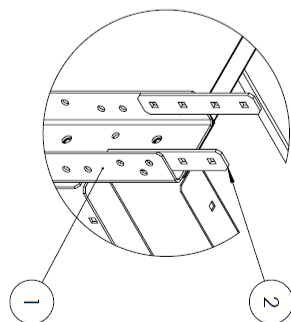
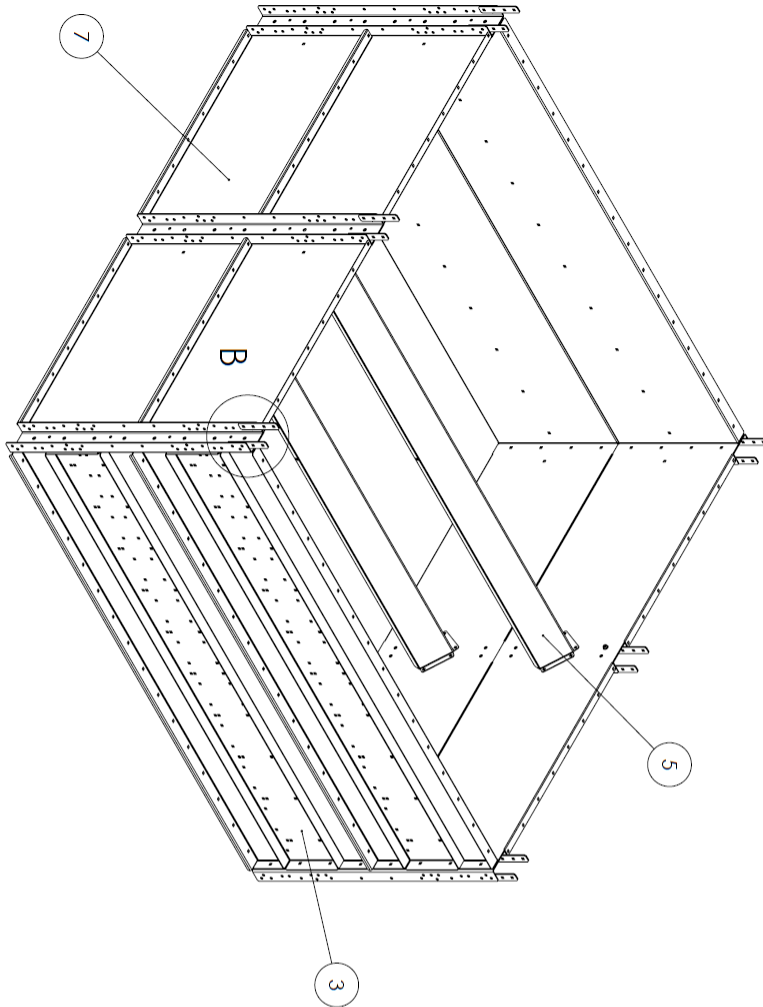
DETAIL A
SCALE 1 : 5



POS	CODE	2-2/QTY.	Nimitys	Description	По русски	Type
1	136360	6	U-profilili	U-profile	U-профиль	1000x3mm
2	136362	12	Levy	Plate	Пластина	
3	136771	2	Tukilevy	Support plate	Опорная пластина	
4	137702	4	Levy	Plate	Пластина	
5	137704	2	Horjalevy	Crest plate	Гребень	
6	137826	4	Levy	Plate	Пластина	
7	923644	280	Lukkojuvi mutilla	Square bolt low	Головка болт низкий	M8x16
8	923645	280	Lappamutteri	Hex Flange Nut	Гайка с фланцем	M8

SIS	Material	Finish	Weight	Drawn by	Date
General tolerance ISO 2768-C			183,50 kg	Jasiko Lindfors	22.09.2014
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name Viljasäiliö Grain silo		Dimension, type Lohko 2-2		Page 1/5	
Material B/Кер зерновой		Sheet format A3		Scale 1:15	
MEPU		CODE 137703_2-2		Rev A	

7.7. 137703_2-2H



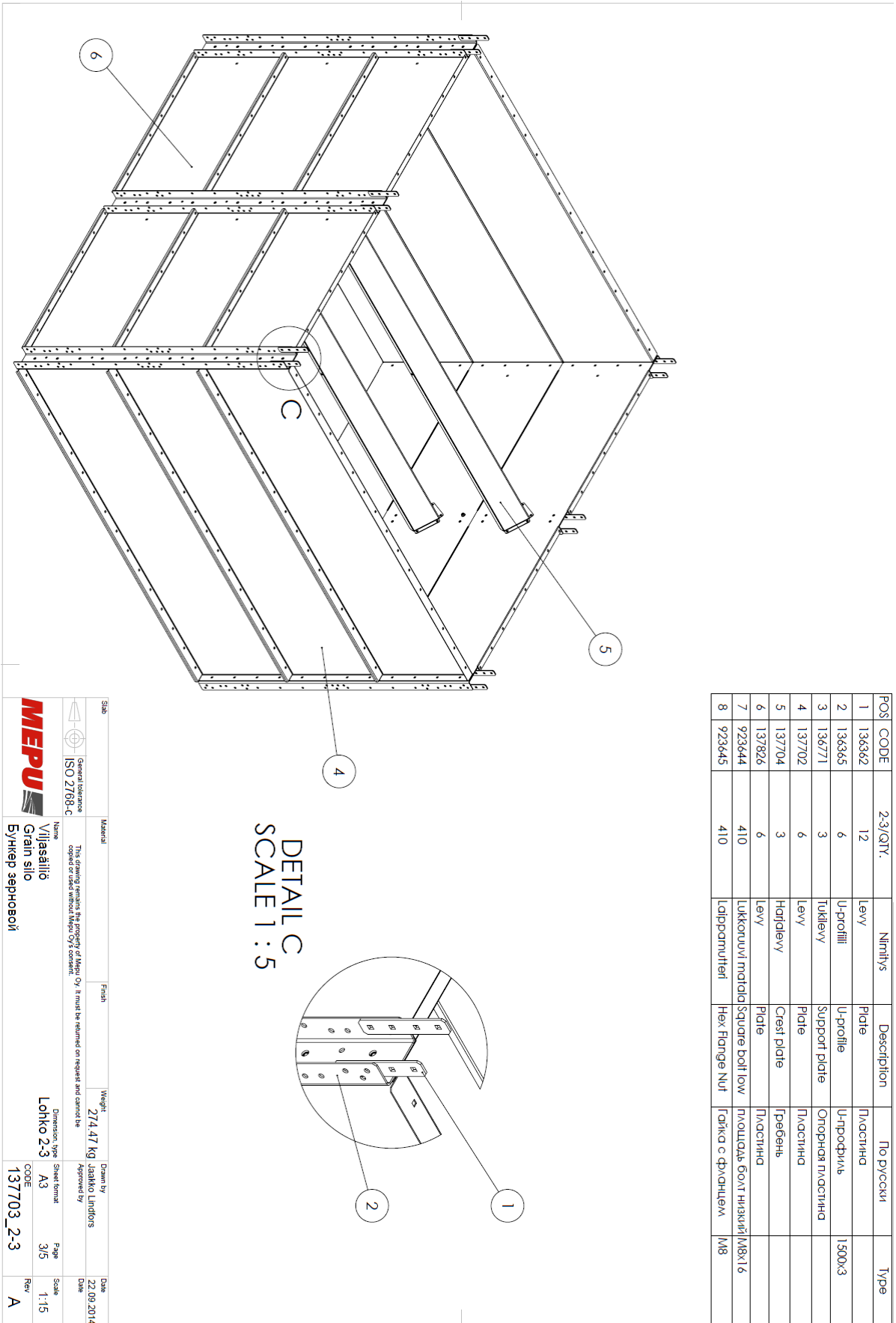
DETAIL B
SCALE 1 : 5

POS	CODE	2-2H/QTY	Material	Description	По русски	Type
1	136360	6	U-profile	U-profile	U-профиль	1000x3mm
2	136362	12	Levy	Plate	Листина	
3	136457	4	Levy	Plate	Листина	
4	136771	2	TUKILEVY	SUPPORT plate	Опорная пластинка	
5	137704	2	Horjalevy	Sheet plate	Гребень	
6	137706	4	Levy	Plate	Листина	
7	137826	4	Levy	Plate	Листина	
8	923644	340	LUKKOUVI materiaali	Square bolt lev	Полцда болт квадратный	M8x16
9	923645	340	LAPIRMUTTERI	Hex flange nut	Гайка с фланцем	M8

		Material Name Viljasäiliö Grain silo Бункер зерновой	Finish	Weight 245,28 kg	Drawn by JARAKO Lindfors	Date 19.09.2014
Standard reference ISO 2708-C		This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.		Dimension type Lohko 2-2H	Sheet format A3	Page 2/5
		CODE 137703_2-2H		Scale 1:15		Rev A

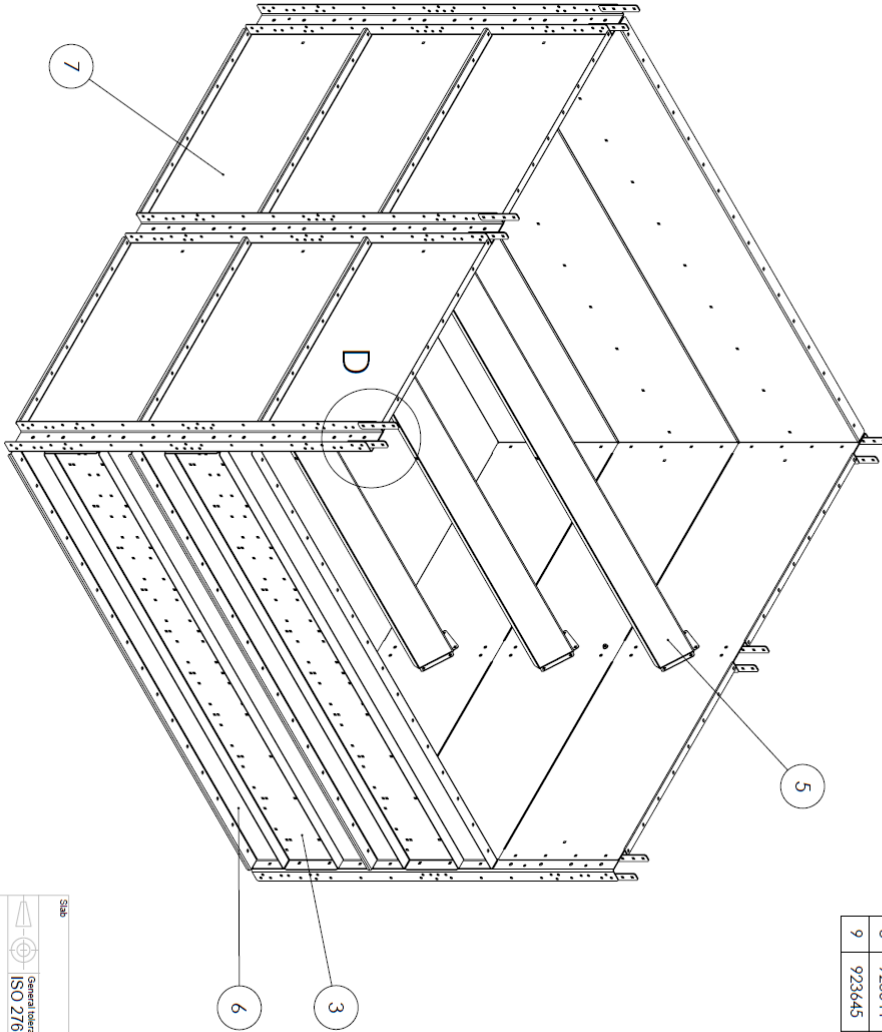


7.8. 137703_2-3

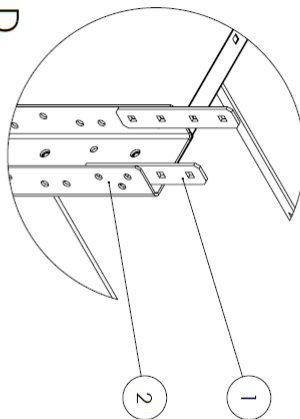


		Material	Finish	Weight	Drawn by	Date
	General tolerance ISO 2108-C			21,4,47 Kg	Jasako Lindfors	22.09.2014
		Name	Material	Dimension type	Sheet format	Page
		Viljasäilio		Lohko 2-3	A3	3/5
		Grain silo				
		Бункер зерновой				
				CODE		Rev
				137703_2-3		A

7.9. 137703_2-3H



DETAIL D
SCALE 1 : 5

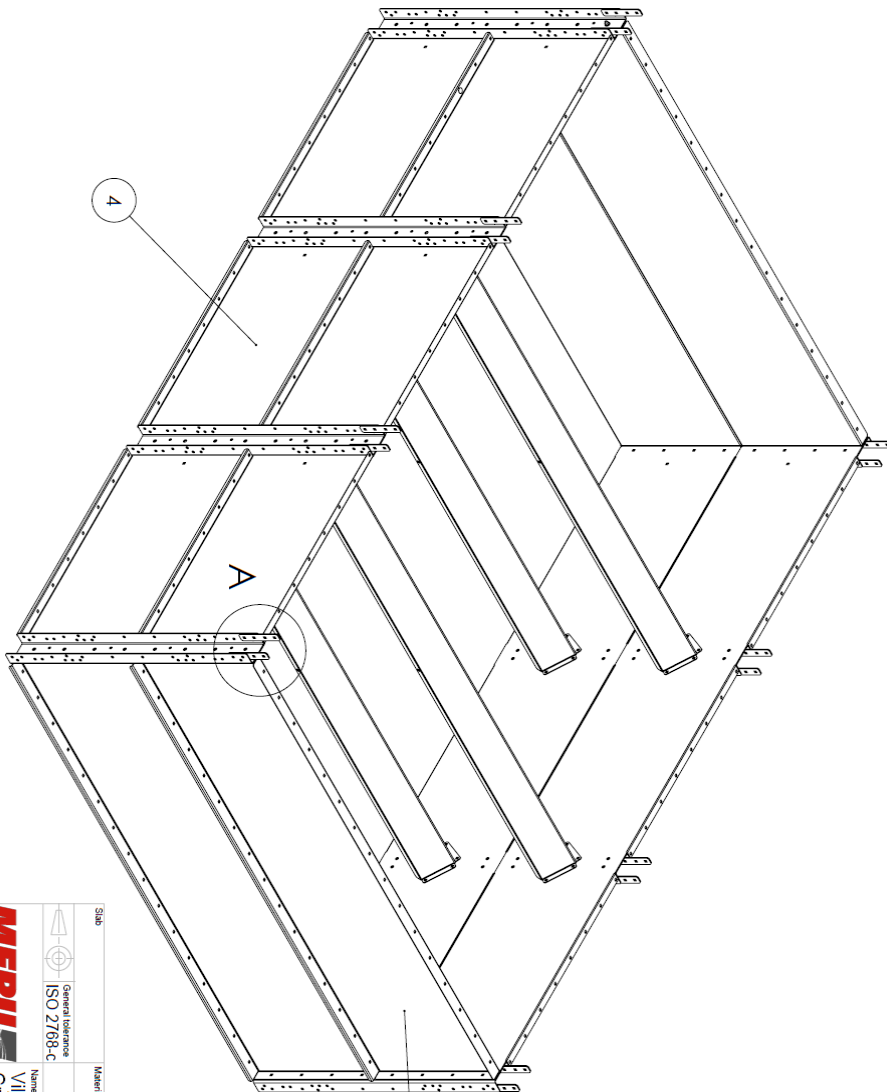


POSI	CODE	2-3/QT.	Nimitys	Description	По русски	Type
1	136362	12	Levy	Plate	Пластина	
2	136365	6	U-profilli	U-profile	U-профиль	1500x3
3	136457	6	Levy	Plate	Пластина	
4	136771	3	Tukilevy	Support plate	Опорная пластина	
5	137704	3	Harjalevy	Crest plate	Гребень	
6	137706	6	Levy	Plate	Пластина	
7	137826	6	Levy	Plate	Пластина	
8	923644	490	Lukkoruuvij materia	Square bolt low neck	ПЛОЩАДАВ БОЛТ НИЗЬКИ	МВх16
9	923645	490	Latipruuhteri	Hex Flange Nut	Гайка с фланцем	М8

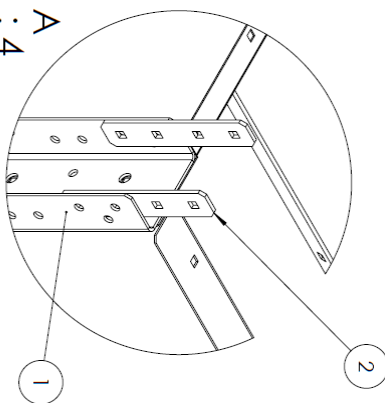
		Sub: General tolerance ISO 2168-C	Material: This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.	Finish:	Weight: 367,13 kg	Drawn By: JAAKKO LINDfors	Date: 22.09.2014
	Name: Viljasäiliö Grain silo Бункер зерновой	Dimension type: Lohko 2-3H	Sheet format: A3	Page: 4/5	Scale: 1:15	CODE: 137703_2-3H	Rev: A



7.10. 137703_3-2



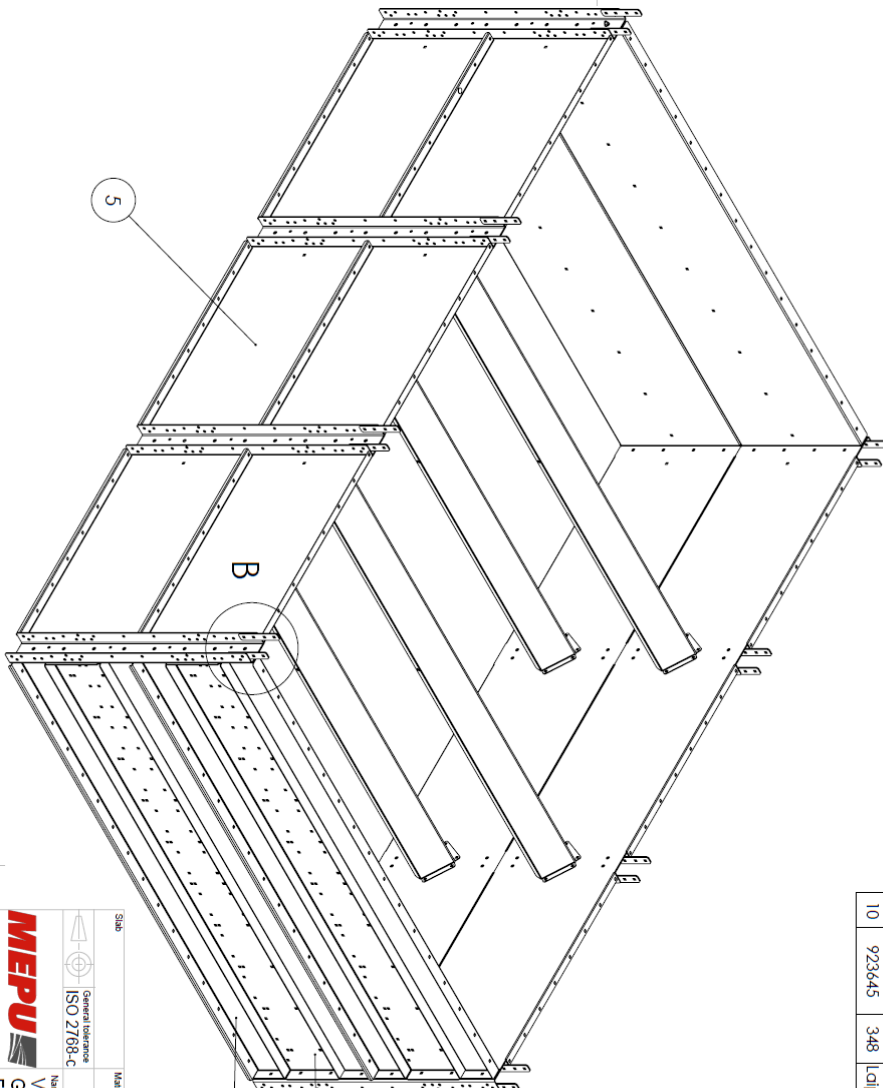
DETAIL A
SCALE 1 : 4



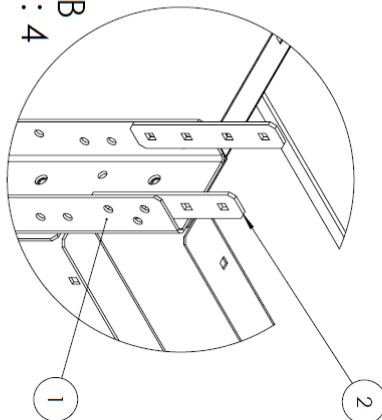
POS	CODE	3-2	Nimitys	Description	По русски	Type
1	136360	8	U-profiili	U-profile	U-профили	1000x3mm
2	136362	16	Levy	Plate	Пластина	
3	136771	4	Tullevy	Support plate	Опорная пластина	
4	137701	4	Levy	Plate	Пластина	
5	137702	4	Levy	Plate	Пластина	
6	137704	4	Hartalevy	Crest plate	Гребень	
7	914506	46	Lukkoruvi	Square bolt	квадрат болт	M8x20
8	923644	282	Lukkoruvi/moalida	Square bolt low	квадрат болт низкий	M8x16
9	923645	328	Laitpönnit/teri	Hex Flange Nut	Гайка с фланцем	M8

General tolerance ISO 2768-C	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Name Viljasäiliö Grain silo	Material	Finish	Weight 241,16 kg	Drawn by Jaakko Lindfors	Date 05.08.2014
		Dimension, type Lonko 3-2			Sheet format A3	Page 1/5	Scale 1:15
		CODE 137703-3-2			Rev A		

7.11. 137703_3-2H



DETAIL B
SCALE 1 : 4

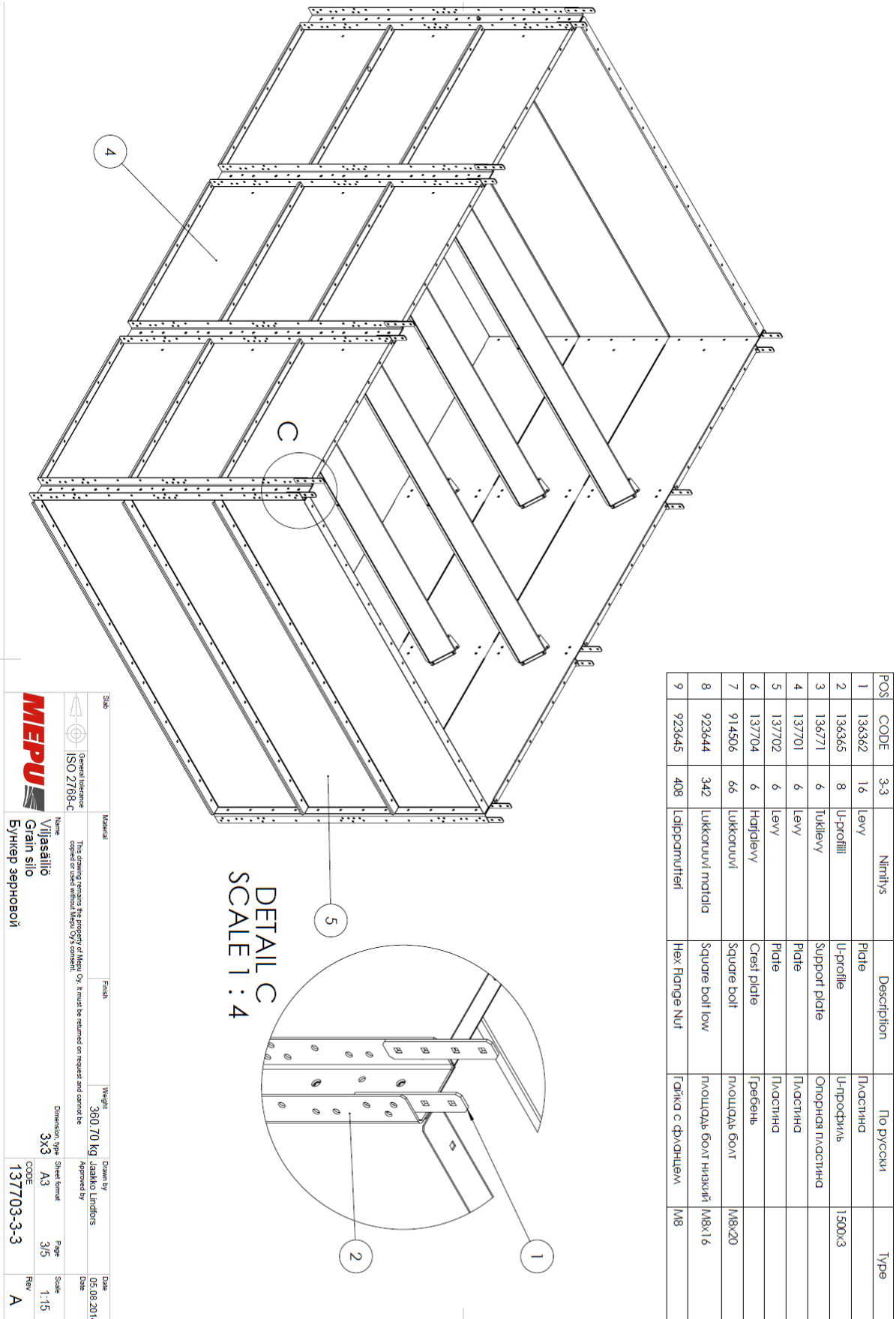


POS	CODE	3-2H	Nimitys	Description	По русски	Type
1	136360	8	U-profilli	U-profile	U-профиль	1000x3mm
2	136362	16	Levy	Plate	Пластина	
3	136457	4	Levy	Plate	Пластина	
4	136771	4	Tukilevy	Support plate	Опорная пластина	
5	137701	4	Levy	Plate	Пластина	
6	137704	4	Hoipolevy	Crest plate	Гребень	
7	137706	4	Levy	Plate	Пластина	
8	914506	46	Lukkoluvut	Square bolt	площадь болт	M8x20
9	923644	302	Lukkoluvut/motida	Square bolt low	площадь болт низкий	M8x16
10	923645	348	Laprommiter	Hex Flange Nut	гайка с фланцем	M8

General tolerance ISO 2768-C						
Name Villasalio Grain silo Бункер зерновой	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Material	Weight 302,93 kg	Drawn by JAAKKO Lindfors	Date 02.08.2014
			Finish	Direction type 3x2 Heavy	Approved by	
				Sheet format A3		
				Page 2/5		
				Scale 1:15		
				CODE 137703-3-2H		
				Rev A		



7.12. 137703_3-3

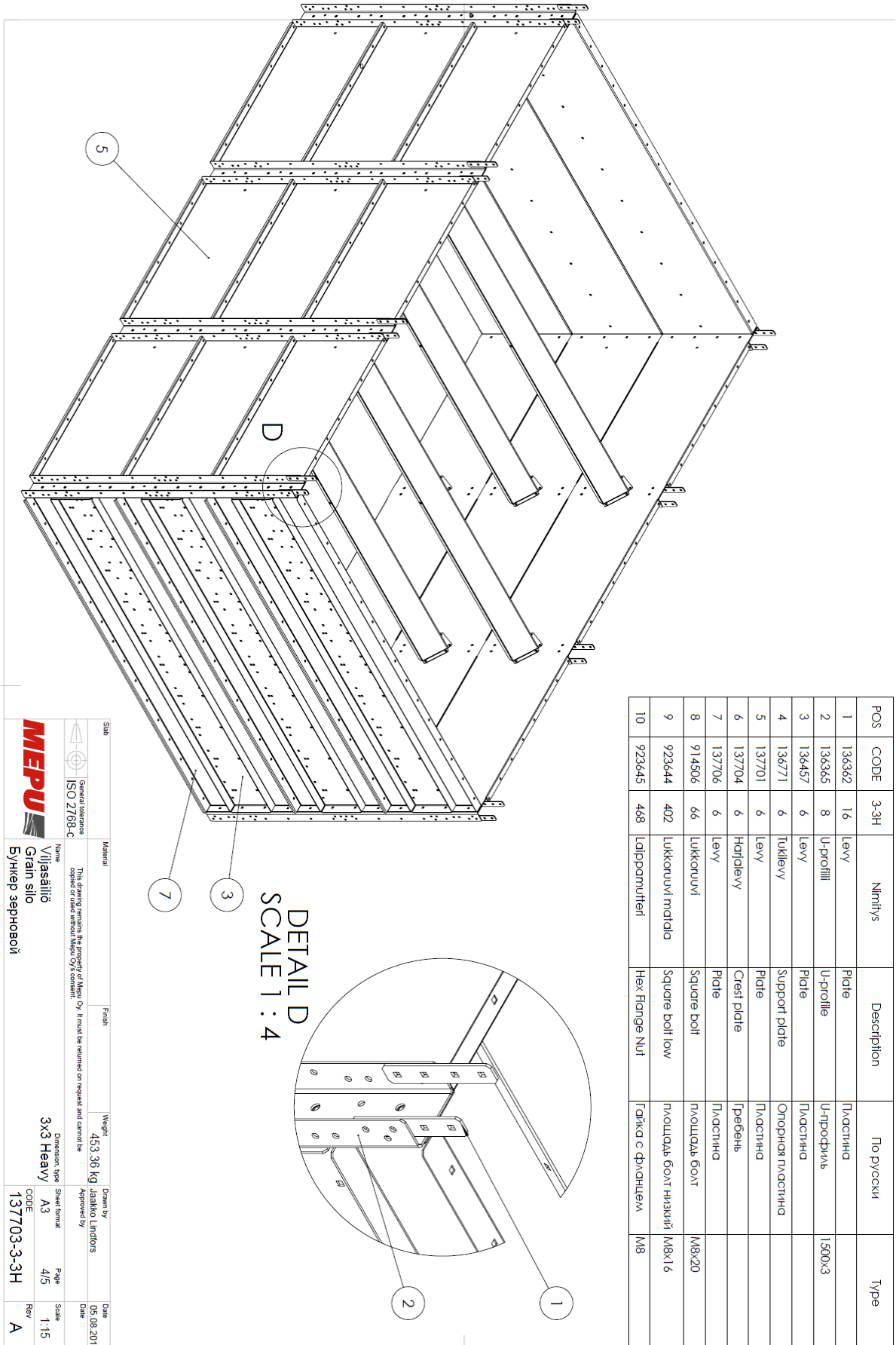


POS	CODE	3-3	Nimitys	Description	По русски	Түре
1	136362	16	Levy	Plate	Пластина	
2	136365	8	U-profil	U-profile	У-профиль	1500x3
3	136771	6	Tukilevy	Support plate	Опорная пластина	
4	137701	6	Levy	Plate	Пластина	
5	137702	6	Levy	Plate	Пластина	
6	137704	6	Naigalevy	Crest plate	Гребень	
7	914506	66	Lukkojuuvi	Square bolt	Площадь болт	МВх20
8	923644	342	Lukkojuuvi materia	Square bolt low	Площадь болт низкий	МВх16
9	923645	408	Lapraamutleri	Hex Flange Nut	Гайка с фланцем	М8

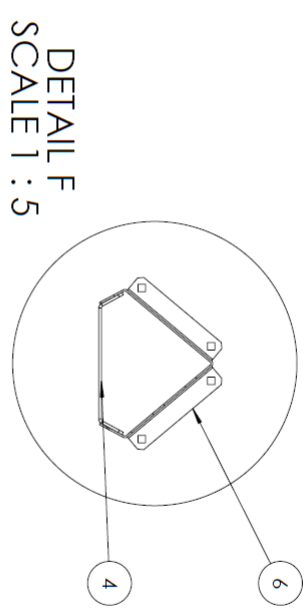
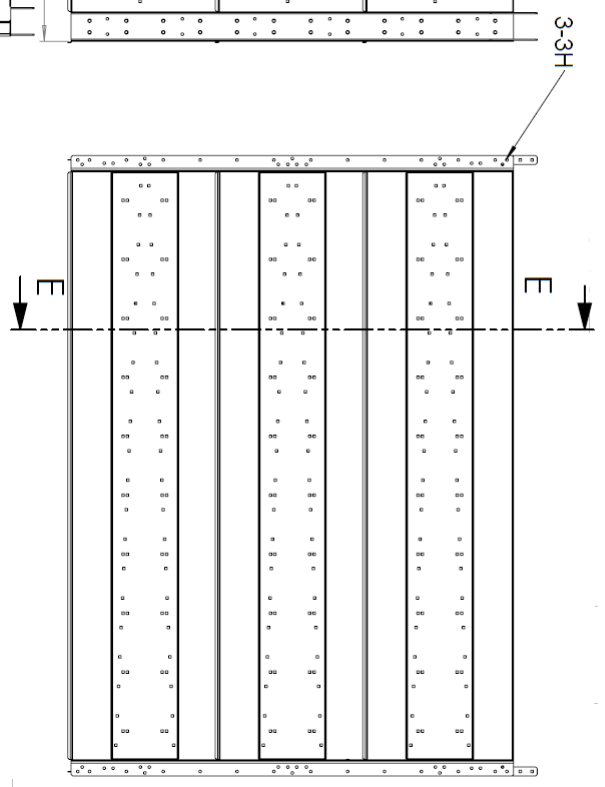
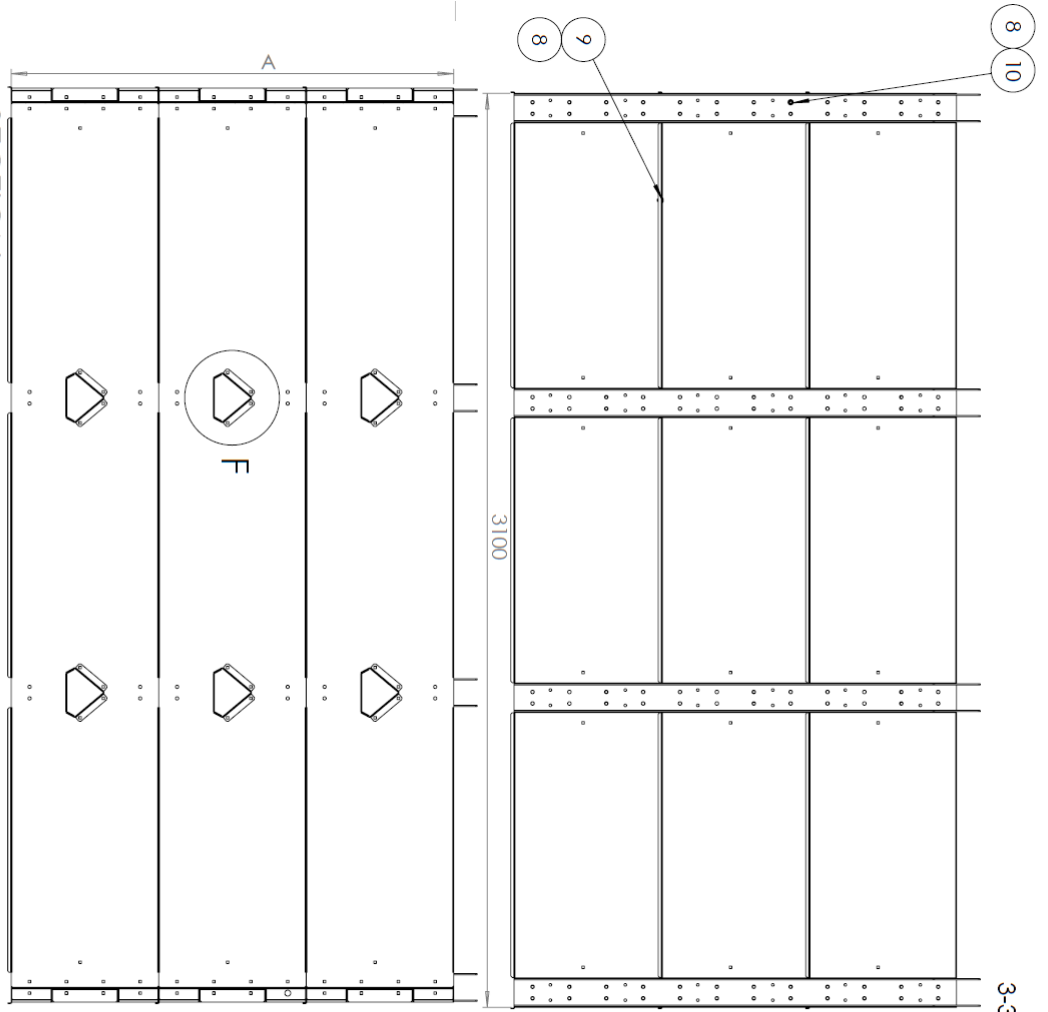
DETAIL C
SCALE 1 : 4

General tolerance ISO 2768-C	Material	Finish	Weight 3800,70 kg	Date 05.09.2014
This drawing contains the property of MEPU Oy. It must be returned on request and cannot be copied or made without MEPU Oy's consent.				
	Name Viljasäilio Grain silo Бункер зерновой	Drawn by Ladislav Lindfors	Sheet count 3x3	Page 3/5
Approved by 137703-3-3		Scale 1:15	Rev A	

7.13. 137703_3-3H



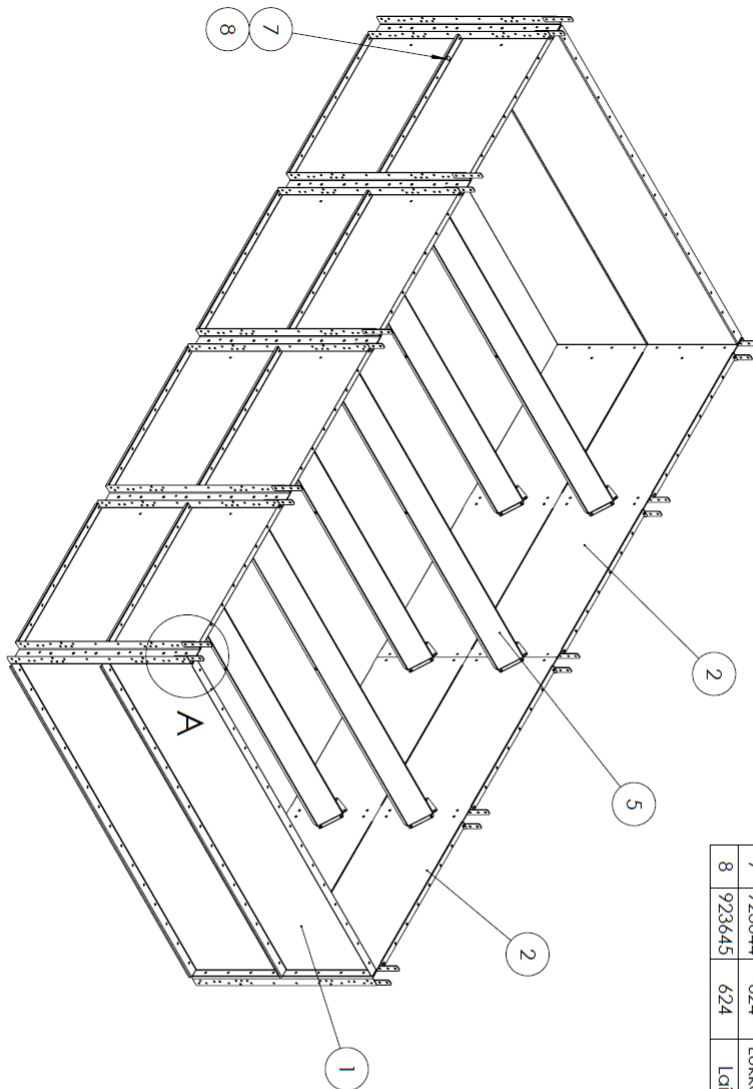
MEPU General tolerance ISO 2768-C	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Weight 453,36 kg	Material Villasillo Grain sillo Бункер аэроповой	Finish	Dimension, type 3x3 Heavy A3	Date 05.08.2014
Drawn by Jarkko Lindfors	Approved by	Sheet format A3	Page 4/5	Scale 1:15	CODE 137703-3-3H	Rev A



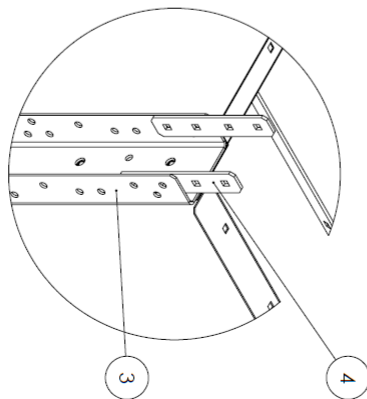
3-2/H	A	1000
3-3/H		1500

	Material	Weight	Drawn by	Date
ISO 2768-C	Viljasäiliö Grain silo Бункер зерновой	453,36 kg	Istifiko Lindfors	05.08.2014
	Name	Disposition type	Sheet format	Page
	Viljasäiliö Grain silo Бункер зерновой	3x3 Heavy	A3	5/5
	Material	Weight	Drawn by	Date
	3-2/H	1000	Istifiko Lindfors	05.08.2014
	3-3/H	1500	Istifiko Lindfors	05.08.2014
	CODE	137703-3-3H	Approved by	Date
	Rev	A		

7.14. 137703_4-2



DETAIL A
SCALE 1 : 5

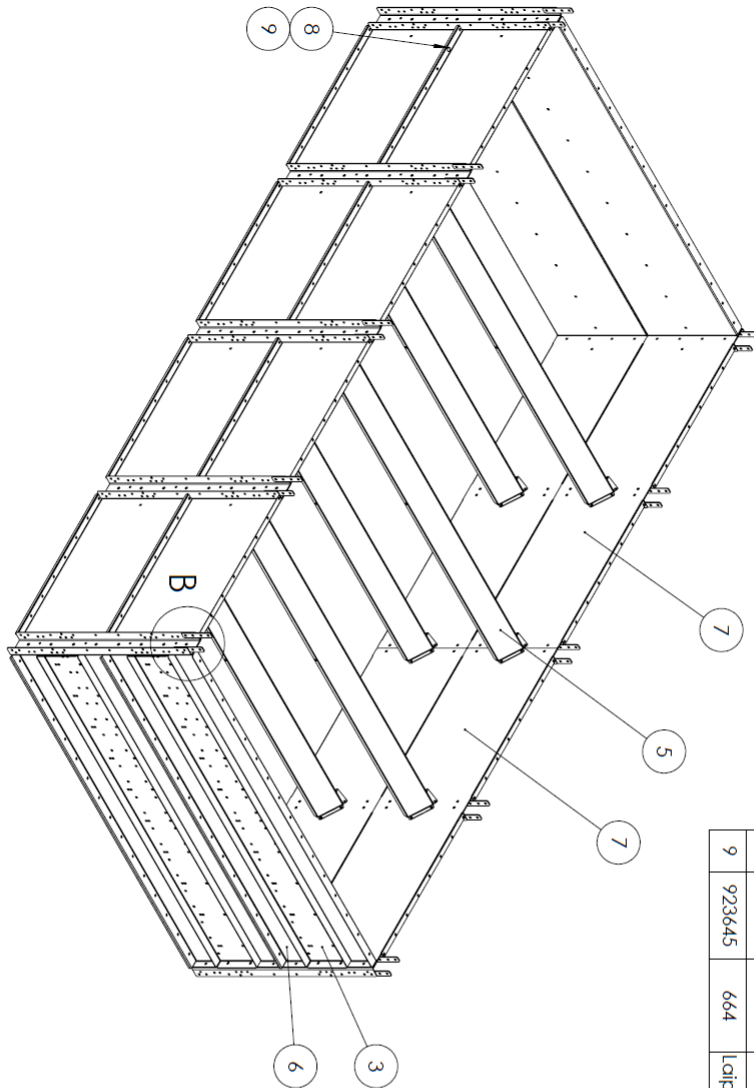


POS	CODE	4-2/QTY	Nimitys	Description	По русски	Type
1	137702	4	Levy	Plate	Пластина	
2	137826	8	Levy	Plate	Пластина	
3	136360	10	U-profiili	U-profile	U-профиль	1000x3mm
4	136362	20	Levy	Plate	Пластина	
5	137704	6	Harjalevy	Crest plate	Гребень	
6	136771	6	Tukilevy	Support plate	Опорная пластина	
7	923644	624	Lukkojuuvi materia	Square bolt low	площадь болт низкий	M8x16
8	923645	624	Laitirrammutit	Hex Flange Nut	Гайка с фланцем	M8

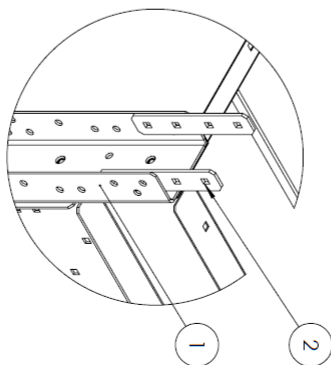
Sub	Material	Weight	Drawn by	Date
General tolerance ISO 2768-C	Finish	208,78 kg	Ladika Lindfors	29.09.2014
This drawing contains the property of MEPU Oy. It must be returned on request and cannot be copied or made without MEPU Oy's consent.				
Name	Dimensions, mm	Sheet format	Page	Scale
Viljasäiliö Grain silo Бункер зерновой	4x2	A3	1/5	1:20
CODE	137703_4-2		Rev	A



7.15. 137703_4-2H



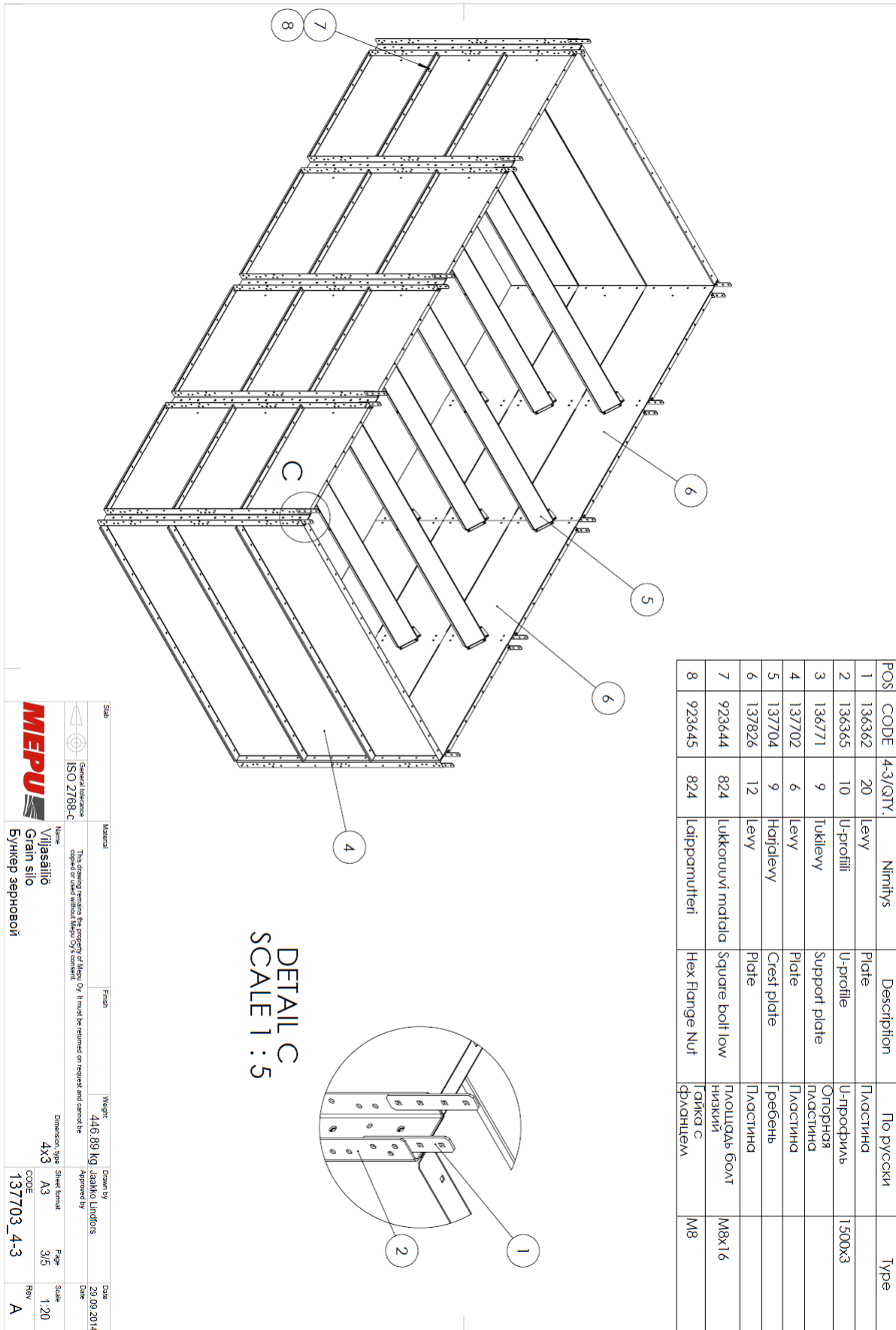
DETAIL B
SCALE 1 : 5



POS	CODE	4-2H/QTY.	Nimitys	Description	По русски	Type
1	136360	10	U-profil	U-profile	U-профиль	1000x3mm
2	136362	20	Levy	Plate	Пластина	
3	136457	4	Levy	Plate	Пластина	
4	136771	6	Tukilevy	Support plate	Опорная пластина	
5	137704	6	Horjalevy	Crest plate	Гребень	
6	137706	4	Levy	Plate	Пластина	
7	137826	8	Levy	Plate	Пластина	
8	923644	664	Lukonluvi matala	Square bolt low	ПЛОЩАДЬ БОЛТ НИЗКИЙ	M8x16
9	923645	664	Lairpamutteri	Hex Flange Nut	ГЛЫК С ФРАНЦЕЛМ	M8

		Detail standard ISO 2708-C	Material This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Finish Name Viljasäiliö Grain silo Булкер зерновой	Weight 300,55 Kg	Drawn by Jaska Lindfors	Date 29.09.2014
	Dimension type 4x2 Heavy	Sheet format A3	Page 2/5	Scale 1:20	CODE 137703_4-2H	Rev A	

7.16. 137703_4-3

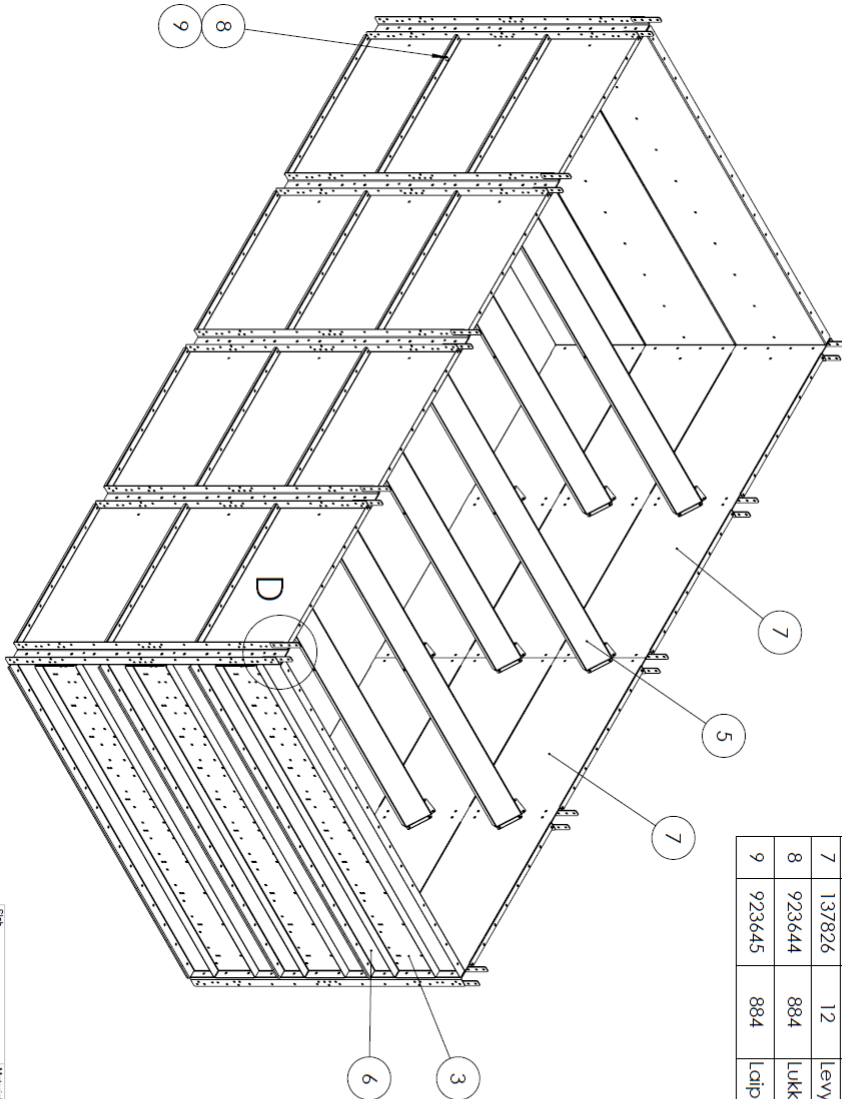


POS	CODE	4-3/QTY.	Nimitys	Description	По русски	Type
1	136362	20	Levy	Plate	Пластина	
2	136365	10	U-profil	U-profile	U-профиль	1500x3
3	136771	9	Tuki Levy	Support plate	Опорная пластина	
4	137702	6	Levy	Plate	Пластина	
5	137704	9	Horrid Levy	Crest plate	Гребень	
6	137826	12	Levy	Plate	Пластина	
7	923644	824	Lukkorivuli matala	Square bolt low	Плошадка болт низкий	M8x16
8	923645	824	Lajirrammuteri	Hex Flange Nut	Гайка с фланцем	M8

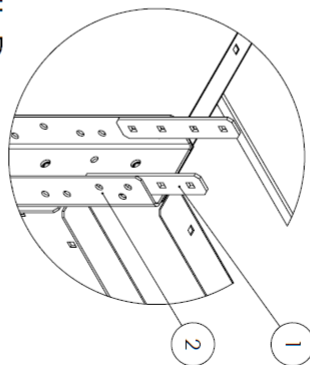
	Name Viljasäilio Grain silo Бункер зерновой	Weight 446,89 kg	Drawn by Jaakko Lindfors	Date 29.09.2014
Standard ISO 2108-C	Material This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.	Finish	Approved by	Date
Dimension type 4x3	Sheet format A3	Page 3/5	Scale 1:20	Rev A
CODE 137703_4-3	CODE 137703_4-3	CODE 137703_4-3	CODE 137703_4-3	CODE A



7.17. 137703_4-3H



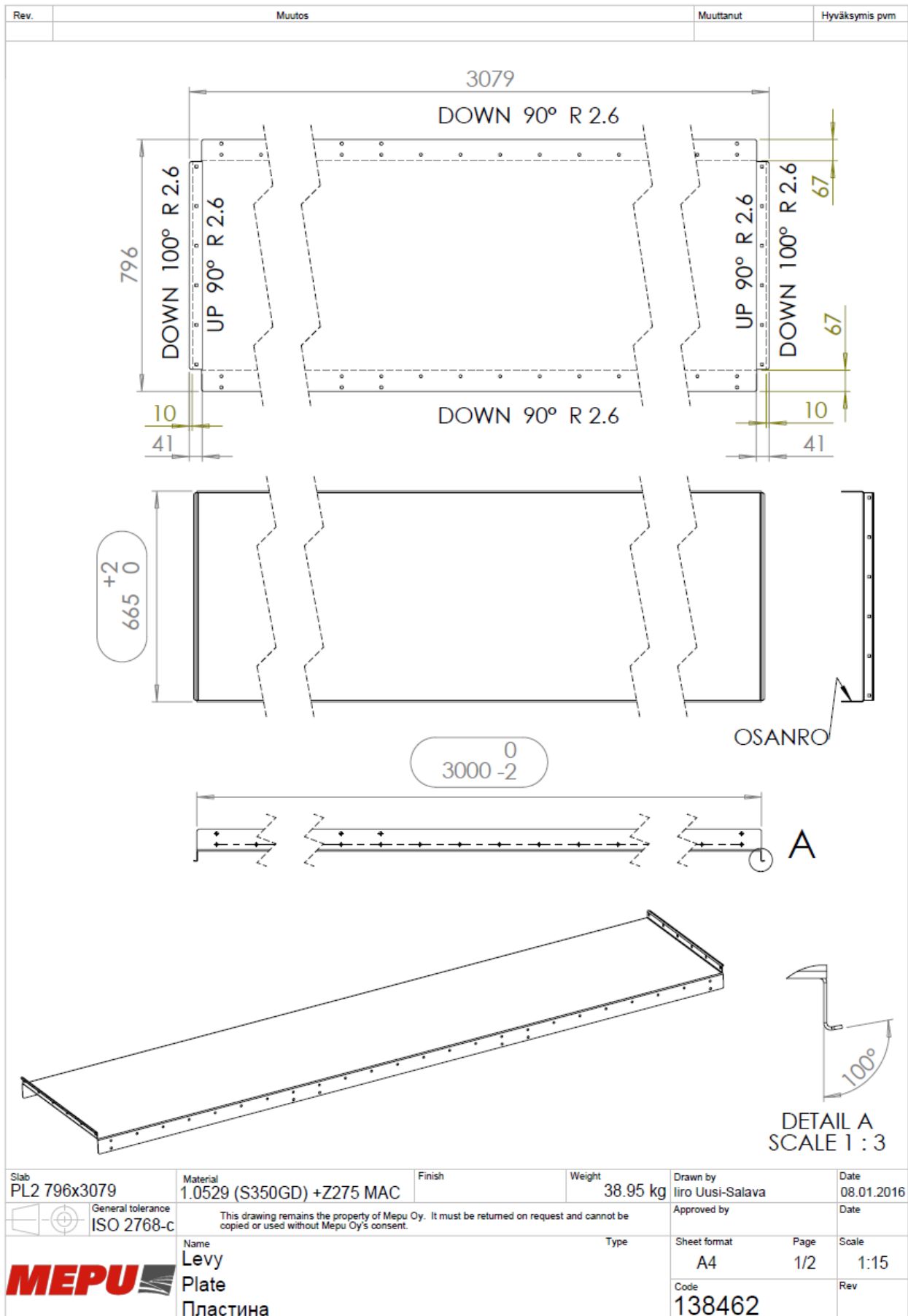
DETAIL D
SCALE 1 : 5



POS	CODE	4-3H/QTY.	Nimitys	Description	По-русски	Type
1	136362	20	Levy	Plate	Пластина	
2	136365	10	U-profil	U-profile	U-профиль	1500x3
3	136457	6	Levy	Plate	Пластина	
4	136771	9	Tukilevy	Support plate	Опорная пластина	
5	137704	9	Harjalevy	Crest plate	Гребень	
6	137706	6	Levy	Plate	Пластина	
7	137826	12	Levy	Plate	Пластина	
8	923644	884	Lukkoruuvi matalia	Square bolt low	ПЛОЩАДЬ БОЛТ НИЗКИЙ	M8x16
9	923645	884	Lairpamutteri	Hex Flange Nut	Лайка с фланцем	M8

MEPU General Tolerance ISO 2768-C	Material Name Viljasäilio Grain silo Бункер зерновой	Finish This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or used without MEPU Oy's consent.	Weight 339.55 kg Dimension type 4x3 Heavy Sheet format A3 CODE 137703_4-3H	Date 29.09.2014 Drawn by LABRINKO Lindfors Approved by Page 4/5 Scale 1:20 Rev A

7.18. 138462

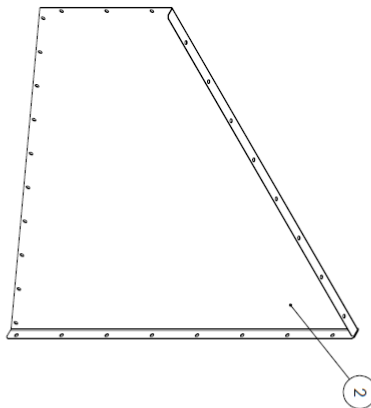
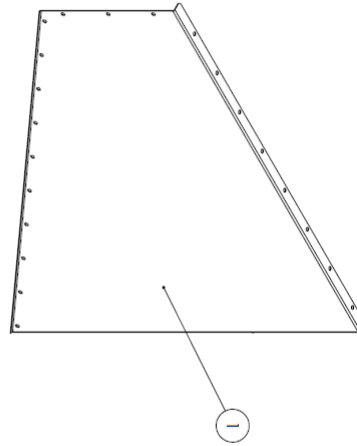



8. ILMAKOTELO / AIR CASING

8.1. 136332

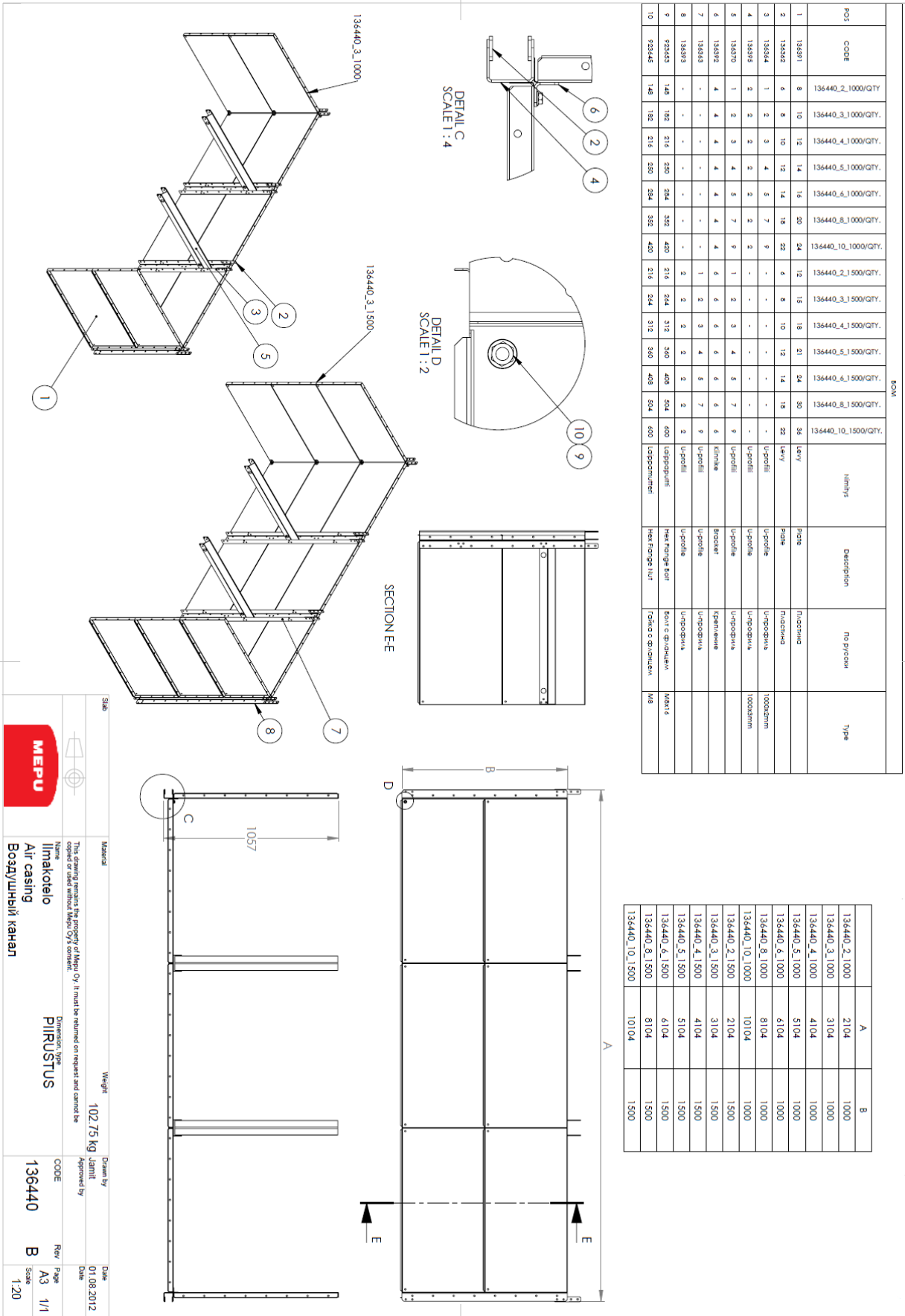
POS	CODE	Piirustus/OTV.	Nimitys	Description	По русски	Type
1	136488	1	Levy	Plate	Пластина	
2	136695	1	Levy	Plate	Пластина	
3	923653	42	Laipparuuti	Hex Flange Bolt	Болт с фланцем	M8x1,6
4	923645	42	Laipparuuteri	Hex Flange Nut	Гайка с фланцем	M8

BCM



Sub	Material	Finish	Weight	Drawn by	Date
	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		17,86 kg	Jamli	25.07.2012
	Name Ilmakotelo Air casing Воздушный канал			Approved by	Date
	Dimension, type A3			Sheet format A3	Page 1/1
	CODE 136332			Scale 1:10	Rev B

8.2. 136440



POS	CODE	136440_2_1000/QTY	136440_3_1000/QTY	136440_4_1000/QTY	136440_5_1000/QTY	136440_6_1000/QTY	136440_8_1000/QTY	136440_10_1000/QTY	136440_2_1500/QTY	136440_3_1500/QTY	136440_4_1500/QTY	136440_5_1500/QTY	136440_6_1500/QTY	136440_8_1500/QTY	136440_10_1500/QTY	Имя	Описание	По-русски	Тип
1	136440	8	10	12	14	16	20	24	12	16	18	21	24	30	36	Levy	Решетка	Решетка	
2	136442	6	8	10	12	14	18	22	6	8	10	12	14	18	22	Levy	Решетка	Решетка	
3	136444	1	2	3	4	5	7	9	-	-	-	-	-	-	-	U-profile	Профиль	Профиль	100x30мм
4	136446	2	2	2	2	2	2	2	-	-	-	-	-	-	-	U-profile	Профиль	Профиль	100x30мм
5	136470	1	2	3	4	5	7	9	1	2	3	4	5	7	9	U-profile	Профиль	Профиль	
6	136472	4	4	4	4	4	4	4	6	6	6	6	6	6	6	U-profile	Профиль	Профиль	
7	136453	-	-	-	-	-	-	-	1	2	3	4	5	7	9	U-profile	Профиль	Профиль	
8	136473	-	-	-	-	-	-	-	2	2	2	2	2	2	2	U-profile	Профиль	Профиль	
9	923463	148	182	216	250	284	352	420	216	254	312	360	408	504	600	U-profile	Нижний бортик	Бортик	Матрица
10	923445	148	182	216	250	284	352	420	216	254	312	360	408	504	600	U-profile	Нижний бортик	Бортик с фланцем	Матрица

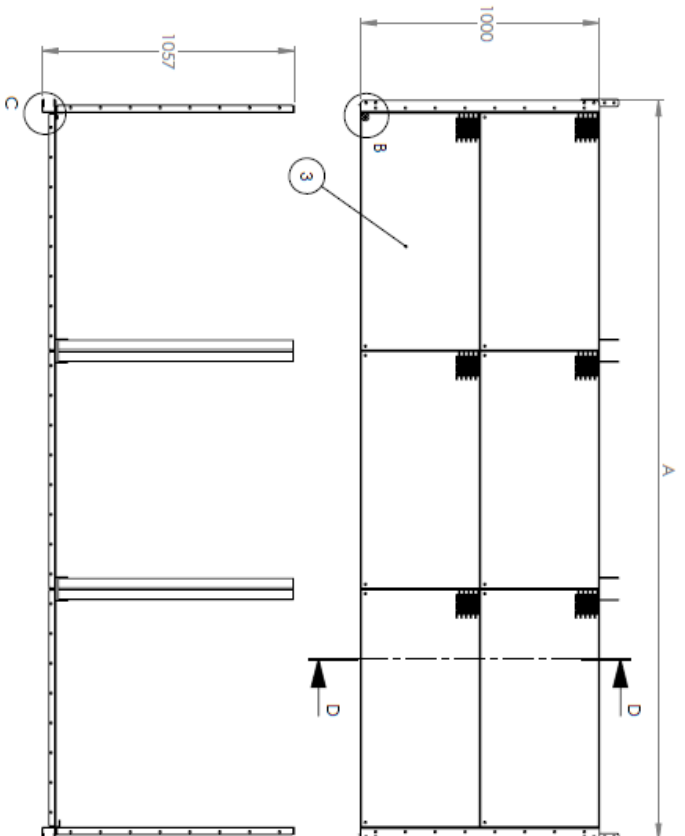
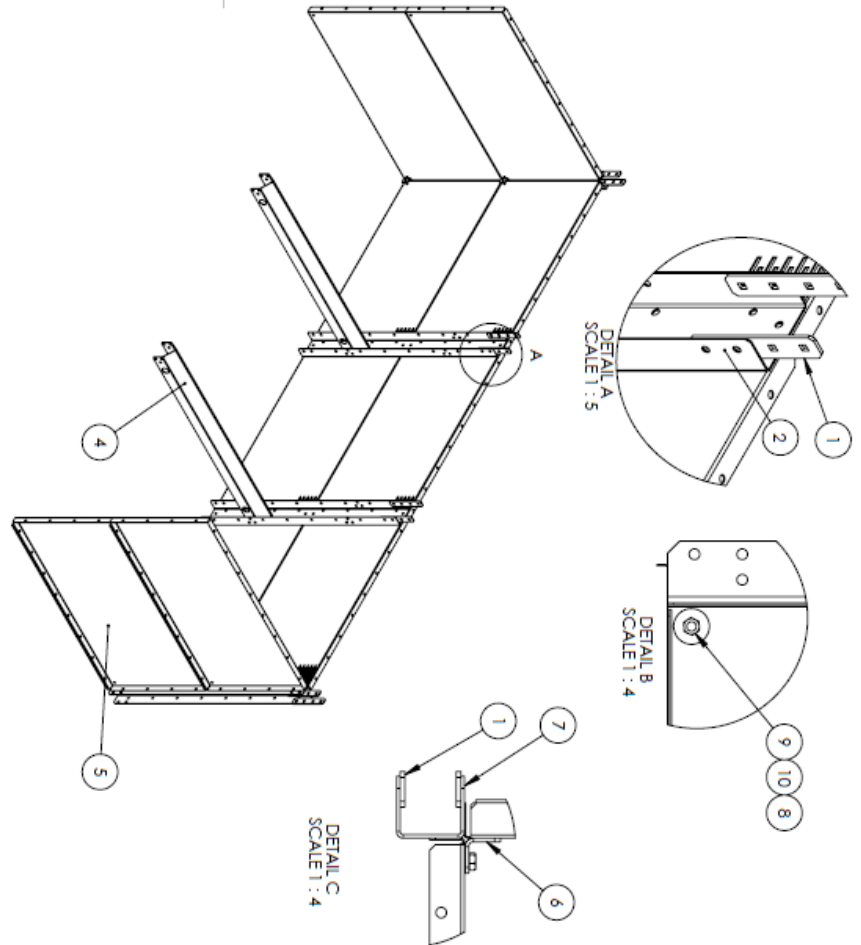
	A	B
136440_2_1000	2104	1000
136440_3_1000	3104	1000
136440_4_1000	4104	1000
136440_5_1000	5104	1000
136440_6_1000	6104	1000
136440_8_1000	8104	1000
136440_10_1000	10104	1000
136440_2_1500	2104	1500
136440_3_1500	3104	1500
136440_4_1500	4104	1500
136440_5_1500	5104	1500
136440_6_1500	6104	1500
136440_8_1500	8104	1500
136440_10_1500	10104	1500

Slab	Material	Weight	102,75 kg	Drawn by	101.08.2012
This drawing is property of MEPU. Any reprinting or reuse without MEPU's consent is prohibited.					
Name	Имя изделия	Dimension type	PIRUSTUS	CODE	136440
Name	Имя изделия	Dimension type	PIRUSTUS	Rev	B
Name	Имя изделия	Dimension type	PIRUSTUS	Page	A3 1/1
Name	Имя изделия	Dimension type	PIRUSTUS	Scale	1:20

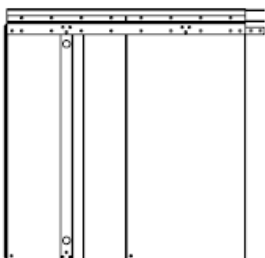
8.3. 136450

BOM

POS	CODE	IQZ NET/QT.	ISZ NET/QT.	IAZ NET/QT.	ISZ NET/QT.	IQZ NET/QT.	ISZ NET/QT.	IAZ NET/QT.	ISZ NET/QT.	Notes	Description по русски	Type
1	136352	6	8	10	12	14	18	22	24	Клей	Полотно	
2	136354	1	2	3	4	5	7	9	10	У-профил	У-профиль 1000х20мм	
3	136356	4	6	8	10	12	16	20	20	Клей	Полотно	
4	136370	1	2	3	4	5	7	9	10	У-профил	У-профиль	
5	136391	4	4	4	4	4	4	4	4	Клей	Полотно	
6	136392	4	4	4	4	4	4	4	4	Клей	Полотно	
7	136395	2	2	2	2	2	2	2	2	У-профил	У-профиль 1000х20мм	
8	P10074	148	182	216	250	284	332	420	420	Кухонный шкаф	Мезо	
9	P20004	148	182	216	250	284	332	420	420	Кухонный шкаф	Мезо	
10	P21034	16	20	24	28	32	40	48	48	Алюминий	Шайба	Мезо



SECTION D-D



Rev	Date	By
A	21.04	
B	31.04	
C	41.04	
D	51.04	
E	61.04	
F	81.04	
G	101.04	

Drawn by: Ино Улиса-Salava
Date: 03.04.2013

Weight: 85.34 kg

Материал	Металл	Вес	85.34 kg
Наименование	Илпаккоето	Длина/Шир	NET
Экспл. описание	Air casing	Материал	NET
Воздушный канал		Материал	
		Код	136450
		Версия	A
		Масштаб	1:20

8.4. 136459

POS	CODE	BOM										Description	Type	Material	Weight	Drawn by	Date				
		12	13	14	15	16	18	110	12	13	14							15	16	18	110
1	136362	6	8	10	12	14	18	22	6	8	7	12	9	11	13	Ninits	Plate	Пластина	12x2 1000mm	2104	1000
2	136363	-	-	-	-	-	-	-	-	2	1	4	1	1	1	U-profile	U-profile	U-профиль	14x2 1000mm	3104	1000
3	136364	1	2	3	4	5	7	9	-	-	-	-	-	-	-	U-profile	U-profile	U-профиль	16x2 1000mm	5104	1000
4	136391	4	6	8	10	12	16	20	6	9	12	15	18	24	30	Levy	Plate	Пластина	16x2 1000mm	6104	1000
5	136392	4	4	4	4	4	4	4	6	6	6	6	6	6	6	Kirlike	Bracket	Крепление	10x2 1000mm	8104	1000
6	136393	-	-	-	-	-	-	-	2	2	1	2	1	1	1	U-profile	U-profile	U-профиль	12x2 1500mm	2104	1500
7	136395	2	2	2	2	2	2	2	-	-	-	-	-	-	-	U-profile	U-profile	U-профиль	13x2 1500mm	3104	1500
8	136441	4	4	4	4	4	4	4	4	4	4	4	4	4	4	Levy	Plate	Пластина	15x2 1500mm	5104	1500
9	136492	1	2	3	4	5	7	9	1	2	3	4	5	7	9	Levy	Plate	Пластина	16x2 1500mm	6104	1500
10	910074	108	144	180	216	252	324	396	156	210	264	318	372	480	588	Kusimutseri	Hex Bolt	Болт	10x2 1500mm	8104	1500
11	920006	108	144	180	216	252	324	396	156	210	264	318	372	480	588	Kusimutseri	Hexagon Nut	Гайка	10x2 1500mm	8104	1500
12	921034	16	20	24	28	32	40	48	24	30	36	42	48	60	72	Aukiaatio	Washer	Шайба	10x2 1500mm	10104	1500

DETAIL C SCALE 1 : 5

DETAIL D SCALE 1 : 3

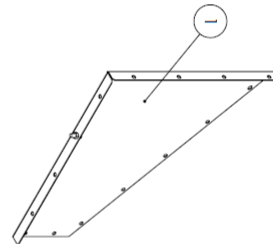
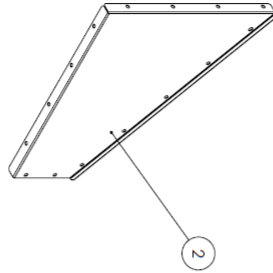
Dimensions: A, B, D, 500

Multistair	Hyvaksymis pvm
A	B
2104	1000
3104	1000
4104	1000
5104	1000
6104	1000
8104	1000
2104	1500
3104	1500
4104	1500
5104	1500
6104	1500
8104	1500
10104	1500

Material	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or other without Mepu Oy's consent.	
Name	Ilmakotelo	Dispersor Type
Type	Air casing	PIIRUSTUS
Воздушный канал		
Weight	62,19 kg	Date
CODE	136459	Rev
		Page
		Scale
		Date
		1/1
		1:20

8.5. 136515

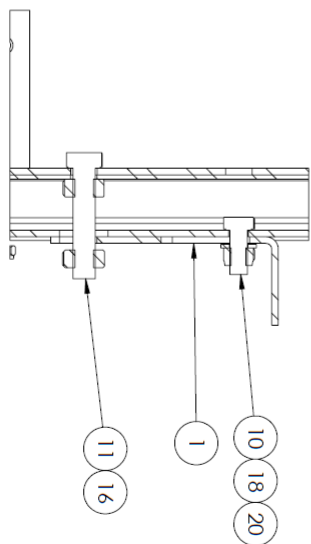
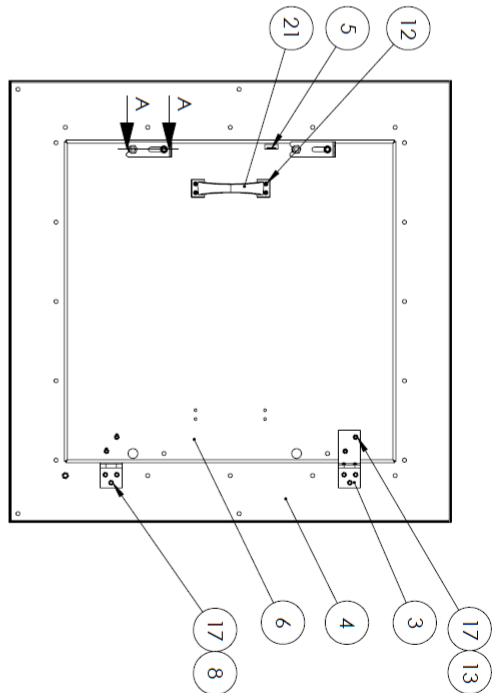
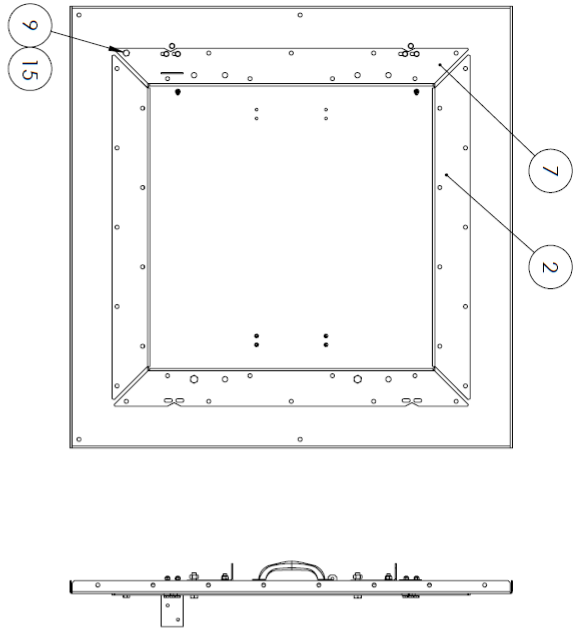
BOM						
POS	CODE	Figuratsiya/OTY.	Nazhitys	Detirifitsion	По русски	Туре
1	136442	1	Леву	Plate	Пластина	
2	136735	1	Леву	Plate	Пластина	
3	910074	16	Kuistomittivi	Hex bolt	Болт	M8x20
4	920006	16	Kuistomittivi	Hexagon Nut	Гайка	M8



 General tolerance ISO 2768-C	Material This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent. Name Ilmakotelolo Air casing Воздушный канал	Finish	Weight 4.64 kg	Drawn by Approved by	Date 23.08.2012
	Dimension type 0.5X0.5			Sheet format A3	Page 1/1
				CODE 136515	Scale 1:20
				Rev B	

Rev.	Mutuos	Multtanut	Hyyaksynis pvm
B		Maise	06.05.2014

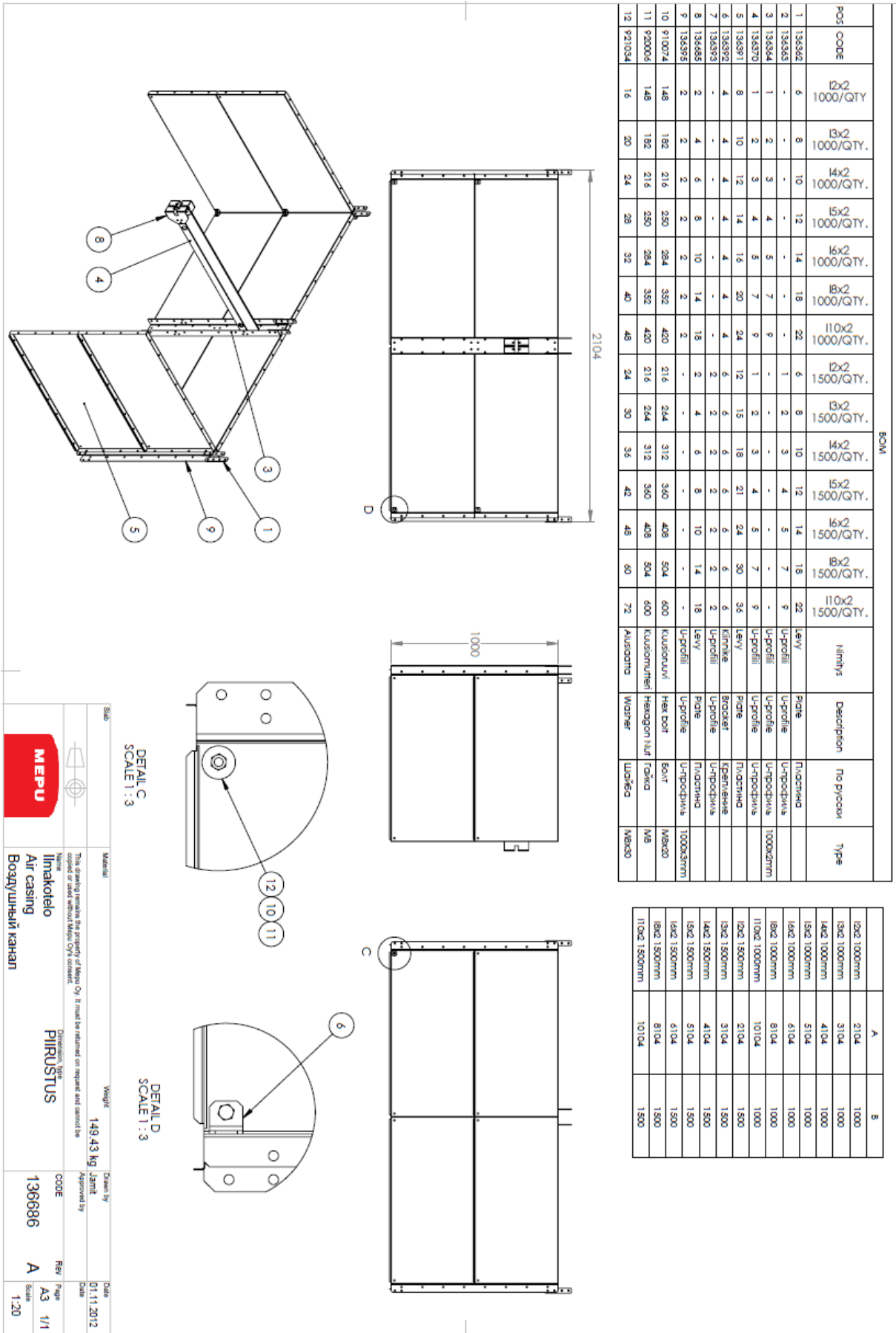
8.6. 136546



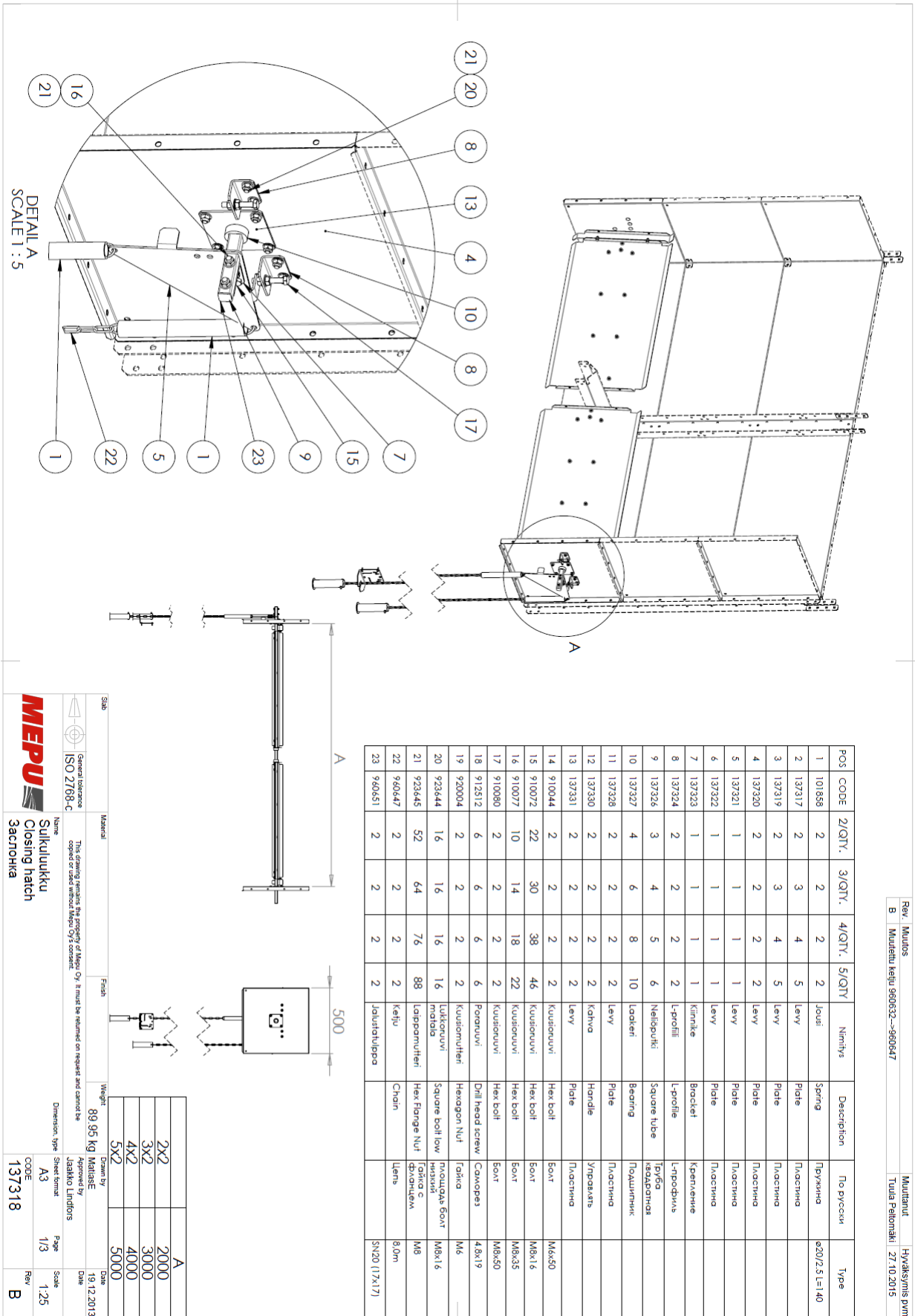
POS	CODE	QTY	Nimitys	Description	По русски	Type
1	138938	2	Levy	Platte	Пластина	
2	13941	2	Kaulus	Collar	Бюрик	
3	136235	2	Sarana	Hinge	Петля	
4	13647	1	Levy	Platte	Пластина	
5	136784	1	Levy	Platte	Пластина	
6	136785	1	Luukku	Hatch	Защелка	
7	136786	2	Kaulus	Collar	Бюрик	
8	910036	6	Kuusiруuvi	Hex bolt	Болт	M8x16
9	910072	43	Kuusiруuvi	Hex bolt	Болт	M8x16
10	910074	2	Kuusiруuvi	Hex bolt	Болт	M8x20
11	910102	2	Kuusiруuvi	Hex bolt	Болт	M10x50
12	912932	4	Uppokantруuvi	Hexagon socket screw	Винты	M8x16 -Z
13	912948	4	Uppokantруuvi	Slothead screw		M8x16 -Z
14	920003	4	Kuusiрууteri	Hexagon Nut	Гайка	M8
15	920006	41	Kuusiрууteri	Hexagon Nut	Гайка	M8
16	920007	4	Kuusiрууteri	Hexagon Nut	Гайка	M10
17	920023	10	Lukitusруuteri	Hexagon Lock Nut	Сторонний Гайка	M8
18	920025	2	Lukitusруuteri	Hexagon Lock Nut	Сторонний Гайка	M8
19	921004	6	Auistaccha	Washer	Шайба	M8 DIN 125
20	921006	2	Auistaccha	Washer	Шайба	M8 DIN 125
21	940001	1	Vedrin	Handle	Ручка	Pala 905

Sub	Material	Weight	Drawn by	Date
		33.51 kg	Janit	10.09.2012
This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or used without MEPU's consent.				
Name of Sub	Dimension, type	CODE	Rev	Page
Luukku Hatch		136546	A	A3 1/1
Защелка				Scale 1:10

8.7. 136686_3_1000 / 136686_3_1500

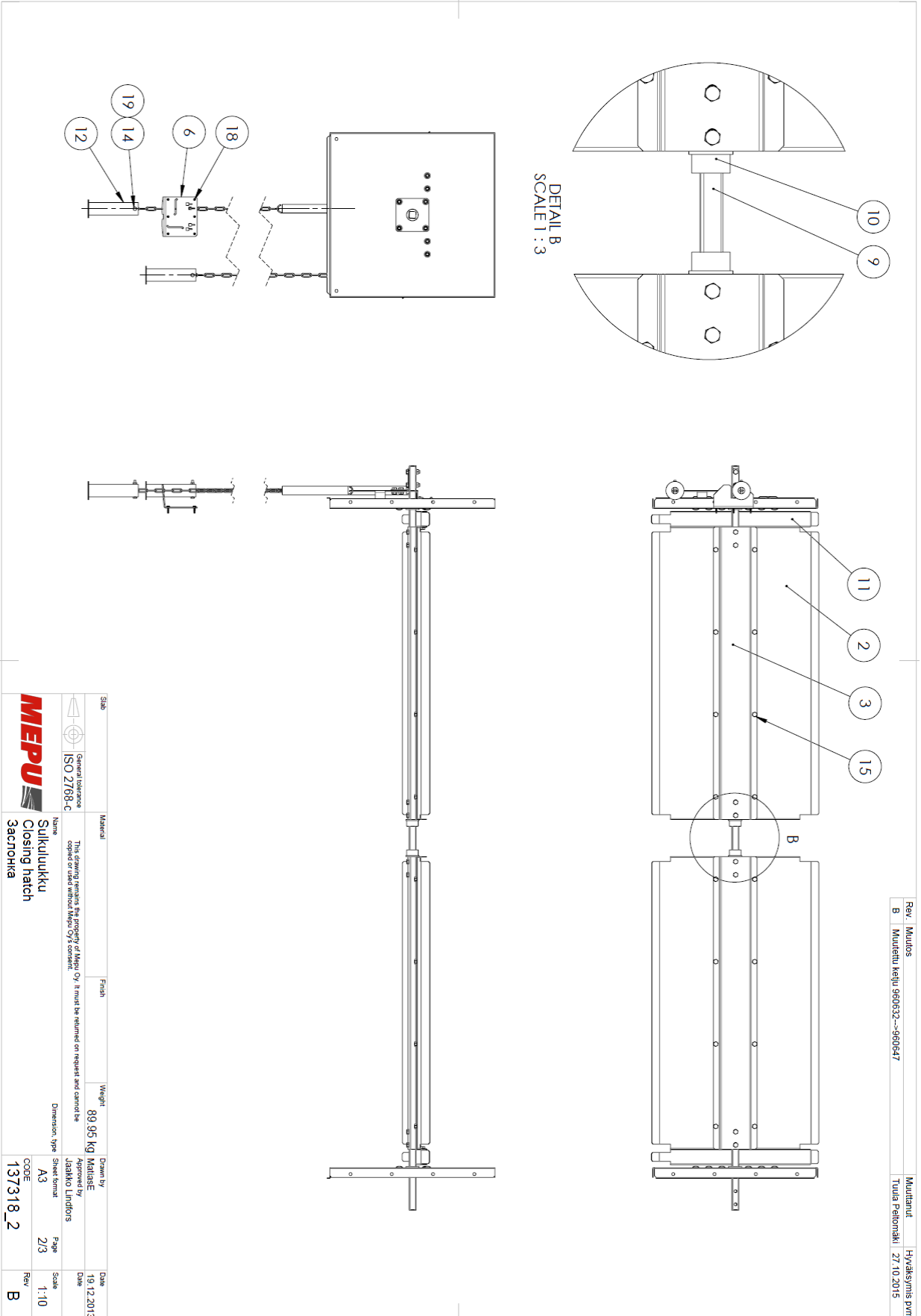


8.8. 137318



Sub	Material	Finish	Weight	Drawn by	Date
General tolerance ISO 2768-C			89,95 Kg	MattiasE	19.12.2013
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.					
Name	Sulkulukku Closing hatch				
Name	Защелка				
Dimension type	Sheet format				
CODE	A3				
Page	1/3				
Scale	1:25				
Rev	B				
CODE	137318				
Rev	B				

Rev: Muutos	Muuttanut	Hvaksymis pvm
B	Muuttelu keiju.960652--960647	Tuula Peiloniemi 27.10.2015



Rev	Muutos	Muuttanut	Hytäkäsnyms pvm
B	Muutettu keuh 960632--960647	Tuula Pellomäki	27.10.2015

Slab	Material	Weight	Drawn by	Date
General tolerance ISO 2768-C	Finish	89,95 kg	MattiasE	19.12.2013
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.				
Name	Material	Weight	Approved by	Date
Sulkuluukku Closing hatch	3acrhoika	89,95 kg	Jasikko Lindors	
Dimension type		Sheet format	Page	Scale
A3		A3	2/3	1:10
CODE		Rev	B	
137318_2				

8.9. 137783

POS	CODE	1/QTY	2/QTY	4/QTY	BCM	Description	Nimitys	Type
1	137798	-	1	-		Pulte	Levy	Пластина
2	137785	1	-	-		Pulte	Levy	Пластина
3	137784	1	1	1		Pulte	Levy	Пластина
4	137801	-	-	1		Pulte	Levy	Пластина
5	137801PK	-	-	1		Pulte	Levy	Пластина
6	910074	21	21	21		Hex bolt	Kuusiouluvi	Болт M8x20
7	920006	21	21	21		Hexagon Nut	Kuusiouluheri	Гайка M8

MEPU

Name: Ilmakotelo
Air casing
Воздушный канал

Search tolerance: ISO 21783-C

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or disseminated by e-mail or otherwise.

Material: Kuumasuuri

Finish: Hexagon Nut

Weight: 10,73 kg

Material: Maltase

Drawn by: Maltase

Approved by:

Dimension type: A3

Sheet format: A3

Page: 1/1

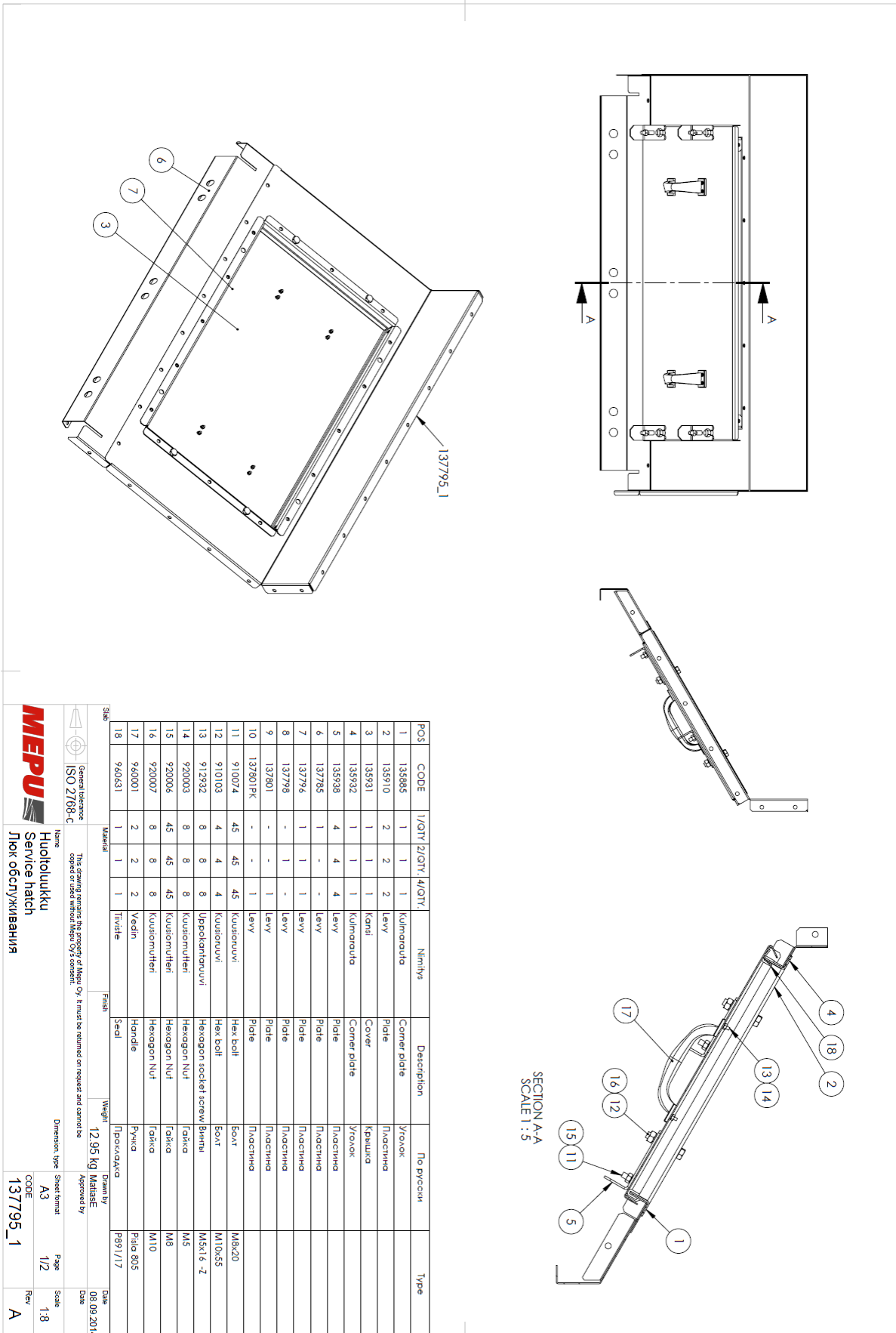
Scale: 1:6

Code: 137783_1

Rev: A

Rev: Muidos	Multitunt	Hvakkymits pvm
A		

8.10. 137795



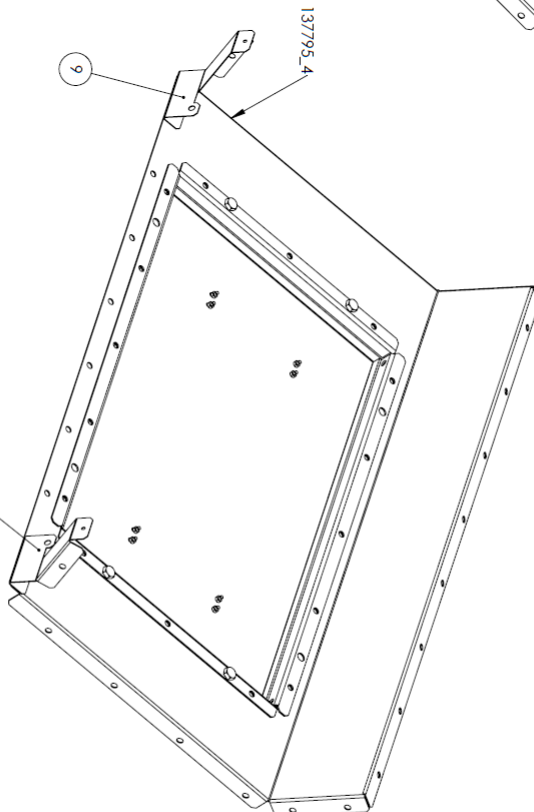
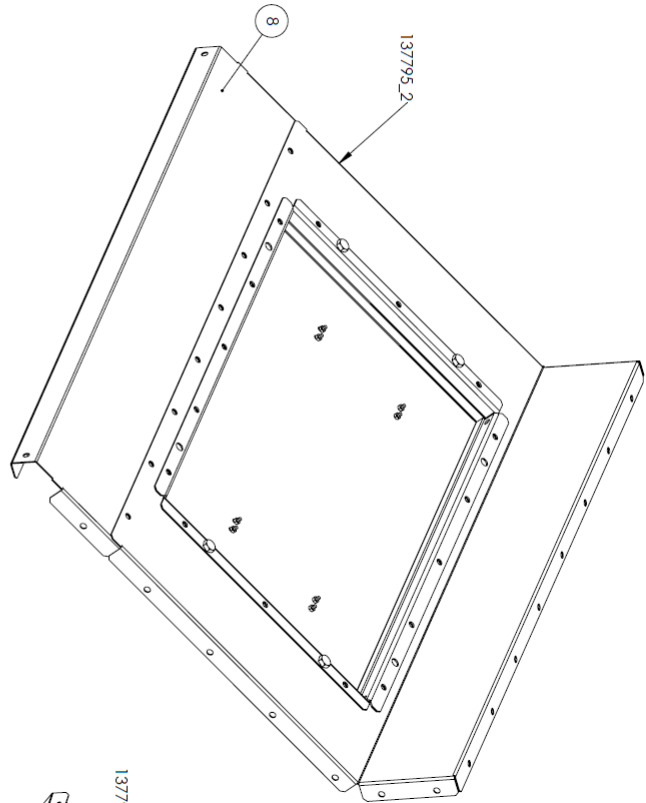
General reference
ISO 2788-C

The drawing is the property of MEPU Oy. It must be returned on request and cannot be used for other than the intended purpose.

MEPU
Huoliluukku
Service hatch
Люк обслуживания

Dimension: 99x1 Sheet format: A3
CODE: 137795_1
Page: 1/2
Scale: 1:8
Rev: A

Weight: 12,95 kg
Material: MIBSSE
Drawn by: Approved by: Date: 08.09.2014

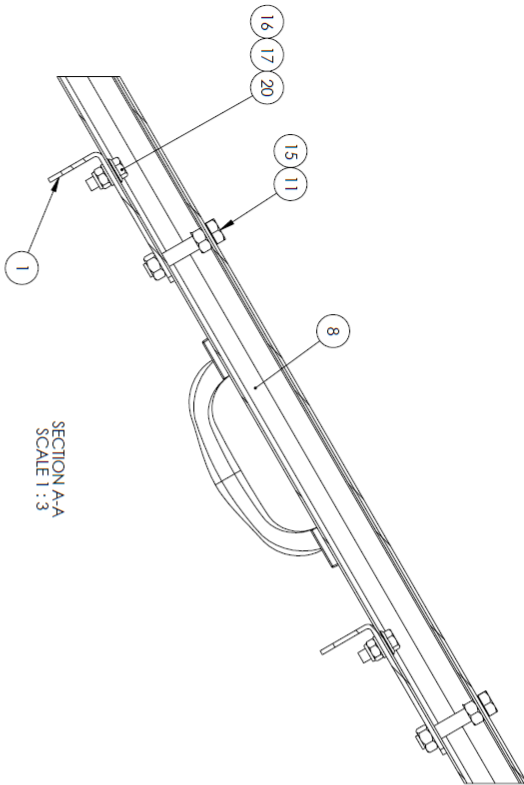


Osalet 9 ja 10 asennetaan asennuspaikalla.
Parts 9 and 10 assembled on site.

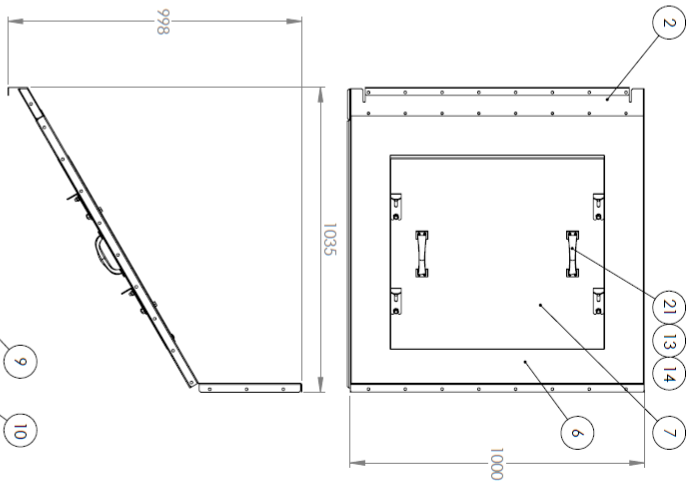
Standard reference ISO 2768-C	Material Huoltoluukku Service hatch Люк обслуживания	Finish	Weight 12,95 kg
This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without the approval of Meppu Oy.	Dimension type A3	Drawn by MALLISE	Date 08.09.2014
Approved by	Sheet format A3	Page 2/2	Scale 1:6
CODE 137795_2	Rev A		



8.11. 137924_1

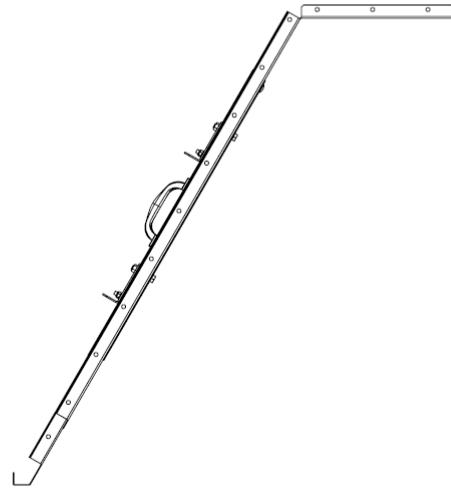
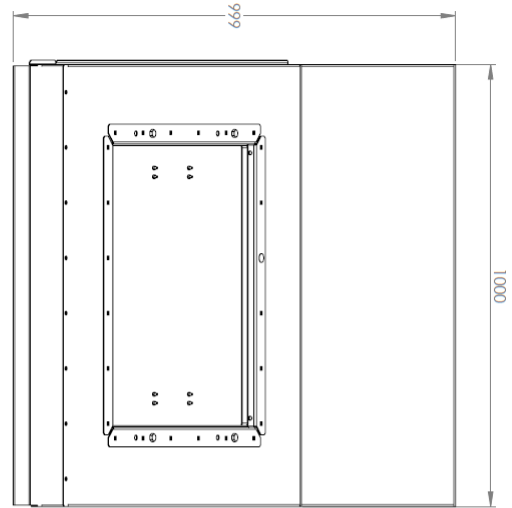
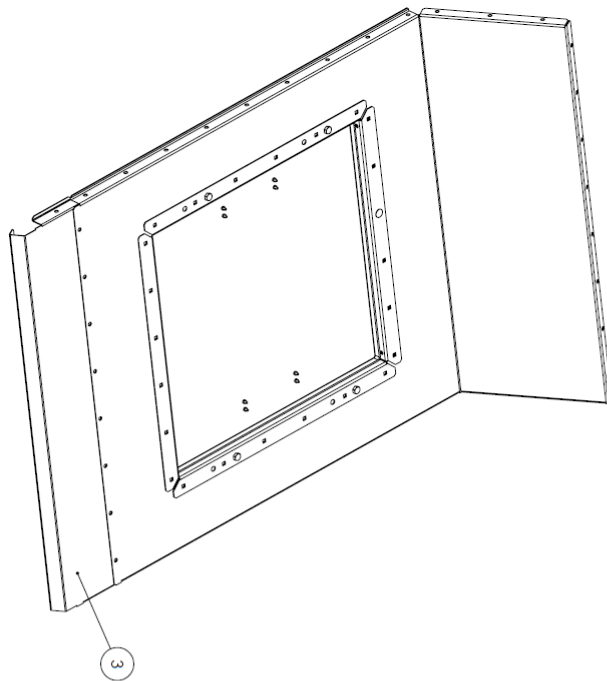


POS	CODE	1/QTY.	2/QTY.	4/QTY.	Nimitys	Description	По русски	Type
1	135938	4	4	4	Levy	Plate	Пластина	
2	137765	1	-	-	Levy	Plate	Пластина	
3	137798	-	1	-	Levy	Plate	Пластина	
4	137801	-	-	1	Levy	Plate	Пластина	
5	137801PK	-	-	1	Levy	Plate	Пластина	
6	137925	1	1	1	Levy	Plate	Пластина	
7	137927	1	1	1	Lukku	Hatch	Заслонка	
8	137928	1	1	1	Tivite	Seal	Прокладка	P891/17 L=2555
9	137931	2	2	2	Kaulus	Collar	Буприк	
10	137932	2	2	2	Kaulus	Collar	Буприк	
11	910102	4	4	4	Kuusiinuvu	Hex bolt	Болт	M10x50
12	912811	-	-	-	Porruuvi	Drill head screw	Саморез	4.8x16
13	912932	8	8	8	Uppokantimuvu	Hexagon socket screw	Винты	M5x16 -Z
14	920003	8	8	8	Kuusiinutleri	Hexagon Nut	Гайка	M5
15	920007	8	8	8	Kuusiinutleri	Hexagon Nut	Гайка	M10
16	920025	4	4	4	Lukkimutleri	Hexagon Lock Nut	Сторонний Гайка	M8
17	921006	4	4	4	Aulioahta	Washer	Шайба	M8 DIN 125
18	923444	24	24	24	Lukonruuvi materia	Square bolt low	Прологад болт	M8x16
19	923445	59	59	59	Laparuuniteri	Hex Flange Nut	Гайка с фланцем	M8
20	923454	35	35	35	Laparuutti	Hex Flange Bolt	Болт с фланцем	M8x20
21	940001	2	2	2	Vedin	Handle	Ручка	Pala 805



Site	General tolerance ISO 2768-C	Material	Weight	Drawn by	Date
			27,61 kg	MARISE	21.10.2014
Name		Dimension type		Page	
Huoltoaukku Service hatch		A3		1/3	
Лук обслуживания		CODE		Rev	
		137924_1		A	
				Scale	
				1:15	

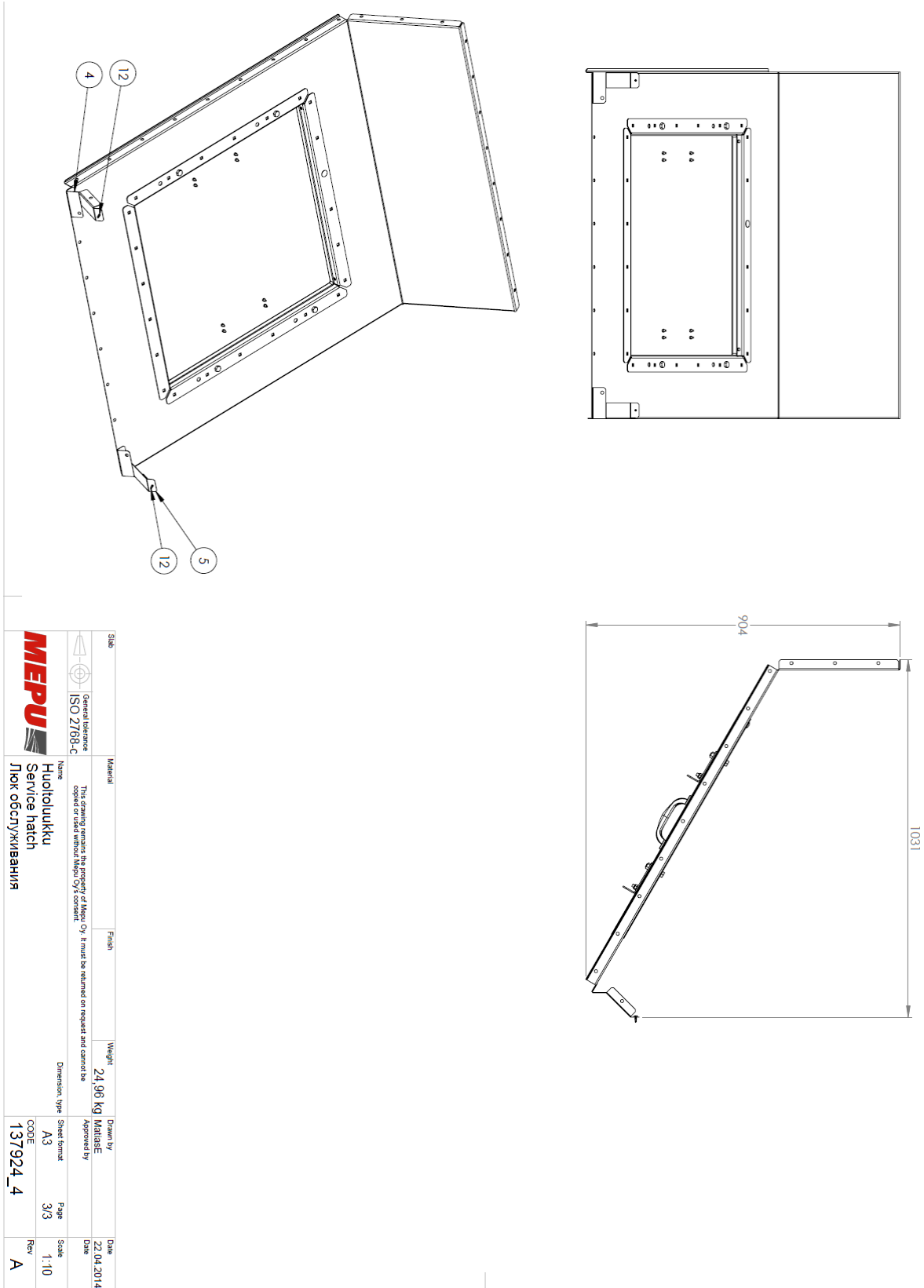
8.12. 137924_2



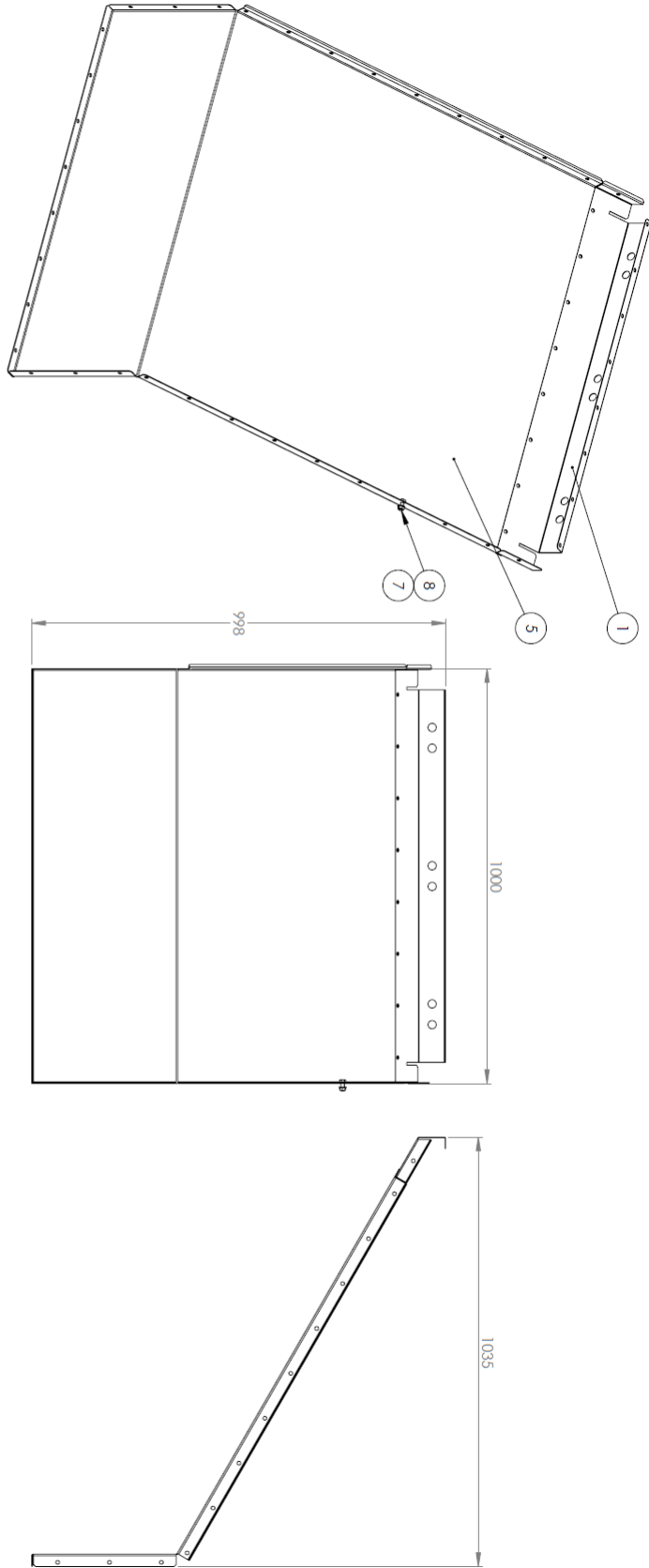
		Subj General tolerance ISO 2168-C	Material This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.	Finish	Weight 27.61 kg	Drawn by Jari Hilti	Date 22.02.2013
	Name Huoltoluukku Service hatch Люк обслуживания	Dimension type A3	Sheet format A3	Page 2/3	Scale 1:10	CODE 137924_2	Rev A



8.13. 137924_4



8.14. 137926_1

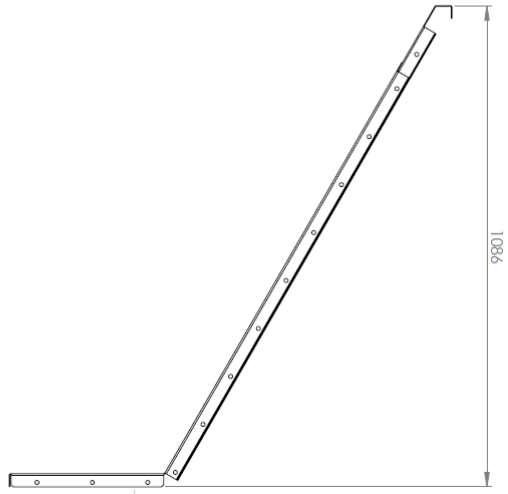
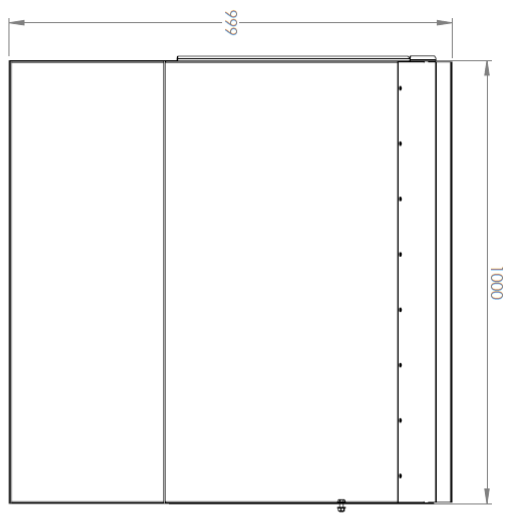
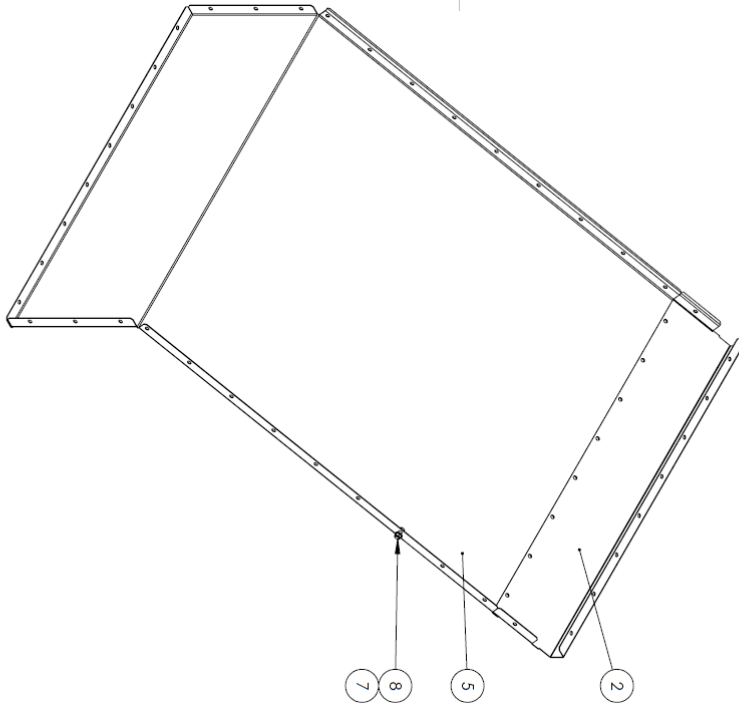


POS	CODE	1/QTY.	2/QTY.	4/QTY.	Nimlitys	Description	По русски	Type
1	137785	1	-	-	Levy	Plate	Пластина	
2	137798	-	1	-	Levy	Plate	Пластина	
3	137801	-	-	1	Levy	Plate	Пластина	
4	137801PK	-	-	1	Levy	Plate	Пластина	
5	137929	1	1	1	Poruuvili	Drill head screw	Саморез	4x116
6	912811	-	-	2	Laipparuuhki	Hex Flange Nut	Гайка с фланцем	M8
7	923445	30	30	30	Laipparuuhki	Hex Flange Bolt	Болт с фланцем	M8x20
8	923454	30	30	30	Laipparuuhki	Hex Flange Bolt	Болт с фланцем	M8x20

MEPU	General tolerance ISO 2768-C	Material	Finish	Weight 18,068 kg	Dimension, type A3	Page 1/3	Scale 1:10
Name Ilmakotelo							
Air casing							
Воздушный канал							
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.							
Drawn by MARISSA							
Approved by							
Sheet format A3							
CODE 137926_1							
Date							
Rev A							

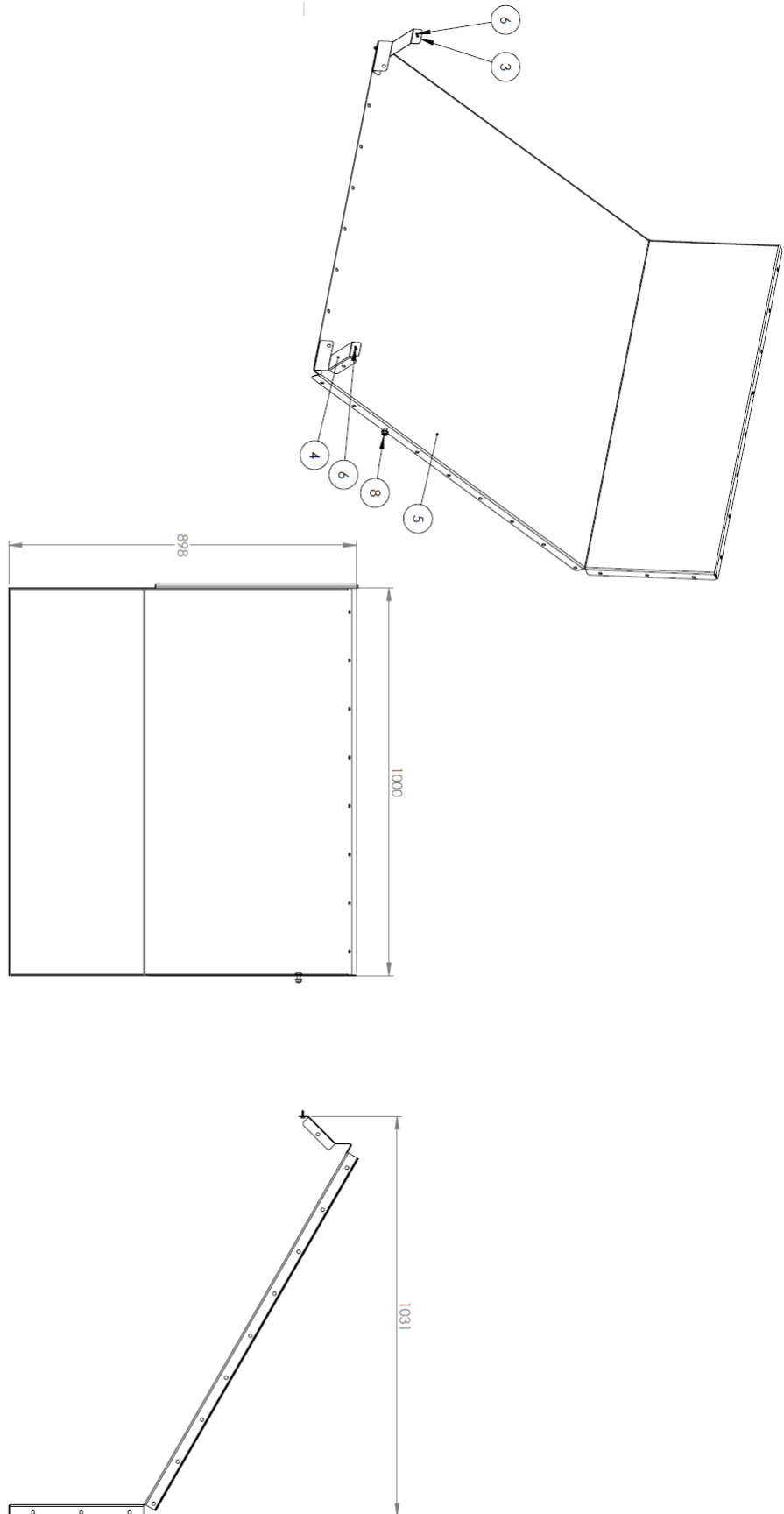


8.15. 137926_2



	 General Tolerance ISO 2768-C	Material This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or disseminated without MEPU Oy's consent.	Finish	Weight 18.06 kg	Drawn by MALLASE	Date
	Name Ilmakotelo Air casing Воздушный канал	Dimension, type A3	Sheet format A3	Approved by	Page 2/3	Scale 1:10
CODE 137926_2		Date				

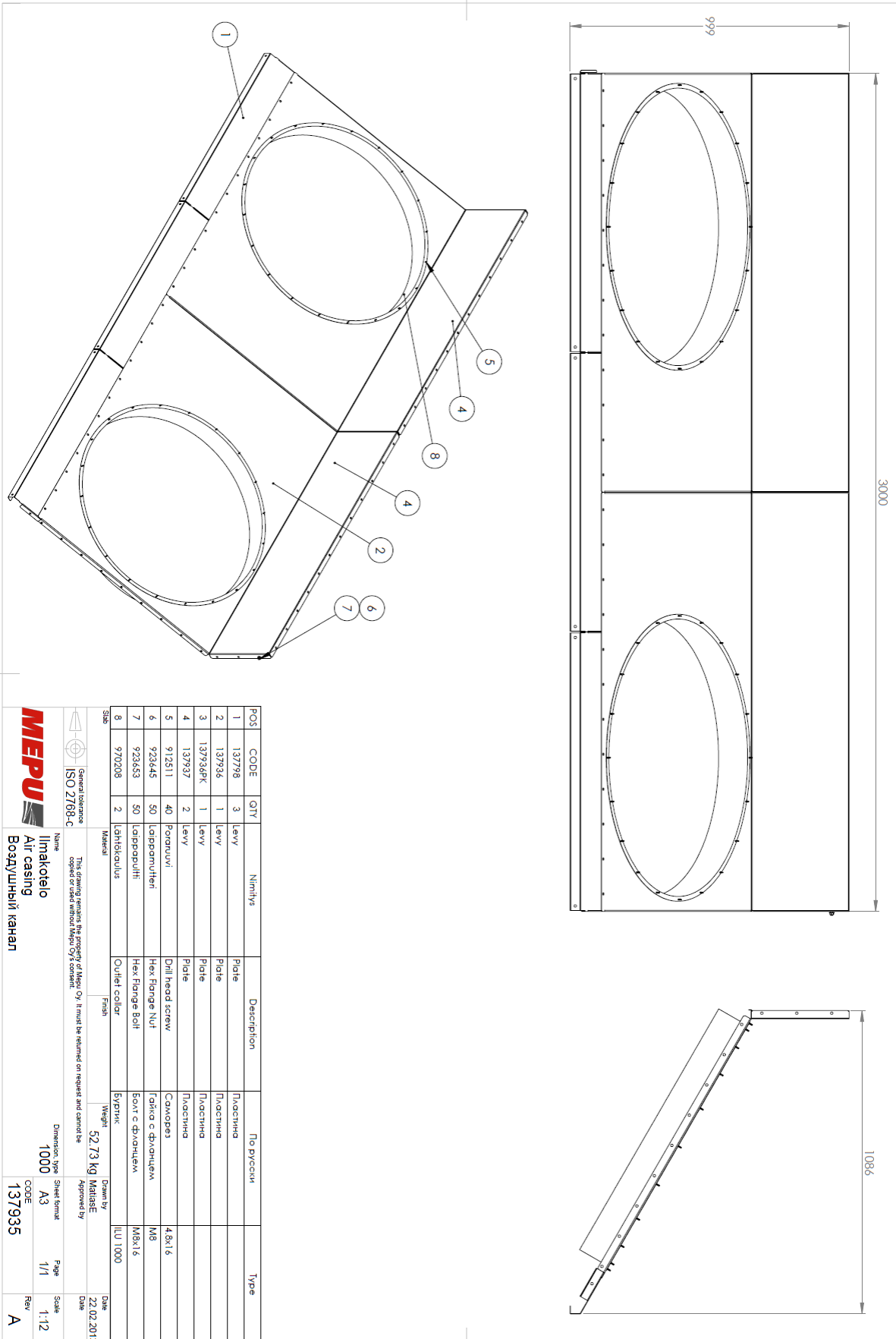
8.16. 137926_4



		General tolerance ISO 2768-C	Sub
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			
Ilmakotelio Air casing Воздушный канал	Name	Material	Finish
137926_4	CODE	18.06 kg	Weight
A3	Sheet format	Mälasse	Drawn by
3/3	Page	Approved by	Date
A	Rev	1:10	Scale



8.17. 137935



POS	CODE	QTY	Nimitys	Description	По русски	Type
1	137798	3	Levy	Plate	Пластина	
2	137936	1	Levy	Plate	Пластина	
3	137936PK	1	Levy	Plate	Пластина	
4	137937	2	Poruuni	Drill head screw	Саморез	4.8x16
5	912511	40	Lapparuutien	Hex Flange Nut	Гайка с фланцем	M8
6	923445	50	Lapparuutien	Hex Flange Bolt	Болт с фланцем	M8x16
7	923453	50	Lapparuutien	Hex Flange Bolt	Болт с фланцем	M8x16
8	970208	2	Laittekalus	Outlet collar	Вытрик	ILU 1000

General Reference
ISO 2108-C

This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or used without MEPU's consent.

Name: Ilmakotelo
Air casing
Воздушный канал

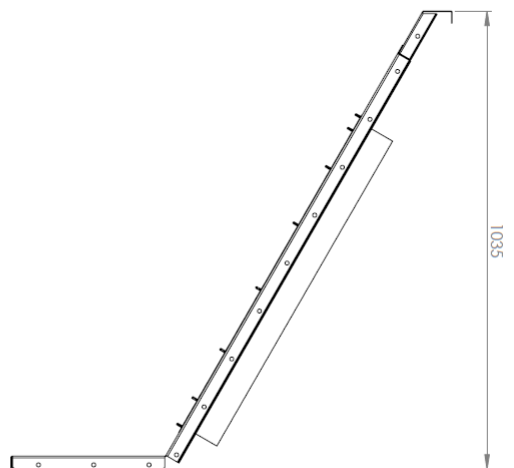
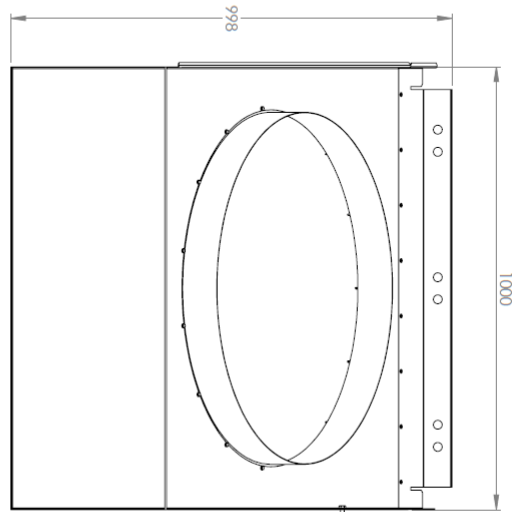
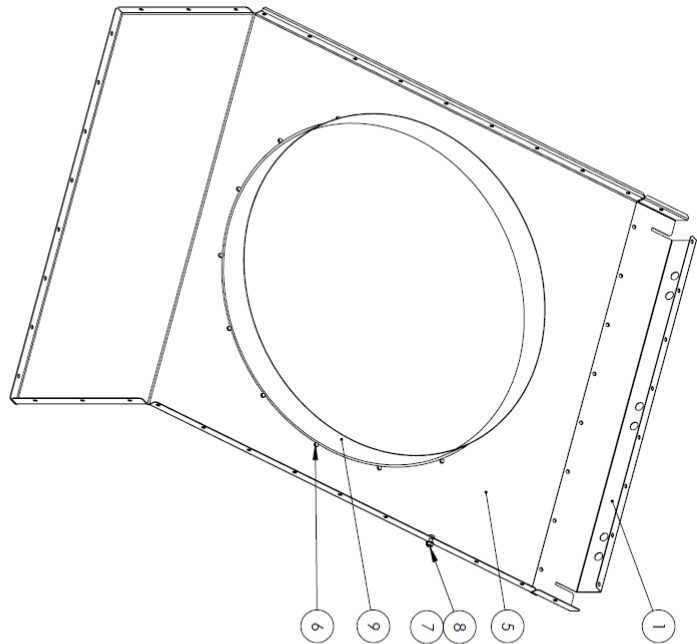
Material: Flash

Weight: 52,73 kg

Dimension: Type 1000
CODE A3
137935

Sheet format: A3
Page: 1/1
Scale: 1:12
Date: 21.02.2013
Drawn by: MALLISE
Approved by: LLU 1000

8.18. 137949_1



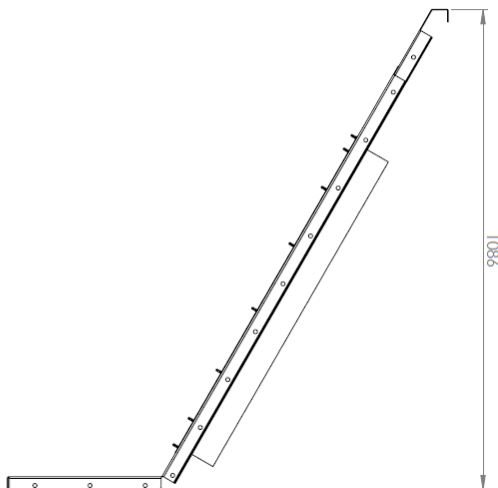
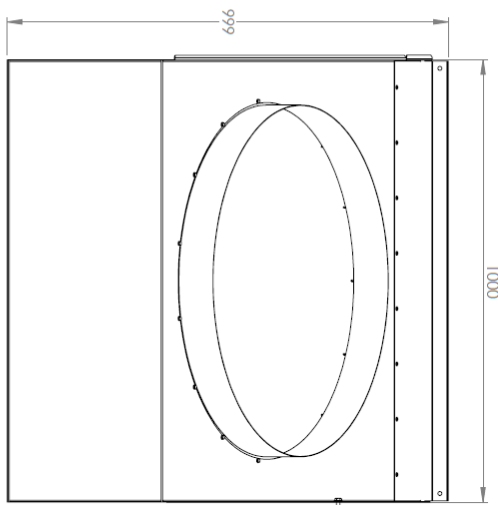
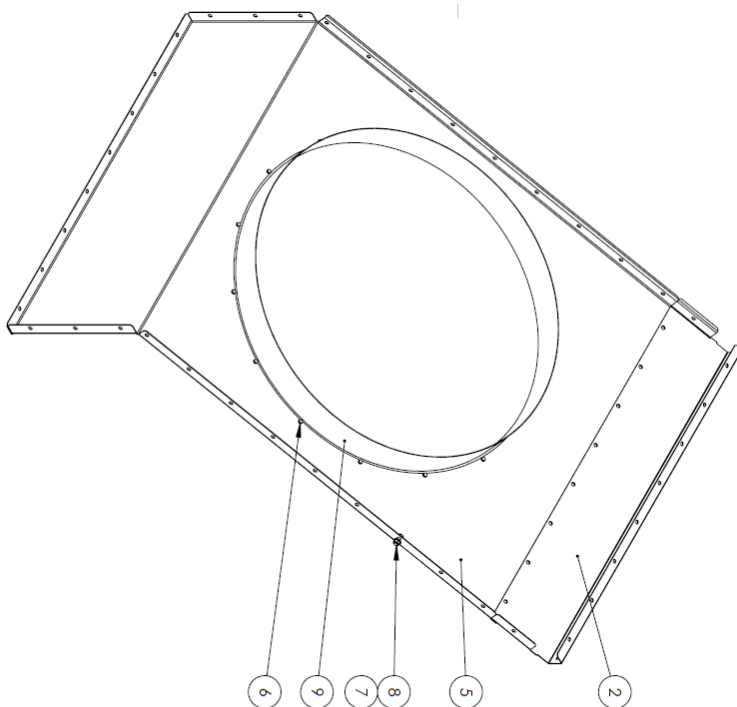
BOM

POS	CODE	I/QTY.	Z/QTY.	4/QTY.	Nimitys	Description	По русски	Type
1	137785	1	-	-	Levy	Plate	Пластина	
2	137798	-	1	-	Levy	Plate	Пластина	
3	137801	-	-	1	Levy	Plate	Пластина	
4	137801PK	-	-	1	Levy	Plate	Пластина	
5	137850	1	1	1	Levy	Plate	Пластина	
6	912511	15	15	17	Porkuvi	Drill head screw	Саморез	4.8x1.6
7	923445	30	30	30	Lappruuliti	Hex Flange Nut	Гайка с фланцем	M8
8	923454	30	30	30	Lappruuliti	Hex Flange Bolt	Болт с фланцем	M8x20
9	970202	1	1	1	Lähtökajutus	Outlet collar	Бортик	LU 800

General tolerance ISO 2768-C	Material	Finish	Weight 5.02 kg	Dimension type A3	Scale 1:10	Date
This drawing is the property of MEPU Oy. It must be returned on request and cannot be copied or used without MEPU Oy's consent.	Name Ilmakotelo Air casing	Name Воздушный канал	Drawn by Approved by	Sheet format A3	Page 1/3	Date
CODE 137949_1	Rev A	Date	Date	Date	Date	Date

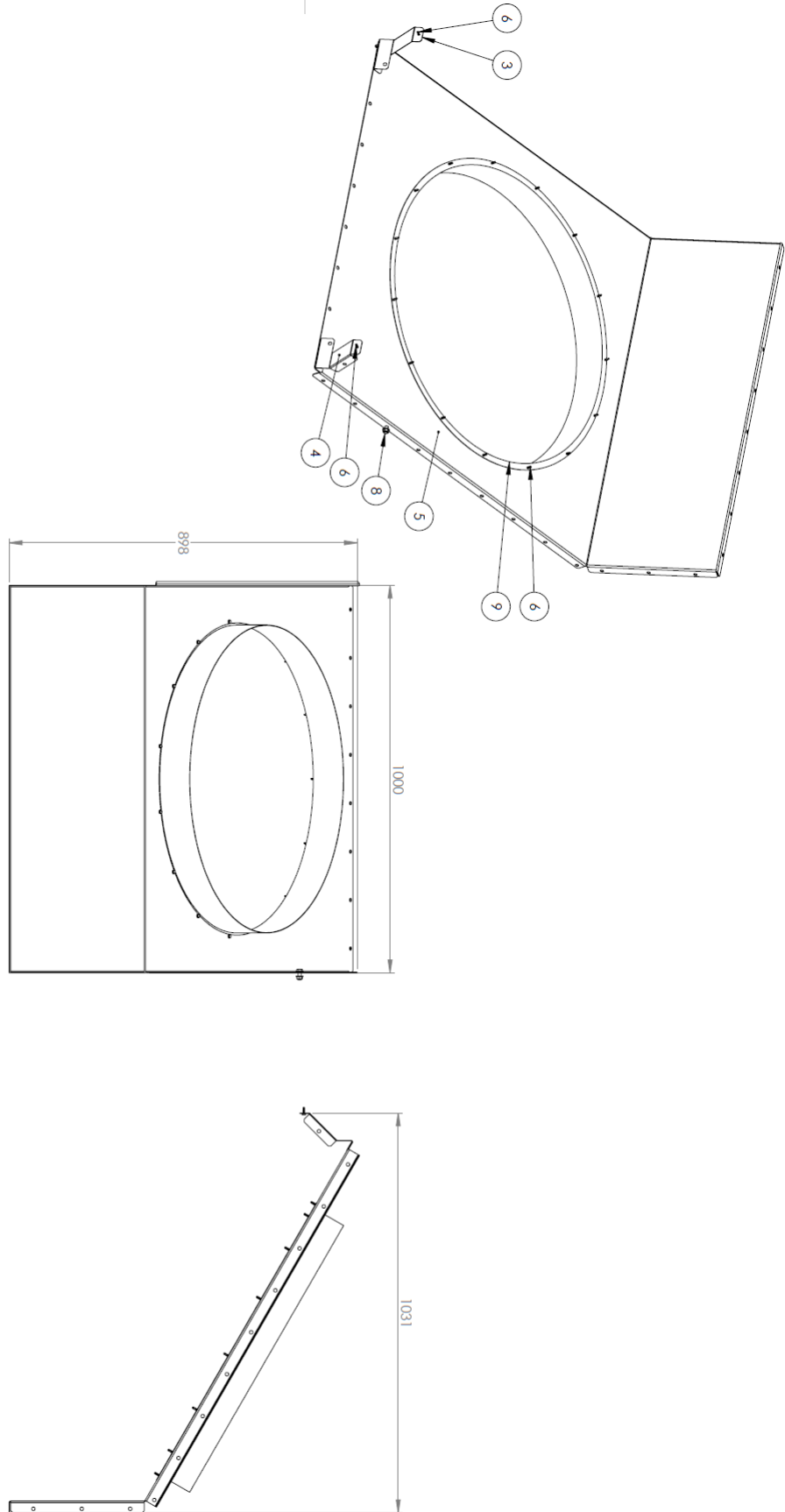


8.19. 137949_2



Scale	Material	Finish	Weight	Drawn by	Date
ISO 2768-C	Aluminum		5.02 kg	MELISSA	
	This drawing is the property of MEPU. It must be returned on request and cannot be copied or used without MEPU's consent.				
	Ilmakoite Air casing				
	Воздушный канал				
	Dimension type				
	Sheet format				
	CODE				
	137949_2				
	Page				
	2/3				
	Scale				
	1:10				
	Rev				
	A				

8.20. 137949_4

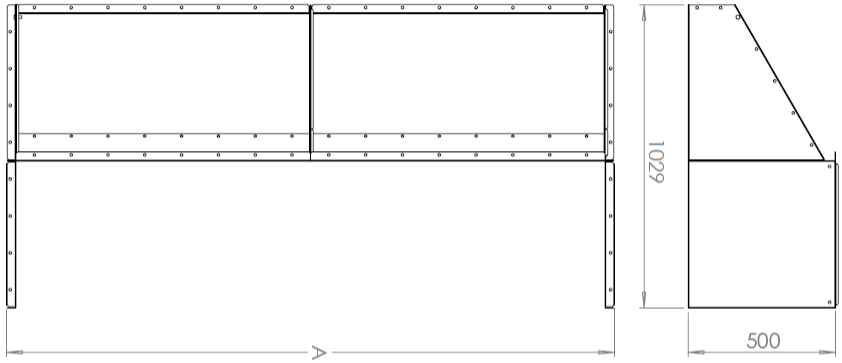


		Sub General tolerance ISO 2108-C	Material This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.	Finish 14,00 Kp	Weight 14,00 Kg	Drawn by MATTIASE	Date
Name Ilmakotelo Air casing Воздушный канал	Dimension type A3	Sheet format A3	Page 3/3	Scale 1:10	CODE 137949_4	Rev A	Date

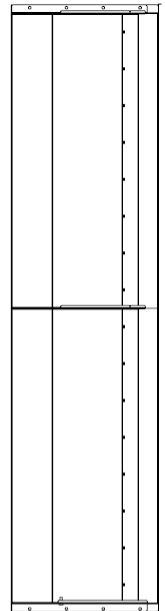
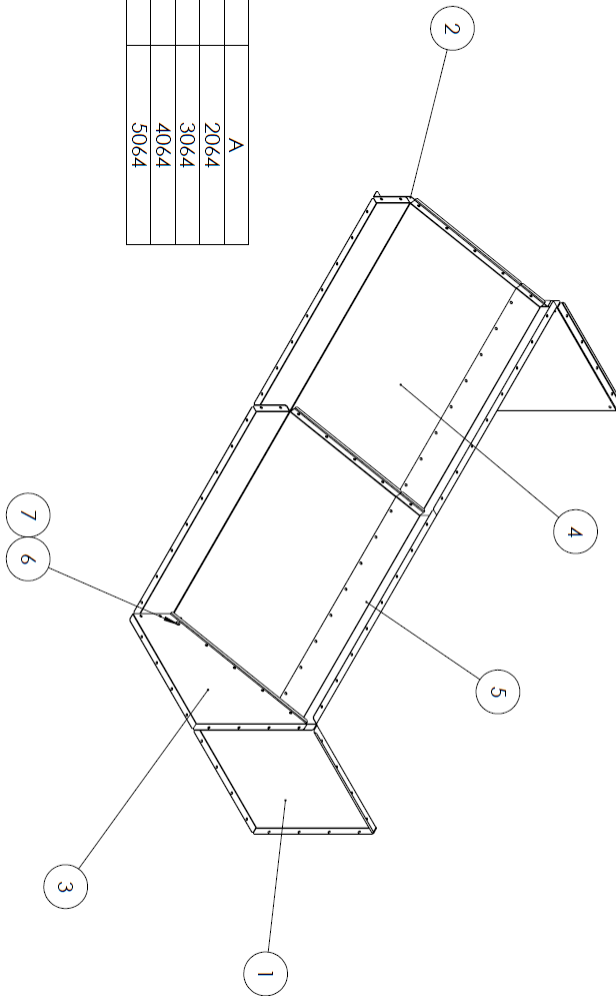


8.21. 138000

POS	CODE	138000_2	138000_3	138000_4	138000_5	Materials	Description	По русски	Type
1	136441	2	2	2	3	Levy	Plate	Пластина	
2	136442	1	1	1	1	Levy	Plate	Пластина	
3	136735	1	1	1	1	Levy	Plate	Пластина	
4	137784	2	3	4	5	Levy	Plate	Пластина	
5	138002	2	3	4	5	Levy	Plate	Пластина	
6	910074	120	170	220	270	Kuusiouuvi	Hex bolt	Болт	M8x20
7	920006	120	170	220	270	Kuusiouunteri	Hexagon Nut	Гайка	M8

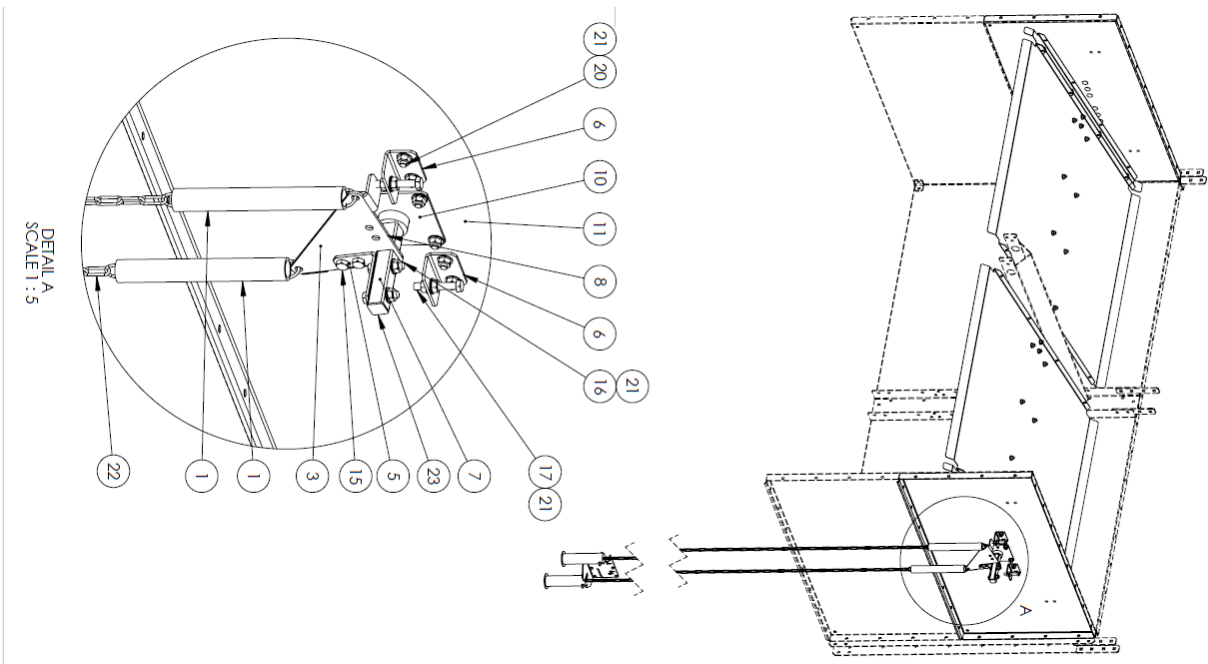


	A
138000_2	2064
138000_3	3064
138000_4	4064
138000_5	5064

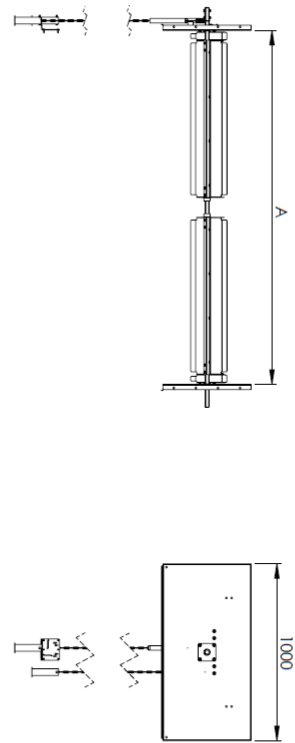


		Size General tolerance ISO 2768-C	Material Name Ilmakotelo Air casing Воздушный канал	Finish	Weight 31,37 kg	Drawn by Uaakko Lindfors	Date 05.11.2014
	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Dimension, mm A3	Sheet count 1/1	Scale 1:15	Approved by CODE 138000	Rev A

8.22. 138128

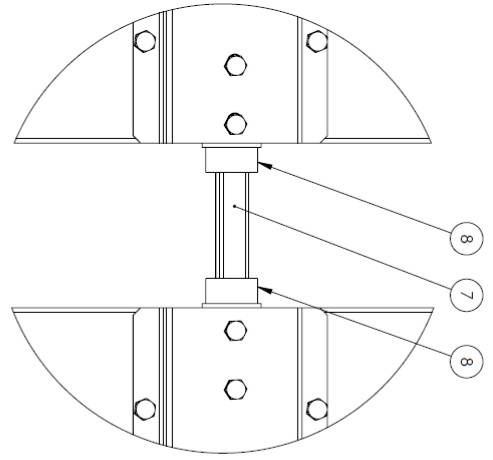


POS CODE	2/OTY	3/OTY	4/OTY	5/OTY	6/OTY	6/OTY	6/OTY	10/OTY	BOM	Description	По русски	Type
1	101858	2	2	2	2	2	4	4	4	Spring	Пружина	ø20/2,5 L=140
2	137319	2	3	4	4	5	6	8	10	Plate	Пластина	
3	137321	1	1	1	1	1	2	2	2	Plate	Пластина	
4	137322	1	1	1	1	1	2	2	2	Plate	Пластина	
5	137323	1	1	1	1	1	2	2	2	Bracket	Крепление	
6	137324	2	2	2	2	2	4	4	4	L-profile	Профиль	
7	137326	3	4	5	6	7	9	11	20	Square tube	Труба квадратная	
8	137327	4	6	8	10	12	16	20	4	Tube	Трубка	
9	137330	2	2	2	2	2	4	4	4	Handle	Упорный	
10	137331	2	2	2	2	2	2	2	2	Plate	Пластина	
11	138129	2	2	2	2	2	2	2	2	Plate	Пластина	
12	138130	2	3	4	5	6	8	10	10	Plate	Пластина	
13	138131	2	2	2	2	2	2	2	2	Plate	Пластина	
14	910044	2	2	2	2	2	4	4	4	Hex bolt	Болт	M6x50
15	910072	26	34	42	50	60	76	92	4	Hex bolt	Болт	M8x16
16	910077	10	14	18	22	28	36	44	4	Hex bolt	Болт	M8x35
17	910080	2	2	2	2	2	4	4	4	Hex bolt	Болт	M8x50
18	912512	6	6	6	6	12	12	12	12	Drill head screw	Саморез	4.8x19
19	920004	2	2	2	2	4	4	4	4	Hexagon Nut	Гайка	M6
20	923644	16	16	16	16	16	16	16	16	Square bolt low head	Гайка с фланцем	M8x16
21	923645	56	68	80	92	112	136	160	4	Hex Flange Nut	Гайка с фланцем	M8
22	940432	2	2	2	2	2	4	4	4	Chain	Цепь	8,0m
23	940451	2	2	2	2	2	2	2	2	Chain	Цепь	8,0m (1x17)

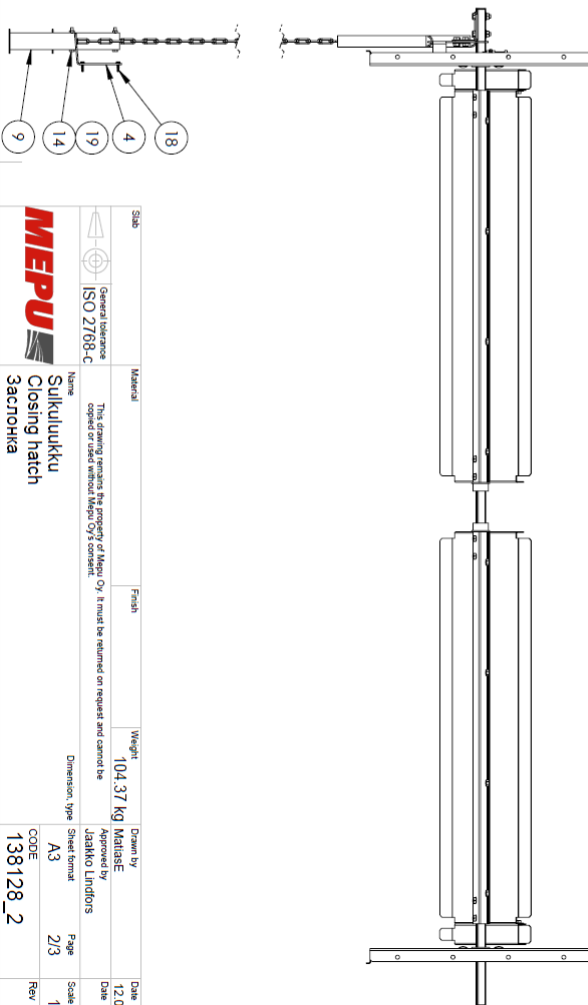
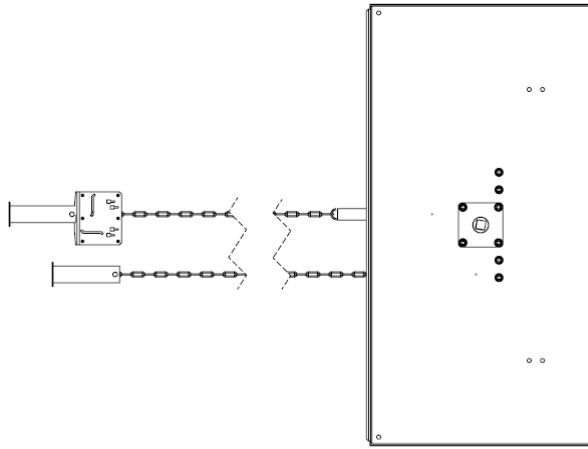
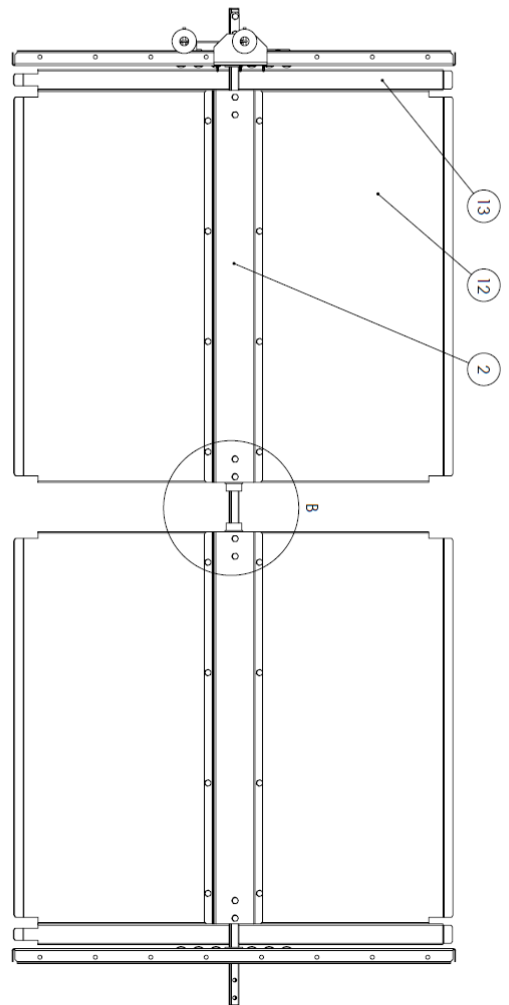


Sub	Material	Finish	Weight	Dimension	Scale
1-2			104,37 kg	10x2	A
3-2				2x2	2000
4-2				3x2	3000
5-2				4x2	4000
6-2				5x2	5000
8-2				6x2	6000
10-2				8x2	8000
11-2				10x2	10000

MEPU
 Name: Sulkuhukku Closing hatch
 Закрытие
 Material: General tolerance ISO 2768-C
 Weight: 104,37 kg
 Dimension: A3
 Scale: 1:25
 Date: 12.02.2015
 Drawn by: MALLASE
 Approved by: JAANKO LINDTOS
 Sheet format: A3
 Page: 1/3
 Rev: A

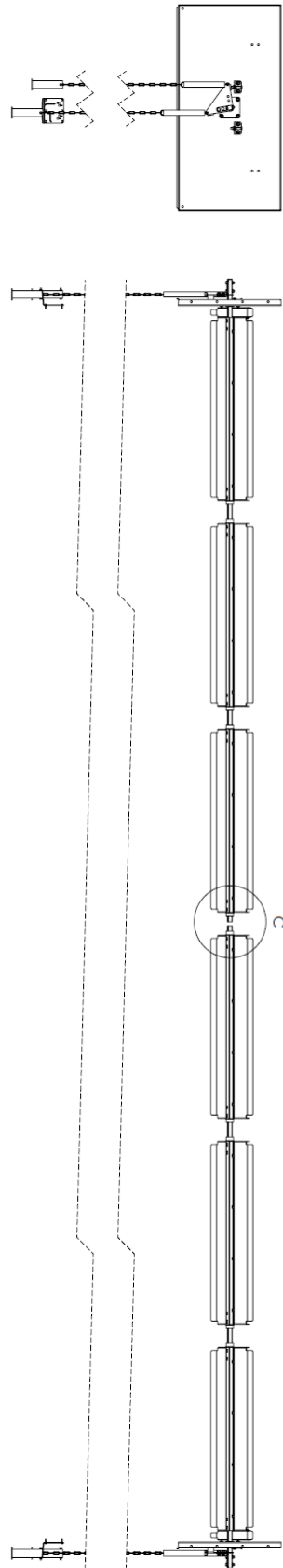


DETAIL B
SCALE 1 : 3

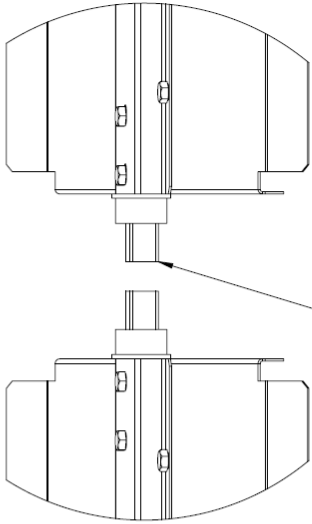


Side	Material	Finish	Weight	Drawn by	Date
General Reference ISO 2768-C			104,37 kg	Melaste	12.02.2015
MEPU	Name		Dimension type	Approved by	Date
	Sulkuaukku Closing hatch Заслонка		Sheet format	Juha Kallio Lindfors	
			A3	Page	Scale
			138128_2	2/3	1:10
				Rev	A

6,8, 10 meters closing hatches are with two closing mechanism
6,8, 10 metristet sulkuuukut ovat kahdella sulukumekanismilla



Cut 20mm piece of the square tube in the middle of the closing hatch only in 6, 8, 10 meters closing hatches
Leikkaa 20mm paha pois neljöpuitesta sulkuuukun keskeltä vain 6, 8, 10 metrin sulkuuukusta



DETAIL C
SCALE 1 : 3

Slab	Material	Finish	Weight	Drawn by	Date
			104,37 kg	MattiasE	12.02.2015
General tolerance ISO 2768-C	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Dimension type	Approved by Jatisko Lindfors	Date
	Name Sulkuuukku Closing hatch			Sheet format A3	Page 3/3
				CODE 138128_6	Scale 1:20
					Rev A

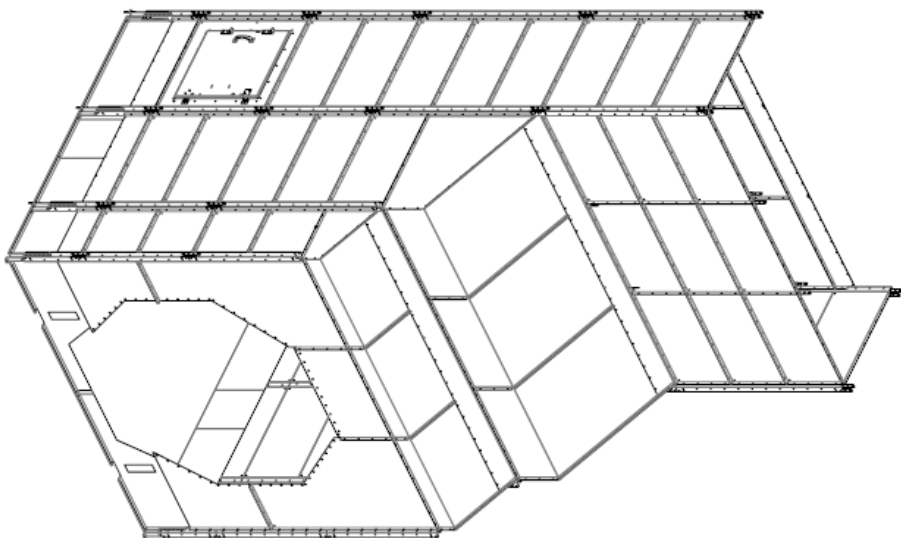


Sulkuuukku
Closing hatch
Зачтошка



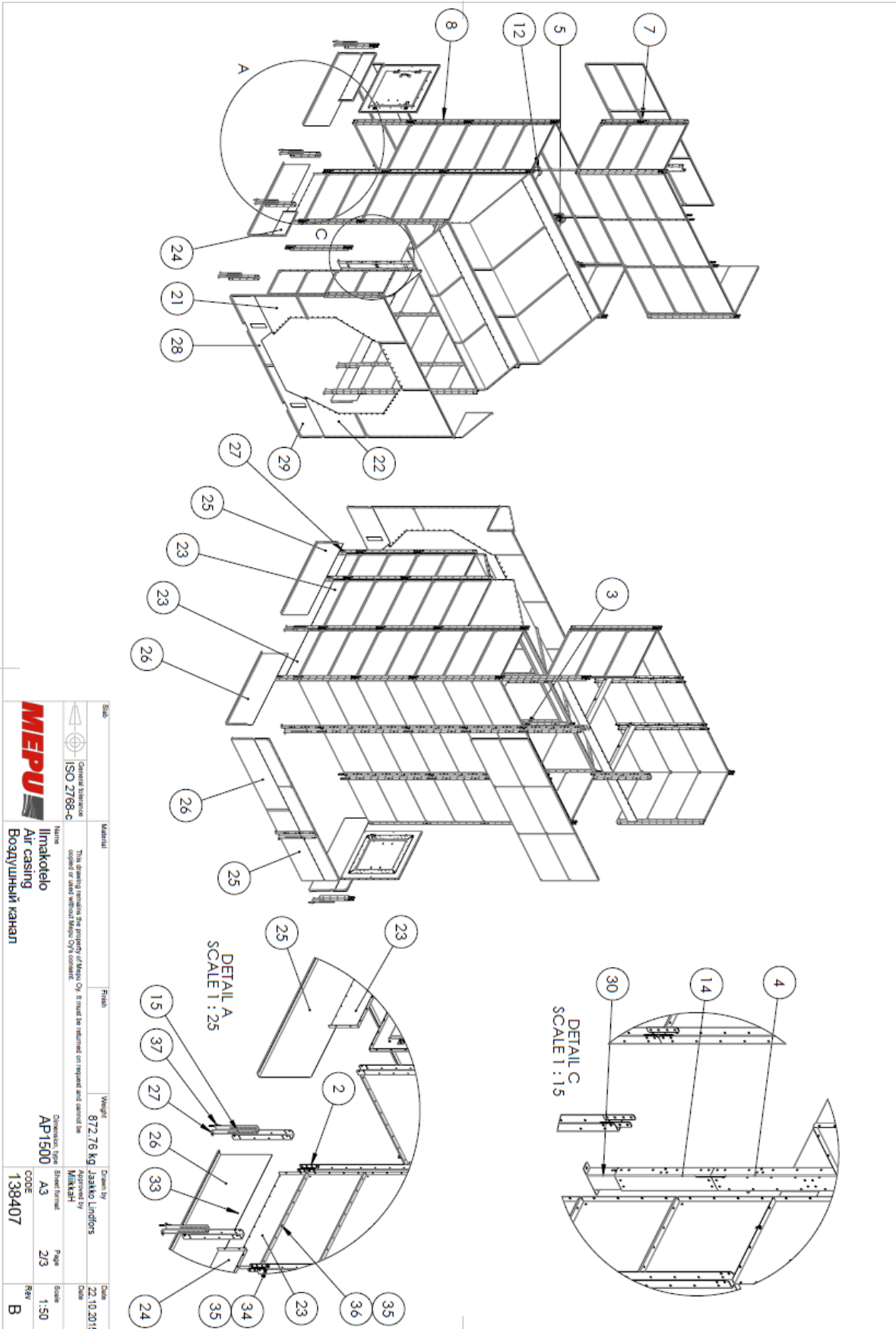
8.23. 138407

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	136532	1	Ilmakotelo	Air casing	Воздушный канал	
2	136542	50	Levy	Plate	Пластина	
3	136563	4	U-profil	U-profile	U-профиль	
4	136564	10	U-profil	U-profile	U-профиль	1000x2mm
5	136370	6	U-profil	U-profile	U-профиль	
6	136391	49	Levy	Plate	Пластина	
7	136393	8	U-profil	U-profile	U-профиль	
8	136395	14	U-profil	U-profile	U-профиль	1000x3mm
9	136441	8	Levy	Plate	Пластина	
10	136515	1	Ilmakotelo	Air casing	Воздушный канал	0,5x0,5
11	136545	1	Lukku	Hatch	Заслонка	
12	136685	12	Levy	Plate	Пластина	
13	136686_3_1500	1	Ilmakotelo	Air casing	Воздушный канал	3x2 1500
14	137106	4	U-profil	U-profile	U-профиль	500x2mm
15	137107	8	U-profil	U-profile	U-профиль	500x3mm
16	137784	3	Levy	Plate	Пластина	
17	137929	3	Levy	Plate	Пластина	
18	138408	1	Levy	Plate	Пластина	
19	138408	1	Levy	Plate	Пластина	
20	138409	1	Levy	Plate	Пластина	
21	138410	1	Levy	Plate	Пластина	
22	138410PK	1	Levy [peili]	Plate (mirror)	Пластина [зерк.]	
23	138411	7	Levy	Plate	Пластина	
24	138412	2	Levy	Plate	Пластина	
25	138416	3	Levy	Plate	Пластина	
26	138416PK	3	Levy [peili]	Plate (mirror)	Пластина [зерк.]	
27	138417	8	Jalka	Leg	Нога	
28	138418	1	Levy	Plate	Пластина	
29	138418PK	1	Levy [peili]	Plate (mirror)	Пластина [зерк.]	
30	138419	4	Jalka	Leg	Нога	
31	138446	2	Levy	Plate	Пластина	
32	138447	1	Levy	Plate	Пластина	
33	923511	180	Poranuv	Drill head screw	Саморез	4,8x1,6
34	923644	240	Lukkoruuv	Square bolt low	Пластина болт низкий	M8x1,6
35	923645	1500	Lapporuuv	Hex Flange Nut	Гайка с фланцем	M8
36	923653	1240	Lapporuuv	Hex Flange Bolt	Болт с фланцем	M8x1,6
37	960094	20	Killa-ankkuripuu	Anchor Bolt	Анкерный болт	M12x100



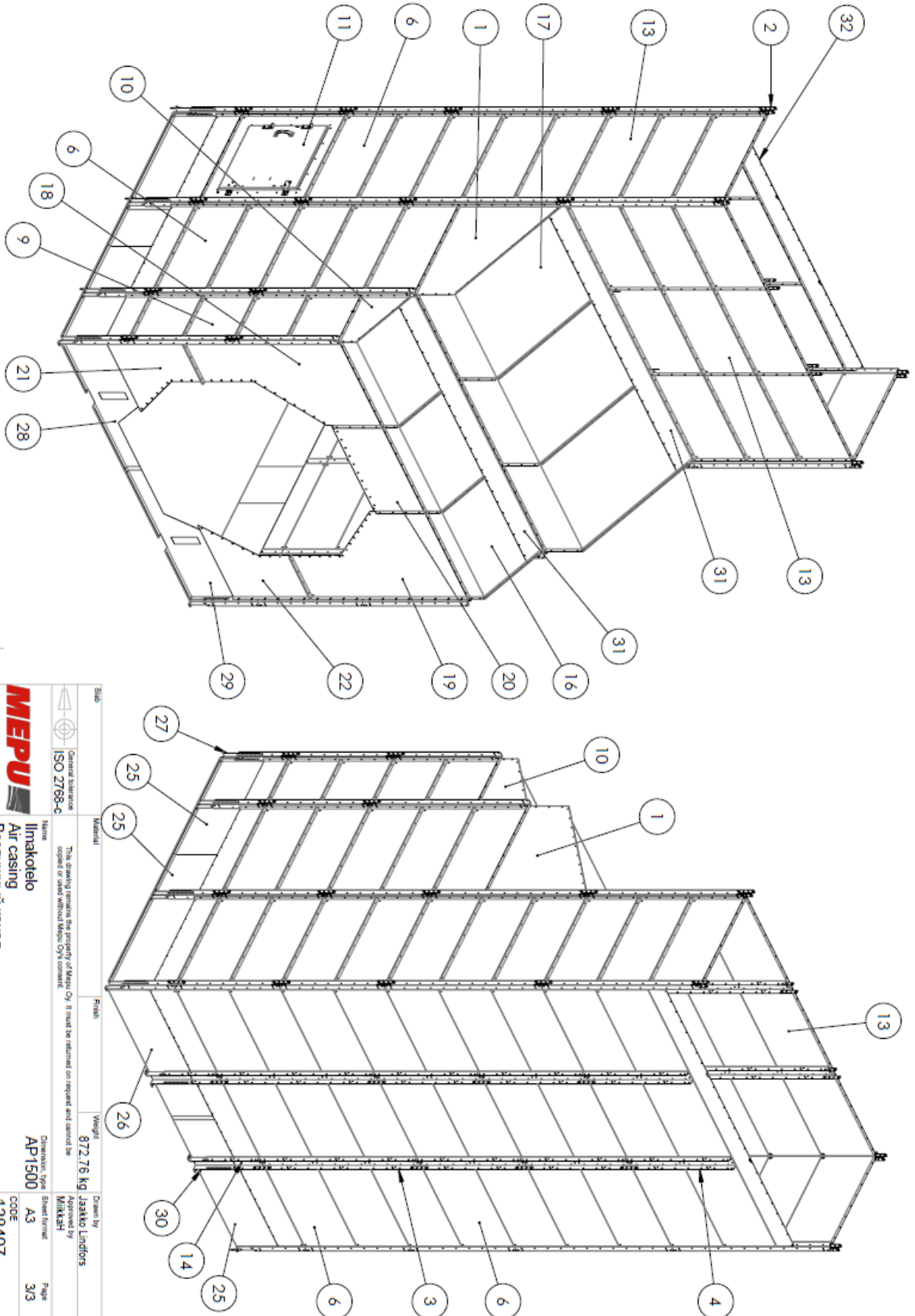
General Information
 ISO 2769-C
 Name: Ilmakotelo
 Air casing
 Воздушный канал
 Weight: 872,76 kg
 Diameter: 300 mm
 Approved by: Mikkah
 Date: 22.10.2015
 Page: 1/3
 Scale: 1:35
 Rev: B

Rev: Muttos
 B
 Muuttanut: Ilmo Uusi-Saava
 Hyväksynyt: 18.11.2015



	Standard	ISO 2768-C
	Material	Aluminum
	Name	Ilmakkelo Air casing Боудушный канал
	Weight	8772,76 kg
	Finish	Mill
	Drawn by	Lindors
	Approved by	MILKAI
	Dimension, type	AP1500
	Sheet format	A3
	Page	2/3
	Scale	1:50
	Code	138407
	Rev	B
	Date	22.10.2015

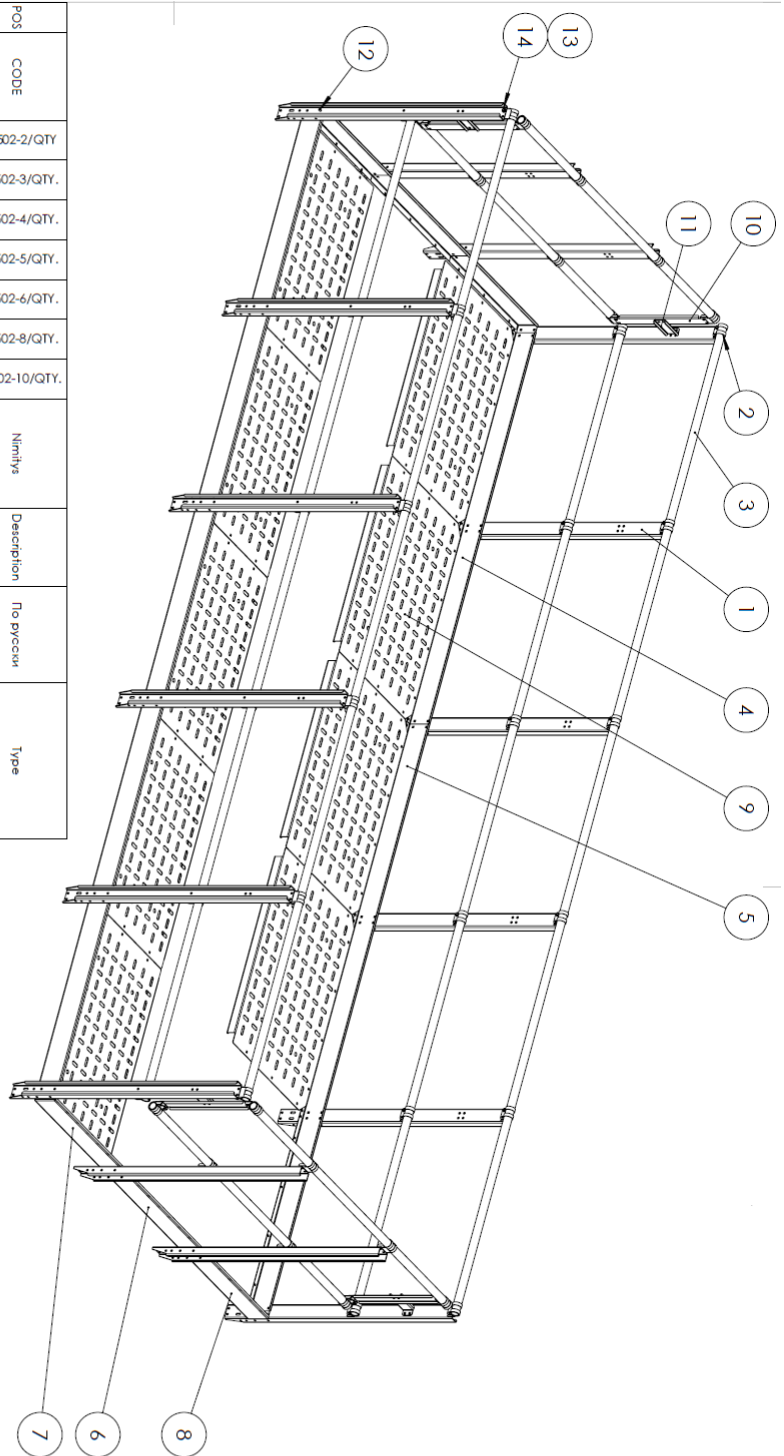




		General tolerance ISO 2768-C	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Weight 872.716 kg	Drawn by Jaakko Lindfors	Date 22.10.2015
	Name Ilmakotelon Air casing Воздушный канал	Material Steel	Finish Galvanized	Division, Dept AP1500	Approved by Milla Kari	Date
CODE 138407	A3	Sheet format A3	Page 3/3	Scale 1:30	Rev B	Date

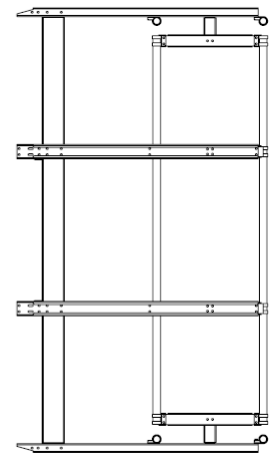
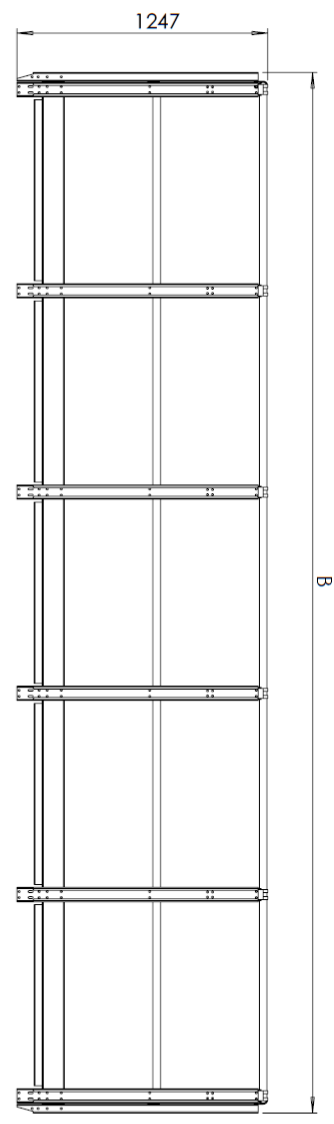
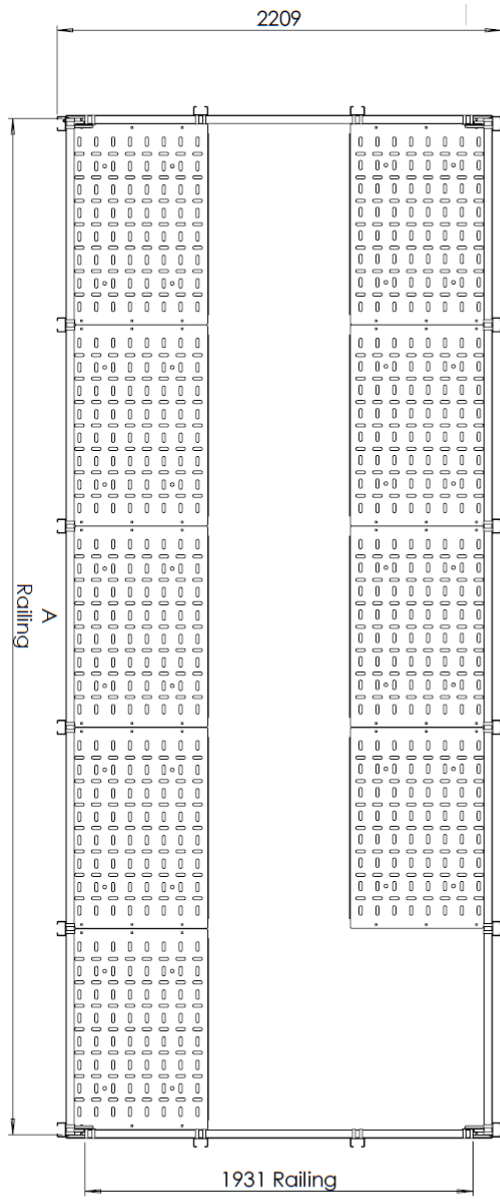
9. HUOLTOTASO / SERVICE PLATFORM

9.1. 137502



POS	CODE	Quantity	Description	По рисунку	Type
1	136912	10	Railing	Репима	
2	136913	28	Ribbon	Авнта	
3	136914	3	Railing	Репима	038x2,4 L=6000
4	137448	2	Plate	Плостина	
5	137454	-	Plate	Плостина	
6	137457	2	Plate	Плостина	
7	137458	2	Plate	Плостина	
8	137458PK	2	Plate	Плостина	
9	137474	3	Plate	Плостина	
10	137483	4	Plate	Плостина	
11	137576	4	Plate	Плостина	
12	923644	104	Square bolt	Плошката болт	M8x1,6
13	923645	140	Hex Flange Nut	Гайка с фланцем	M8
14	923656	56	Hex Flange Bolt	Болт с фланцем	M8x30

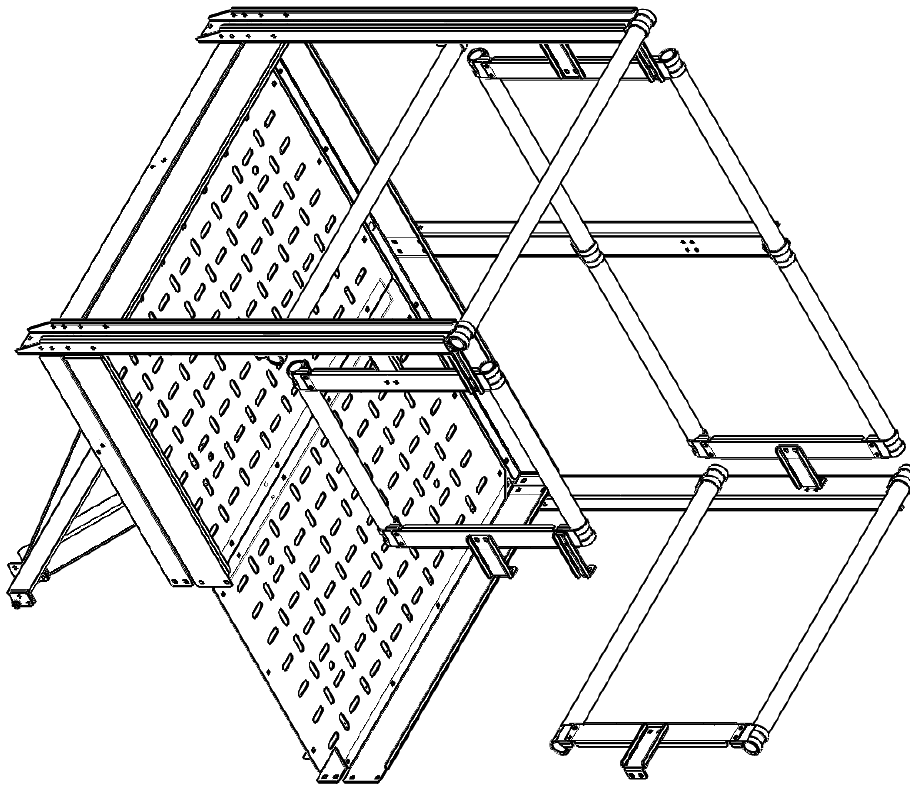
Scale	Material	Finish	Weight	Drawn by	Date
ISO 2768-C			Z70 42 kg	Malliste	29.05.2015
Name	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Dimension, type	Sheet format	Page
Huoltotaso Service platform Плошката обсервированиа			A3	Malliste	1/2
			CODE	137502-5	Rev
					D



Code	A	B
137502-10	10050	10170
137502-8	8050	8170
137502-6	6050	6170
137502-5	5050	5170
137502-4	4050	4170
137502-3	3050	3170
137502-2	2050	2170

Sub	Material	Finish	Weight	Drawn by	Date
ISO 2768-C			276.42 kg	Melisse	29.05.2015
<p>This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.</p>					
		<p>Name: Huoltataso Service platform Грошадка обслуживания</p>			
Dimension, type	Sheet format	Page	Scale		
A3	A3	2/2	1:22		
CODE	137502-5	Rev	D		

9.2. 138216

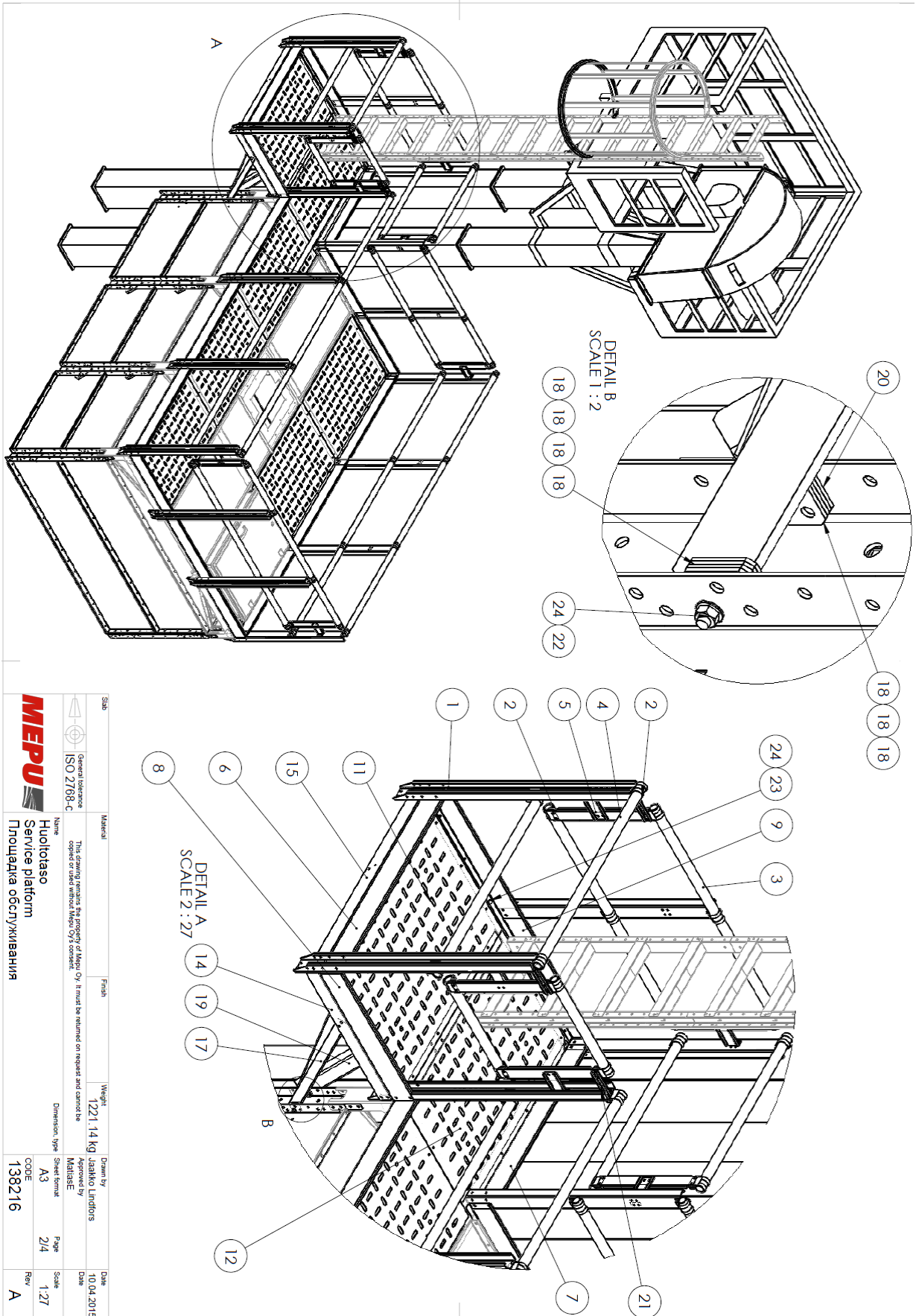


Huomi! Huoltotasolle pitää tilata myös tikkaat (137953) korkeudeltaan:
(Elevaattorin korkeus - (koneisto+jalusta))m
Attention: Service platform need ladders (137953) height by:
(Elevator height - (dryer machinery+base frame))m

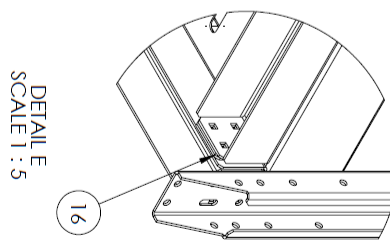
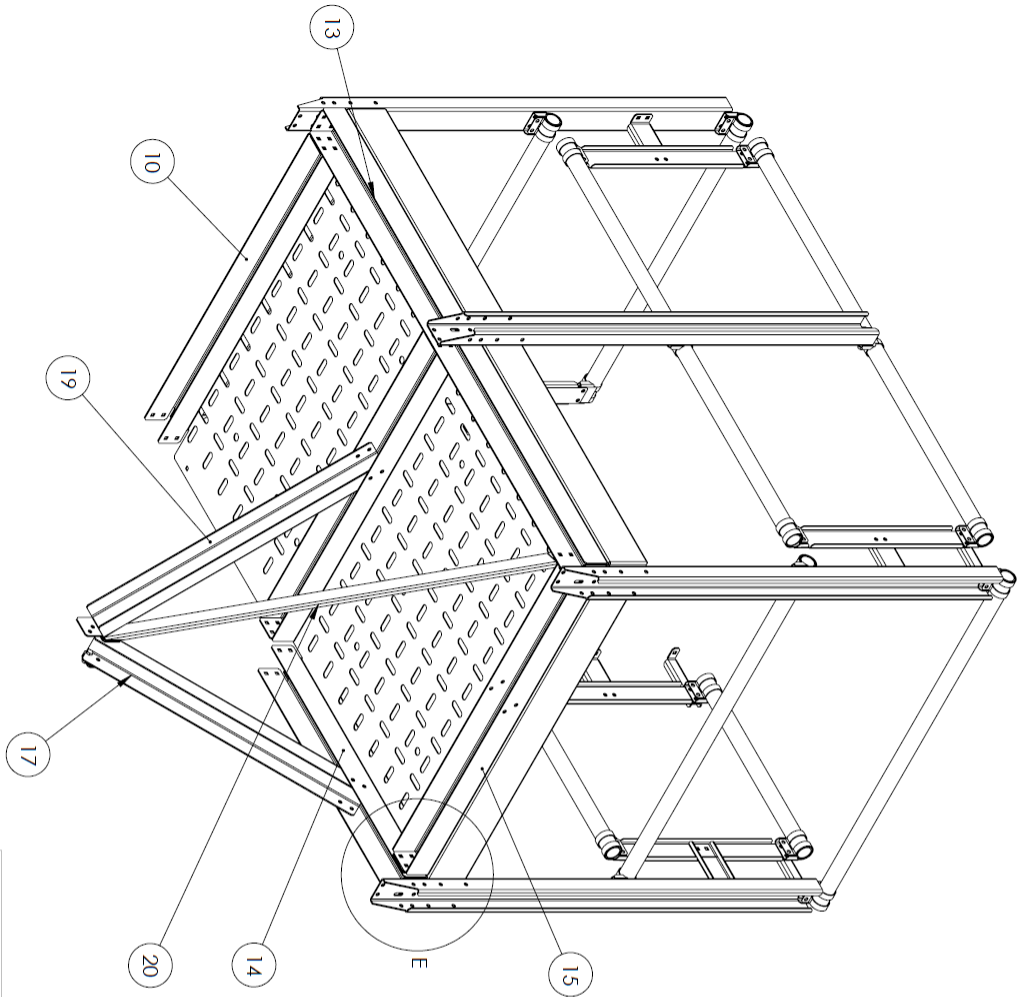
POS	CODE	Asennuskvta/QTY.	Nimitys	Description	По русски	Type
1	136912	4	Kaide	Rolling	Лепика	
2	136913	18	Panta	Ribbon	Лента	
3	136914	2	Kaide	Rolling	Лепика	038x2,4 L=6000
4	137483	5	Levy	Plate	Пластина	
5	137576	5	Levy	Plate	Пластина	
6	138202	1	Levy	Plate	Пластина	
7	138203	1	Levy	Plate	Пластина	
8	138208	1	Levy	Plate	Пластина	
9	138209	1	Levy	Plate	Пластина	
10	138210	1	Tukilevy	Support plate	Опорная пластина	
11	138217	1	Levy	Plate	Пластина	
12	138218	1	Levy	Plate	Пластина	
13	138219	1	Tukilevy	Support plate	Опорная пластина	
14	138220	1	Tukilevy	Support plate	Опорная пластина	
15	138221	2	Tukilevy	Support plate	Опорная пластина	
16	138222	2	Alustaotta	Washer	Шайба	
17	138223	1	Tuenta	Support	Опора	
18	138224	7	Levy	Plate	Пластина	
19	138225	1	Tuenta	Support	Опора	
20	138231	1	Tuenta	Support	Опора	
21	138259	3	Levy	Plate	Пластина	
22	910075	54	Kusentruuvi	Hex bolt	Болт	M8x25
23	923644	94	Lukkojuuvi/neliala	Square bolt low	платица болт низкий	M8x16
24	923645	148	Lapparuuteri	Hex Flange Nut	Гайка с башонцем	M8

General Information
ISO 2768-C
 This drawing is for the purpose of identification only. It must be returned or requests are denied.
 Name: **Huoltataso**
Service platform
Площадка обслуживания
 Dimension: type: **A3**
 Sheet format: **1/4**
 CODE: **138216**
 Date: **08.04.2015**
 Approved by: **MELISE**
 Drawn by: **Ladislav Lindfors**
 Scale: **1:10**
 Rev: **A**





ISO	Material	Weight	Drawn by	Date
General tolerance ISO 2768-C	Finish	1221, 14 kg	Jarkko Lindfors	10.04.2015
Name	This drawing remains the property of MePU Oy. It must be returned on request and cannot be copied or used without MePU Oy's consent.		Approved by	Date
Huoltolaso			Matti Se	
Service platform	Dimension, Type	Sheet format	Page	Scale
Площадка обслуговування	A3	A3	2/4	1:27
	CODE		Rev	
	138216		A	



DETAIL E
SCALE 1 : 5

MEPU	General tolerance ISO 2768-C	This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.	Name Huoltotaso Service platform Платформа обслуживания	Weight 105,81 kg	Drawn by Jaakko Lindfors	Date 08.04.2015	Scale 1:10
Dimension type A3	Sheet format A3	Page 3/4	CODE 138216	Rev A			



10. PUHALLIN / FAN

10.1. 102091

POS	CODE	QTY	Nimitys	Description	По русски	Type
1	100275	1	Runko	Frame		0,75kW
2	900301	1	Sähkömoottori	Electric motor		0,75kW 1500rpm B5
3	920007	4	Kuusiomutteri	Hexagon Nut		M10
4	921007	4	Aluslaatta	Washer		M10 DIN 125
5	940000	1	Tähtivälvännin	Star knob		50-M10 Ms

General tolerance
ISO 2768-C

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

Weight 27,67 Kg

Drawn by JIRO UUSI-SALATA

Approved by

Name Puhallin

Material Fan

Finish Behnitrapp

Dimensions 0,75kW

Sheet format A3

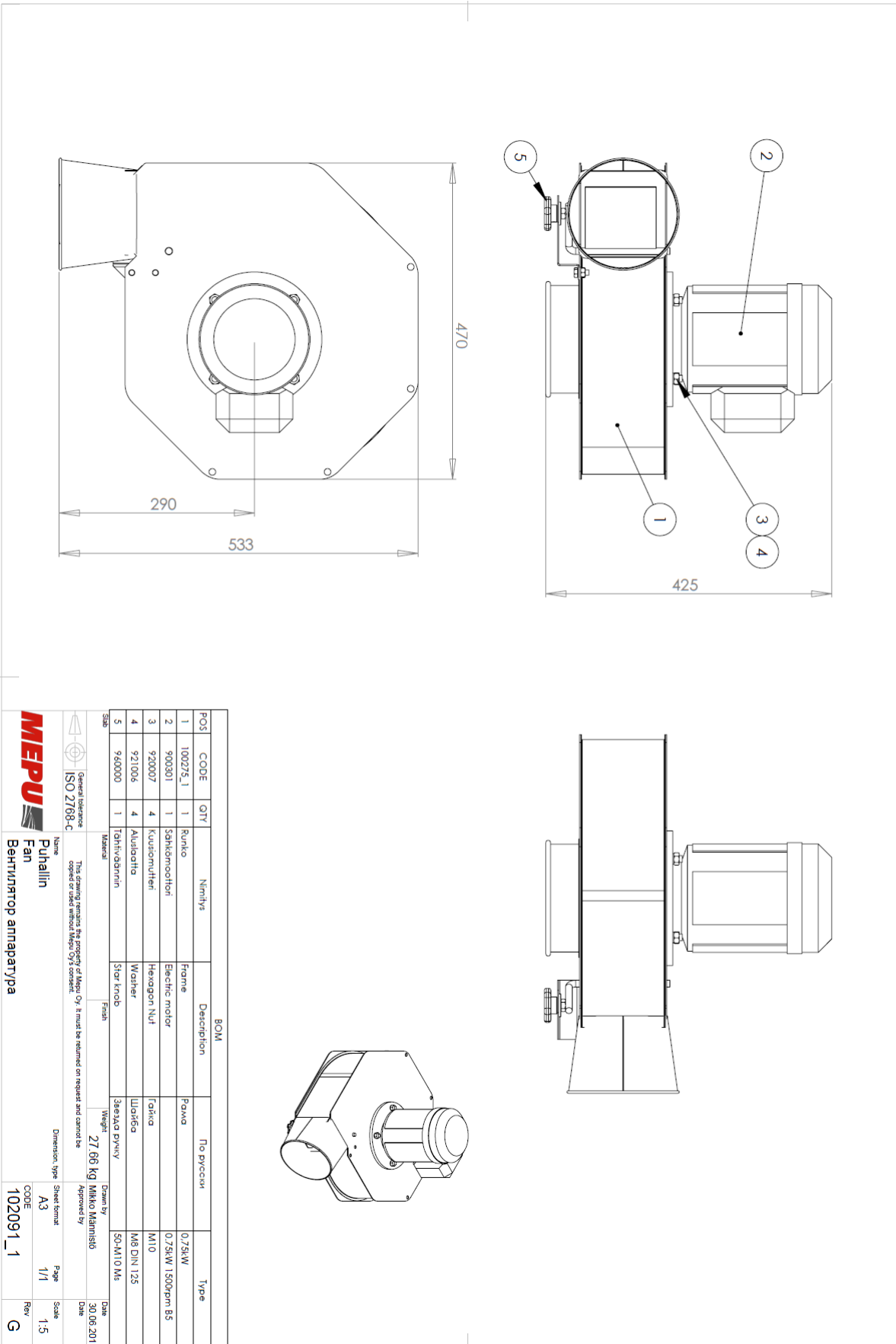
Page 1/1

Scale 1:5

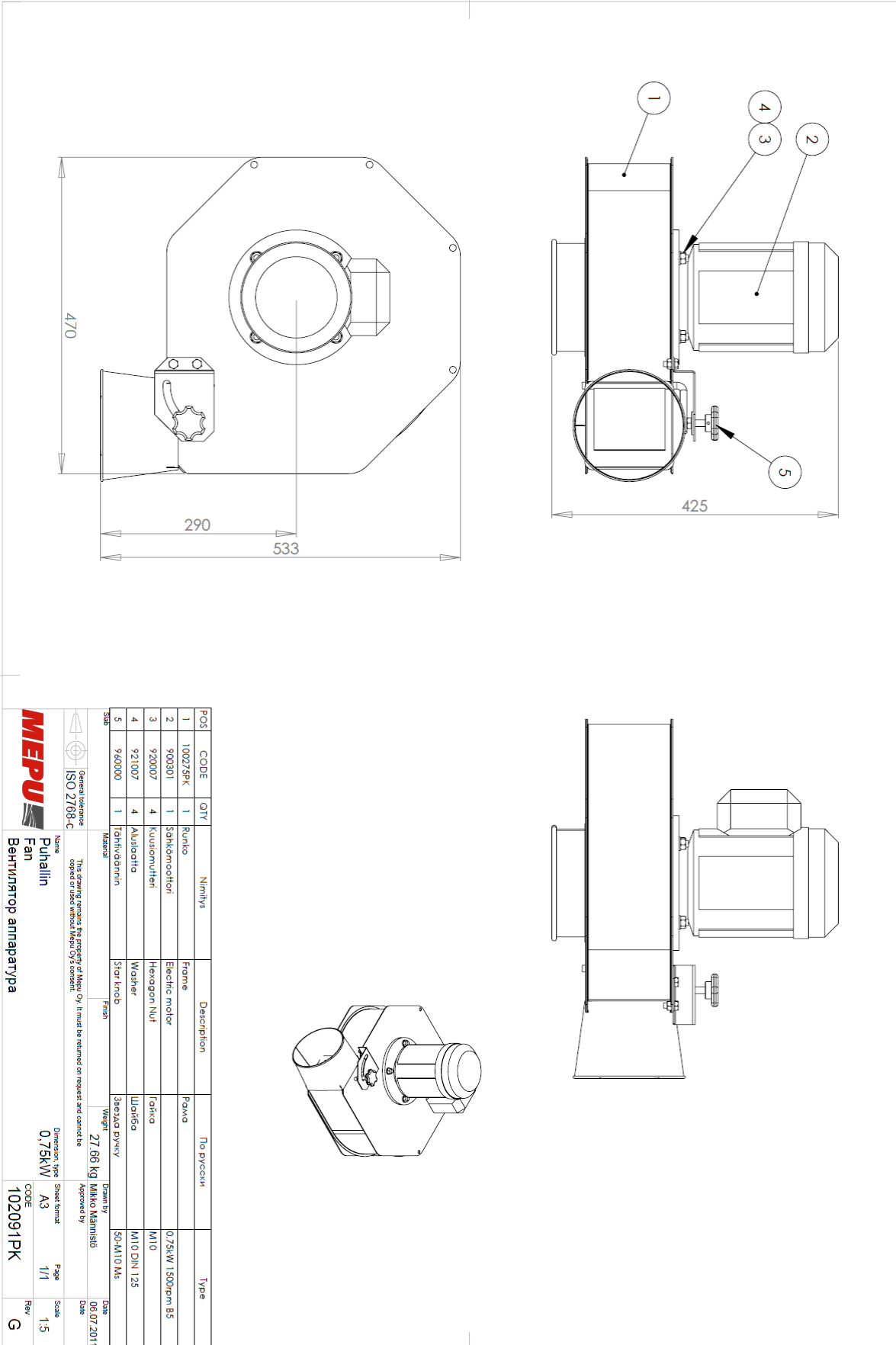
CODE 102091

Rev G

10.2. 102091_1



10.3. 102091PK



POS	CODE	QTY	Nimitys	Description	По русски	Type
1	100279PK	1	Runko	Frame	Рама	
2	900301	1	Sähkömoottori	Electric motor	0.75kW 1500rpm 85	
3	920007	4	Kuusiomutteri	Hexagon Nut	Гайка	M10
4	921007	4	Auściatta	Washer	Шайба	M10 DIN 125
5	940000	1	Tahvilidammi	Star knob	Звезда ривий	50-M10 Ms

General tolerance ISO 2768-C

Name: Puhallin
Fan
Вентилятор апаратура

Weight: 27.66 kg

Material: Tahvilidammi

Finish: Paint

Dimension type: 0.75kW

Sheet format: A3

Page: 1/1

Scale: 1:5

CODE: 102091PK

Rev: G

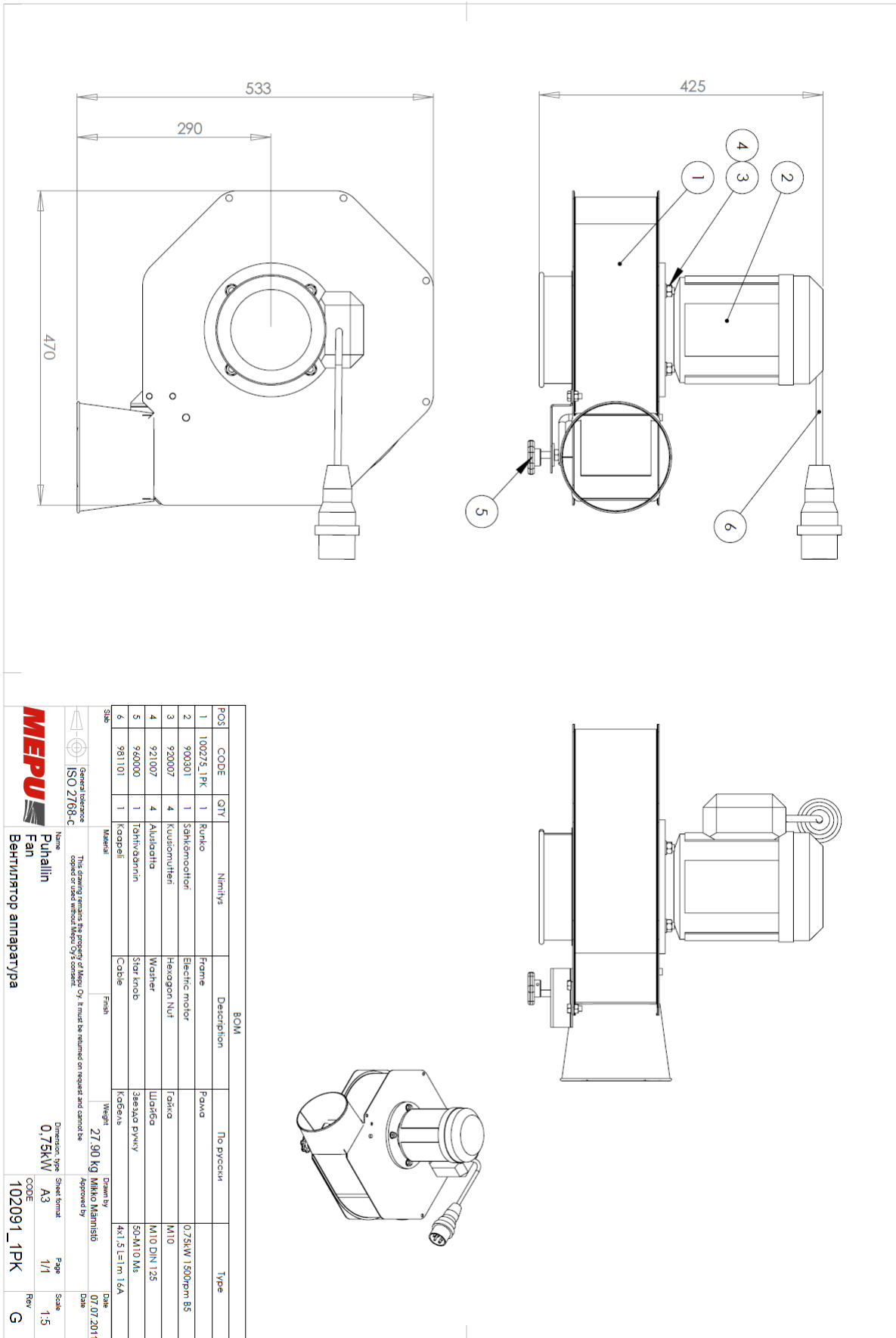
Date: 06.07.2011

Drawn by: Mikko Malmistö

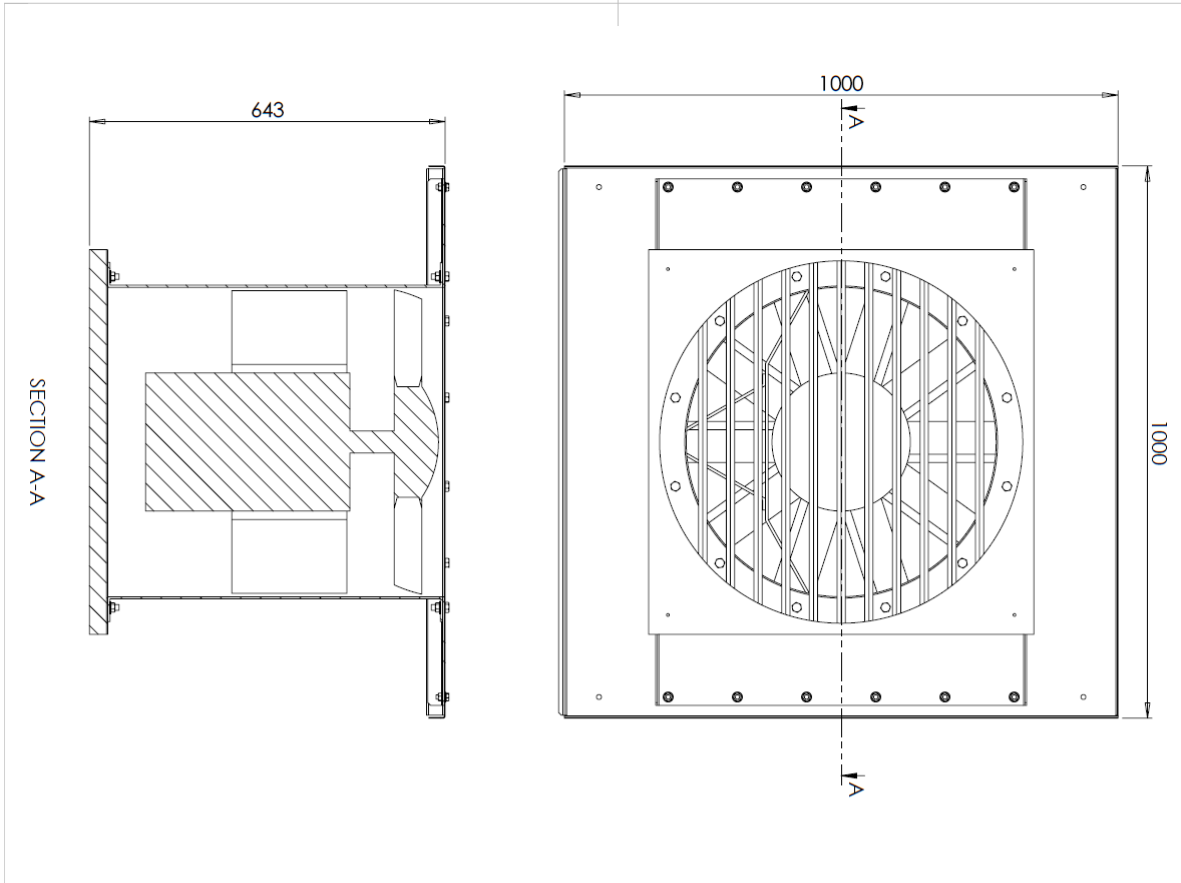
Approved by:



10.4. 102091_1PK



10.5. 137954



POS	CODE	QTY	Nimitys	Description	По рисунку	Type
1	137508	1	Levy	Plate	Пластина	
2	137514	1	Levy	Plate	Пластина	
3	137948	1	Levy	Plate	Пластина	560
4	910097	24	Kuusiouuvi	Hex Bolt	Болт	M10x25
5	923645	12	Lapporuuti	Hex Flange Nut	Гайка с фланцем	M8
6	923653	12	Lapporuuti	Hex Flange Bolt	Болт с фланцем	M8x16
7	923711	24	Lapporuuti	Hex Flange Nut	Гайка с фланцем	M10
8	923744	1	Sulkuuukku	Closing notch	Заслонка	Zeh-A-beeg Backdraft fan shutter SVK30
9	923745	1	Aksiaalipuhallin	Axial fan	Осевой вентилятор	Zeh-A-beeg DNE5V-ZDF G7 175 H

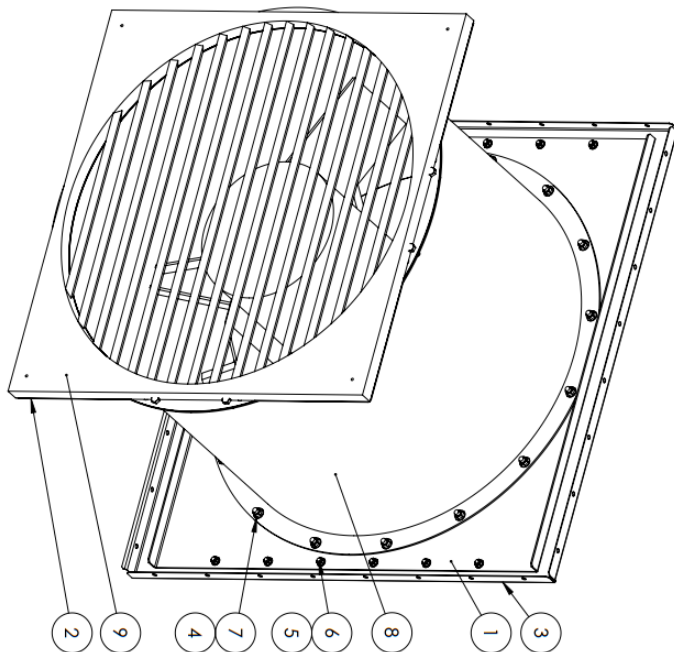
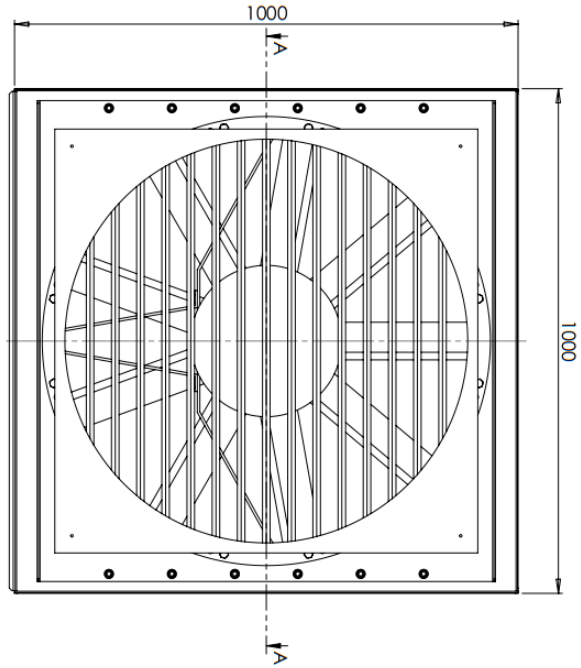
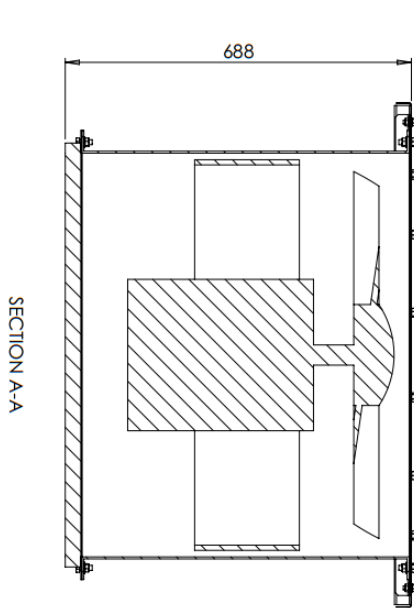
Name: Aksiaalipuhallin
 Name: Axial fan
 Name: Осевой вентилятор

Weight: 118,85 kg
 Material: MABBE

Drawn by: MABBE
 Checked by: MABBE
 Date: 22.01.2015

Director: Type A3
 Sheet count: 5.5kW
 Code: 137954
 Page: 1/1
 Scale: 1:8
 Rev: A

10.6. 137955



POS	CODE	QTY	Notes	Description	По русски	Type
1	137518	1	Levy	Plate	Пластична	
2	137519	1	Levy	Plate	Пластична	800
3	137921	1	Levy	Plate	Пластична	M10x25
4	910097	32	Kusbonnivi	Hex Bolt	Болт с функцията	M8
5	923445	12	Ladipornnivi	Hex Flange Nut	Болт с функцията	M8x16
6	923453	12	Ladipornnivi	Hex Flange Nut	Болт с функцията	M8x16
7	923711	32	Ladipornnivi	Hex Flange Nut	Болт с функцията	M10
8	923748	1	Aksiaalventilaattori	Axial fan	Осевой вентилятор	ZIEHLE ADORER DNRB- ZIEHLE ADORER BSCSIOFF fan 110/110/110 SVX800
9	923749	1	Sukulauku	Covering hatch	Заслонка	

General Information
ISO 2788-C

Name: Aksiaalventilaattori
Axial fan
Осевой вентилятор

Weight: 142,07 kg
Material: MABS

Dimensions: 1000x1000x688 mm

Scale: 1:1

Code: 137955

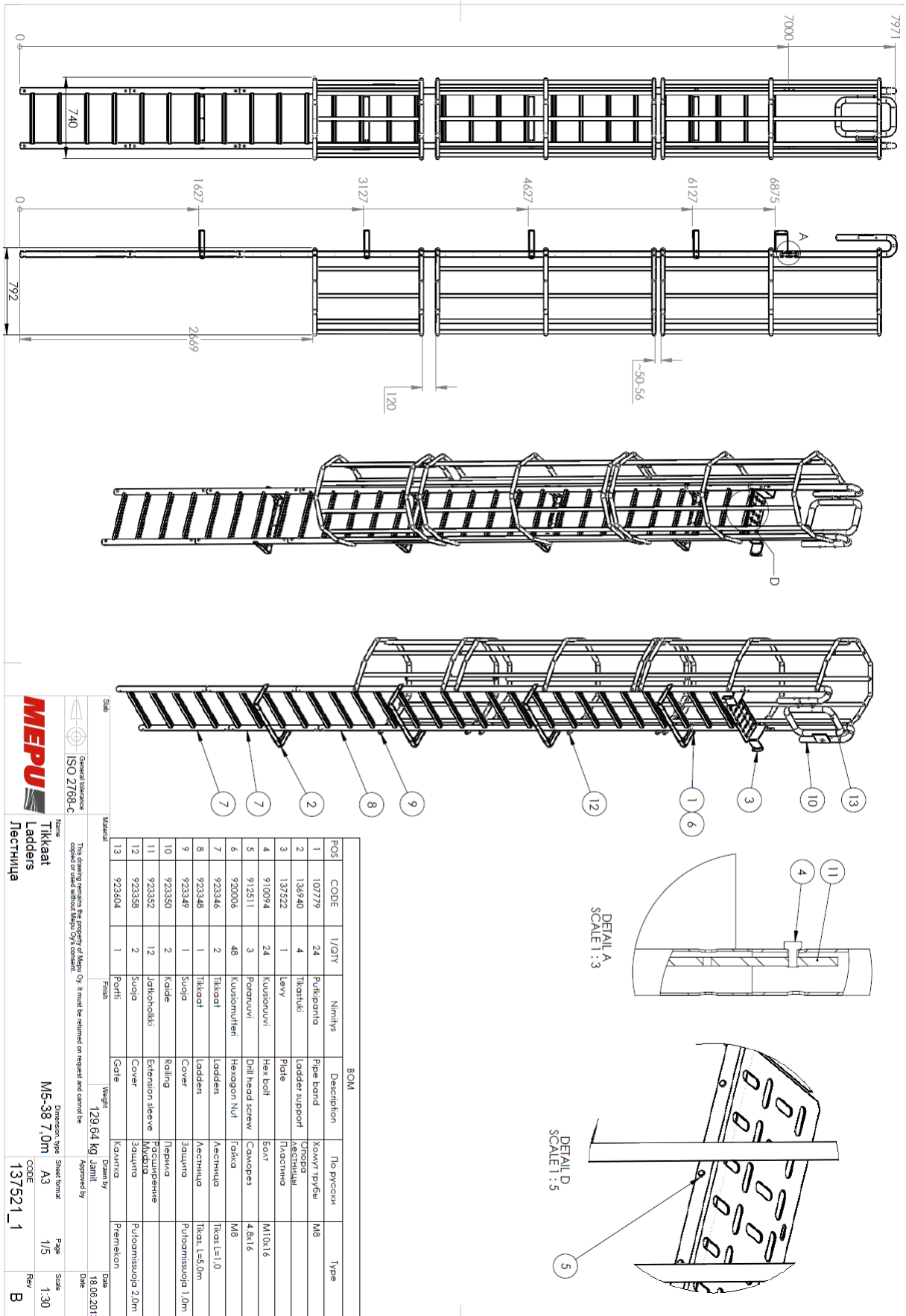
Rev: A

Date: 22.01.2015

Scale: 1:8

11. TIKKAAT / LADDERS

11.1. 137521_1



Name		Tikkaat	
Ladders		Лестница	
Dimension, type	M5-38 7.0m	Sheet format	A3
CODE	137521_1	Page	1/5
Rev	B	Scale	1:30

POS	CODE	1/QTY	Nimitys	Description	По русски	Type
1	107779	24	Puikipanta	Pipe band	Ковры тв/бш	M8
2	136940	4	Tikarilki	Ladder support	Лестнички	
3	137522	1	Levy	Plate	Пластина	
4	910094	24	Kuusiouuvi	Hex bolt	Болт	M10x16
5	912811	3	Poruruvi	Drill head screw	Саморез	4.8x16
6	920006	48	Kuusiouuteri	Hexagon Nut	Гайка	M8
7	923346	2	Tikkaat	Ladders	Лестница	Tikkaat L=1.0
8	923348	1	Tikkaat	Ladders	Лестница	Tikkaat L=5.0m
9	923349	1	Suoja	Cover	Защита	Puolomistusloppu 1.0m
10	923350	2	Katke	Rolling	Рерола	
11	923352	12	Jotkoholkki	Extension sleeve	Расширитель	
12	923358	2	Suoja	Cover	Защита	Puolomistusloppu 2.0m
13	923604	1	Porthi	Finish	Кавчик	Premiekon

BOM

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

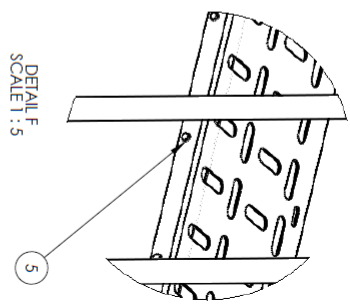
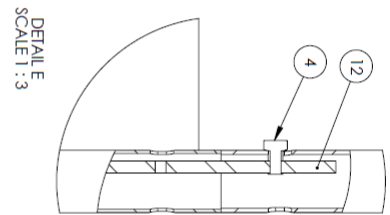
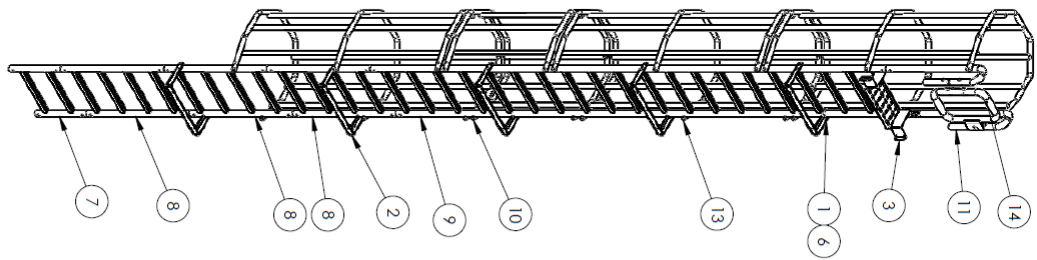
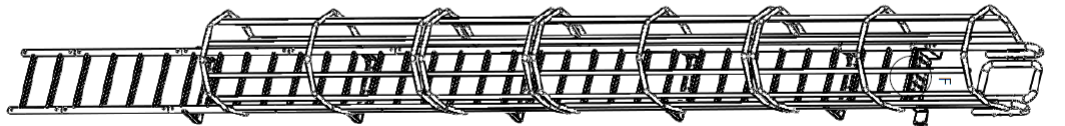
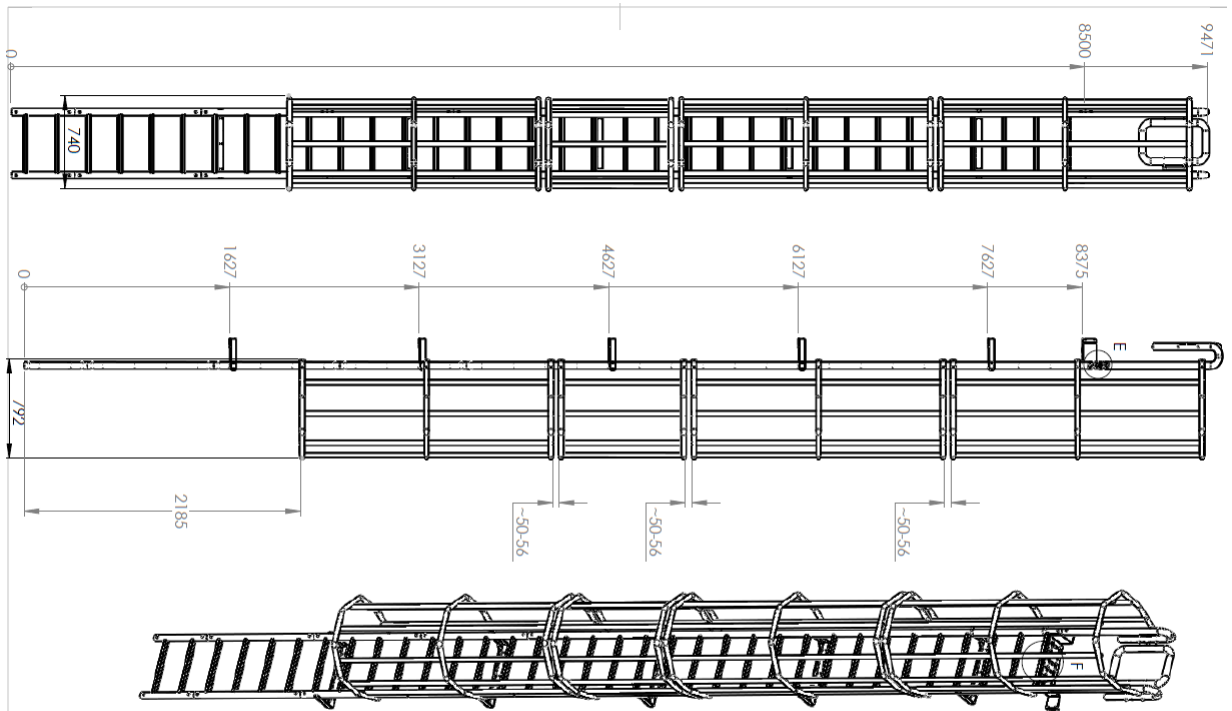
General tolerance ISO 2768-C

Name: Tikkaat
Ladders
Лестница

Dimension, type: M5-38 7.0m
Sheet format: A3
Page: 1/5
Scale: 1:30

Weight: 129.04 Kg
Jämiit: 18.06.2013
Date: 18.06.2013

11.2. 137521_2

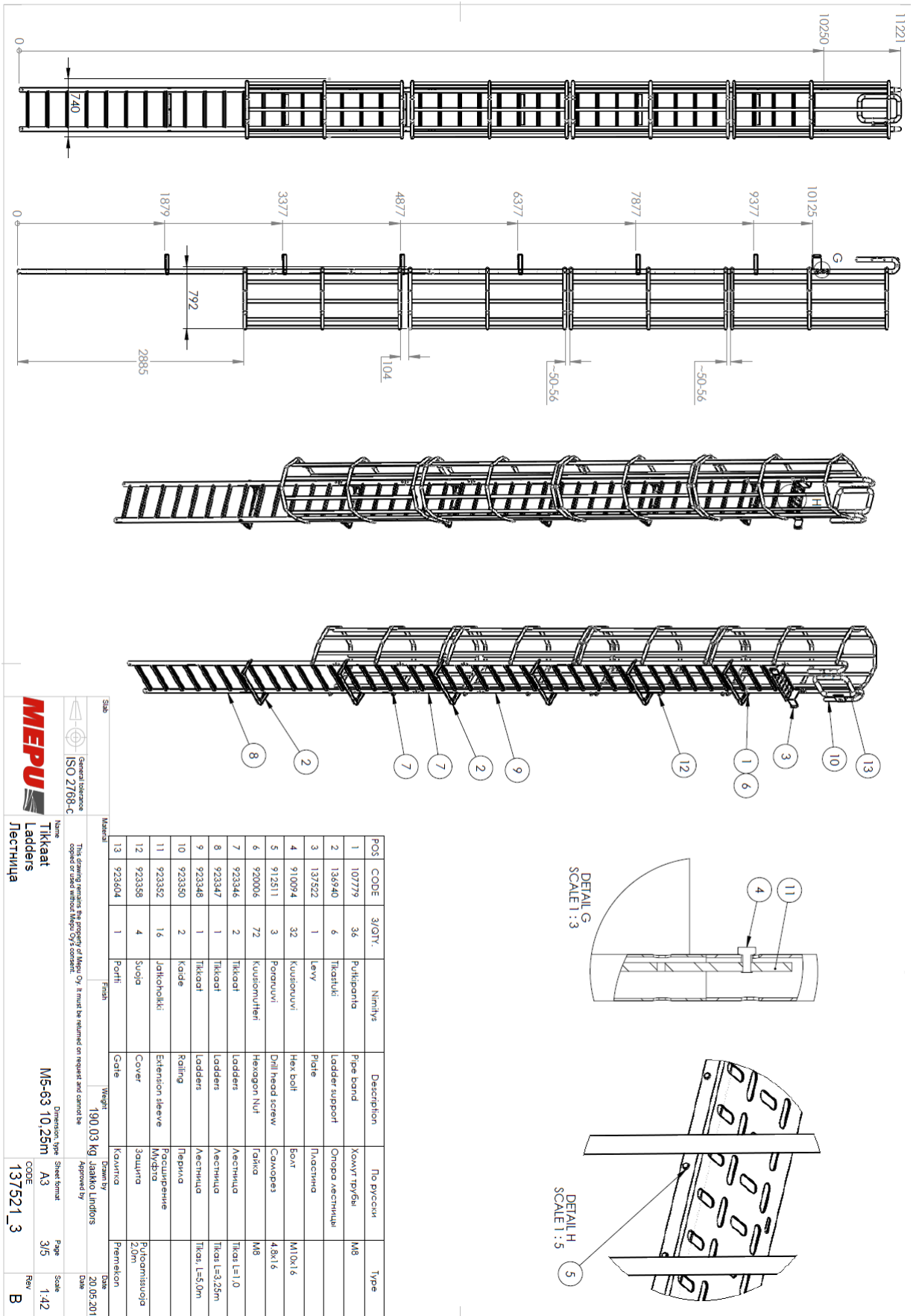


		General tolerance ISO 2768-C	
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			
Name Tikkaat Ladders Лестница	Material 14 923404	Finish 1	Weight 106,29 Kg
Dimension: spm A3 Ms-51 8,5m	Sheet format A3	Page 2/5	Scale 1:35
CODE 137521_2	Drawn by Jaakko Lindfors	Approved by Jaakko Lindfors	Date 20.05.2014

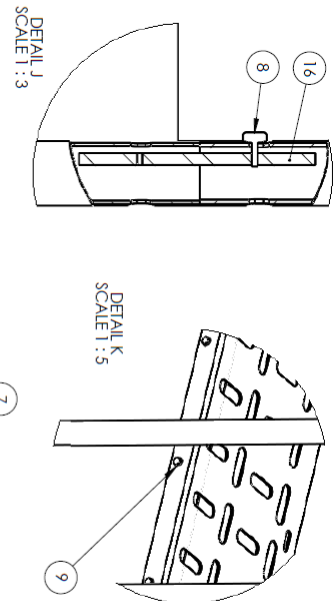
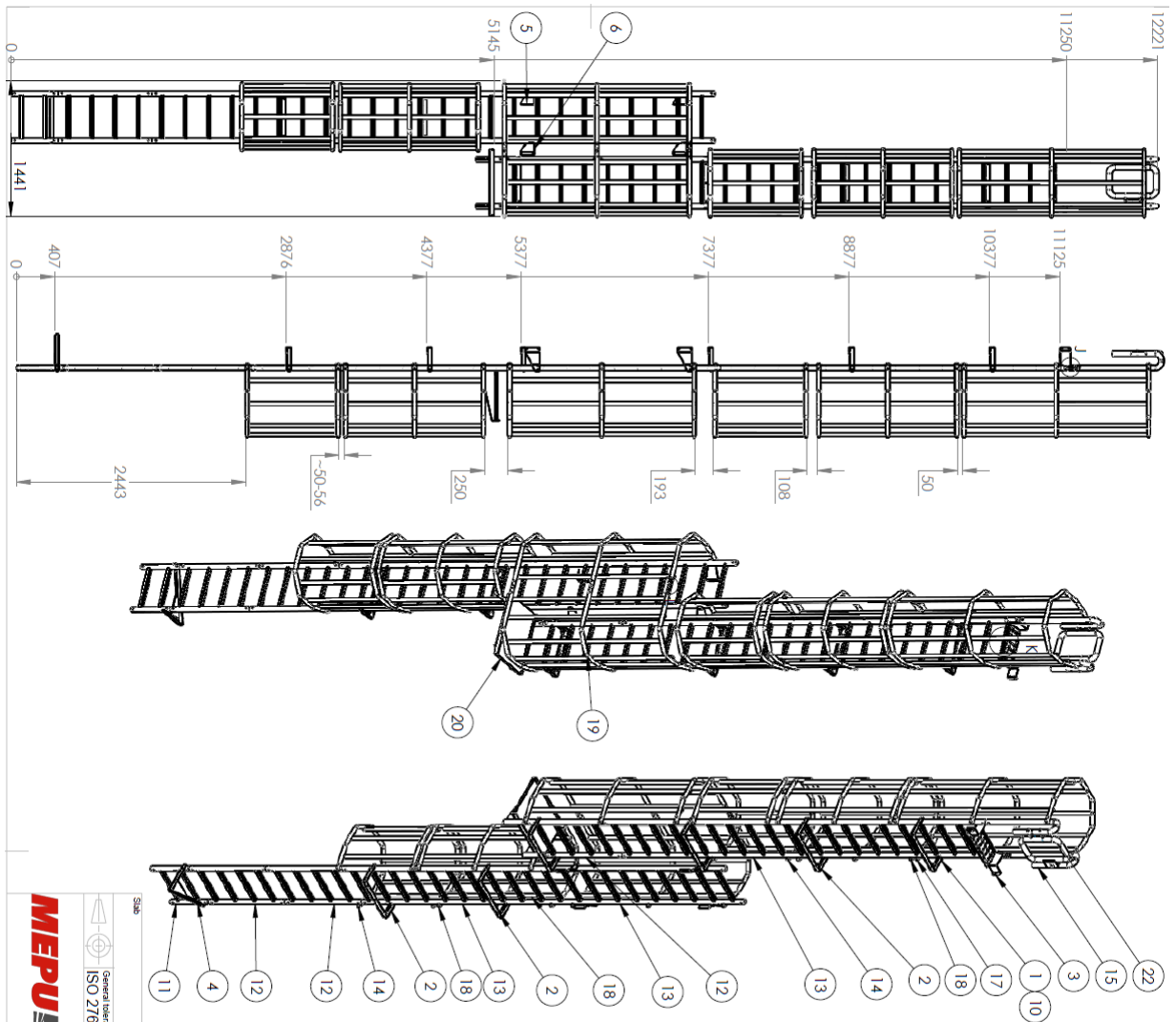
POS	CODE	ZI/QT.	Nimitys	Description	По русски	Type
1	107779	32	Puikapano	Pipe band	Кожур туп/ба	M8
2	134940	5	Tikkauki	Ladder support	Опора лестницы	
3	137322	1	Lävy	Plate	Пластина	
4	910094	40	Kuulionruuvi	Hex bolt	Болт	M10x16
5	912511	3	Poruruuvi	Drill head screw	Саморез	4,8x16
6	920006	64	Kuulionruuvi	Hexagon Nut	Талка	M8
7	923345	1	Tikkaat	Ladders	Лестница	Тikas L=0,5m
8	923346	3	Tikkaat	Ladders	Лестница	Тikas L=1,0
9	923348	1	Tikkaat	Ladders	Лестница	Тikas L=5,0m
10	923349	1	Suoja	Cover	Защита	Puoliamittuujia 1,0m
11	923350	2	Kaide	Rolling	Терпява	
12	923352	20	Jalkoholkki	Extension sleeve	Расширение	
13	923358	3	Suoja	Cover	Защита	Puoliamittuujia 2,0m
14	923404	1	Portti	Gate	Кавитка	Premelon



11.3. 137521_3



11.4. 137521_4



POS	CODE	4/QT.	Nimitys	Description	По русски	Type
1	107779	42	Puikierros	Pipe band	Хомут трубы	M8
2	136940	6	Tikantuli	Ladder support	Опора лестницы	
3	137522	1	Lavy	Plate	Пластина	
4	137530	1	Tikantuli	Ladder support	Опора лестницы	
5	137532	2	Tikantuli	Ladder support	Опора лестницы	
6	137535	2	Tikantuli	Ladder support	Опора лестницы	
7	910072	48	Kuusiouuvi	Hex bolt	Шестигранная болт	M8x16
8	910094	28	Kuusiouuvi	Hex bolt	Шестигранная болт	M10x16
9	912511	3	Porkkuli	Drill head screw	Саморез	4.8x16
10	920006	84	Kuusiouuheri	Hexagon Nut	Гайка	M8
11	923345	1	Tikkaat	Ladders	Лестница	Tikas L=0.5m
12	923346	3	Tikkaat	Ladders	Лестница	Tikas L=1.0
13	923348	2	Tikkaat	Ladders	Лестница	Tikas L=5.0m
14	923349	2	Suoja	Cover	Защита	Puoliamisuusja 1.0m
15	923350	2	Kaide	Rolling	Перила	
16	923352	14	Jalkioholkki	Extension sleeve	Расширение	
17	923358	1	Suoja	Cover	Защита	Puoliamisuusja 2.0m
18	923359	2	Suoja	Cover	Защита	Puoliamisuusja 1.5m
19	923360	2	Suoja	Cover	Защита	Puoliamisuusja 1.5m
20	923361	1	Lepotaso	Plane	Плоскость	
21	923362	6	Lattolankko	Flat bar	Плоский стержень	L-серия
22	923604	1	Porsti	Cap	Кант	

MEPU General tolerances ISO 2768-C

Name: **Tikkaat**
Ladders
Лестница

Material: **Alu**

Finish: **Poltti**

Weight: **266.02 kg**

Dimension type: **M5-71 11,25m**

Sheet format: **A3**

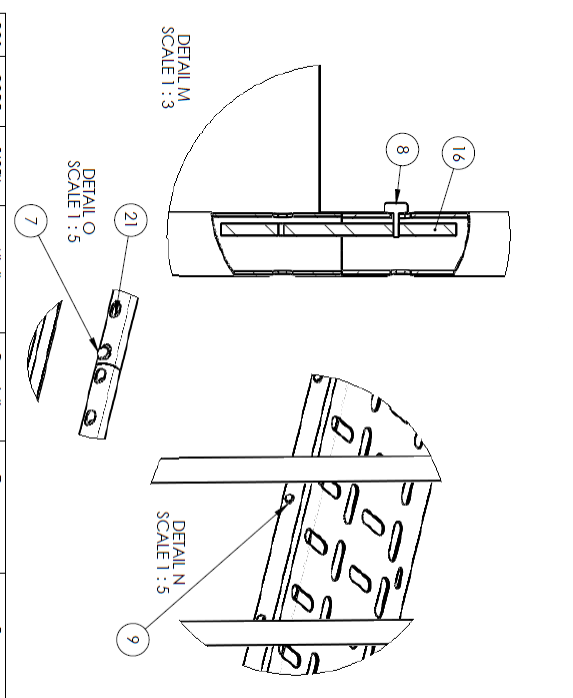
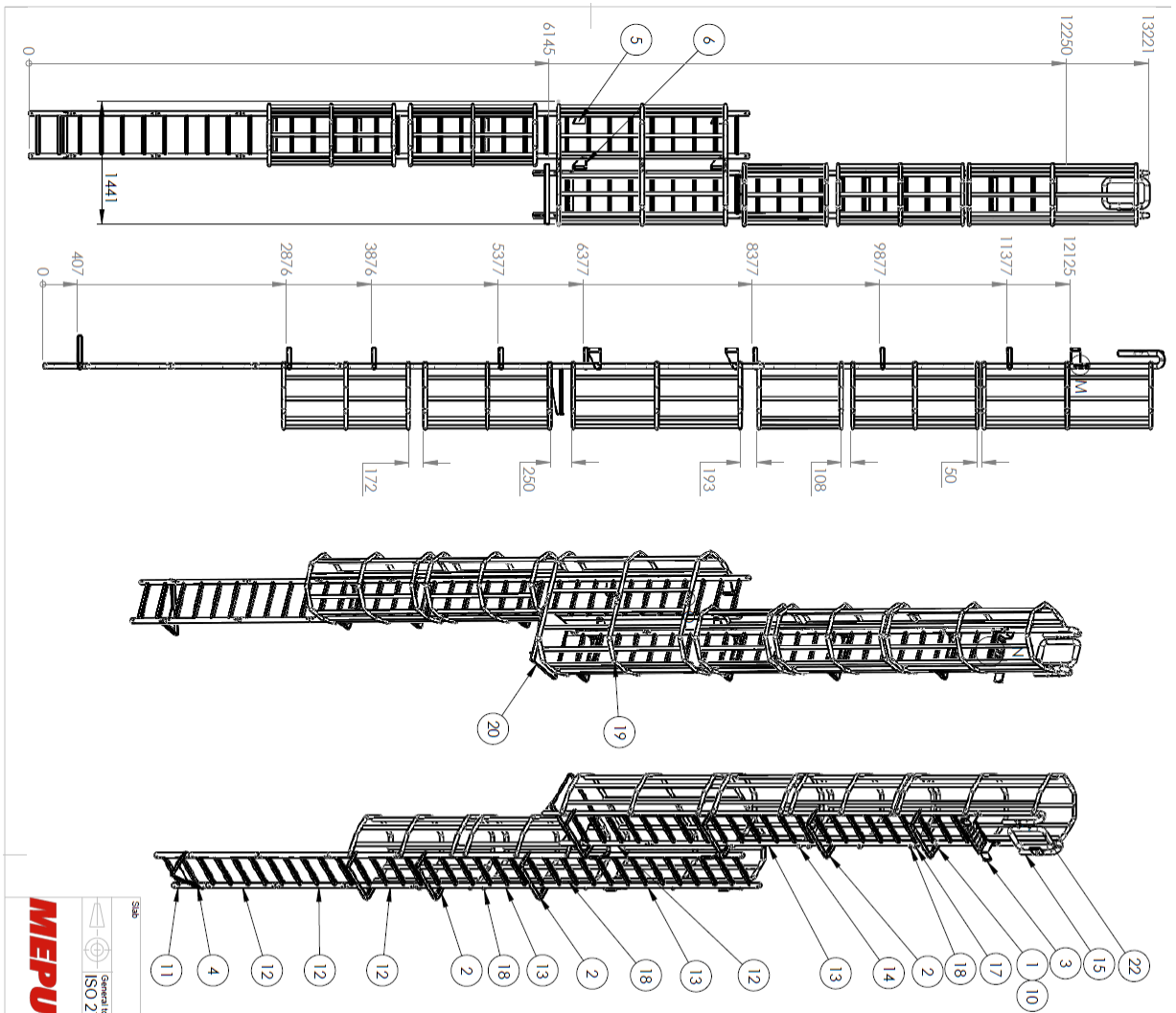
CODE: **137521_4**

Page: **4/5**

Scale: **1:45**

Date: **20.05.2014**

11.5. 137521_5



POS	CODE	5/QTV	Description	По русски	Type
1	107779	44	Nimitys	По русски	
2	136940	7	Pukkiporta	Хомут трубы	M8
3	137522	1	Levy	Пластина	
4	137530	1	Tikantuki	Опора лестницы	
5	137532	2	Tikantuki	Опора лестницы	
6	137535	2	Tikantuki	Опора лестницы	
7	910072	36	Kuulioruuvi	Болт	M8x16
8	910094	48	Kuulioruuvi	Болт	M10x16
9	912811	3	Potkurivi	Саморез	4,8x16
10	920006	88	Kuulionruuvi	Гайка	M8
11	923345	1	Tikkaat	Лестница	Тикат L=0,5m
12	923346	4	Tikkaat	Лестница	Тикат L=1,0
13	923348	2	Tikkaat	Лестница	Тикат L=5,0m
14	923349	1	Suoja	Защита	Pitokansivuoja 1,0m
15	923350	2	Kaide	Перила	
16	923352	18	Jalkioholkki	Расширение	Матрица
17	923358	1	Suoja	Защита	Pitokansivuoja 2,0m
18	923359	3	Suoja	Защита	Pitokansivuoja 1,5m
19	923360	2	Suoja	Защита	Pitokansivuoja 1,5m
20	923361	1	Lepotaso	Плоский	Лестничная
21	923362	6	Lahdentaikio	Плоский	Лестничная
22	923604	1	Porsti	Канал	Премонка

General tolerance ISO 2768-C

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or disseminated without Mepu Oy's consent.

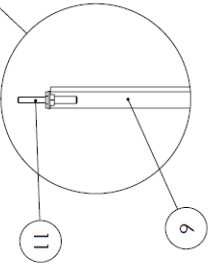
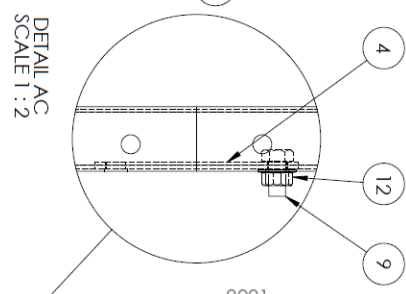
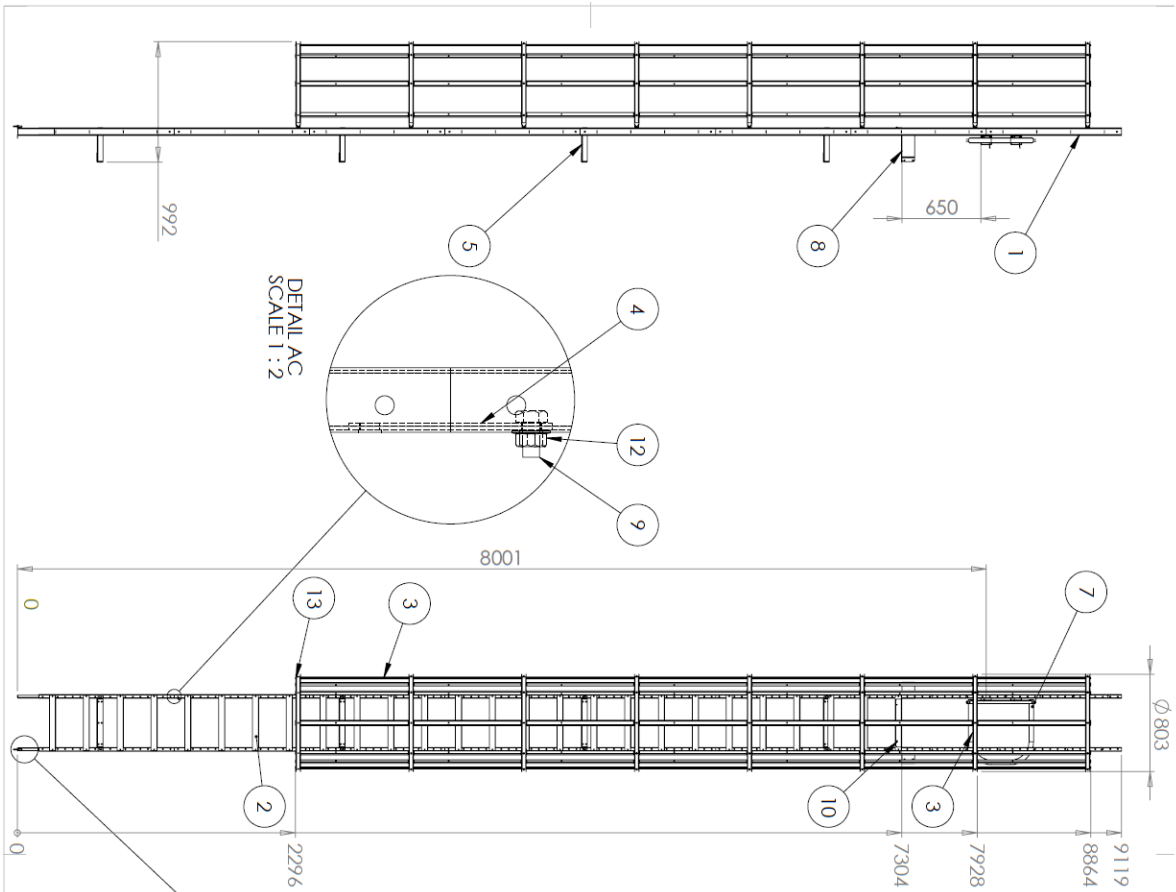
Name: Tikkaat
Ladders
Лестница

Dimension, type: M5-79 12,25m
Sheet format: A3
Scale: 1:50

CODE: 137521_5
Rev: B

Weight: 2811,63 kg
Drawn by: Jarkko Lindfors
Approved by:
Date: 23.05.2014

11.6. 137953_7



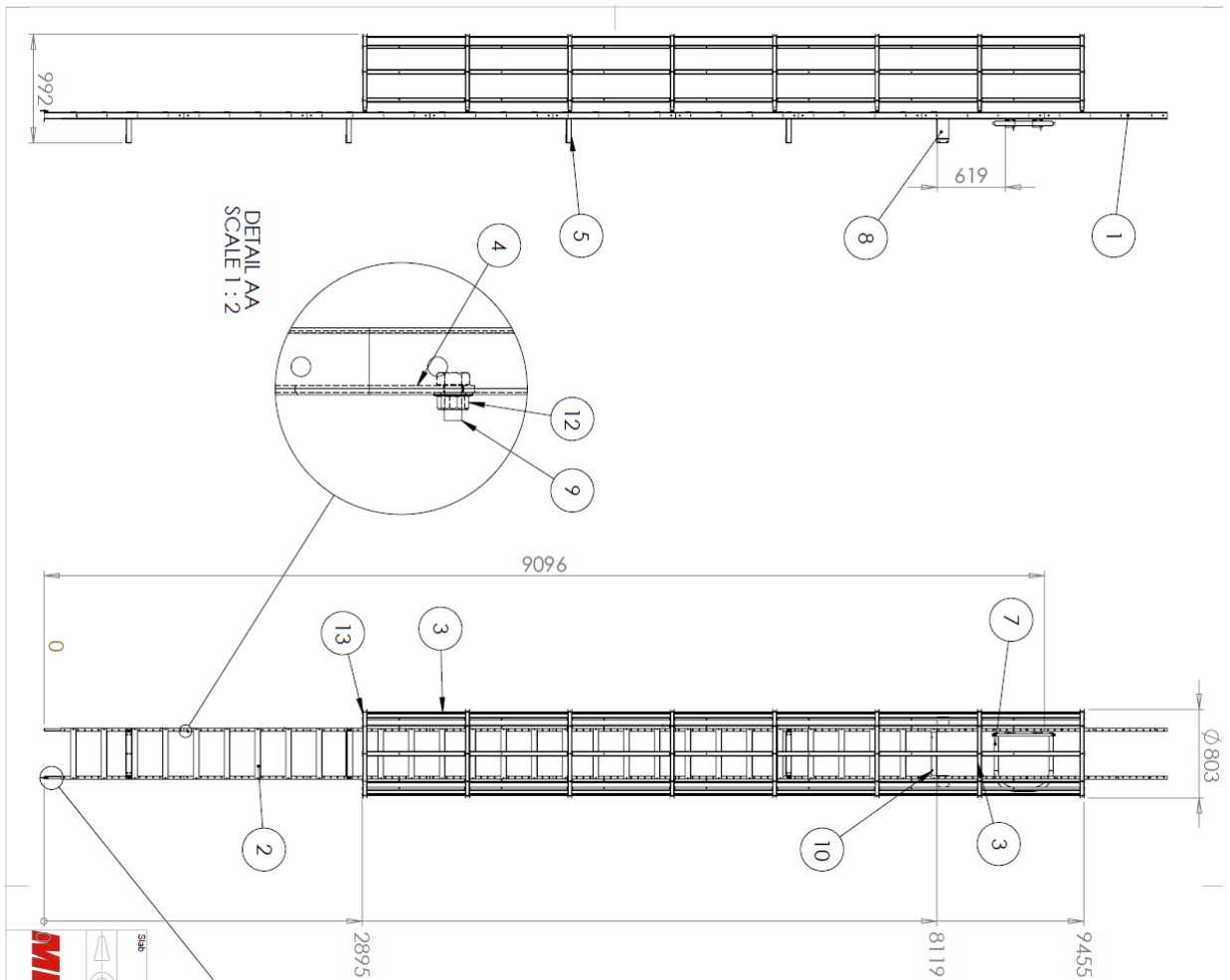
Jalut Yhennetään oikean mittaisiksi ja porataan 9mm asennusreiät.
Legs must shortened in right dimensions and drill 9mm assemblyholes.

POS	CODE	n=7m/QTY.	Nimitys	Description	По русски	Type
1	138227	2	Рыстукки	Vertical support	Вертикальняя опора	
2	138228	7	Tikkaat	Ladders	Лестница	L=1118
3	138230	7	Suoja	Cover	Защита	FOOD section kit
4	138262	16	Tukilevy	Support plate	Опорная пластинка	
5	138268	4	Tikkauski	Ladder support	Опора лестницы	
6	138271	2	Jalka	Leg	Нога	L=306
7	138281	1	Portti	Gate	Калитка	
8	138325	1	Levy	Plate	Пластина	
9	910072	80	Kuusiortuvi	Hex bolt	Болт	M8x16
10	912510	15	Poranuvvi	Drill head	Саморез	4.8x13
11	923296	4	Killa-ankkuripultti	Anchor bolt	Анкерный болт	M8x70
12	923445	80	Lidpranmutteri	Hex Flange Nut	Гайка с фланцем	M8
13	BTL-10010	1	Selkokaari	Back arc	Защита спинны	

	Material Tikkaat Ladders Лестница	Name Tikkaat Ladders Лестница	Dimension, type h=7m A3	Sheet format A3	Page 15/19	Scale 1:35	Date 04.05.2015
Status General tolerance ISO 2768-C	Weight 101,60 kg	Drawn by Jarkko Lindfors	Approved by Mattias	Date 04.05.2015	Code 137953_7	Rev B	



11.7. 137953_8

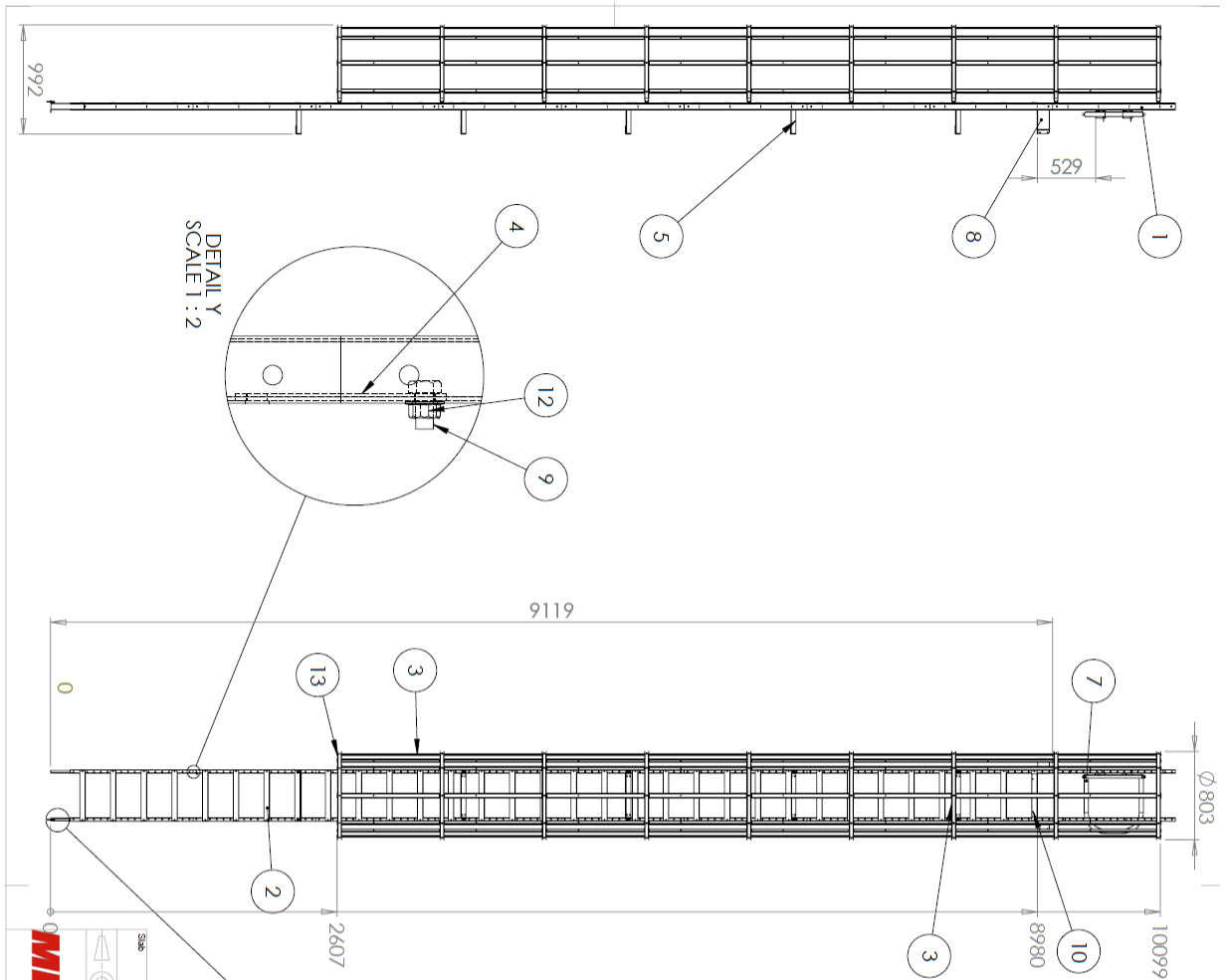


Jalat lähennetään oikean mittaisiksi ja porataan 9mm asennusreiät.
Legs must shortened in right dimensions and drill 9mm assembly/holes.

POS	CODE	h=8m/QUY.	Nimitys	Description	По русски	Type
1	138227	2	Pystyluki	Vertical support	Вертикальная опора	
2	138228	8	Tikkaat	Ladders	Лестница	L=1118
3	138230	7	Suoja	Cover	Защита	hoop section kit
4	138262	18	Tukilevy	Support plate	Опорная пластина	
5	138268	4	Tikasutki	Ladder support	Опора лестницы	
6	138271	2	Jalka	Leg	Нога	L=306
7	138281	1	Portti	Gate	Калитка	
8	138325	1	Levy	Plate	Пластина	
9	910072	84	Kuusiortuvi	Hex bolt	Болт	M8x16
10	912510	15	Poratuvi	Drill head screw	Сверлоз	4.8x1.3
11	923296	4	Killa-ankkuripultti	Anchor Bolt	Анкерный болт	M8x70
12	923645	84	Läpörämluteri	Hex Flange Nut	Гайка с фланцем	M8
13	BTL-10010	1	Selkkaortti	Back arc	Защита ступня	

MEPU	MEPU
General tolerance ISO 2768-C	This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.
Name Tikkaat Ladders Лестница	Material Finish Weight 1006.37 kg Diameter type h=8m
Drawn by Jariikka Lindfors	Approved by Matti Sae
Page 14/19	Scale 1:40
CODE 137953_8	Rev B
Date 04.05.2015	Date

11.8. 137953_9

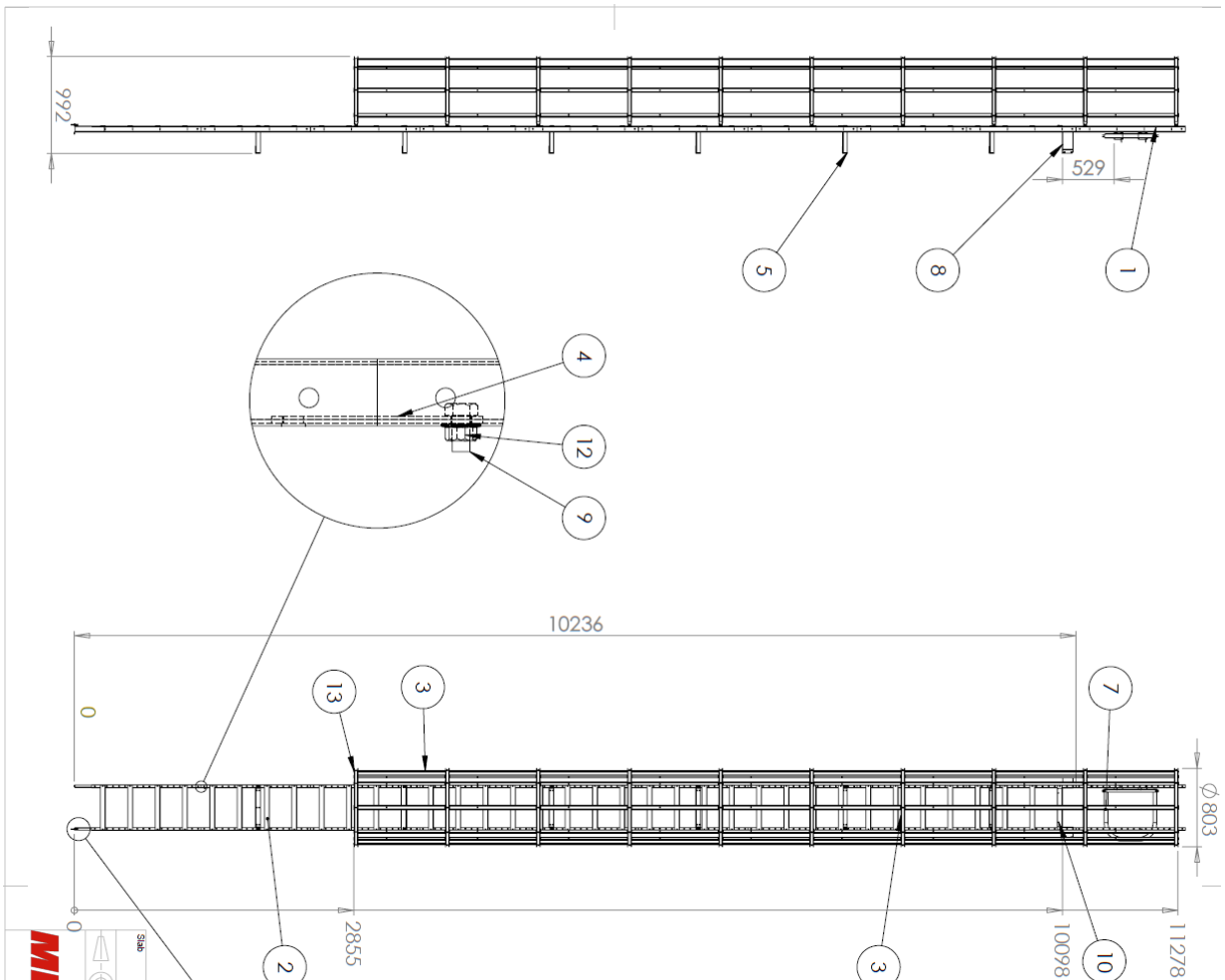


POS	CODE	h=9m/QTY.	Nimitys	Description	По русски	Type
1	138227	2	Pystyluki	Vertical support	Вертикальняя опора	
2	138228	8	Tikkaat	Ladders	Лестница	L=1118
3	138230	8	Suoja	Cover	Защита	поор section ki
4	138262	20	Tukilevy	Support plate	Упорная пластина	
5	138268	5	Tikastuki	Ladder support	Лестничья опора	
6	138271	2	Jalka	Leg	Нога	L=306
7	138281	1	Portti	Gate	Калитка	
8	138325	1	Levy	Plate	Пластина	
9	910072	88	Kuistonruuvi	Hex bolt	Болт	M8x16
10	912510	19	Poranruuvi	Drill head	Саморез	4.8x13
11	923296	4	Killa-ankkuripultti	Anchor Bolt	Анкерный болт	M8x70
12	923445	88	Lapraamutteri	Hex Flange Nut	Гайка с фланцем	M8
13	BTU-10010	1	Säikkökaari	Back arc	Защита спины	

Jalat kiinnitetään oikeaan mittaisiksi ja porataan 9mm asennusreikä.
Legs must be shortened in right dimensions and drill 9mm assembly holes.

<p>Tikkaat Ladders Лестница</p>	<p>Material</p> <p>General Reference ISO 2768-C</p> <p>Name Tikkaat Ladders Лестница</p> <p>Dimension type h=9m</p> <p>CODE 137953_9</p>	<p>Weight 114.93 kg</p> <p>Drawn by Jarkko Lindfors</p> <p>Page 13/19</p> <p>Date 04.05.2015</p>
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11.9. 137953_10



POS	CODE	h=10m/GTY	Nimitys	Description	По русски	Type
1	138227	2	Pystyruki	Vertical support	Вертикальнaя опора	
2	138228	9	Tikkaat	Ladders	Лестница	L=1118
3	138230	9	Suoja	Cover	Защита	hoop section kit
4	138232	20	Tukilevy	Support plate	Опорная пластина	
5	138268	6	Tikastuki	Ladder support	Опора лестницы	
6	138271	2	Jalka	Leg	Нога	L=306
7	138281	1	Portti	Gate	Калитка	
8	138325	1	Levy	Plate	Пластина	
9	910072	96	Kuusiouuvi	Hex bolt	Болт	M8x16
10	912510	23	Poraruuvi	Drill head screw	Саморез	4.8x13
11	923296	4	Killa-ankkuripultti	Anchor Bolt	Анкерный болт	M8x70
12	923645	96	Laittoputteri	Hex Flange Nut	Гайка с фланцем	M8
13	BT1-10010	1	Selkakaari	Back arc	Защитная ступица	

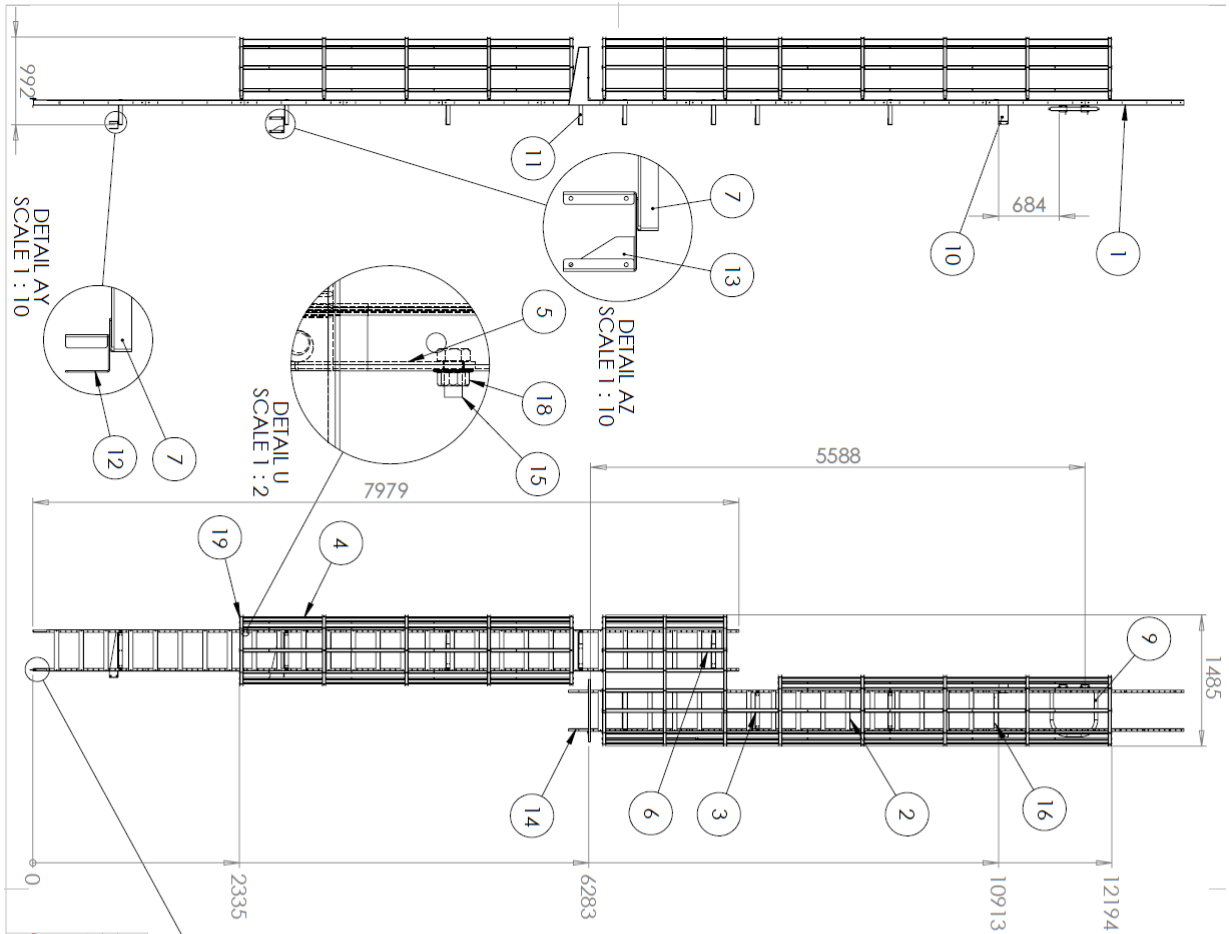
Jalat yhennetään oikean mittaisiksi ja porataan 9mm asennusreidit.
Legs must shortened in right dimensions and drill 9mm assemblyholes.

DETAIL X
SCALE 1 : 5

MEPU Ladders Лестница

Material	Finish	Weight	Drawn by	Date
General tolerance ISO 2768-C		128.26 kg	Jarkko Lindfors	04.05.2015
Name	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or later version may of a contract.		Approved by	Date
Tikkaat	Dimension type: Sheet format		Matti Seppä	
Ladders	h=10m		A3	Page 12/19
Лестница	CODE 137953_10		Scale 1:45	Rev B

11.10. 137953_11



POS	CODE	n= m /QTY.	Nimitys	Description	По русски	Түре
1	138227	2	Рустыуки	Vertical support	Вертикальная опора	
2	138228	12	Тikkaat	Ladders	Лестница	L=1118
3	138229	4	Levy	Plate	Пластина	
4	138230	8	Suoja	Cover	Защита	hoor section kit
5	138242	26	Tukilevy	Support plate	Опорная пластина	
6	138247	1	Suoja	Cover	Защита	1003x1415
7	138248	8	Tikastuki	Ladder support	Опора лестницы	
8	138271	2	Jalka	Leg	Нога	L=306
9	138281	1	Portti	Gate	Канатка	
10	138325	1	Levy	Plate	Пластина	
11	138343	3	Tikastuki	Ladder support	Опора лестницы	
12	138396	1	Tikastuki	Ladder support	Опора лестницы	
13	138397	1	Tikastuki	Ladder support	Опора лестницы	
14	138405	1	Lepoitaso	Plane	Уровень	
15	910072	116	Kuusiromuvi	Hex bolt	Болт	M8x16
16	912510	31	Poranuvuvi	Drill head screw	Саморез	4.8x13
17	923296	4	Killa-ankkuripultti	Anchor Bolt	Анкерный болт	M8x70
18	923445	116	Lalppanuttien	Hex Flange Nut	Гайка с фланцем	M8
19	BIT-10010	2	Selkokaari	Back arc	Защита спины	

Jalat lyhennetään oikean mittaisiksi ja porataan 9mm asennusreiät.
Legs must shortened in right dimensions and drill 9mm assemblyholes.

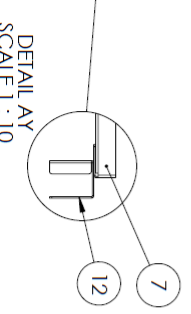
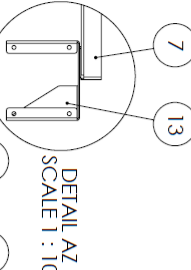
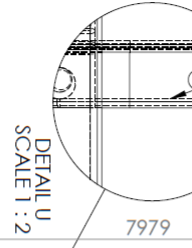
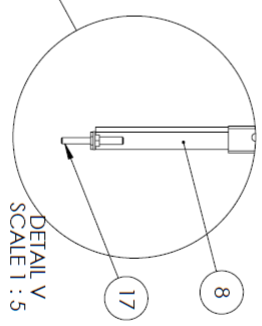
MEPU
General Guidance
ISO 2768-C

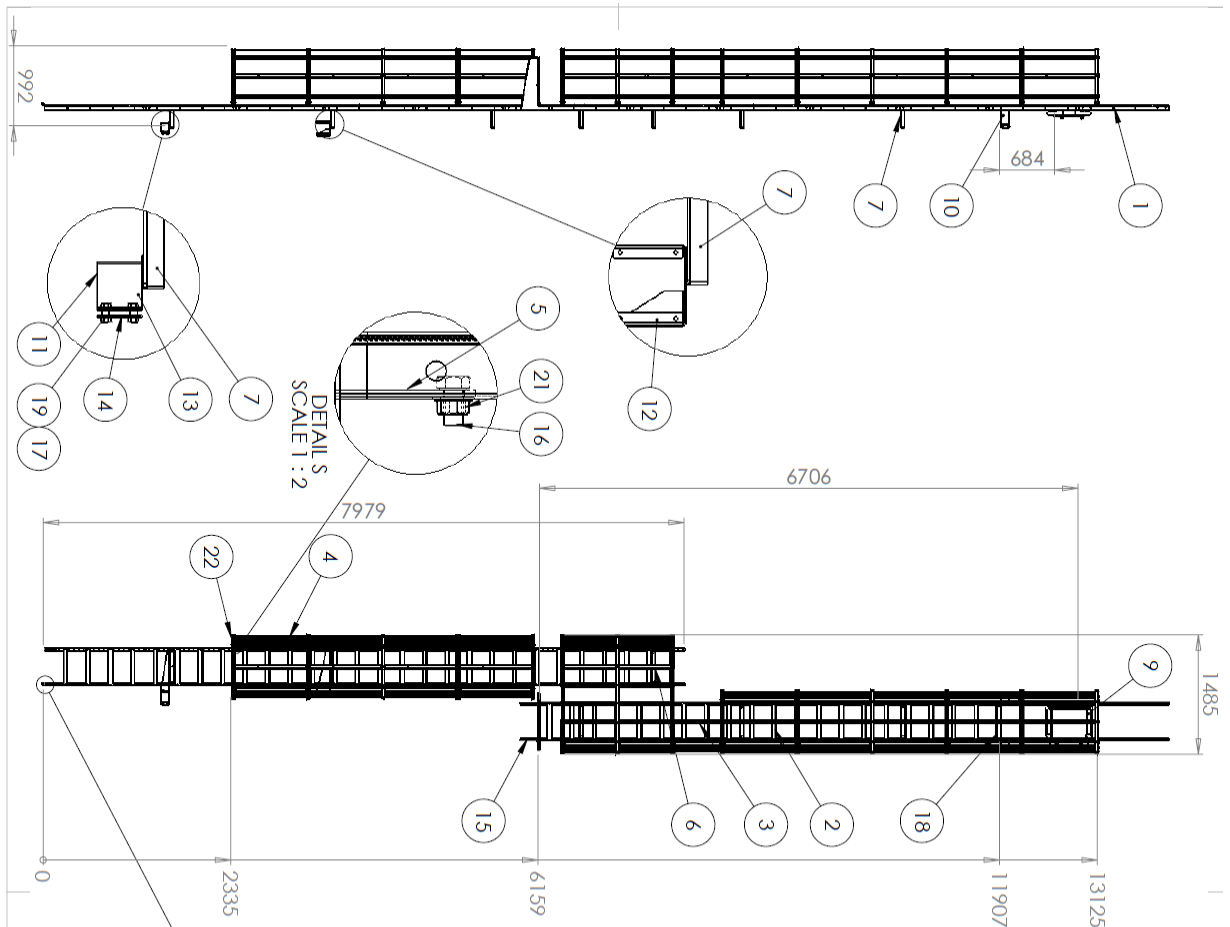
MEPU
Name: Tikkaat
Ladders
Лестница

Material: Steel
Finish: Fresh
Weight: 185,10 kg
Drawn by: Jarkko Lindors
Date: 04.05.2015

This drawing remains the property of Mepu Oy it must be returned on request and cannot be copied or used without Mepu Oy's consent.

Approved by: Mikkilä
Dimension, type: h=11m
Sheet format: A3
Page: 11/19
Scale: 1:50
CODE: 137953_11
Rev: B



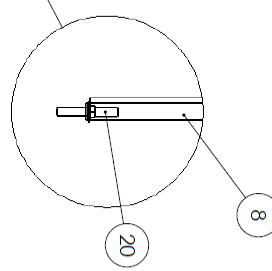


POS	CODE	h=12m/Qty.	Nimitys	Description	По русски	Type
1	138227	2	Pystykki	Vertical support	Вертикальняя опора	
2	138228	13	Tikkaat	Ladders	Лестница	l=1118
3	138229	4	Levy	Plate	Пластина	
4	138230	9	Suoja	Cover	Защита	hoop section kit
5	138262	28	Tukilevy	Support plate	Опорная пластина	
6	138267	1	Suoja	Cover	Защита	1603x1415
7	138268	8	Tikastuki	Ladder support	Опора лестницы	
8	138271	2	Jalka	Leg	Нога	l=306
9	138281	1	Portti	Gate	Камка	
10	138325	1	Levy	Plate	Пластина	
11	138396	1	Tikastuki	Ladder support	Опора лестницы	
12	138397	1	Tikastuki	Ladder support	Опора лестницы	
13	138400	1	Panta	Ribbon	Хомут	
14	138401	1	Levy	Cover	Пластина	
15	138405	1	Leppotaso	Plane	Уровень	
16	910072	120	Kuustonruuvi	Hex Bolt	Болт	M8x16
17	910126	2	Kuustonruuvi	Hex Bolt	Болт	M12x35
18	912510	31	Poranruuvi	Drill head screw	Сверлорез	4.8x13
19	920008	2	Kuustonruuvi	Hexagon Nut	Гайка	M12
20	923296	4	Killa-ankkuripultti	Anchor Bolt	Анкерный болт	M8x70
21	923645	120	Lairppanruuvi	Hex Flange Nut	Гайка с фланцем	M8
22	BT-10010	2	Selkokaari	Back arc	Защитный стержень	

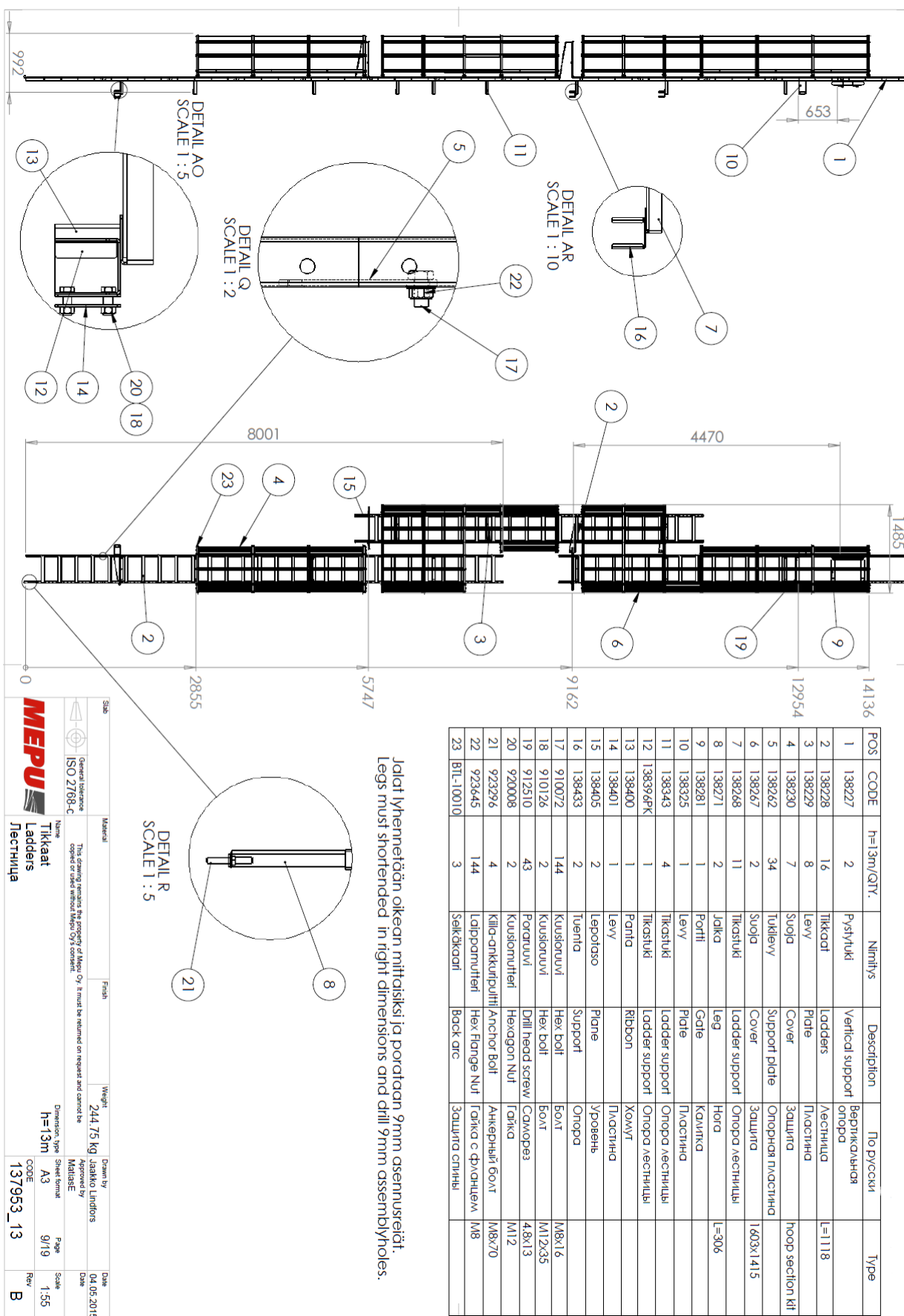
Jalat lyhennetään oikean mittaisiksi ja porataan 9mm asennusreiät.
Legs must shortened in right dimensions and drill 9mm assemblyholes.

Sub	Material	Finish	Weight	Drawn by	Date
General tolerance ISO 2768-C	This drawing depicts the product of MEPU. It must be returned on request and cannot be copied or used without MEPU's consent.		196.94 kg	Leaiko Lindfors	04.05.2015
MEPU Logo	Tikkaat Ladders Лестница		Dimension type h=12m	Approved by Matti Sillanpää	Date
			CODE A3	Page 10/19	Scale 1:55
			137953_12	Rev B	

DETAIL T
SCALE 1 : 5



11.12. 137953_13

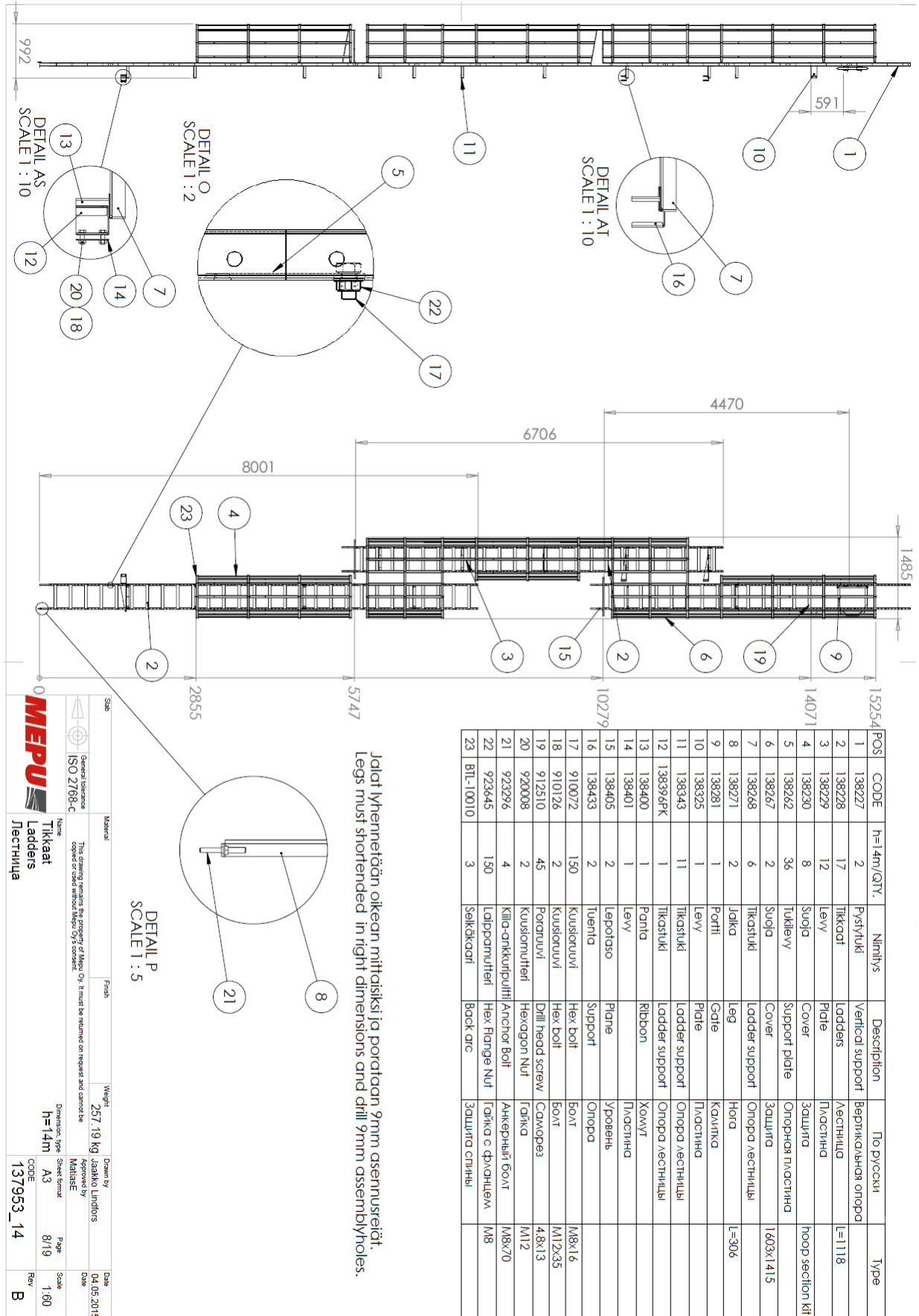


Jalat yhtenäinen oikean mittaisiksi ja porataan 7mm asennusreiät.
Legs must shortened in right dimensions and drill 7mm assemblyholes.

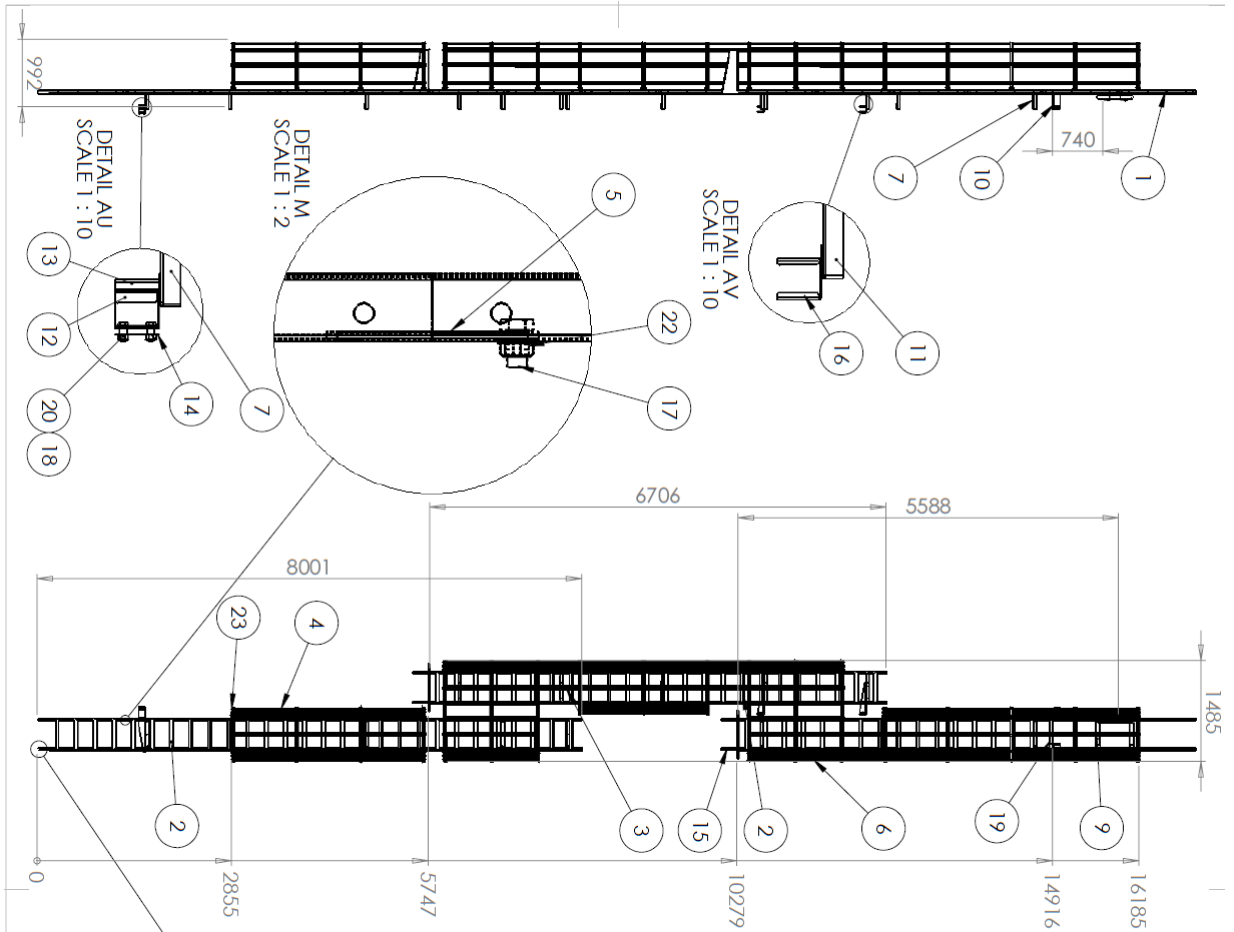
POS	CODE	h=13m/QTY.	Nimitys	Description	По русски	Type
1	138227	2	Puistynuki	Vertical support	Вертикальная опора	
2	138228	16	Tikkaat	Ladders	Лестница	L=1118
3	138229	8	Levy	Plate	Пластина	
4	138230	7	Suoja	Cover	Защита	hoop section kit
5	138262	34	Tukilevy	Support plate	Опорная пластина	
6	138267	2	Suoja	Cover	Защита	1603x1415
7	138268	11	Tikkauski	Ladder support	Опора лестницы	
8	138271	2	Jalka	Leg	Нога	L=306
9	138281	1	Portti	Gate	Калитка	
10	138325	1	Levy	Plate	Пластина	
11	138343	4	Tikkauski	Ladder support	Опора лестницы	
12	138396PK	1	Tikkauski	Ladder support	Опора лестницы	
13	138400	1	Panta	Ribbon	Хомут	
14	138401	1	Levy	Plate	Пластина	
15	138405	2	Leppäosa	Plane	Уровень	
16	138433	2	Tuenta	Support	Опора	
17	910072	144	Kuusiouuvi	Hex bolt	Болт	M8x16
18	910126	2	Kuusiouuvi	Hex bolt	Болт	M12x35
19	912510	43	Poranruuvi	Drill head screw	Саморез	4.8x13
20	920008	2	Kuusiouuteri	Hexagon Nut	Гайка	M12
21	923296	4	Killa-ankkuriputki	Anchor Bolt	Анкерный болт	M8x70
22	923445	144	Lolppouuteri	Hex Flange Nut	Гайка с фланцем	M8
23	BTL-10010	3	Selkikaari	Back arc	Защита ступицы	

	General tolerance ISO 2768-C Name Tikkaat Ladders Лестница	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Weight 244,75 kg	Drawn by Jariko Lindfors	Date 04.05.2015
Dimension, type h=13m	Sheet format A3	Approved by Matti Saari	Date 04.05.2015	Page 9/19	Scale 1:55
CODE 137953_13	Rev B				

11.13. 137953_14



11.14. 137953_15



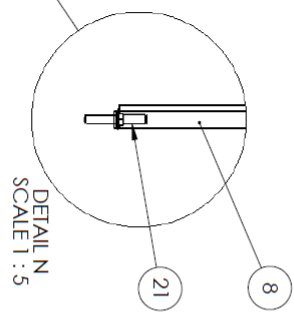
Jalat yhennetään oikean mittaisiksi ja porataan 9mm asennusreiät.
Legs must snodended in right dimensions and drill 9mm assemblyholes.

POS	CODE	h=15m/Qty.	Nimitys	Description	По русски	Түре
1	138227	2	Pystytuki	Vertical support	Вертикальнйяя опора	
2	138228	18	Tikkaat	Ladders	Лестница	l=1118
3	138229	12	Levy	Plate	Пластина	
4	138230	9	Suoja	Cover	Защита	hoop section kit
5	138262	38	Tukilevy	Support plate	Опорная пластина	
6	138267	2	Suoja	Cover	Защита	1603x1415
7	138268	12	Tikastuki	Ladder support	Опора лестницы	
8	138271	2	Jalka	Leg	Нога	l=306
9	138281	1	Portti	Gate	Калитка	
10	138325	1	Levy	Plate	Пластина	
11	138343	5	Tikastuki	Ladder support	Опора лестницы	
12	138394PK	1	Tikastuki	Ladder support	Опора лестницы	
13	138400	1	Panta	Ribbon	Хомут	
14	138401	1	Levy	Plate	Пластина	
15	138405	2	Lepotaso	Plane	Уровень	
16	138433	2	Tuenla	Support	Опора	MBx16
17	910072	154	Kuusiortuvi	Hex bolt	Болт	M12x35
18	910126	2	Kuusiortuvi	Hex bolt	Болт	M12x35
19	912510	47	Porattuvi	Drill head screw	Саморез	4.8x13
20	920008	2	Kuusiortuvi	Hexagon Nut	Гайка	M12
21	923296	4	Killa-ankkuripuuhi	Anchor Bolt	Анкерный болт	MBx70
22	923645	154	Laippamutteri	Hex Flange Nut	Гайка с фланцем	M8
23	BITL-10010	3	Selkikaari	Back arc	Защита спины	

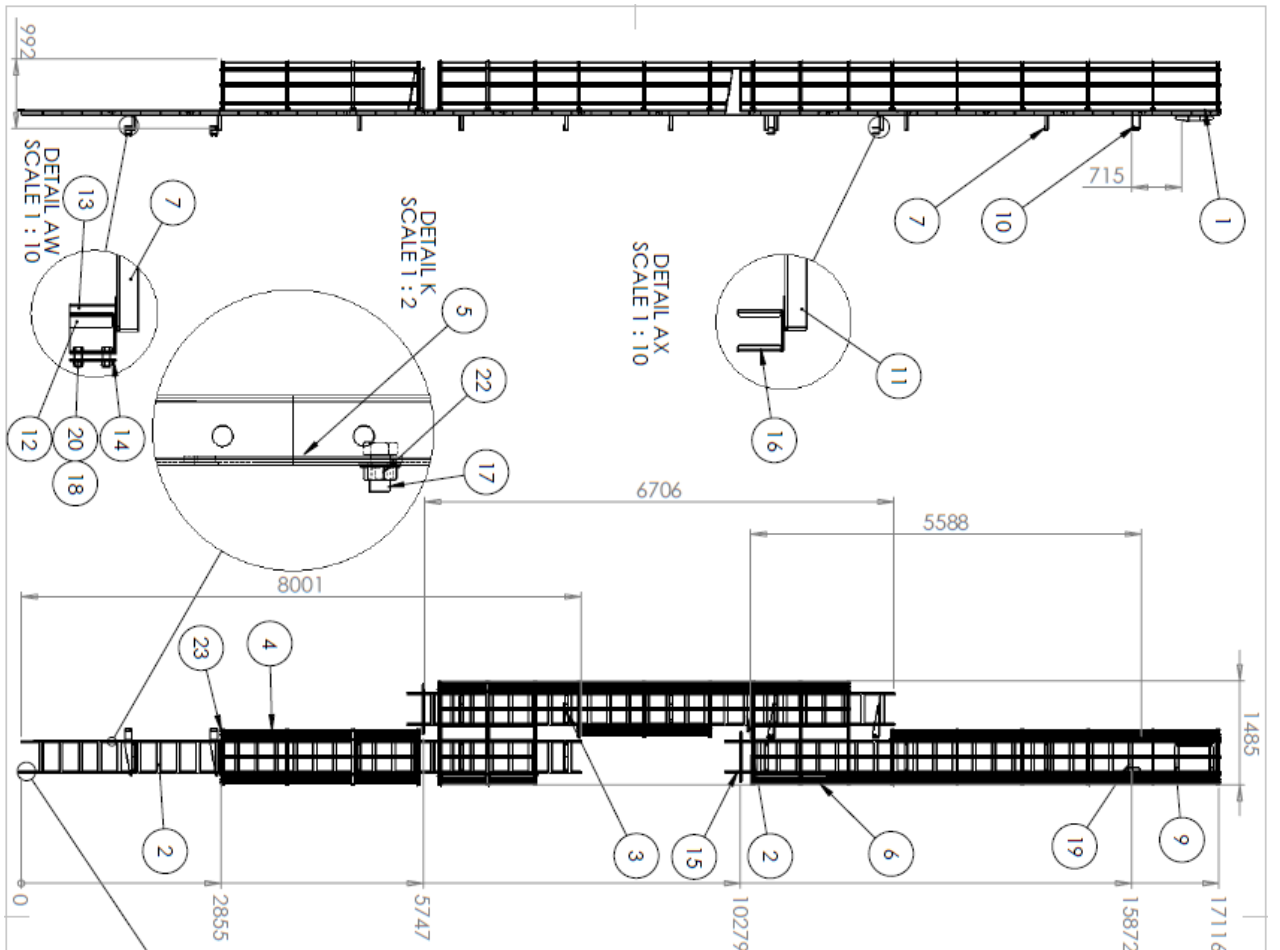
Name: Tikkaat
 Ladders
 Лестница

Material: Steel
 Finish: General tolerance ISO 2768-C
 Weight: 2722,21 kg
 Drawn by: Jaakko Lindfors
 Approved by: Matti Sillanpää
 Date: 04.05.2015

Dimension, type: h=15m
 Sheet format: A3
 Page: 7/19
 Scale: 1:85
 CODE: 137953_15
 Rev: B



11.15. 137953_16



POS	CODE	n=1 sm/OUT	Nimitys	Description	По русски	Материал	Hyväksymys pvm
1	138227	2	Pystytuki	Vertical support	Вертикальная опора		08.11.2015
2	138228	18	Tikkaat	Ladders	Лестница		
3	138229	12	Levy	Plate	Пластина		
4	138230	10	Suoja	Cover	Защита		
5	138262	38	Tuki Levy	Support plate	Опорная пластина		
6	138267	2	Suoja	Cover	Защита		
7	138268	12	Tikkauski	Ladder support	Опора лестницы		
8	138271	2	Jalka	Leg	Нога		
9	138281	1	Portti	Gate	Калитка		
10	138325	1	Levy	Plate	Пластина		
11	138343	5	Tikkauski	Ladder support	Опора лестницы		
12	138396PK	2	Tikkauski	Ladder support	Опора лестницы		
13	138400	2	Portti	Ribbon	Хомут		
14	138401	2	Levy	Plate	Пластина		
15	138405	2	Levotaso	Plane	Уровень		
16	138433	2	Tuenta	Support	Опора		
17	910072	160	Kuusiouluvi	Hex bolt	Болт	M8x16	
18	910126	4	Kuusiouluvi	Hex bolt	Болт	M12x35	
19	912510	47	Porauuvi	Drill head screw	Саморез	4.8x13	
20	920008	4	Kuusiouluvi	Hexagon Nut	Гайка	M12	
21	923296	4	Killa-ankkuri/ruuti	Anchor Bolt	Анкерный болт	M8x70	
22	923645	160	Lohjapultti	Hex Flange Nut	Гайка с фланцем	M8	
23	BT-L10010	3	Selkikaari	Back arc	Защита спины		

Jalat lyhennetään oikean mittoiseksi ja porataan 9mm asennusreiät.
Legs must shortened in right dimensions and drill 9mm assemblyholes.

Tikkaat
Ladders
Лестница

General Standard
ISO 2768-c

This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

Material: **283,24 kg** Lasko Ladders

Dimension, type: **n=16m**

Approved by: **MALISE**

Sheet format: **A3**

Page: **6/19**

Scale: **1:65**

Date: **04.05.2015**

CODE: **137953_16**

Rev: **B**

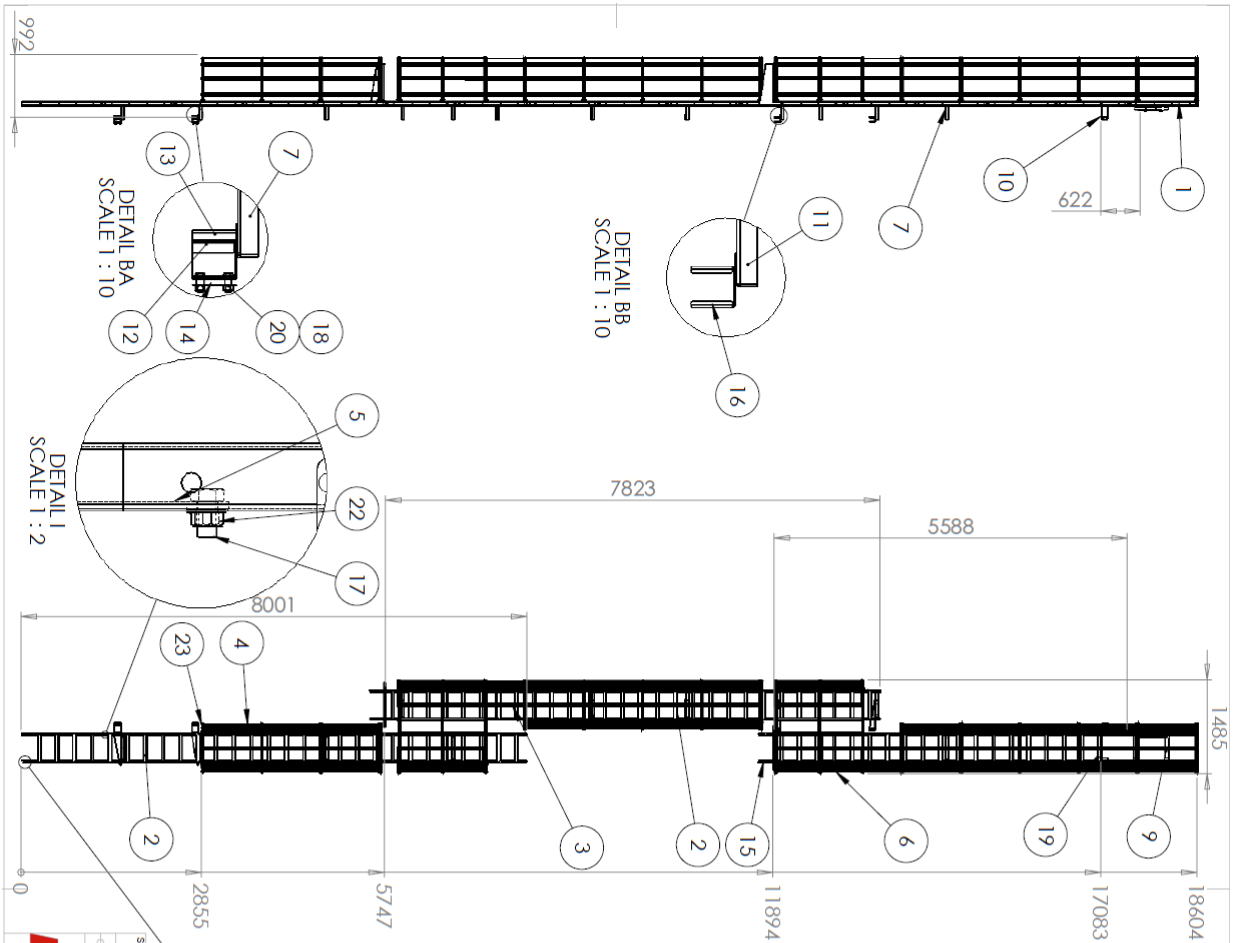
DETAIL L
SCALE 1 : 5

DETAIL K
SCALE 1 : 2

DETAIL AX
SCALE 1 : 10

DETAIL AW
SCALE 1 : 10

11.16. 137953_17



POS	CODE	h=17m/Qty.	Nimitys	Description	По русски	Type
1	138227	2	Pystytuki	Vertical support	Вертикальная опора	
2	138228	19	Tikkoot	Ladders	Лестница	L=1118
3	138229	40	Levy	Plate	Пластина	
4	138230	12	Suoja	Cover	Защита	hoor section kit
5	138262	46	Tukilevy	Support plate	Опорная пластина	
6	138267	2	Suoja	Cover	Защита	1603x1415
7	138268	13	Tikkotuki	Ladder support	Опора лестницы	
8	138271	2	Jalka	Leg	Нога	L=306
9	138281	1	Portti	Gate	Калитка	
10	138325	1	Levy	Plate	Пластина	
11	138343	6	Tikkotuki	Ladder support	Опора лестницы	
12	138366FK	2	Tikkotuki	Ladder support	Опора лестницы	
13	138400	2	Panta	Ribbon	Холкут	
14	138401	2	Levy	Plate	Пластина	
15	138405	2	Lepotaso	Plane	Уровень	
16	138433	2	Tuenta	Support	Опора	
17	910072	164	Kuusiouuvi	Hex bolt	Болт	M8x16
18	910126	4	Kuusiouuvi	Hex bolt	Болт	M12x35
19	912510	50	Poriruuvi	Drill head screw	Саморез	4.8x13
20	920008	4	Kuusiouutteri	Hexagon Nut	Гайка	M12
21	923296	4	Killa-ankkuriruuti	Anchor Bolt	Анкерный болт	M8x70
22	923445	164	Lairpporuuti	Hex Flange Nut	Гайка с фланцем	M8
23	BTL-10010	3	Sekkikaari	Back arc	Защита ступни	

Jadot yhenneitän oikean mittaisiksi ja porataan 9mm asennusreiät.
Legs must shoredend in right dimensions and drill 9mm assemblyholes.

DETAIL J
SCALE 1 : 5

MEPU

Tikkaat
Ladders
Лестница

Material: **Alu**

Finish: **Alu**

Weight: **297,36 kg**

Manufacturer: **Uusika Ladders**

Approved by: **MARIBE**

Director: **h=17m**

Code: **A3**

Page: **5/19**

Scale: **1:70**

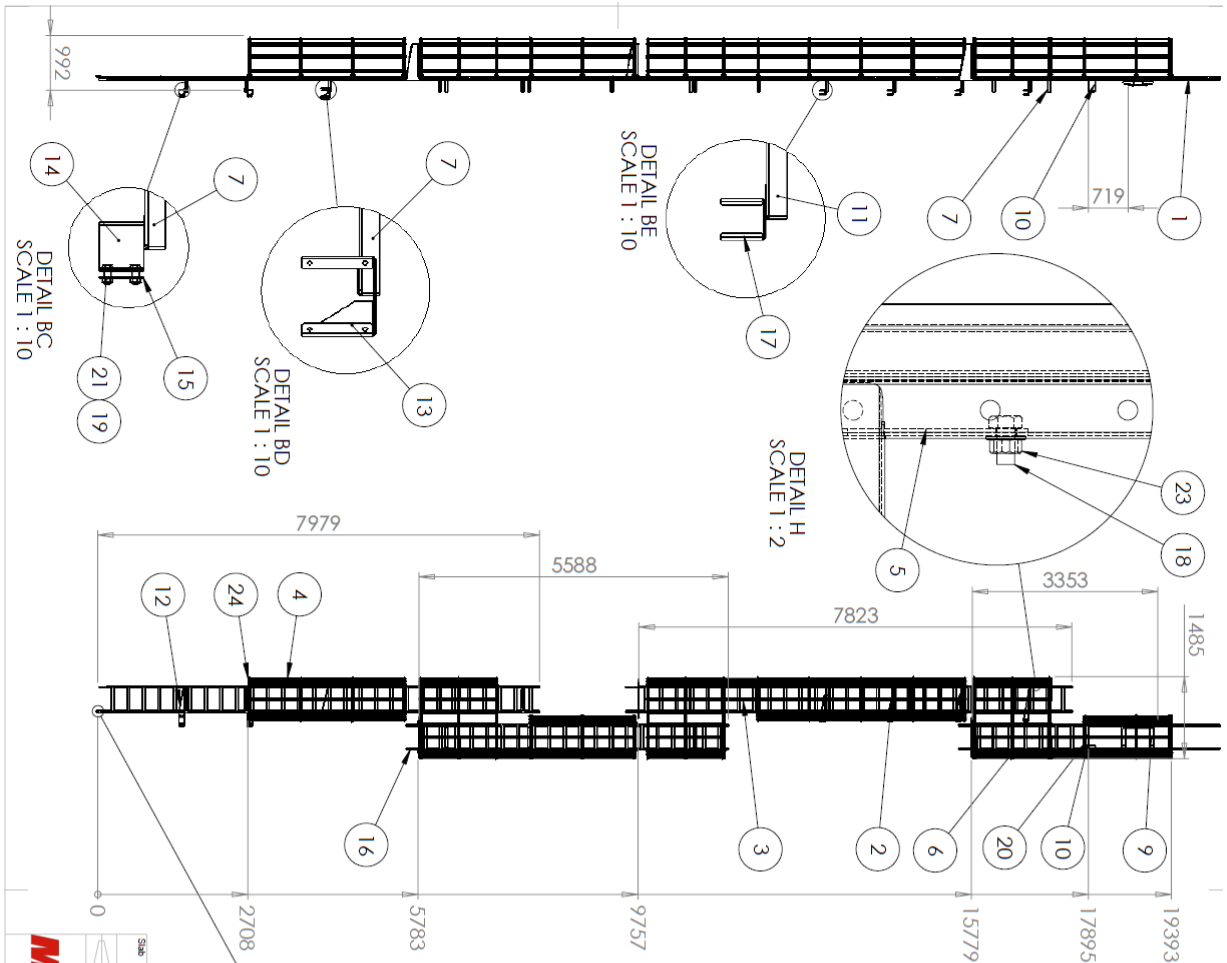
Rev: **B**

Date: **04.05.2015**

General tolerance: **ISO 2768-C**

This drawing property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.

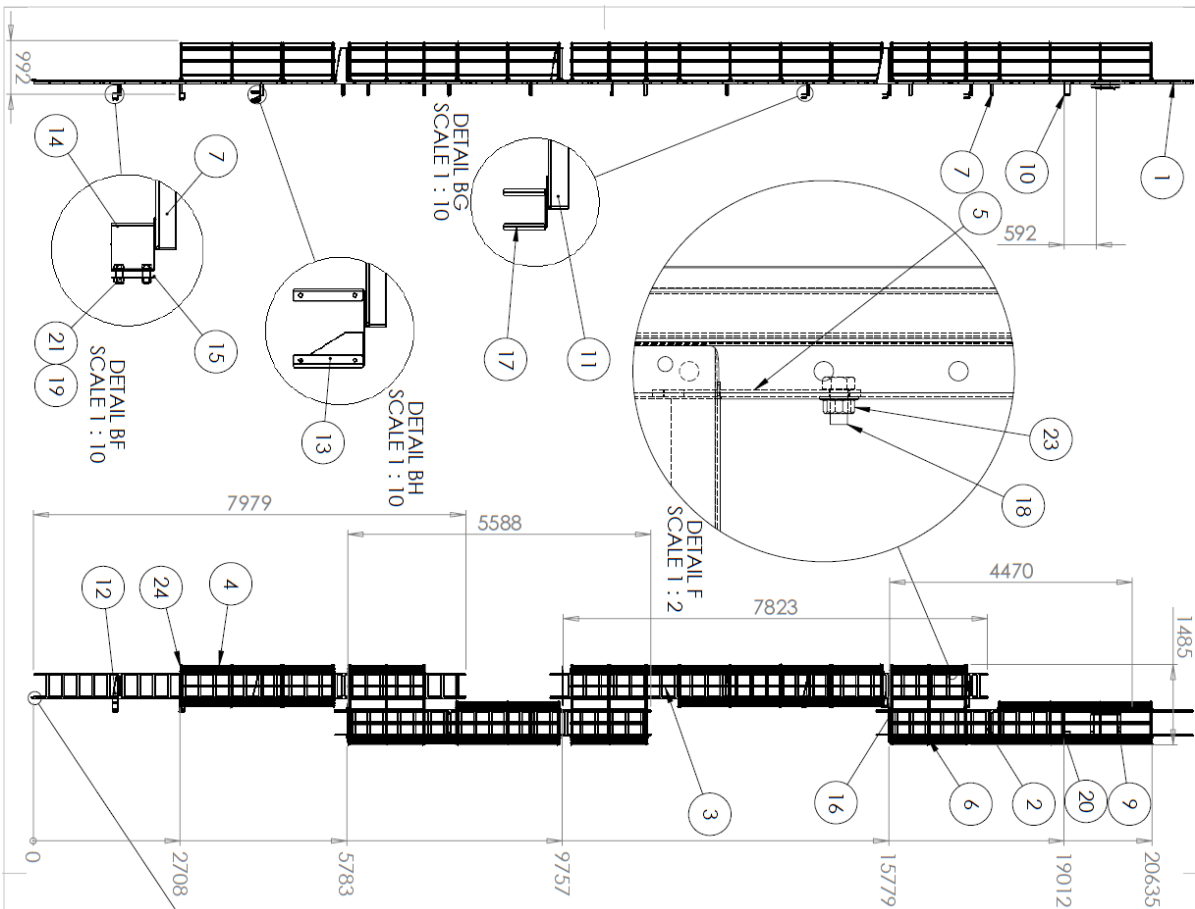
11.17. 137953_18



Jalat lühemeterään okean mititsiksijä porataan 9mm asennusreiät.
Legs must shortened in right dimensions and drill 9mm assemblyholes.

POS	CODE	h=18m/QTY	Nimitys	Description	По русски	Түре
1	138227	4	Pystytuki	Vertical support	Вертикальняя опора	
2	138228	21	Tikkaot	Ladders	Лестница	h=1118
3	138229	12	Levy	Plate	Пластина	
4	138230	11	Suoja	Cover	Защита	поор section kit
5	138262	48	Tukilevy	Support plate	Опорная пластина	
6	138267	3	Suoja	Cover	Защита	1603x1415
7	138268	15	Tikkastuki	Ladder support	Опора лестницы	
8	138271	2	Jalka	Leg	Нога	l=306
9	138281	1	Portti	Gate	Канатка	
10	138325	1	Levy	Plate	Пластина	
11	138343	15	Tikkastuki	Ladder support	Опора лестницы	
12	138396	2	Tikkastuki	Ladder support	Опора лестницы	
13	138397	2	Tikkastuki	Ladder support	Опора лестницы	
14	138400	2	Pankki	Ribbon	Холкут	
15	138401	2	Levy	Plane	Пластина	
16	138405	3	Lepotaso	Support	Уровень	
17	138433	4	Tuenta	Support	Опора	
18	910072	168	Kuusiromuvi	Hex bolt	Болт	M8x16
19	910126	4	Kuusiromuvi	Hex bolt	Болт	M12x35
20	912510	63	Poraruuvi	Drill head screw	Саморез	4.8x13
21	920008	4	Kuusiromuutari	Hexagon Nut	Гайка	M12
22	923296	4	Killa-onkkuripultti	Anchor Bolt	Анкерный болт	M8x70
23	923645	168	Lopparmutteri	Hex Flange Nut	Гайка с фланцем	M8
24	BIT-10010	4	Selkokaari	Back arc	Защита спины	

Slab	General tolerance	Material	Finish	Weight	Drawn by	Date
	ISO 2768-C			359,46 kg	Jaaikko Lindors	04.05.2015
<p>This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.</p>				Dimension, type	Sheet format	Page
				h=18m	A3	4/19
Name: Tikkait Ladders Лестница				CODE	137953_18	Scale
				Rev	B	1:80



POS	CODE	h=19m/QTY	Nimitys	Description	По рисунку	Type
1	138227	4	Pystyluki	Vertical support	Вертикальная опора	
2	138228	22	Tikkaot	Ladders	Лестница	L=1118
3	138229	12	Levy	Plate	Пластина	
4	138230	12	Suoja	Cover	Защита	hoop section kit
5	138262	48	Tukilevy	Support plate	Опорная пластина	
6	138267	3	Suoja	Cover	Защита	1603x1415
7	138268	15	Tikastuki	Ladder support	Опора лестницы	
8	138271	2	Jalka	Leg	Нога	L=306
9	138281	1	Portti	Gate	Калитка	
10	138325	1	Levy	Plate	Пластина	
11	138343	5	Tikastuki	Ladder support	Опора лестницы	
12	138396	2	Tikastuki	Ladder support	Опора лестницы	
13	138397	1	Tikastuki	Ladder support	Опора лестницы	
14	138400	2	Ranta	Ribbon	Хомут	
15	138401	2	Levy	Plate	Пластина	
16	138405	3	Leppotaso	Plane	Уровень	
17	138433	3	Tuenla	Support	Опора	
18	910072	172	Kuustoruvi	Hex bolt	Болт	M8x16
19	910126	4	Kuustoruvi	Hex bolt	Болт	M12x35
20	912510	63	Poranruvi	Drill head screw	Саморез	4.8x13
21	920008	4	Kuustoruvi	Hexagon Nut	Гайка	M12
22	923296	5	Killa-onkikuljuri	Anchor Bolt	Анкерный болт	M8x70
23	923645	172	Loiparuuti	Hex Flange Nut	Гайка с фланцем	M8
24	Btl-10010	4	Selkikaari	Back arc	Защита спинны	

Jalka tyhennetään oikea mittaiseksi ja porataan 9mm asennusreikä.
Leg shortened in right dimension and drill 9mm assemblyhole.

General reference
ISO 2768-C

This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.

Material: Tikkaat
Ladders
Лестница

Weight: 367,39 kg

Drawn by: Jaakko Lindfors
Approved by: Matti Saare

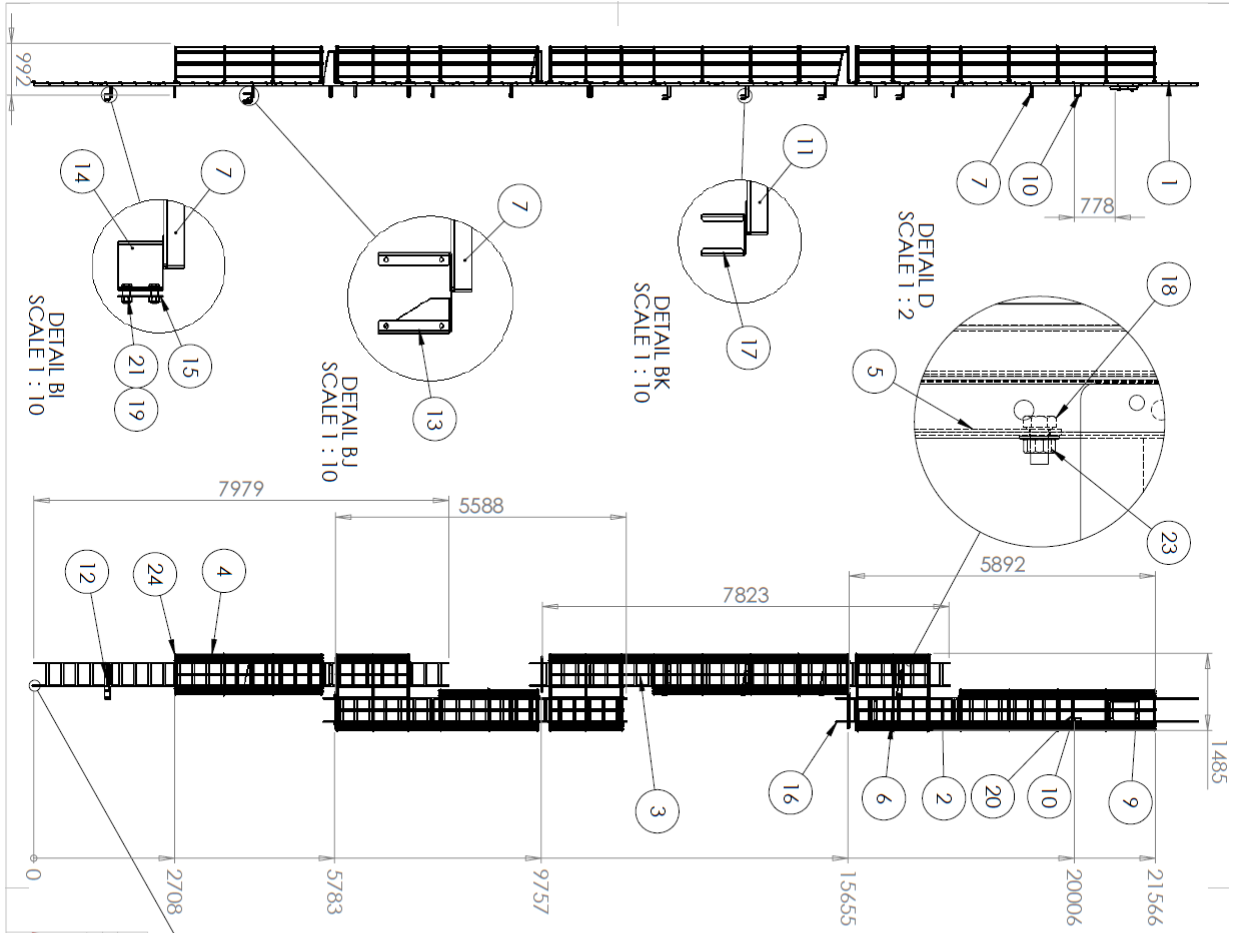
Dimension, type: h=19m
Sheet format: A3

Page: 3/19
Scale: 1:80

Code: 137953_19
Rev: B

Date: 04.05.2015

11.19. 137953_20



POS	CODE	h=20m/QUY.	Nimitys	Description	По русски	Type
1	138227	4	Puistuki	Vertical support	Вертикальняя опора	
2	138228	23	Tikkaat	Ladders	Лестница	L=1118
3	138229	12	Levy	Plate	Пластина	
4	138230	13	Suoja	Cover	Защита	hoop section kit
5	138262	48	Tukilevy	Support plate	Опорная пластина	
6	138267	3	Suoja	Cover	Защита	1603x1415
7	138268	16	Tikkausti	Ladder support	Опора лестницы	
8	138271	2	Jalka	Leg	Нога	L=306
9	138281	1	Portti	Gate	Калитка	
10	138325	1	Levy	Plate	Пластина	
11	138343	5	Tikkausti	Ladder support	Опора лестницы	
12	138396	1	Tikkausti	Ladder support	Опора лестницы	
13	138397	1	Tikkausti	Ladder support	Опора лестницы	
14	138400	1	Panta	Ribbon	Хомут	
15	138401	1	Levy	Plate	Пластина	
16	138405	3	Lepotaso	Support	Уровень	
17	138433	4	Tuenta	Support	Опора	
18	910072	176	Kuusiouuvi	Hex bolt	Болт	M8x16
19	910126	2	Kuusiouuvi	Hex bolt	Болт	M12x35
20	912910	63	Poraouvi	Drill head screw	Саморез	4.8x13
21	920008	2	Kuusiouuteri	Hexagon Nut	Гайка	M12
22	923296	4	Killa-ankkuripuu	Anchor Bolt	Анкерный болт	M8x70
23	923645	176	Lapromuuteri	Hex Flange Nut	Гайка с фланцем	M8
24	BIT-10010	4	Salkkaari	Back arc	Защита спины	

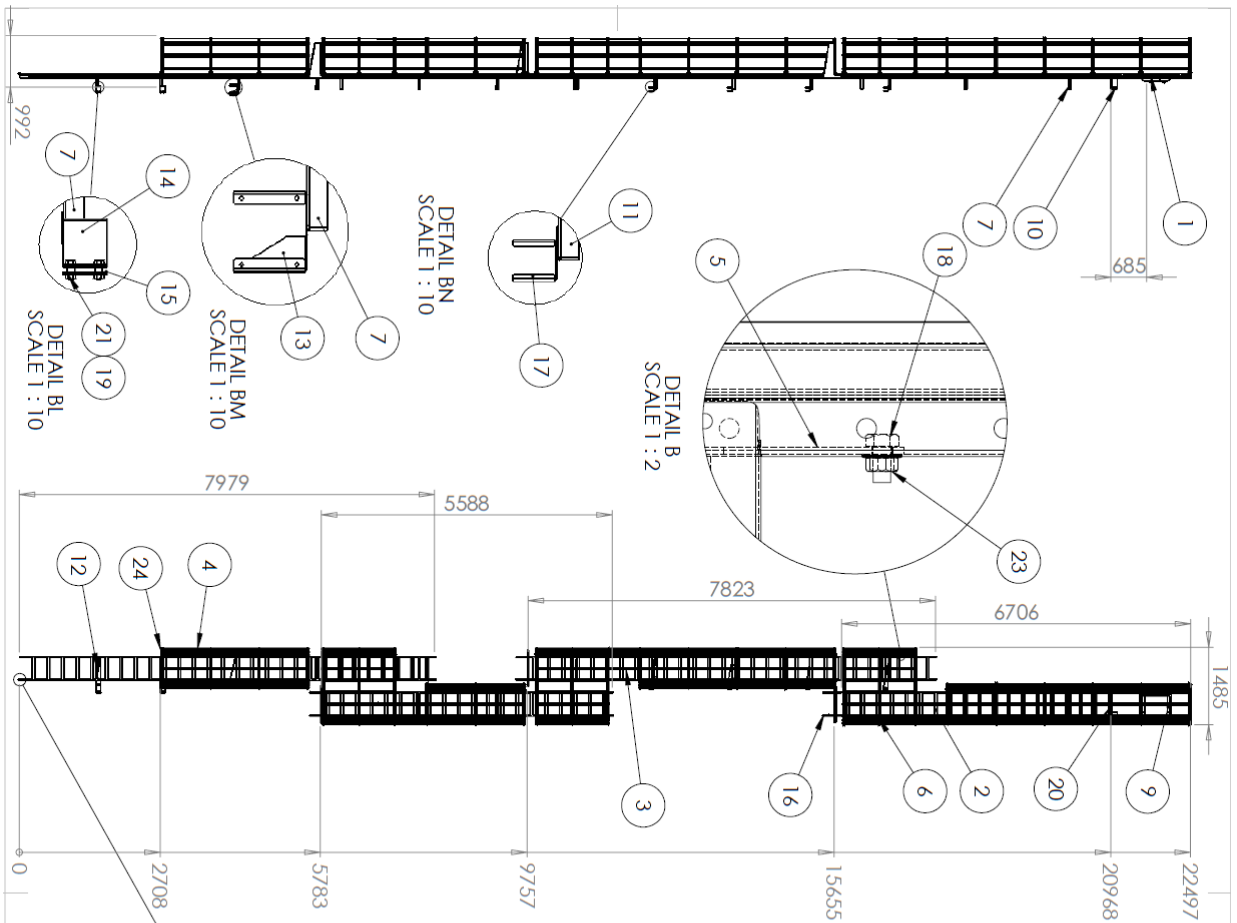
Jalka yhennetään oikea mittaiseksi ja porataan 9mm asennusreikä.
Leg shortened in right dimension and drill 9mm assemblyhole.

DETAIL C
SCALE 1 : 5

DETAIL B1
SCALE 1 : 10

	Name Tikkaat Ladders	Dimension type h=20m	Sheet format A3	Page 2/19	Scale 1:85
Material Steel		Weight 378,90 kg		Drawn by Laakko Lindors	
General tolerance ISO 2768-C		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or traded without Mepu Oy's consent.		Approved by Mäläse	
CODE 137953_20		Date 04.05.2015		Rev B	

11.20. 137953_21



POS	h=21m/QTY.	CODE	Nimitys	Description	По русски	Type
1	2	138227	Pylytuki	Vertical support	Вертикальня опора	
2	24	138228	Tikkaat	Ladders	Лестница	L=1118
3	12	138229	Levy	Plate	Пластина	
4	14	138230	Suoja	Cover	Защита	noor section kit
5	50	138262	Tukilevy	Support plate	Опорная пластина	
6	3	138267	Suoja	Cover	Защита	1603x1415
7	16	138268	Tikkausti	Ladder support	Опора лестницы	
8	2	138271	Jalka	Leg	Нога	L=306
9	1	138281	Portti	Gate	Калитка	
10	1	138325	Levy	Plate	Пластина	
11	7	138343	Tikkausti	Ladder support	Опора лестницы	
12	2	138396	Tikkausti	Ladder support	Опора лестницы	
13	1	138397	Tikkausti	Ladder support	Опора лестницы	
14	2	138400	Panta	Ribbon	Хомут	
15	2	138401	Levy	Plate	Пластина	
16	3	138405	Lepotaso	Plane	Уровень	
17	4	138433	Tuenta	Support	Опора	
18	180	910072	Kuusiouuvi	Hex bolt	Болт	M8x16
19	4	910126	Kuusiouuvi	Hex bolt	Болт	M12x35
20	65	912510	Porruuvi	Дил Reed	Саморез	4.8x13
21	4	920008	Kuusiouuteri	Hexagon Nut	Гайка	M12
22	4	923296	Killa-ankkuripultti	Anchor Bolt	Анкерный болт	M8x70
23	180	923645	Lapirouuterit	Hex Flange Nut	Гайка с фланцем	M8
24	4	BIT-10010	Sekkikaappi	Back arc	Защита спини	

Jalka yhennetään oikea mitoitukseen ja porataan 9mm asennusreikä.
Leg shortened in right dimension and drill 9mm assembly hole.

DETAIL A
SCALE 1 : 5

MEPU

Name: Tikkaat
Ladders
Лестница

Material: Steel

Finish: Paint

Weight: 393.41 kg

Dimension type: Sheet format
h=21m

Code: 137953_21

Rev: B

General tolerance ISO 2768-C

This drawing represents the property of MEPU Oy. It must be returned on request and cannot be copied or used without MEPU Oy's consent.

Approved by: MALLI-E

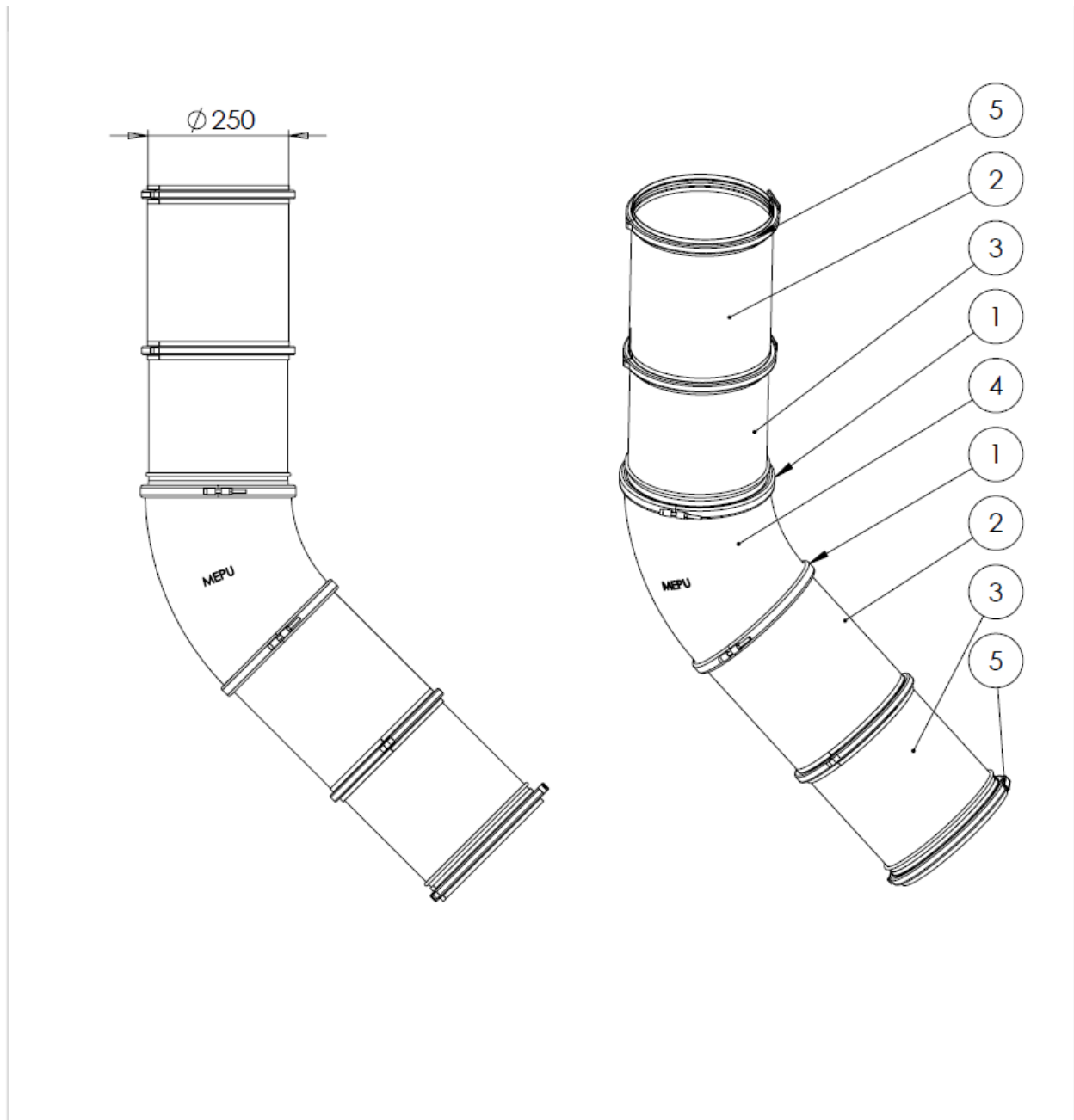
Page: 1/19

Scale: 1:85

Date: 04.05.2015

12. VILJAPUTKISETTI / GRAIN PIPING SET

12.1. 137520_1

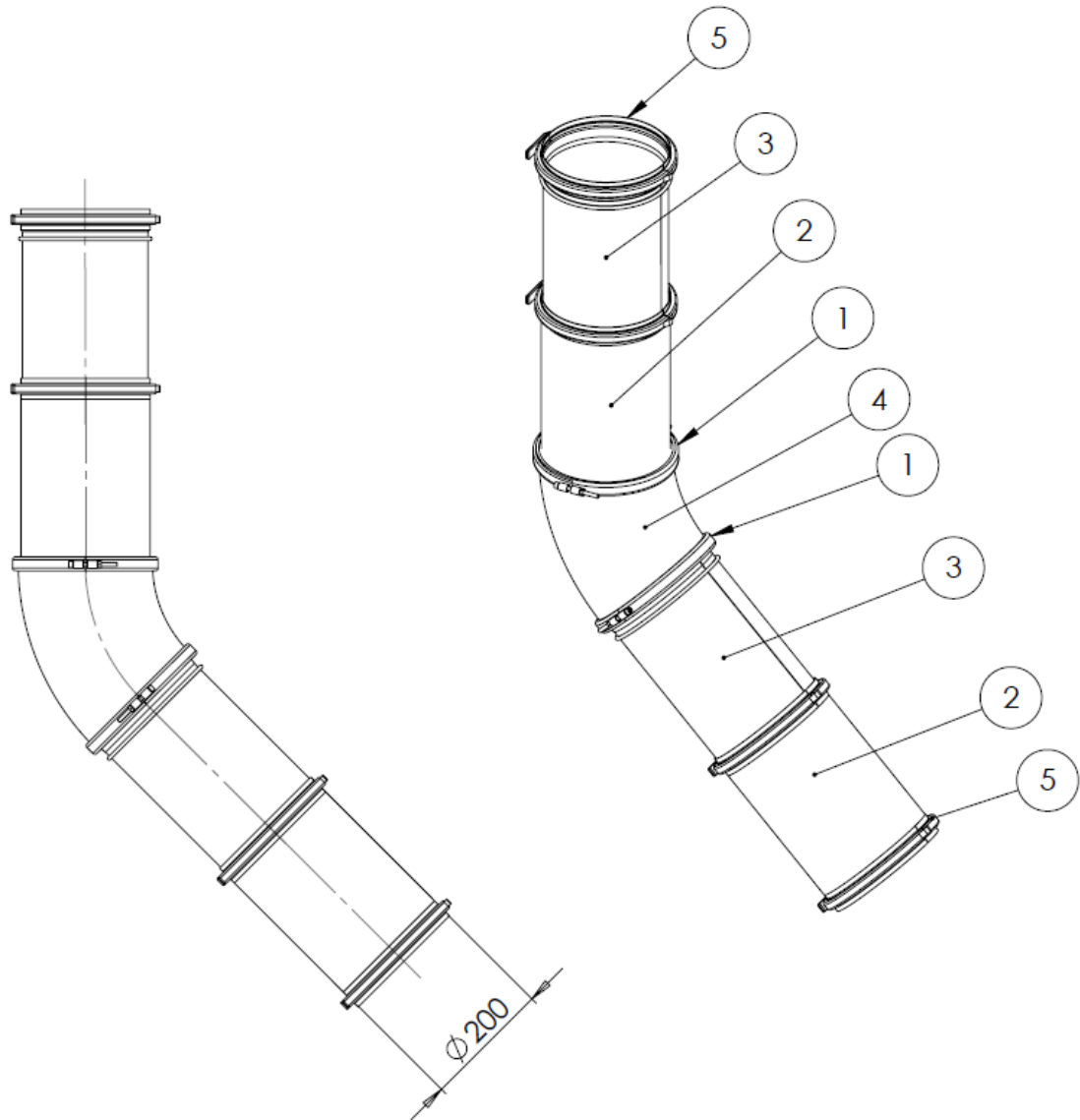


POS	CODE	QTY	Nimitys	Description	По русски	Type
1	136833_1	2	Panta	Ribbon	Лента	250 ø
2	400663	2	Viljaputki	Grain pipe	Труба	ø250 L=300 rst
3	820024	2	Putki	Pipe	Труба	ø250 L=300 vahv.
4	RK970130	1	Putki	Pipe	Труба	250mm 45°
5	SK625001	4	Pikaside	Clamp	Зажим	ø250

Slab	Material	Finish	Weight 18.22 kg	Drawn by KimmoL	Date 09.10.2014
General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by MatiasE	Date 24.02.2015
	Name Viljaputkiseti	Type ø250mm, täyttökesele	Sheet format A4	Page 1/1	Scale 1:10
			Code 137520_1		Rev B

12.2. 137869_1

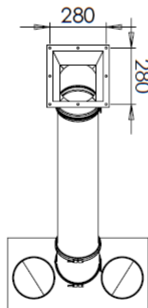
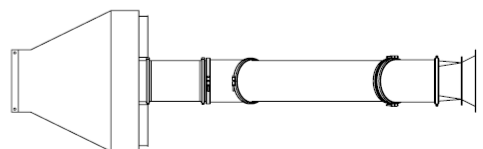
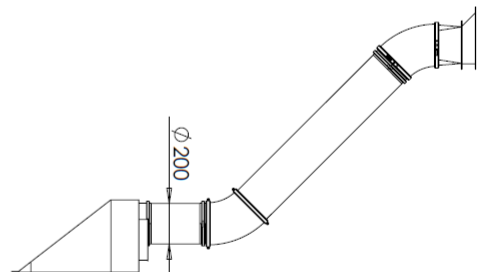
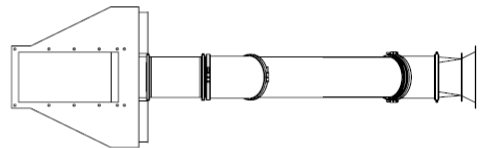
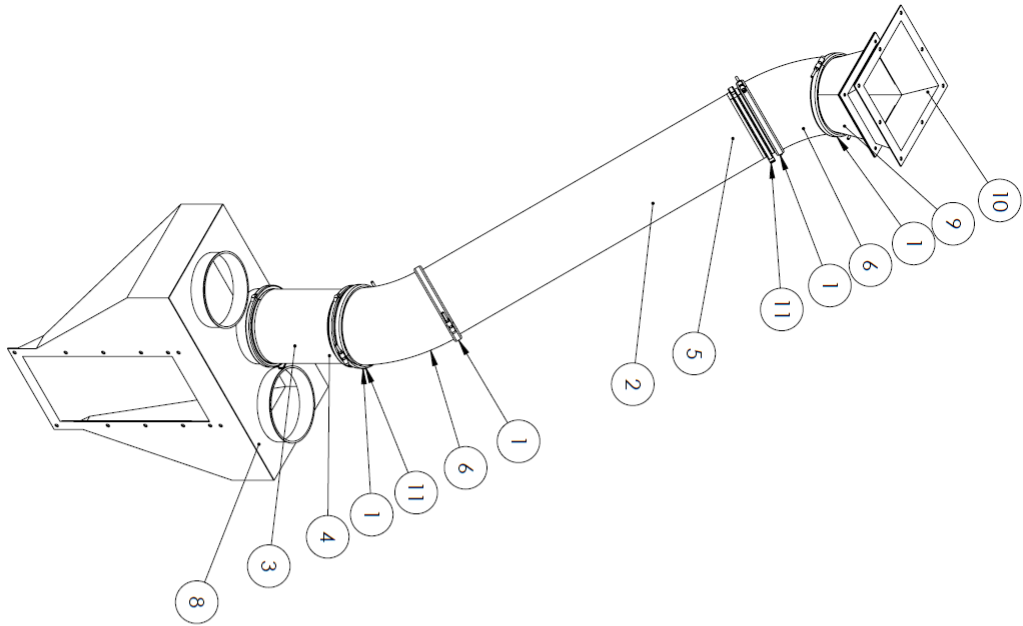
Rev.	Muutos	Muuttanut	Hyväksymis pvm
A			



POS	CODE	QTY	Nimitys	Description	По русски	Type
1	137121_1	2	Panta	Ribbon	Лента	ø200 c-p
2	400515	2	Viljaputki	Grain pipe	Труба	ø200 L=300 rst
3	820022	2	Putki	Pipe	Труба	ø200 L=300 vahv.
4	RK970124	1	Valukäyrä	Cast angled pipe	Угол чугунный	ø200 45°
5	SK620001	4	Pikaside	Clamp	Зажим	ø200

Slab	Material	Finish	Weight	Drawn by	Date
			13.73 kg	KimmoL	15.01.2015
General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by Jaakko Lindfors	Date 03.03.2015
	Name	Type	Sheet format	Page	Scale
	Viljaputkisto Grain piping Зерновые трубы	D200 Täyttö keskelle	A4	1/1	1:10
			Code		Rev
			137869_1		A

12.3. 138031_200



POS	CODE	138031_200/ORTY	Nimitys	Description	По проекту	Type
1	137121_1	4	Рентга	Ribbon	Аента	ø200 c-р
2	400502	1	Viilpukki	Grain pipe	Тр/6а	ø200 L=1000 mt
3	400515	1	Viilpukki	Grain pipe	Тр/6а	ø200 L=300 mt
4	820022	1	Puiki	Pipe	Тр/6а	ø200 L=300 vahv.
5	820023	1	Puiki	Pipe	Тр/6а	ø200 L=500 vahv.
6	RK370124	2	Valkokärs	Cast angled pipe	Угол счр/манит	ø200 45°
7	SK1198040	1	Katkestusplaat	Tripping hopper	Емкочсть 3/8мхл	408 std
8	SK1199144	1	Ri200	Cover plate c/w 3 inlets	Тр/200	sq1 800/FR/200
9	SK520035	1	Muuntoyhde	Transformer	Тр/епох/Антк	sq1 800/FR/200
10	SK525135	1	Muuntoyhde	Transformer	Тр/епох/Антк	sq250-sq1 180
11	SK620001	3	Plooside	Clamp	Сажким	ø200

General tolerance ISO 2768-C

Name: Pukiseti

MEPU Logo

This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.

Weight: 31,97 kg

Material: Steel

Finish: Flash

Dimension type: A3

Scale: 1:22

Page: 1/4

Rev: B

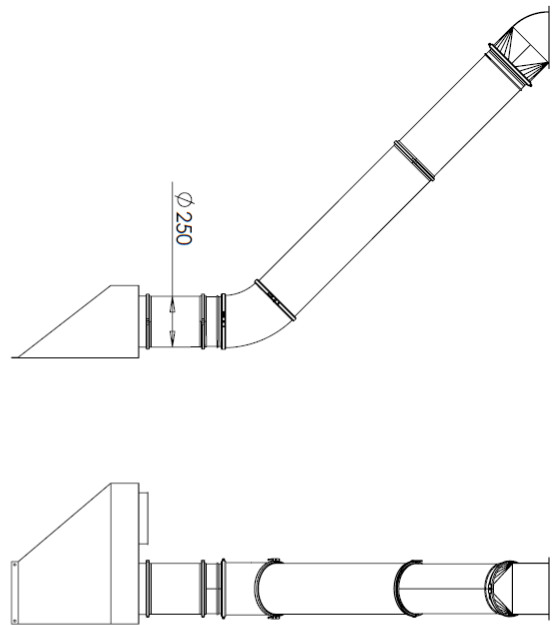
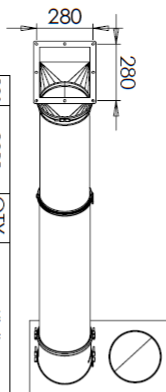
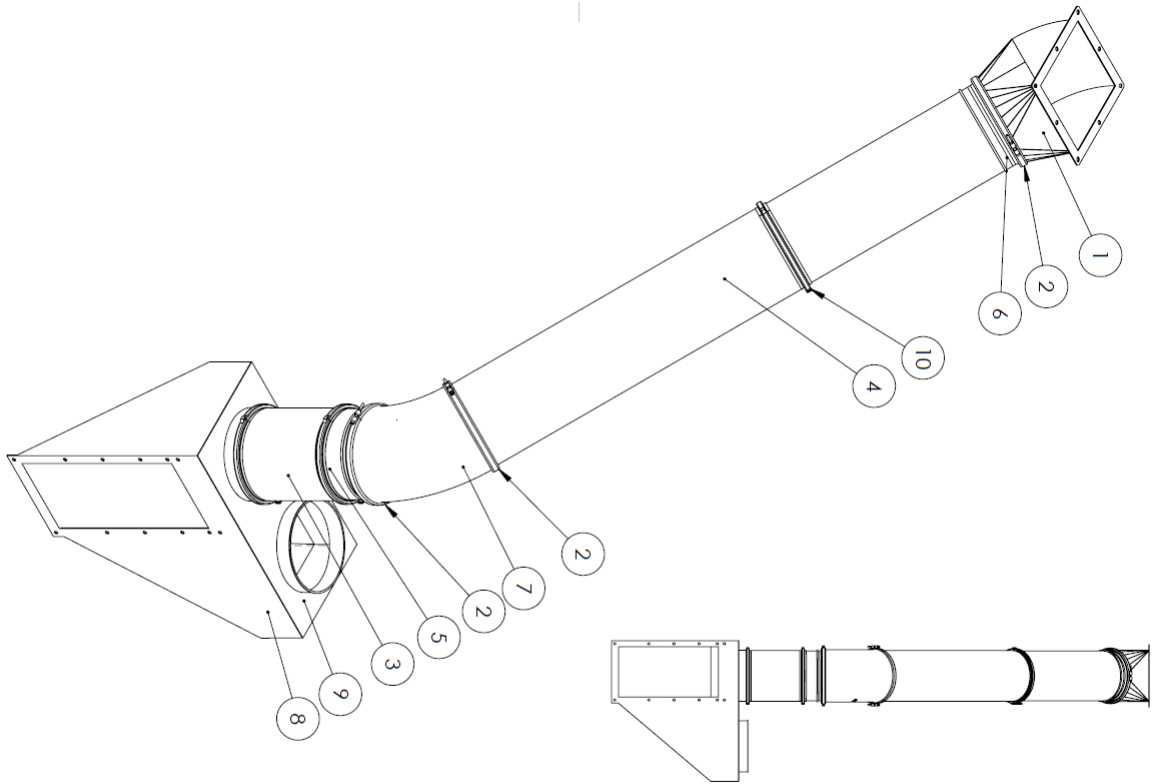
138031_200

Approved by: Juhani Lindfors

Drawn by: Iiro Uusi-Salava

Date: 05.12.2014

12.4. 138031_250



POS	CODE	QTY.	Nimitys	Description	По проекту	Type
1	135281	1	Muuntohyöde	Transformer	Параллелизм	45° ad250-FK250
2	136833_1	3	Panta	Ribbon	Лента	250 e
3	400643	1	Väliputki	Grain pipe	Труба	ø250 L=300 r4°
4	400645	1	Väliputki	Grain pipe	Труба	ø250 L=1000 r4°
5	820024	1	Putki	Pipe	Труба	ø250 L=300 vahv.
6	820026	1	Putki	Pipe	Труба	ø250 L=1000 vahv.
7	RK970130	1	Putki	Pipe	Труба	250mm 45°
8	SK198141	1	Inlet hopper 40R left hand			
9	SK199148	1	Cover plate c/w 2 inlet R250			
10	SK625001	3	Pikastide	Clamp	Зажим	ø250

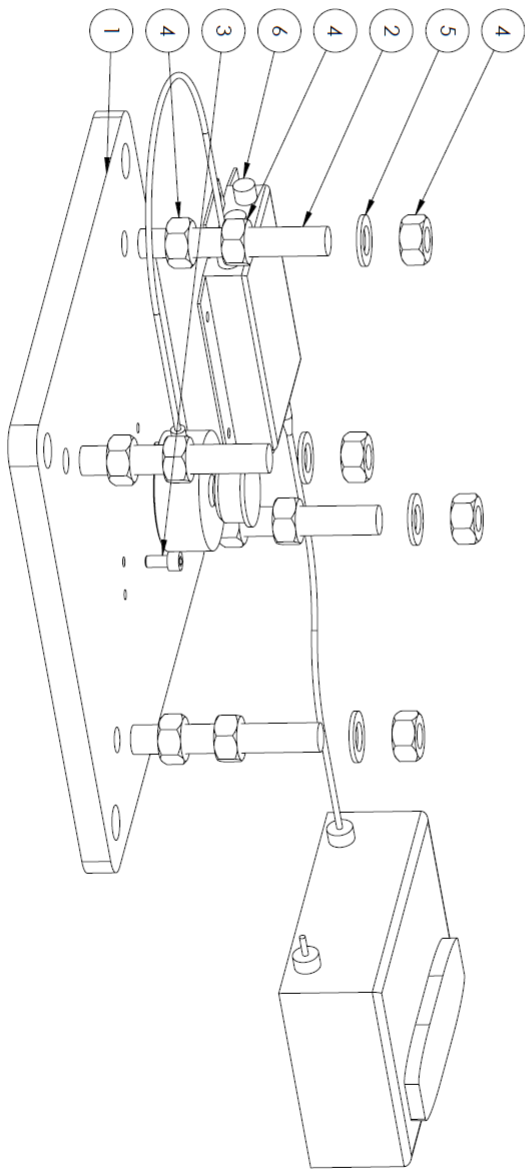
General tolerance ISO 2768-C		This drawing remains the property of Meppu Oy. It must be returned on request and cannot be copied or used without Meppu Oy's consent.	
Name: Pulkisetti		Drawn by: KIMINOL	
Material: Pikastide		Approved by: Jaska Lindfors	
Finish:		Dimension type: 250	
Weight: 58,55 kg		Page: 2/4	
Date: 05.12.2014		Scale: 1:22	
CODE: 138031_250		Rev: B	



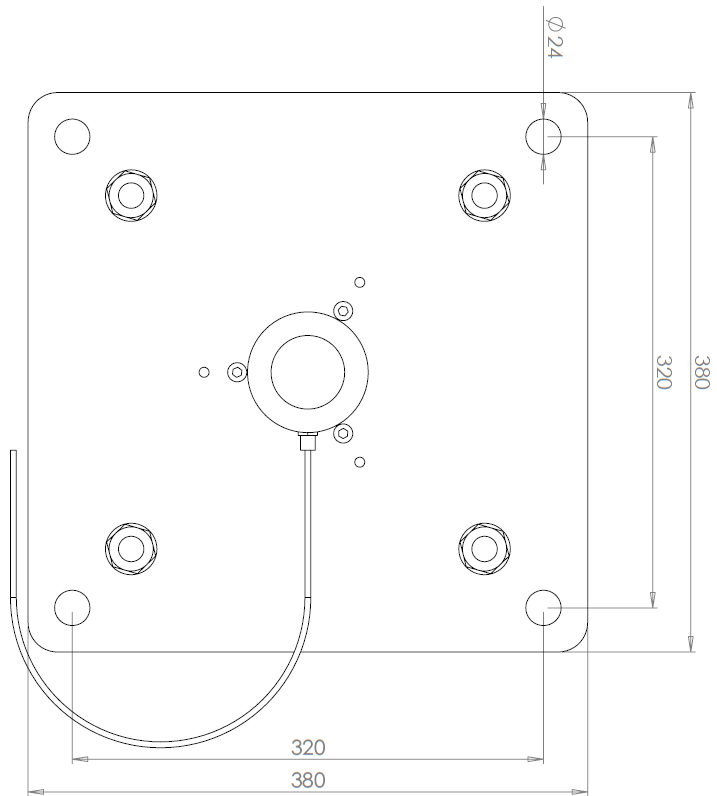
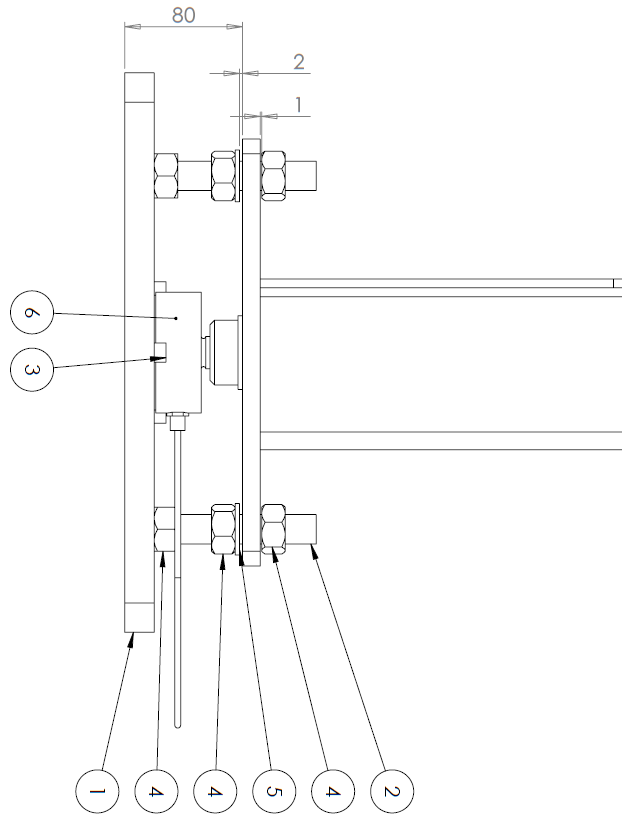
13. VAAKASARJA / WEIGHING SET

13.1. 138452

POS	CODE	138452_4/ QTY	138452_6/ QTY	138452_8/ QTY	138452_10/ QTY	Nimitys	Description	По русски	Type
1	138453	4	6	8	10	Levy	Plate	Пластина	M20 8,8 L=130
2	138454	16	24	32	40	Kemetonko	Threaded rod	Стержень с резьбой	M20 8,8 L=130
3	912066	12	18	24	30	Kuusokalojuuri	Hexagon socket screw	Болт с углублением	M8x15
4	920012	48	72	96	120	Kuusiomutteri	Hexagon Nut	Гайка	M20
5	921078	16	24	32	40	Auulaatta	Washer	Шайба	35-20
6	SKU610	-	1	-	-	Vaaka-oriuri setti	Load cell set	Набор тензодатчика	Вакамуунити 6x10f
6	SKU410	1	-	-	-	Vaaka-oriuri setti	Load cell set	Набор тензодатчика	Вакамуунити 4x10f
6	SKU1010	-	-	-	1	Vaaka-oriuri setti	Load cell set	Набор тензодатчика	Вакамуунити 10x10f
6	SKU810	-	-	1	-	Vaaka-oriuri setti	Load cell set	Набор тензодатчика	Вакамуунити 8x10f



	Name Vaakakooppaan Weighing set Везишване устройство	Dimension, type M420 100m A3	CODE 138452
General tolerance ISO 2768-C	Material	Weight 48,77 Kg	Date 11.12.2015
This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	Finish	Drawn by Iiro Uusi-Saara	Date 11.12.2015
Approved by MIKKAH	Sheet format A3	Page 1/2	Scale 1:3
Rev A	Rev A	Rev A	Rev A

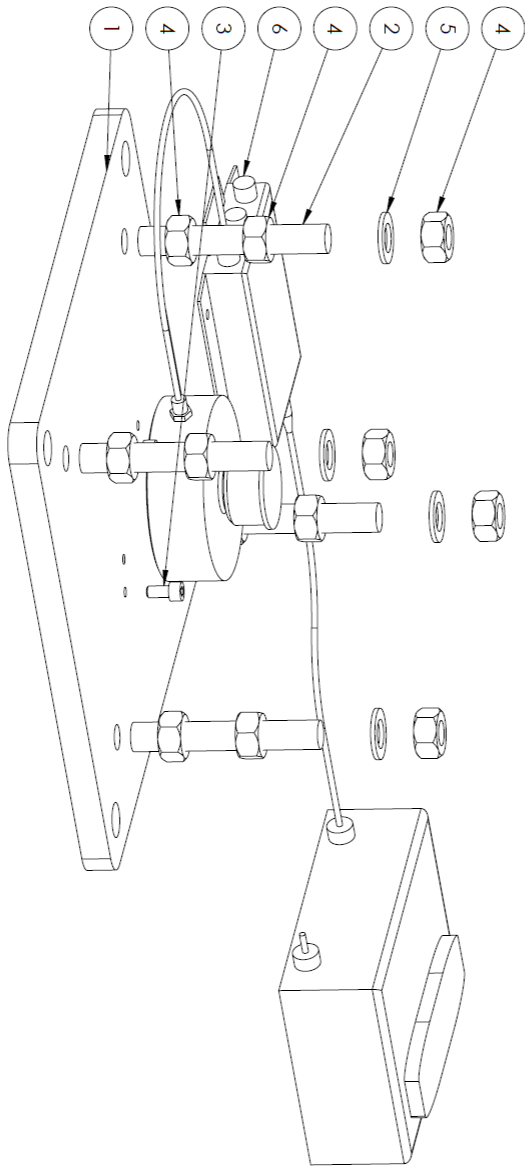


 ISO 2768-C	 Material	 Finish	 Weight 48,77 kg	 Drawn by H03 USHS-SALAVA	 Date 11.12.2016
 General tolerance	This drawing remains the property of MEPU Oy. It must be returned on request and cannot be copied or used without MEPU Oy's consent.				
 Name Vaakakooppa Weighing set	 Name Ваажкоопрано Важивание устройство	 Dimension type Utilcell M420 10ton	 Sheet format A3	 Page 22	 Scale 1:3
 CODE 138452	 Rev A				



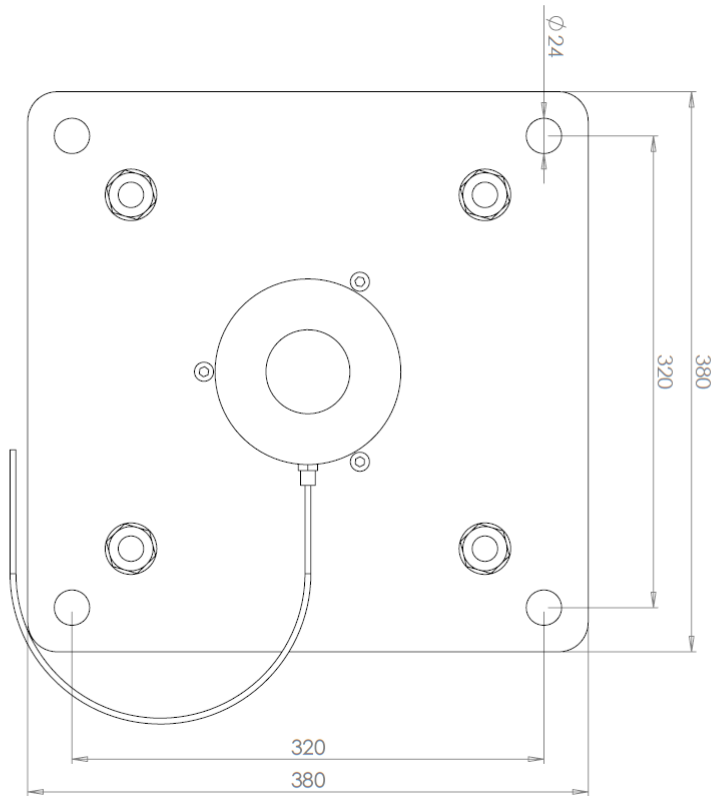
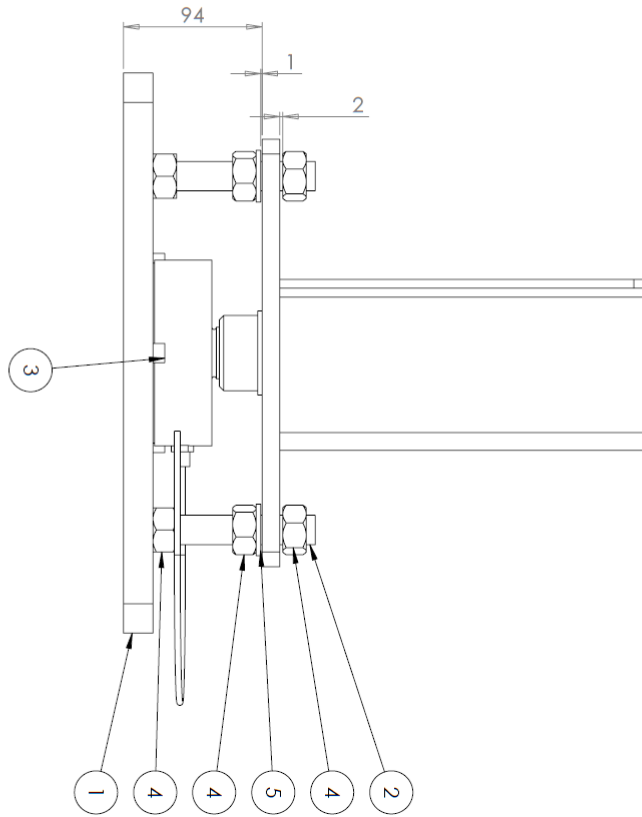
13.2. 138456

POS	CODE	138456/4/ QTY	Quantity	Description	По русски	Type
1	138453	4	Levy	Plate	Пластина	
2	138454	16	Клеветница	Threaded rod	Стержень с резьбой	M20 8,8 L=130
3	912066	12	Кусицкопцуви	Hexagon socket screw	Болт с улукувением	M8x15
4	920012	48	Кусицонутери	Hexagon Nut	Гайка	M20
5	921078	16	Аудицати	Washer	Шайба	35-20
6	SKU420	1	Вадица-орилн зети	Load cell set	Набор тензодатчика	Вадицкмулнл 4,20t



Sub	Material	Finish	Weight	Drawn by	Date
	General Machine ISO 2768-C		56,17 Kg	Ilio JUS-Salava	22.01.2016
Name	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Dimension type	Approved by	Date
	Vaakakokooppaano Weighing set		A3	MIKKINEN	
	Взвешивание установить		Sheet format	Page	Scale
	Utilcell M420 20ton		A3	1/2	1:3
	CODE		138456	Rev	A



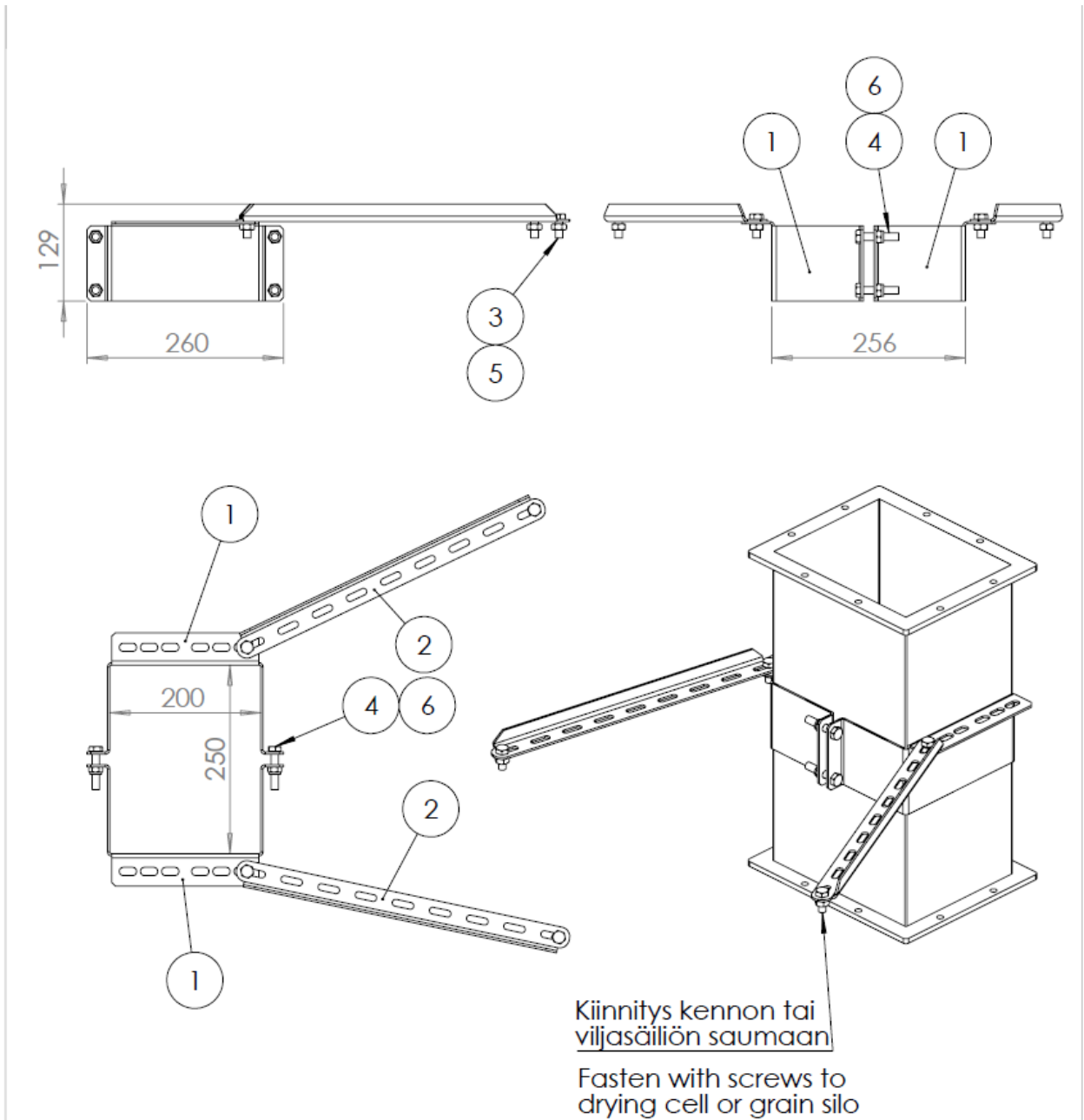


 General tolerance ISO 2768-C	 Material	 Finish	 Weight 50,17 kg	 Drawn by Igor Ush-Salava	 Date 22.01.2016
 Name Ваакакоопрано Weighing set Взвешивание установить	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.	 Dimension, type Utilcell M420 20ton	 Sheet format A3	 Page 2/2	 Scale 1:3
			 CODE 138456	 Rev A	



14. ELEVAATTORIN TUKI / ELEVATOR SUPPORT

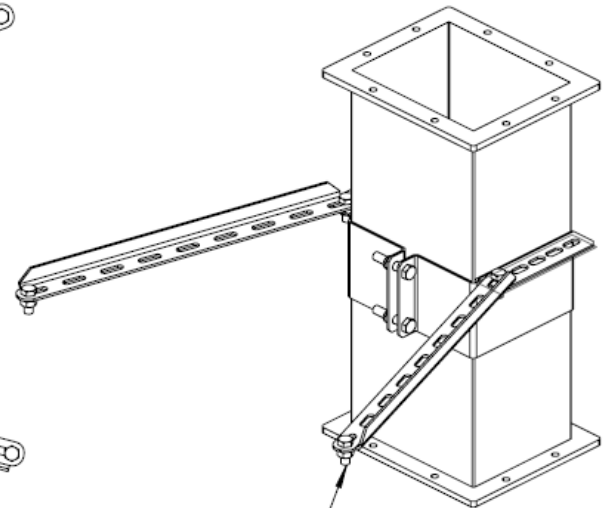
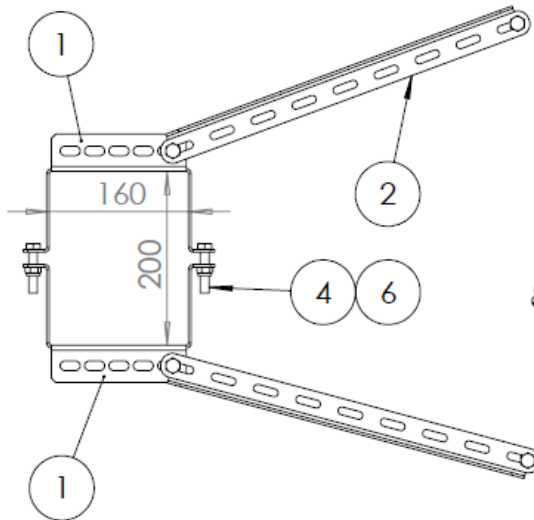
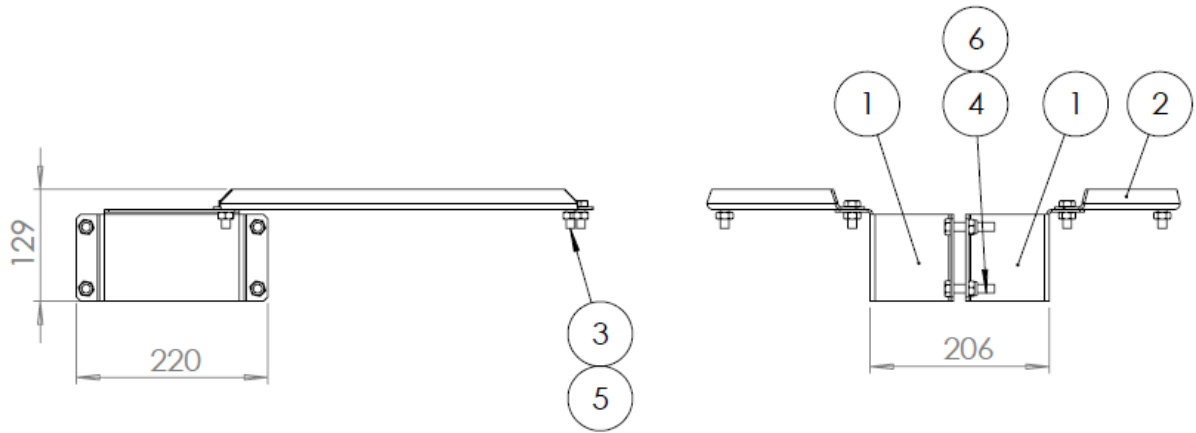
14.1. 137965



POS	CODE	Default/Quantity	Nimitys	Description	По русски	Type
1	138142	2	Tukilevy	Support plate	Опорная пластина	SEI 50/18
2	154435	2	Tukilevy	Support plate	Опорная пластина	
3	910097	4	Kuusioruuvi	Hex bolt	Болт	M10x25
4	910102	4	Kuusioruuvi	Hex bolt	Болт	M10x50
5	920007	4	Kuusiomutteri	Hexagon Nut	Гайка	M10
6	920026	4	Lukitusmutteri	Hexagon Lock Nut	Стопорный Гайка	M10

Slab	Material	Finish	Weight 12.07 kg	Drawn by Tuula Peltomäki	Date 03.11.2014
General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by Jaakko Lindfors	Date 03.11.2014
	Name Tuenta Support Опора	Type 80-100t	Sheet format A4	Page 1/2	Scale 1:7.5
			Code 137965	Rev B	

14.2. 137974



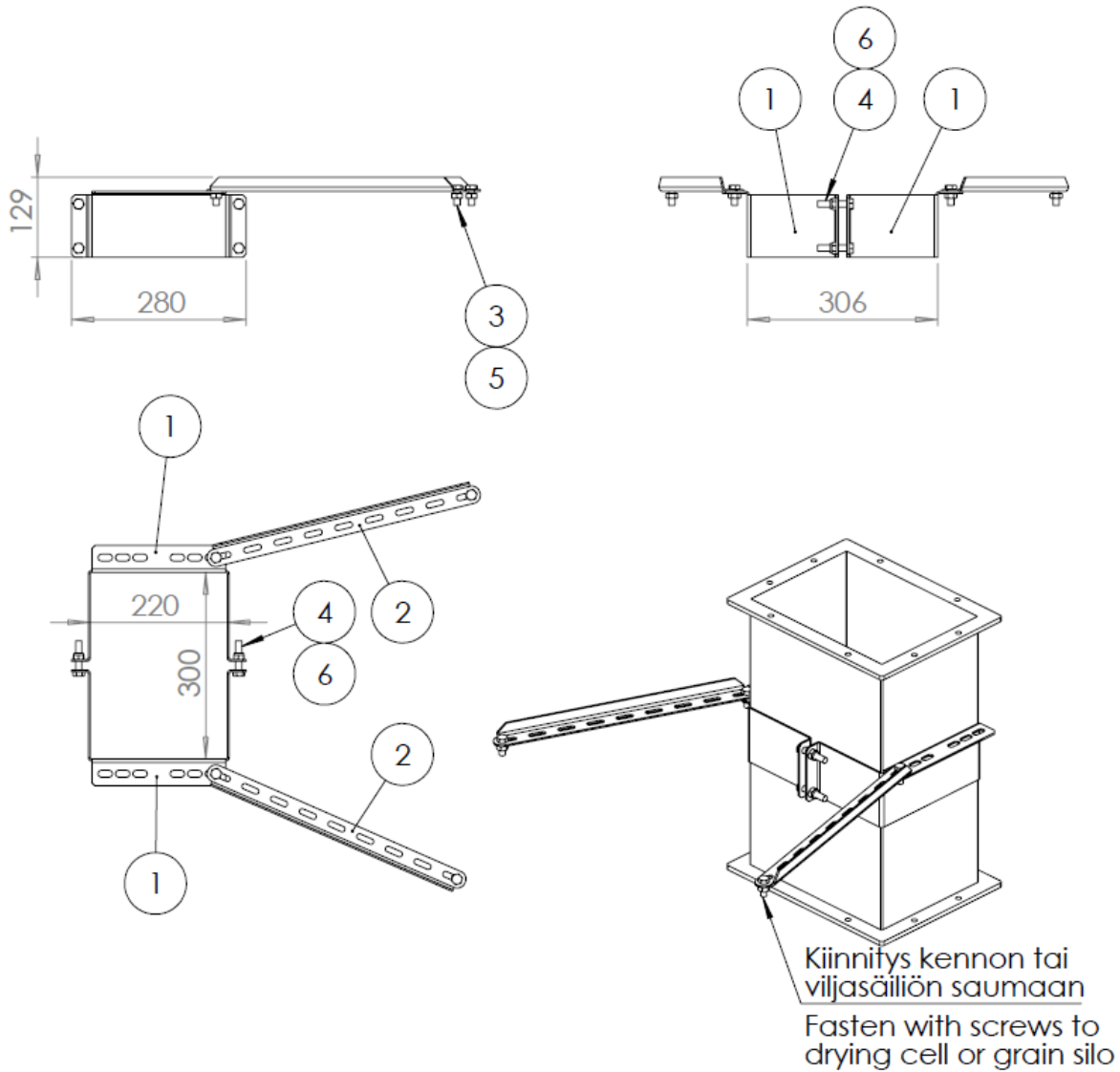
Kiinnitys kennon tai viljasäiliön saumaan
Fasten with screws to drying cell or grain silo

POS	CODE	Default/QT	Nimitys	Description	По русски	Type
1	138134	2	Tukilevy	Support plate	Опорная пластина	SE 140 TVM / SEI 35/40
2	154435	2	Tukilevy	Support plate	Опорная пластина	
3	910097	4	Kuusioruuvi	Hex bolt	Болт	M10x25
4	910102	4	Kuusioruuvi	Hex bolt	Болт	M10x50
5	920007	4	Kuusiomutteri	Hexagon Nut	Гайка	M10
6	920026	4	Lukitusmutteri	Hexagon Lock Nut	Стопорный Гайка	M10

Slab	Material	Finish	Weight	3.43 kg	Drawn by Tuula Peltomäki	Date 03.11.2014
General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by Jaakko Lindfors	Date 03.11.2014	
Name Tuenta Support Опора			Type 60t	Sheet format A4	Page 1/2	Scale 1:7.5
				Code 137974	Rev B	



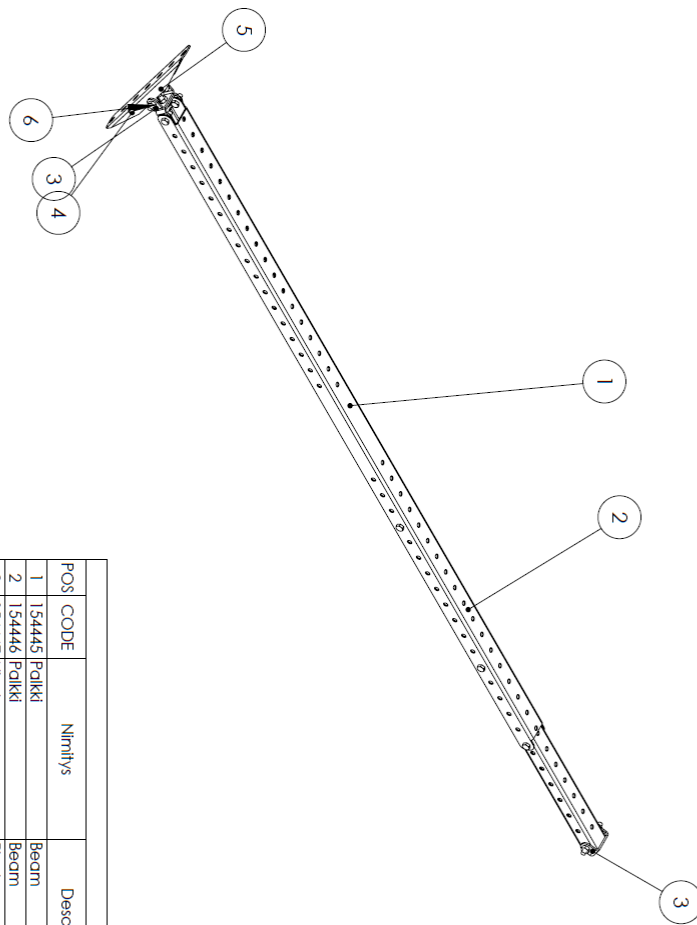
14.3. 138032



POS	CODE	Defo ult/Q TY	Nimitys	Description	По русски	Type
1	138143	2	Tukilevy	Support plate	Опорная пластина	SEI 50/23
2	154435	2	Tukilevy	Support plate	Опорная пластина	
3	910097	4	Kuusioruuvi	Hex bolt	Болт	M10x25
4	910102	4	Kuusioruuvi	Hex bolt	Болт	M10x50
5	920007	4	Kuusiomutteri	Hexagon Nut	Гайка	M10
6	920026	4	Lukitusmutteri	Hexagon Lock Nut	Стопорный Гайка	M10
Slab		Material		Finish	Weight	Drawn by
		General tolerance ISO 2768-c		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Tuula Peltomäki
		Name Tuenta Support Опора		Type 120t	Sheet format A4	Date 04.12.2014
					Page 1/2	Date 04.12.2014
					Scale 1:10	Date 04.12.2014
					Code 138032	Rev B

15. TELESKOOPPI / TELESCOPE

15.1. 154618



POS	CODE	Nimitys	Description	По русски	Type	QTY
1	154445	Palkki	Beam	Болка	4x59 L=1970	1
2	154446	Palkki	Beam	Болка	39x52 L=1730	1
3	154447	Nivel	Pivot	Шторнир		3
4	154448	Kimike	Bracket	Крепление		1
5	910097	Kuusiouuvi	Hex Bolt	Болт	M10x25	13
6	920007	Kuusiouuteri	Hexagon Nut	Гайка	M10	13


Sub		Material		Finish		Weight		Drawn by		Date	
General tolerance		ISO 2768-C		This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		13,70 kg		Iiro Uusi-Salva		22.03.2010	
Name		Teleskooppi		Dimension, spe		1730+1970		Sheet format		Page	
Telescope		Telescopio		A3		1/1		Scale		1:10	
Teräcton		Terecton		CODE		154618		Rev		A	



16. HARUSVAIJERISETTI / STAY WIRE SET

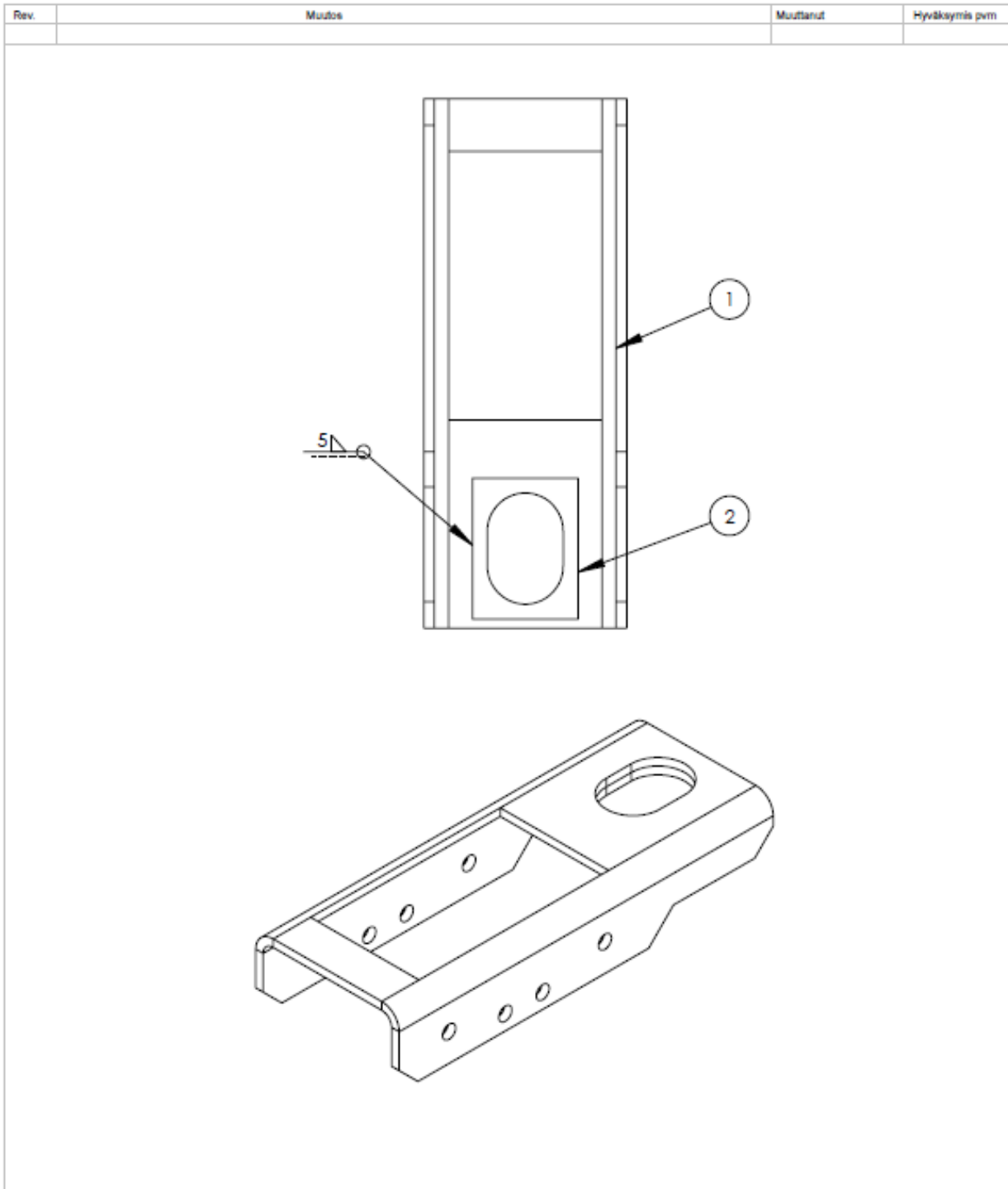
16.1. 923536

BOM						
POS	CODE	QTY	Nimitys	Description	По русски	Type
1	153138	16	Harusvaijerin kiinnike	Stay wire fastener	Будьте провод крепления	CF25
2	960095	150	Teräsvaijeri	Steel wire rope	Стальная проволока	ø8mm (m)
3	960096	32	Vaijerilukko	Cable lock	тросиком	8mm
4	960097	8	Vaijerisakkeli	Cable Shackle	Кабельные скобы	3,25t
5	960098	16	Vaijerisuoja	Cable cover	Кабельные крышки	8mm
6	960638	8	Vanttiruuvi	Tumbuckle	Фаркопы	M16H+H L=315-420

	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.		Suunnittelija/Drawn by Jaakko Lindfors	Pvm/Date 23.07.2012
	Name Harusvaijerisarja Stay wire kit Серия кабелей	Type L-series	Code 923536	Rev A
			Page A4 1/1	Scale 2:1

17. ASENUSTARVIKKEET / INSTALLATION MATERIAL

17.1. 137166

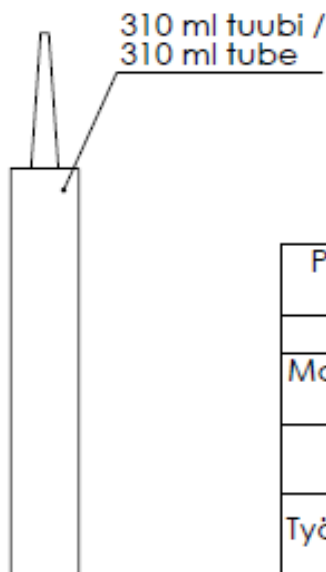


BOM							
POS	CODE	QTY	Nimitys	Description	По русски	Type	
1	137176	1	Levy	Plate	Пластина		
2	137175	1	Korvake	Earlet	Петля, проушина		
Slab		Material		Finish	Weight	Drawn by	
				Electrogalvanizing	2.11 kg	Date	
				<small>This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.</small>		Approved by	
				Type		Date	
		Name		Sheet format		Page	
						Scale	
		Nostokorva		A4		1/2	
						1:3	
		Hoist bracket		Code		Rev	
						137166	
		Петля монтажная					



17.2. 960640

Butyylimassa / Butyl mass

Väri / Colour: harmaa / grey.
Würth tuotekoodi / Würth product code: 0893100063



Pohja-aine / Base substance	Polybutaani / Polybutane
Tiheys / Density	1,70 g/cm ³
Max. venymä / Max. stretch	7 %
Lämmönkesto / Heat resistance	-20 °C - +80 °C
Työskentelylämpötila / Working temperature	+1 °C - +30 °C
Nahkoittuminen / Skin formation	24 tunnissa / in 24 hours
Varastointikestävyys / Storage life	1 vuosi / 1 year
Sauman min. leveys / Min. width of joint	5 mm
Sauman max. leveys / Max. width of joint	20 mm
Sauman suositusmitat / Recommended joint dimensions	Leveys = syvyys / Width = depth
Pinta / Surface	Kuiva, puhdas, pölytön ja rasvaton / Dry, clean, dust and oil free

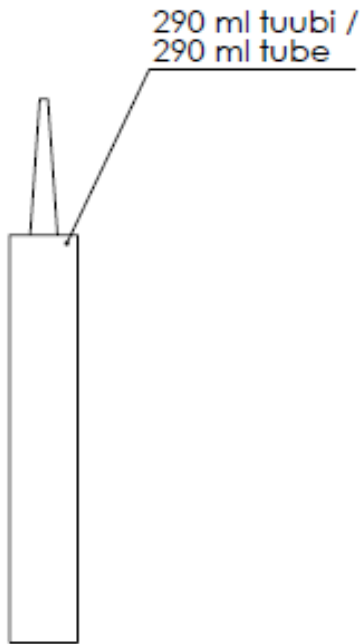
Slab	Material	Finish	Weight 0.57 kg	Drawn by Admin	Date 27.01.2010
 General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by	Date
	Name Butyylimassa Butyl seal Macca	Type Würth 0893100063	Sheet format A4	Page 1/3	Scale 1:5
			Code 960640	Rev B	

17.3. 960640_1

Polymeeriiliima- ja tiivistemassa /
Polymer glue and sealing mass

Väritön / Colourless.

Würth tuotekoodi / Würth product code: 0890100370



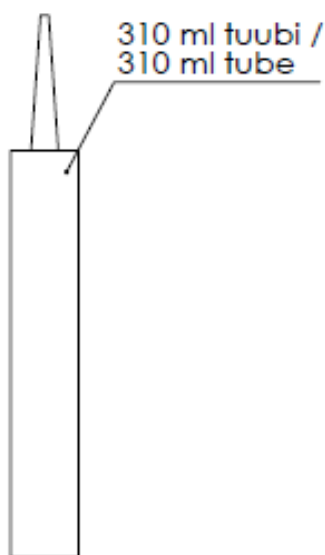
Pohja-aine / Base substance	Hybridipolymeeri / Hybrid polymer
Kuivuminen / Drying	Kuivuu kosteuden vaikutuksesta / Dries with the effect of moisture
Nahkoittuminen / Skin Formation	Alkaa n. 10 min pursottamisesta / Starts approx. 10 minutes after applying (20°C/ 65 %)
Kuivumisnopeus / Drying speed	2-3 mm / 24 h (20°C / 65 %)
Loppulujuus / Final strength	28 vrk kuluttua / After 28 days
Kovuus / Hardness DIN53505	38 +/- 5 Shore A
Palautumiskyky / Recovering ability ISO7389	>75 %
Tiheys / Density DIN 53479	1,04 g/ml
Lämmönkesto / Heat resistance	-40°C - +90°C
Murtovenymä / Breaking stretch DIN 53504	300 %
Vetolujuus / Tensile strength DIN 53504	2,4 N/mm ²
Leikkauslujuus / Shear strength	> 1,4 N/mm ²
Elastisuus / Elasticity	Kestää noin 20 % muodonmuutoksen / Withstands approx. 20 % deformation
Työskentelylämpötila / Working temperature	+1°C - + 30°C

Slab	Material	Finish	Weight 0.57 kg	Drawn by Iiro Uusi-Salava	Date 30.08.2013
General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by	Date
	Name Liima Glue Клей	Type Würth 0890100370	Sheet format A4	Page 2/3	Scale 1:5
			Code 960640_1	Rev B	



17.4. 960640_2

Kuumankestävä silikoni saumamassa /
Heat resistant silicone sealing mass

Väri / Colour: Tiilenpunainen / Brick red
Würth tuotekoodi / Würth product code: 0892 330



Pohja-aine / Base substance	Silikonikumi / Silicone rubber
Varastointikestävyys / Storage life	24 kk / 24 months, max. +25°C
Tiheys / Density	1,31 g/ml
Pölykuiva / Dust dry (23°C/50 %)	8...12min
Kuivuminen / Drying (23°C/50 %)	2-3mm / 24 h
Tilavuuden muutos / Volume change (DIN 52451)	< 5 %
Vetolujuus / Tensile strength (DIN 53504)	2 MPa
Murtovenymä / Breaking stretch (DIN 53504)	350% 2 mm kalvo / 2mm film
Jatkorepeämislujuus / Continuing shear strength (ASTM D624)	5 kp/cm
Shore A kovuus / Shore A Hardness (DIN 53505)	25
Lämmönkesto / Heat resistance	-50°C...+250°C
Lämmönkesto lyhytaikaisesti / Temporary heat resistance	+300°C
Työskentelylämpötila / Working temperature	+5°C...+40°C
Sallittu kokonaismuodonmuutos / Max. allowed total deformation	15...20 %

Slab	Material	Finish	Weight 0.57 kg	Drawn by Admin	Date 27.01.2010
 General tolerance ISO 2768-c	This drawing remains the property of Mepu Oy. It must be returned on request and cannot be copied or used without Mepu Oy's consent.			Approved by	Date
	Name Silikoni Silicone СИЛИКОН	Type Würth 0892 330	Sheet format A4	Page 3/3	Scale 1:5
			Code 960640_2	Rev B	



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