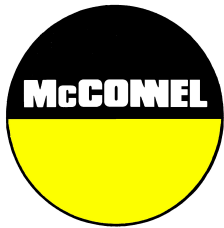


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# SR460 SR620 SR820

**HEAVY DUTY  
FLEX WING MOWERS**  
Operator Manual



SR460



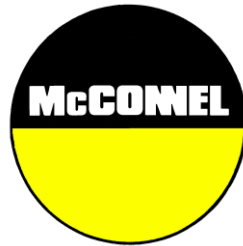
SR620



SR820

# IMPORTANT

## VERIFICATION OF WARRANTY REGISTRATION



### DEALER WARRANTY INFORMATION & REGISTRATION VERIFICATION

It is imperative that the selling dealer registers this machine with McConnel Limited before delivery to the end user – failure to do so may affect the validity of the machine warranty.

To register machines go to the McConnel Limited web site at **www.mcconnel.com**, log onto '**Dealer Inside**' and select the '**Machine Registration button**' which can be found in the Service Section of the site. Confirm to the customer that the machine has been registered in the section below.

Should you experience any problems registering a machine in this manner please contact the McConnel Service Department on 01584 875848.

### Registration Verification

Dealer Name: .....
Dealer Address: .....
Customer Name: .....
Date of Warranty Registration: ...../...../..... Dealer Signature: .....

### NOTE TO CUSTOMER / OWNER

*Please ensure that the above section above has been completed and signed by the selling dealer to verify that your machine has been registered with McConnel Limited.*

**IMPORTANT:** During the initial 'bedding in' period of a new machine it is the customer's responsibility to regularly inspect all nuts, bolts and hose connections for tightness and re-tighten if required. New hydraulic connections occasionally weep small amounts of oil as the seals and joints settle in – where this occurs it can be cured by re-tightening the connection – *refer to torque settings chart below*. The tasks stated above should be performed on an hourly basis during the first day of work and at least daily thereafter as part of the machines general maintenance procedure.

**CAUTION: DO NOT OVER TORQUE HYDRAULIC FITTINGS AND HOSES**

### TORQUE SETTINGS FOR HYDRAULIC FITTINGS

HYDRAULIC HOSE ENDS		
BSP	Setting	Metric
1/4"	18 Nm	19 mm
3/8"	31 Nm	22 mm
1/2"	49 Nm	27 mm
5/8"	60 Nm	30 mm
3/4"	80 Nm	32 mm
1"	125 Nm	41 mm
1.1/4"	190 Nm	50 mm
1.1/2"	250 Nm	55 mm
2"	420 Nm	70 mm

PORT ADAPTORS WITH BONDED SEALS		
BSP	Setting	Metric
1/4"	34 Nm	19 mm
3/8"	47 Nm	22 mm
1/2"	102 Nm	27 mm
5/8"	122 Nm	30 mm
3/4"	149 Nm	32 mm
1"	203 Nm	41 mm
1.1/4"	305 Nm	50 mm
1.1/2"	305 Nm	55 mm
2"	400 Nm	70 mm





# WARRANTY POLICY

## WARRANTY REGISTRATION

All machines must be registered, by the selling dealer with McConnel Ltd, before delivery to the end user. On receipt of the goods it is the buyer's responsibility to check that the Verification of Warranty Registration in the Operator's Manual has been completed by the selling dealer.

### 1. LIMITED WARRANTIES

- 1.01. *All mounted machines supplied by McConnel Ltd are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 12 months, unless a different period is specified.*  
*All Self Propelled Machines supplied by McConnel Ltd are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 12 months or 1500 hours. Engine warranty will be specific to the Manufacturer of that unit.*
- 1.02. *All spare parts supplied by McConnel Ltd and purchased by the end user are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 6 months. All parts warranty claims must be supported by a copy of the failed part invoice to the end user. We cannot consider claims for which sales invoices are not available.*
- 1.03. *The warranty offered by McConnel Ltd is limited to the making good by repair or replacement for the purchaser any part or parts found, upon examination at its factory, to be defective under normal use and service due to defects in material or workmanship. Returned parts must be complete and unexamined. Pack the component(s) carefully so that any transit damage is avoided. All ports on hydraulic items should be drained of oil and securely plugged to prevent seepage and foreign body ingress. Certain other components, electrical items for example, may require particular care when packing to avoid damage in transit.*
- 1.04. *This warranty does not extend to any product from which McConnel Ltd's serial number plate has been removed or altered.*
- 1.05. *The warranty policy is valid for machines registered in line with the terms and conditions detailed and on the basis that the machines do not extend a period of 24 months or greater since their original purchase date, that is the original invoice date from McConnel Limited.*  
*Machines that are held in stock for more than 24 months cannot be registered for warranty.*
- 1.06. *This warranty does not apply to any part of the goods, which has been subjected to improper or abnormal use, negligence, alteration, modification, fitment of non-genuine parts, accident damage, or damage resulting from contact with overhead power lines, damage caused by foreign objects (e.g. stones, iron, material other than vegetation), failure due to lack of maintenance, use of incorrect oil or lubricants, contamination of the oil, or which has served its normal life. This warranty does not apply to any expendable items such as blades, belts, clutch linings, filter elements, flails, flap kits, skids, soil engaging parts, shields, guards, wear pads, pneumatic tyres or tracks.*
- 1.07. *Temporary repairs and consequential loss - i.e. oil, downtime and associated parts are specifically excluded from the warranty.*
- 1.08. *Warranty on hoses is limited to 12 months and does not include hoses which have suffered external damage. Only complete hoses may be returned under warranty, any which have been cut or repaired will be rejected.*
- 1.09. *Machines must be repaired immediately a problem arises. Continued use of the machine after a problem has occurred can result in further component failures, for which McConnel Ltd cannot be held liable, and may have safety implications.*
- 1.10. *If in exceptional circumstances a non McConnel Ltd part is used to effect a repair, warranty reimbursement will be at no more than McConnel Ltd's standard dealer cost for the genuine part.*

- 1.11. *Except as provided herein, no employee, agent, dealer or other person is authorised to give any warranties of any nature on behalf of McConnell Ltd.*
- 1.12. *For machine warranty periods in excess of 12 months the following additional exclusions shall apply:*
  - 1.12.1. *Hoses, exposed pipes and hydraulic tank breathers.*
  - 1.12.2. *Filters.*
  - 1.12.3. *Rubber mountings.*
  - 1.12.4. *External electric wiring.*
  - 1.12.5. *Bearings and seals*
  - 1.12.6. *External Cables, Linkages*
  - 1.12.7. *Loose/Corroded Connections, Light Units, LED's*
  - 1.12.8. *Comfort items such as Operator Seat, Ventilation, Audio Equipment*
- 1.13. *All service work, particularly filter changes, must be carried out in accordance with the manufacturer's service schedule. Failure to comply will invalidate the warranty. In the event of a claim, proof of the service work being carried out may be required.*
- 1.14. *Repeat or additional repairs resulting from incorrect diagnosis or poor quality previous repair work are excluded from warranty.*

***NB Warranty cover will be invalid if any non-genuine parts have been fitted or used. Use of non-genuine parts may seriously affect the machine's performance and safety. McConnell Ltd cannot be held responsible for any failures or safety implications that arise due to the use of non-genuine parts.***

## **2. REMEDIES AND PROCEDURES**

- 2.01. *The warranty is not effective unless the Selling Dealer registers the machine, via the McConnell web site and confirms the registration to the purchaser by completing the confirmation form in the operator's manual.*
- 2.02. *Any fault must be reported to an authorised McConnell Ltd dealer as soon as it occurs. Continued use of a machine, after a fault has occurred, can result in further component failure for which McConnell Ltd cannot be held liable.*
- 2.03. *Repairs should be undertaken within two days of the failure. Claims submitted for repairs undertaken more than 2 weeks after a failure has occurred, or 2 days after the parts were supplied will be rejected, unless the delay has been authorised by McConnell Ltd. Please note that failure by the customer to release the machine for repair will not be accepted as a reason for delay in repair or submitting warranty claims.*
- 2.04. *All claims must be submitted, by an authorised McConnell Ltd Service Dealer, within 30 days of the date of repair.*
- 2.05. *Following examination of the claim and parts, McConnell Ltd will pay, at their discretion, for any valid claim the invoiced cost of any parts supplied by McConnell Ltd and appropriate labour and mileage allowances if applicable.*
- 2.06. *The submission of a claim is not a guarantee of payment.*
- 2.07. *Any decision reached by McConnell Ltd. is final.*

## **3. LIMITATION OF LIABILITY**

- 3.01. *McConnell Ltd disclaims any express (except as set forth herein) and implied warranties with respect to the goods including, but not limited to, merchantability and fitness for a particular purpose.*
- 3.02. *McConnell Ltd makes no warranty as to the design, capability, capacity or suitability for use of the goods.*
- 3.03. *Except as provided herein, McConnell Ltd shall have no liability or responsibility to the purchaser or any other person or entity with respect to any liability, loss, or damage caused or alleged to be caused directly or indirectly by the goods including, but not limited to, any indirect, special, consequential, or incidental damages resulting from the use or operation of the goods or any breach of this warranty. Notwithstanding the above limitations and warranties, the manufacturer's liability hereunder for damages incurred by the purchaser or others shall not exceed the price of the goods.*
- 3.04. *No action arising out of any claimed breach of this warranty or transactions under this warranty may be brought more than one (1) year after the cause of the action has occurred.*

#### **4. MISCELLANEOUS**

- 4.01. McConnel Ltd may waive compliance with any of the terms of this limited warranty, but no waiver of any terms shall be deemed to be a waiver of any other term.*
- 4.02. If any provision of this limited warranty shall violate any applicable law and is held to be unenforceable, then the invalidity of such provision shall not invalidate any other provisions herein.*
- 4.03. Applicable law may provide rights and benefits to the purchaser in addition to those provided herein.*

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*McConnel Limited*



# DECLARATION OF CONFORMITY

*Conforming to EU Machinery Directive 2006/42/EC*

We,

**McCONNEL LIMITED**, Temeside Works, Ludlow, Shropshire SY8 1JL, UK

*Hereby declare that:*

The Product; *Tractor Trailed Flex Wing Mower*

Product Code; *MR42, MR46, MR62, MR82*

Serial No. & Date ..... Type .....

Manufactured in; *United Kingdom*

Complies with the required provisions of the Machinery Directive 2006/42/EC  
The machinery directive is supported by the following harmonized standards;

- BS EN ISO 12100 (2010) Safety of machinery – General principles for design – Risk assessment and risk reduction.
- BS EN 349 (1993) + A1 (2008) Safety of machinery - Minimum distances to avoid the entrapment with human body parts.
- BS EN ISO 14120 (2015) Safety of machinery - Guards general requirements for the design and construction of fixed and movable guards.
- BS EN 4413 (2010) Hydraulic fluid power. Safety requirements for systems and their components.

McCONNEL LIMITED operates an ISO 9001:2008 quality management system, certificate number: FM25970.

This system is continually assessed by the;

British Standards Institution (BSI), Beech House, Milton Keynes, MK14 6ES, UK

BSI is accredited by UK Accreditation Service, accreditation number: UKAS 003.

The EC declaration only applies if the machine stated above is used in accordance with the operating instructions.

Signed ..... *Responsible Person*  
*CHRISTIAN DAVIES on behalf of McCONNEL LIMITED*

Status: *General Manager*

Date: *January 2018*

## **ROTARY MOWER INSPECTION AND MAINTENANCE**

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A daily equipment inspection of the tractor and mower should be conducted before the equipment is used. You may use the inspection sheets to assist with these daily inspections. Any damaged or missing guards should be repaired or replaced before operating the mower. Failure to repair the damaged shield can result in objects being thrown from the mower and possibly hitting the operator or bystander.

### **Inspect the Mower for Safe Operating Condition**

- Make sure the driveline guards and shielding are in place and in good repair.
- Inspect the chain guards, flexible and/or solid deflector thrown object shielding to assure that they are in place on the front and rear of the mower deck and in good repair. Repair or replace any damaged or missing thrown object shields.
- Remove all debris and cut material from the deck and around the gearboxes.
- Ensure the mower cutting height is set high enough to reduce the possibility of the mower blades contacting the ground. Actual height will be dependent on the ground conditions. Increase the height when working in rough or undulating conditions.
- Inspect for broken, chipped, bent, missing, or severely worn blades. Replace damaged blades before operating the mower. Ensure the blade retaining bolts and fasteners are secure and tight.
- Lubricate the driveline universal joints and telescoping members daily.
- Inspect the wheel lug bolt/nuts to assure that they are tight.
- If mower is equipped with pneumatic tires, make sure they have the required air pressure.
- Inspect for worn or damaged decals and safety instructions. Replace unreadable, damaged or missing safety decals.
- Follow the operator's manual(s) inspection and maintenance instructions for lubricating parts, and keeping thrown object shielding, driveline guards, rotating parts shields, mower blades and decals in good repair.

### **Inspect the Tractor for Safe Operating Condition:**

- Inspect the controls, lights, SMVs (Slow Moving Vehicle sign), seat belts, and ROPS to assure that they are in place and in good working order.
- Be sure the tires, wheels, lug bolts/nuts are in good condition.
- Make sure the tractor brakes and steering are in proper operating condition.
- Follow the operator's manual(s) inspection and maintenance procedures for keeping the tractor in good and safe condition before operating.

The inspection sheet on the following page should be kept in this book as a record. A second sheet is included for you to cut out and photocopy or the inspection sheets can be downloaded from our web site at;

<http://www.mcconnel.com/support/aftersales/default.aspx?nav=After Sales>







## FLEX WING MOWER PRE-OPERATION Inspection

Mower ID \_\_\_\_\_ Date: \_\_\_\_\_ Shift: \_\_\_\_\_

### WARNING



Before conducting the inspection, make sure the tractor engine is off, the key removed, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the mower wings are resting on the ground or securely blocked up, or are retained in the transport by pins and all hydraulic pressure has been relieved.

Item	Condition at start of shift	Specific Comments if not O.K.
The Operator's Manual is in the Canister on the mower		
All Warning Decals are in place and legible		
All Lights are clean and working		
Tongue/Hitch connection bolts & pins are tight		
There are no cracks in Tongue or Hitch		
Hyd. Cylinder pins are properly retained		
There are no oil leaks		
There are no damaged hoses		
Gearboxes & mower decks are clear of cut grass and debris		
Chain Guards/Deflectors are in place & in good condition		
Driveline/Gearbox shields/guards are in good condition		
Driveline clutches are in good condition, not frozen		
Driveline telescoping members & u-joints are lubricated		
Driveline yokes are securely attached to tractor & mower		
Gearbox mounting bolts are tight		
Blade carrier retaining nut is tight		
Blades are not chipped, cracked, bent or worn out		
Blade bolts are tight		
Side skirts and skids are in good condition		
There are no holes or cracks in the machine deck		
Wheel nuts are tight		
Tyre pressures are correct		
Transport locks are in good condition		
All axle mounting pins are correctly secured		

Operators Signature: \_\_\_\_\_

**DO NOT OPERATE an UNSAFE TRACTOR or MOWER**



## TRACTOR PRE-OPERATION Inspection

Power Arm ID \_\_\_\_\_ Date: \_\_\_\_\_ Shift: \_\_\_\_\_

### WARNING



Before conducting the inspection, make sure the tractor engine is off, the key is removed all rotation has stopped and the tractor is in park with the parking brake engaged. Any implement attached to the tractor is firmly on the ground.

Item	Condition at start of shift	Specific Comments if not O.K.
The flashing lights function properly.		
All lights are clean and working correctly		
All cab windows are clean and wipers working correctly		
The SMV sign, where required, is clean and visible.		
The tyres are in good condition with correct pressure.		
The wheel nuts are tight.		
The tractor brakes are in good condition.		
The steering linkage is in good condition.		
There are no visible oil leaks.		
The hydraulic controls function properly.		
The ROPS or ROPS cab is in good condition.		
The seatbelt is in place and in good condition.		
The 3-point hitch is in good condition.		
The drawbar/pick up hook is secure & in good condition		
The PTO master shield is in place.		
The engine oil level is full.		
The brake fluid level is full.		
The power steering fluid level is full.		
The fuel level is adequate.		
The engine coolant fluid level is full.		
The radiator & oil cooler are free of debris.		
The air filter is in good condition		

Operators Signature: \_\_\_\_\_

**DO NOT OPERATE an UNSAFE TRACTOR or MOWER**



## FLEX WING MOWER PRE-OPERATION Inspection

Mower ID \_\_\_\_\_ Date: \_\_\_\_\_ Shift: \_\_\_\_\_

### WARNING



Before conducting the inspection, make sure the tractor engine is off, the key removed, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the mower wings are resting on the ground or securely blocked up, or are retained in the transport by pins and all hydraulic pressure has been relieved.

Item	Condition at start of shift	Specific Comments if not O.K.
The Operator's Manual is in the Canister on the mower		
All Warning Decals are in place and legible		
All Lights are clean and working		
Tongue/Hitch connection bolts & pins are tight		
There are no cracks in Tongue or Hitch		
Hyd. Cylinder pins are properly retained		
There are no oil leaks		
There are no damaged hoses		
Gearboxes & mower decks are clear of cut grass and debris		
Chain Guards/Deflectors are in place & in good condition		
Driveline/Gearbox shields/guards are in good condition		
Driveline clutches are in good condition, not frozen		
Driveline telescoping members & u-joints are lubricated		
Driveline yokes are securely attached to tractor & mower		
Gearbox mounting bolts are tight		
Blade carrier retaining nut is tight		
Blades are not chipped, cracked, bent or worn out		
Blade bolts are tight		
Side skirts and skids are in good condition		
There are no holes or cracks in the machine deck		
Wheel nuts are tight		
Tyre pressures are correct		
Transport locks are in good condition		
All axle mounting pins are correctly secured		

Operators Signature: \_\_\_\_\_

**DO NOT OPERATE an UNSAFE TRACTOR or MOWER**



## TRACTOR PRE-OPERATION Inspection

Power Arm ID \_\_\_\_\_ Date: \_\_\_\_\_ Shift: \_\_\_\_\_

### WARNING



Before conducting the inspection, make sure the tractor engine is off, the key is removed all rotation has stopped and the tractor is in park with the parking brake engaged. Any implement attached to the tractor is firmly on the ground.

Item	Condition at start of shift	Specific Comments if not O.K.
The flashing lights function properly.		
All lights are clean and working correctly		
All cab windows are clean and wipers working correctly		
The SMV sign, where required, is clean and visible.		
The tyres are in good condition with correct pressure.		
The wheel nuts are tight.		
The tractor brakes are in good condition.		
The steering linkage is in good condition.		
There are no visible oil leaks.		
The hydraulic controls function properly.		
The ROPS or ROPS cab is in good condition.		
The seatbelt is in place and in good condition.		
The 3-point hitch is in good condition.		
The drawbar/pick up hook is secure & in good condition		
The PTO master shield is in place.		
The engine oil level is full.		
The brake fluid level is full.		
The power steering fluid level is full.		
The fuel level is adequate.		
The engine coolant fluid level is full.		
The radiator & oil cooler are free of debris.		
The air filter is in good condition		

Operators Signature: \_\_\_\_\_

**DO NOT OPERATE an UNSAFE TRACTOR or MOWER**





*For Safety and Performance...*

## **ALWAYS READ THE BOOK FIRST**

### **McCONNEL LIMITED**

**Temeside Works  
Ludlow  
Shropshire  
England**

**Telephone: +44 (0)1584 873131  
[www.mcconnel.com](http://www.mcconnel.com)**

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#### **- NOISE STATEMENT -**

The equivalent daily personal noise exposure from this machine measured at the operators' ear is within the range 78 – 85 dB, these figures apply to a normal distribution of use where the noise fluctuates between zero and maximum. The figures assume that the machine is fitted to a tractor with a 'quiet' cab with the windows closed in a generally open environment. We recommend that the windows are kept closed. With the cab rear window open the equivalent daily personal noise exposure will increase to a figure within the range 82 – 88 dB. At an equivalent daily noise exposure level of 85 – 90 dB ear protection is recommended and must always be used if any window is left open.



Operating, servicing and maintaining this equipment can expose you to chemicals including gasoline, diesel fuel, lubricants, petroleum products, engine exhaust, carbon monoxide, and phthalates, which are known to the State of California to cause cancer and birth defects or other

reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer, birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov). This website, operated by California's Office of Environmental Health Hazard Assessment, provides information about these chemicals and how individuals may be exposed to them.



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## INTRODUCTION

The SR460, 620 & 820 Range of Flex Wing Mowers are heavy duty rotary mowers primarily designed for set-aside, stubble and pasture topping work. With cutting widths of 4.6m, 6.2m and 8.2m they are suitable for use with tractors of 70HP, 90HP & 150HP and above respectively.

The cutting heights of the machines are hydraulically adjustable and feature a 'self-levelling' system to ensure the decks remain parallel to the ground irrespective of the cutting height. The wings of the machine 'float' mechanically during work to eliminate ram seal wear and are raised by independent single acting hydraulic rams for transportation of the machine – mechanical lift locks are provided for complete safety. Power from the tractor to the machine is transferred via a series of gearboxes and PTO shafts with slip clutch protection to absorb shock loads and protect driveline components.

For personal safety and protection of components the machines should never be used to perform tasks they were not designed to do.

## TRACTOR REQUIRMENTS

The tractors used should be:

- Minimum 70HP for SR460 Models, 90HP for SR620 Models & 150HP for SR820 Models.
- Clevis drawbar must be used – do not use the pick-up hitch.
- Minimum 3000kg for SR460 & SR620 Models & 6000kg for SR820 Models.
- 1000RPM PTO (1 $\frac{3}{4}$ " - 20 spline).
- Equipped with 2 external hydraulic services
  - single acting for height control, double acting for wings with float facility.

## SPECIFICATIONS & TECHNICAL DATA

Technical Specifications	SR460 Model	SR620 Model	SR820 Model
Cutting Width	4.60m	6.20m	8.20m
Overall Width	4.80m	6.40m	8.40m
Transport Width	2.80m	2.80m	2.80m
Overall Length	4.85m	4.85m	6.15m
Transport Height	1.80m	2.60m	3.80m
Weight	2,220kg.	2,512kg.	4,100kg.
Number of Rotors	3	5	5
Number of Blades	9	15	15
Blade Overlap	110mm	110mm	110mm
Blade Tip Speed	89m/sec	89m/sec	89m/sec
Blade Carriers	Clevis type	Clevis type	Clevis type
Wing Working Angles	90°up / 25°down	90°up / 25°down	90°up / 25°down
Cutting Height	25mm – 400mm	25mm – 400mm	25mm – 400mm
Splitter Gearbox Rating	170hp	170hp	250hp
Rotor Gearbox Rating	111hp	111hp	111hp
PTO Speed	1000rpm	1000rpm	1000rpm
Slip Clutch Protection	3	5	5
Centre Section Skid Shoes	Standard	Standard	Standard
Parallel Lift	Standard	Standard	Standard
Wheel Equipment	6 x 10 ply 600 x 9	8 x 10 ply 600 x 9	8 x 10 ply 800 x 12
Walking Axle / Hydra-Gas	Optional	Standard	Standard
Transport Locks	Standard	Standard	Standard
Deck Protection Rings	Standard	Standard	Standard
Rear Lighting	Standard	Standard	Standard
Over-run Clutch	Standard	Standard	Standard
Tractor Power Requirements	70hp min.	90hp min.	150hp min.

## SAFETY

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### Safety Information

Read, Understand and Follow the Safety Messages - Serious injury or death may occur unless care is taken to follow the warnings and instructions given in the safety messages,

**CAUTION!** The lowest level of Safety Message; warns of possible injury.

**WARNING!** Serious injury or possible death.

**DANGER!** Imminent death/critical injury.

Never operate the tractor or machinery until you have read and completely understand this manual and the tractor operator's manual and each of the safety messages found in the manuals and those displayed on the tractor and implement.

**DANGER!** DO NOT attempt any maintenance of or adjustment to the machine while it is running. Before carrying out any work on the machine follow the three safety instructions below:

- a LOWER THE MACHINE ON TO THE GROUND
- b PUT THE PTO OUT OF GEAR
- c STOP THE TRACTOR ENGINE

**WARNING!** The operator and all support personnel must wear the appropriate safety clothing i.e. safety glasses and safety shoes at all times for protection from injury by objects thrown from the machine.

**DANGER!** Never allow passengers especially children to ride on the tractor or implement. Falling off can kill.

**DANGER!** Do not mount or dismount the tractor or machine while it is moving. Mount or dismount only when stopped – falling off can kill.

**DANGER!** At all times ensure that the PTO shaft guard is in position, securely fitted and in good condition and that the tractor PTO shaft shield is fitted.

**CAUTION!** Replace the PTO shaft guard if any of the following are evident:- guard cracked or damaged any part of the PTO shaft exposed. Ensure the PTO shaft guard is free to rotate and the anti-rotation chains are securely fitted and effective.

**WARNING!** Ensure that the correct guards are properly fitted to the machine and tractor at all times and check that they are in good condition. Ensure you have the correct guards fitted for the type of operation being performed. Missing or damaged guards must be replaced immediately.

**DANGER!** **AVOID WIRE.** It can be extremely dangerous if wire catches in the blades of the machine, and every care must be taken to ensure this will not happen. Inspect the working area before commencing. Remove all loose wire and obstructions and clearly mark those that are fixed so that you can avoid them. Any unusual noise from the cutting unit area indicates that the blades may have been fouled by an obstruction. A visual indication that wire has become entangled may be a sudden movement of the vegetation ahead of the machine. In any such event STOP the tractor engine INSTANTLY. On no account move the machine until blades have completely stopped. When the machine has stopped inspect it and remove any obstruction that may be present. If working under a raised machine ensure that it is safely supported. Before working on the machine always stop the tractor engine and remove the ignition key.



## SAFETY

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- WARNING!** While the tractor is running all personnel should keep well clear of the area around the machine as there are numerous crushing, shearing, impact dangers caused by the machine operation.
- DANGER!** Do not operate with wings raised off the ground. Operating with the wings raised exposes the blades and can cause objects to be thrown and there is also danger of entanglement in or being hit by rotating blades.
- DANGER!** Do not work under a wing in the raised position unless it is supported on blocks or propped. A sudden or inadvertent fall by one of these components could cause serious injury or even death.
- DANGER!** These machines are capable under adverse conditions of throwing objects great distances at high velocity. CHECK the blades for wear and the attachment bolts for tightness every day during work .A few moments whenever the machine is stopped, e.g. whenever removing obstructions, will help reduce blade wear or loss.
- DANGER!** Keep your forward speed to a level appropriate to the operating conditions. High-speed manoeuvres are very dangerous, particularly on uneven ground where there is risk of overturning.
- DANGER!** Keep a careful watch for passers-by who may inadvertently get in the way of cut material being ejected from the machine. These machines are capable under adverse conditions of throwing objects great distances at high velocity. Stop the blades until all people are well clear.
- WARNING!** Extreme care should be taken when operating near loose objects such as gravel, rocks, wire, and other debris. Inspect the area before mowing. Foreign objects should be removed from the site to prevent machine damage and/or bodily injury or even death. Any objects that cannot be removed must be clearly marked and carefully avoided by the operator. Stop mowing immediately if blades strike a foreign object. Repair all damage and make certain the blade and carrier are still balanced before resuming cutting operations.
- WARNING!** Transport the machine only at safe speeds. Serious accidents and injuries can result from operating this equipment at unsafe speeds
- DANGER!** When the wings are folded for transport, the centre of gravity is raised and the possibility of overturn is increased. Turn slowly and with extra care on hillsides. Overturning the mower could cause the mower to overturn the tractor and vice versa. Never fold wings on a hillside, the mower may overturn
- WARNING!** Do not transport unless wings are well secured in the transport position. Wings that are not well secured can fall during transport, causing serious damage to the tractor and mower and possibly causing the operator or passers by to be injured or killed.
- WARNING!** Release hydraulic pressure from the rams before attempting maintenance. Lower the machine to the ground and lower the wings or securely block up, disengage the PTO and turn off the engine.
- DANGER!** Do not operate this Equipment with hydraulic oil leaking. Oil is expensive and its presence could present a hazard. Do not check for leaks with your hand! Use a piece of heavy paper or cardboard. High-pressure oil streams from breaks in the line could penetrate the skin and cause tissue damage including gangrene. If oil does penetrate the skin, have the injury treated immediately by a physician knowledgeable and skilled in this procedure.

## SAFETY

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**WARNING!** Periodically inspect all moving parts for wear and replace when necessary with authorised service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order.

**WARNING!** Never un-couple the machine without using the hitch support jack. The hitch is very heavy. Attempting to lift the hitch without using the jack could cause strains. Allowing the hitch to fall suddenly and unexpectedly could result in crushing injury. Use the support jack for lifting the mower only. Overloading the jack can cause failure with possible serious bodily injury or even death.

**WARNING!** Never attempt to lubricate, adjust, or remove material from the Implement while it is in motion or while tractor engine is running. Make sure the tractor engine is off before working on the Implement.

### Emergency Stop

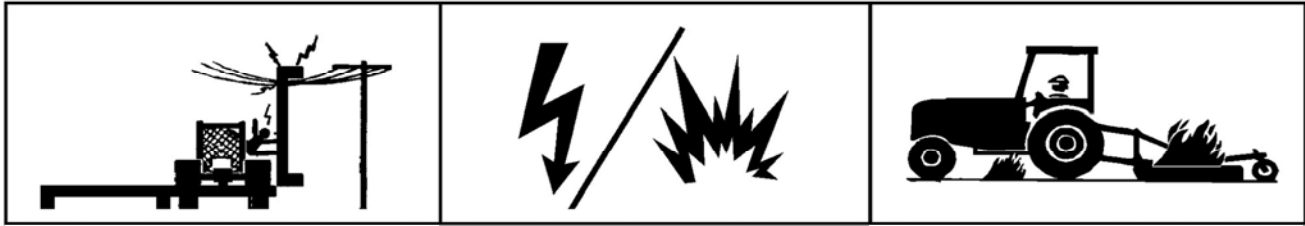
To stop the blades in an emergency use the tractor stop control. The use of the tractor stop control must only be done in an emergency. Its use to stop the machine can cause damage. After an emergency stop of the machine; ensure that the PTO is disengaged before restarting the tractor.

### Safety Decals

Safety decals are located on various points of the machine. They can be identified by the yellow upper panel depicting the hazard, and the lower white panel indicating means of avoidance or precautions to be taken. These decals have no text. It is essential that all operators and personnel associated with the machine fully understand their meanings, which are shown on the following pages.

Any safety decals that are missing should be replaced at the earliest possible opportunity.

## ELECTRICAL & FIRE HAZARD



Wing contacting  
Overhead Power Lines.

Strike and explosion hazard.  
Blades contacting power or gas lines.

Do not operate near fires.  
Keep mower deck clear of debris.



**To avoid serious injury or death from electrical contact when working near Electrical Power Lines, Gas Lines and Utility Lines:**

- **INSPECT** mowing area for overhead or underground electrical power lines, obstructions, gas lines, cables and Utility, Municipal, or other type structure.
- **KEEP** all raised wings at a 3m (10 feet) or greater distance from all power lines and overhead obstructions.
- **DO NOT** allow mower to contact with any Utility structures or obstructions.
- **CONTACT** the Utility Company to identify locations of utility lines in the area.

### **FIRE PREVENTION GUIDELINES while Operating, Servicing, and Repairing Mower and Tractor to reduce equipment and grass fire Risk:**

- **EQUIP** Tractor with a **FIRE EXTINGUISHER**
- **DO NOT OPERATE** mower on a tractor equipped with under frame exhaust.
- **DO NOT SMOKE** or have open flame near Mower or Tractor
- **DO NOT DRIVE** into burning debris or freshly burnt area
- **AVOID FIRE IGNITION** by not allowing mower blade to contact solid objects like metal or rock.
- **ADJUST SLIP CLUTCHES** to avoid excessive slippage and clutch plate heating.
- **CLEAR** any grass clippings or debris build up around mower drivelines, slip clutches, and gearboxes.
- **SHUT OFF ENGINE** while refuelling.

## SAFETY DECALS

In addition to company branding and model identification the following safety decals are displayed – familiarise yourself with, and heed the messages they state, they are there for your safety and guidance. If any of the safety decals go missing or become damaged beyond a readable state they should be replaced at the earliest possible opportunity.



**WARNING!**  
Avoid fluid escaping under pressure. Consult technical manual for services procedures.



**WARNING!**  
Shut off engine and remove key before performing maintenance or repair work.



**WARNING!**  
Danger – flying objects keep safe distance from the machine as long as the engine is running.



**WARNING!**  
Check all nuts are tight every 8 hours.



**WARNING!**  
Stay clear of mower blade as long as engine is running.



**WARNING!**  
Carefully read operator's manual before handling this machine. Observe instructions and safety rules when operating.



**WARNING!**  
Stay clear of swinging area of implements.

## TRACTOR ATTACHMENT

It is essential to ensure that the tractor lift arms cannot foul the PTO shaft, even when the tractor is on full lock. It is advisable to remove them altogether if there is any doubt.

The tractor drawbar should be extended to its maximum not less than 400mm from the PTO. This will enable turning in work without damaging the drive shaft. Never attach the mower using the pick-up hitch as this will cause damage to the drive shaft.

Fit the nylon washer between the mower drawbar and the tractor clevis, as shown opposite – this will reduce wear between the two parts. The nylon washer (*Part No. 4600139*) is a replaceable wearing part.



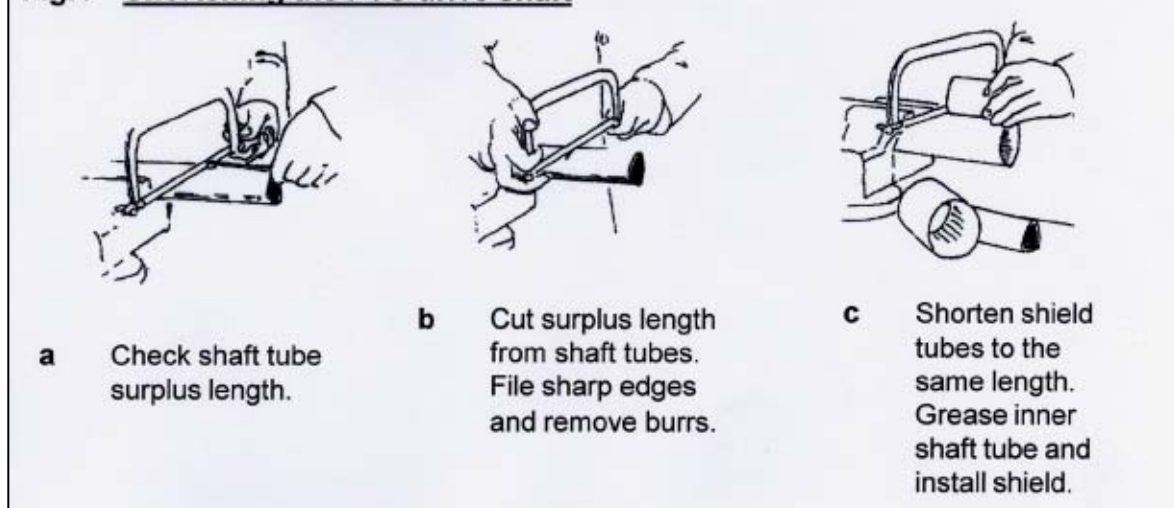
**WARNING!**  
Do not attach machine to pick-up hook – this will damage the PTO shaft.



## PTO SHAFT

Before fitting the PTO for the first time, it may be necessary to adjust the length. There should be maximum engagement of the sliding tubes without bottoming at the shortest operation position. To check, first connect the mower to the tractor. Pull the PTO shaft apart and connect to the tractor PTO output shaft and the gearbox input shaft. Hold the half shafts next to each other in the shortest working position. If necessary, shorten the inner and outer guard tubes equally (Fig. 1). Shorten the inner and outer sliding profiles by the same length as the guard tubes. File all sharp edges and remove burrs. Grease the sliding profiles.

**Fig.1 Shortening the PTO drive shaft**



To fit the PTO, first clean and grease. Press pins on the yoke and simultaneously push the PTO drive shaft onto PTO shaft of the tractor until pins engage.

The PTO shaft is fitted with a non-rotating safety guard. It should be secured to the machine and tractor with the two retaining chains provided.

Connect the three hydraulic hoses, two wing hoses to a double acting service, with a dump facility. This is particularly important for the spool valve that operates the wings as, when in work the wings must be able to follow the ground contours. The 3<sup>rd</sup> hose for the height ram only requires a single acting spool.



## SETTING UP THE MACHINE

### Levelling – Front to Rear

Once coupled to the tractor, check the mower is cutting level from the front to the rear of the machine. This is important to ensure each rotor will cut at the same height (Fig. 3). The machine has adjustable tie bars that can be lengthened to lower the front or shortened to raise the front of the machine by turning barrel nut (Fig. 2). Once satisfied the mower is cutting level, tighten locking nuts.

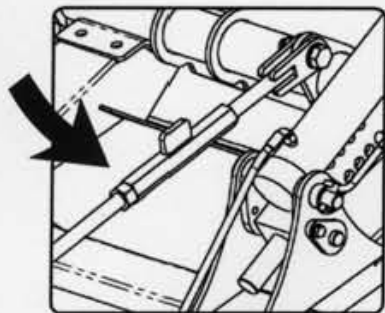


Fig.2 Levelling Adjuster

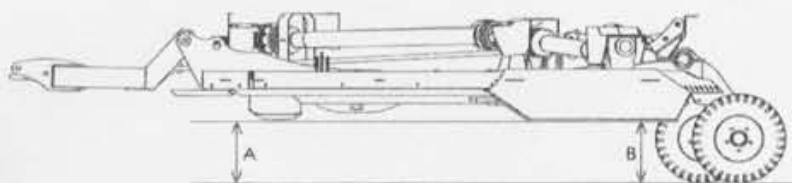


Fig.3 Height adjustments  
The height at A should be 1" 25mm higher than at B.

### Levelling – Wings L/H & R/H

With the machine in the working position and the wings folded down it may be necessary to alter the height of the wing to ensure each rotor is cutting level. Between each axle there is an adjustable link (see opposite) shortening this will raise the cutting height of the wing rotor and blades. We recommend the wing is set 12-25mm higher than the centre.



Fine adjustment is made using the turn-buckle located between the axles, shortening it will raise the wing and lengthen it will lower the wing.

**NOTE:** Do not expose more than 25mm of thread as the ball ends will foul in the clevis when fully lowered.

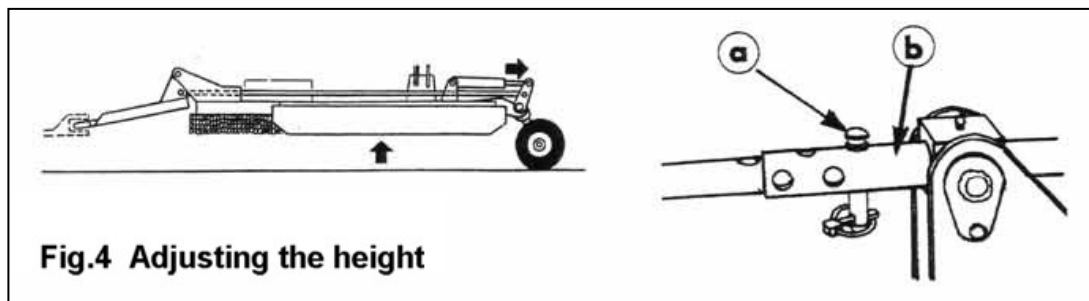
Coarse adjustment is made via the serrated disc located on each wing axle, move ball end rearwards to raise wing. Ensure the teeth fully mesh. We recommend lock-tight on the Allen bolt and torque of 500Nm.



**WARNING!** The machine is set at the factory with the centre deck 1" (25mm) higher at the front and the wings 1/2" (12mm) higher to the centre section when mounted on the tractor drawbar at 16" (400mm).

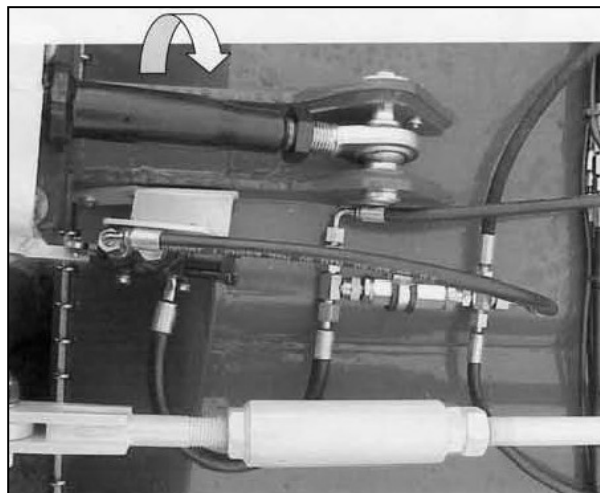
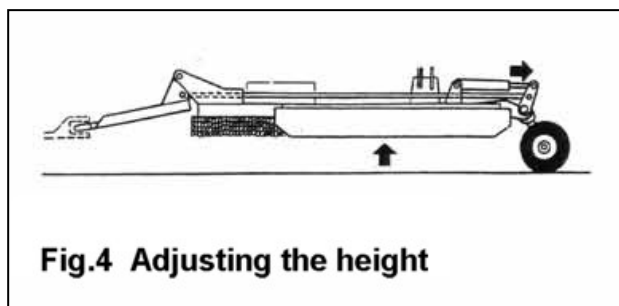
### Height – SR460 & SR620 Models

To alter the minimum height of cut; fully raise the machine, remove pin 'a' (Fig. 4) slide sleeve 'b' forward or backwards to raise and lower cutting height respectively, replace pin a through sleeve 'b' and gently lower the machine. The sleeve 'b' only controls the minimum cutting height, however the operator may raise and lower the machine by the hydraulic ram when the machine is in operation. Use the height gauge as a guide when setting height of cut.



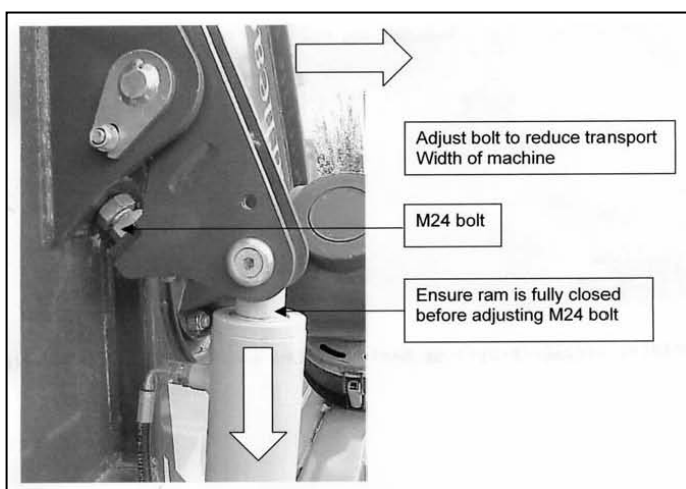
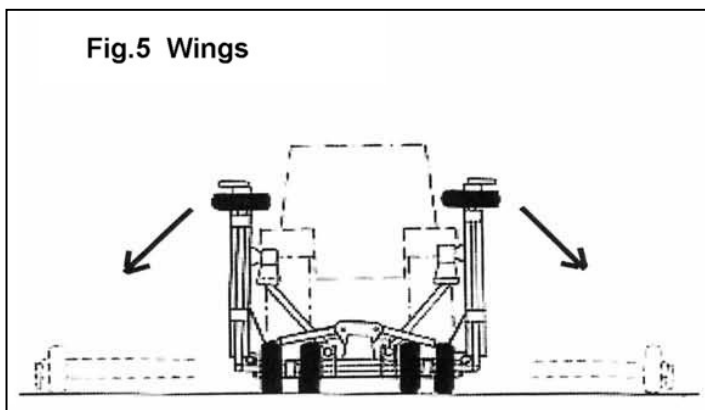
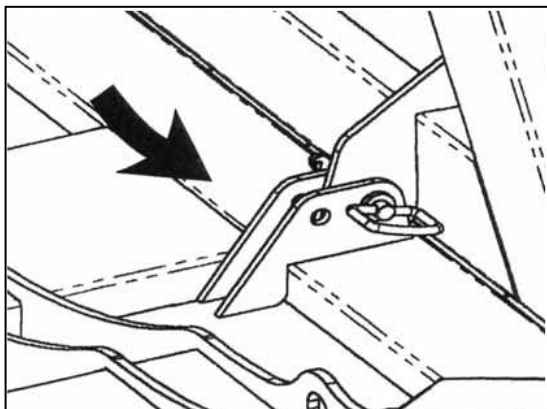
### Height – SR820 Model

To adjust the minimum cutting height, first raise the machine to take the weight off the centre height bar, lengthen the bar by turning the barrel and raising the minimum height stop. Lower the machine onto this stop to the new set cutting height. This adjustable barrel only controls the minimum cutting height; however the operator may raise and lower the machine via the hydraulic cylinder whilst the machine is in operation.



## Wings – SR460 & SR620 Models

Before unfolding the wings from the transport position, first pressurise the hydraulic rams before releasing locking pins and transport strap, lower wings by releasing hydraulic pressure, leaving tractor spool in float position (*Fig. 5*).

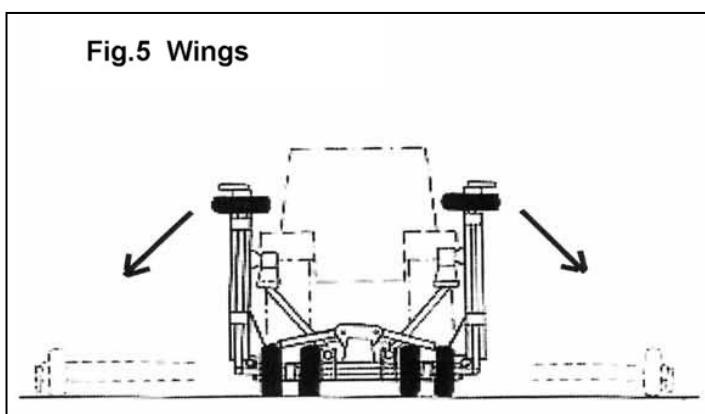


On SR460 models the screw adjustment on the wing ram mounting point enables the transport width to be minimised when the wings are raised.

**NOTE:** Ensure wing rams are fully closed before lengthening adjusting bolt to reduce transport width.

## Wings – SR820 Model

Before attempting to raise or lower (*Fig.5*) the wings always ensure the machine is on level ground. To unfold the wings from transport position, first charge/pressurise the rams with oil before releasing the locking pins/strap. Then power the wings over centre with the aid of the double acting rams. Lower both wings on the ground and release the hydraulic pressure by placing the spool in float position.



**WARNING!** Do not pressurise the wing rams out once the wing wheels have contacted the ground – this will cause unnecessary strain on the machine and may result in damage not covered under warranty.



**WARNING!** Do not attempt to raise or lower the wings until the machine is on level ground. Never travel before both wings are either fully down or fully up and the transport strap correctly fitted in the case of the latter.

## OPERATION

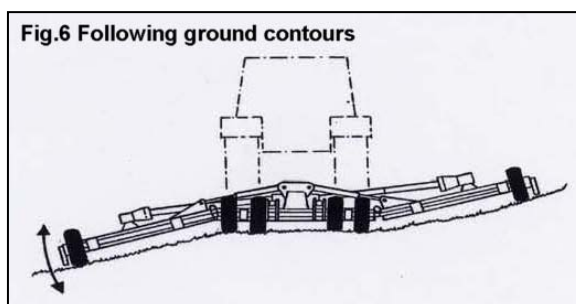
Once ready for work, raise the mower cutting height and slowly engage the PTO with the tractor engine at low revs to prevent shock damage to the machine. Slowly increase the engine revs to achieve the recommended PTO speed of 1000rpm. Select a sensible forward speed bearing in mind the density of growth, the terrain, and the available horsepower.

**IMPORTANT: If at any time serious vibration occurs stop the engine immediately and check the blades following all safety precautions.**

The quality of finish will be determined by the forward speed, i.e. a slow speed will produce a high quality of cut, whereas faster forward speeds are used when high output is the main priority.

When in work, always ensure the hydraulic spool valve that operates the folding of the wings is in float position to enable the wings to freely follow all contours of ground (*Fig. 6*).

**IMPORTANT: Do not operate the machine over rough terrain on the height stop, as any shock loads may cause stress leading to fatigue and failures. Carry the weight on the gas suspension system by removing the height stop pin.**



Whilst operating it is possible to continue working when turning as the SR820 Rotary Cutter is fitted with a constant velocity joint on the PTO shaft. However take care not to run the rear tractor wheel against the mower draw bar as this will result in serious damage to the tractor and/or mower and, in particular, the PTO shaft.

The constant velocity joint on the input PTO shaft, allows the PTO to be left in gear whilst turning out of work, e.g. on the headlands. **It is important not to turn sharply when the machine is in work as this will over-strain and shorten the life of the constant velocity joint.**

When operating in confined areas it is possible to cut going backwards, but it is advisable to slightly raise the machine, particularly if in scrub, where there is risk of hitting hidden solid obstacles obscured by dense undergrowth.

Always exercise particular care when operating over uneven ground surfaces. Do not allow the blades and blade holder to frequently hit the ground.

Do not allow debris to build upon the cutting decks in dry conditions as this can be a fire hazard, in wet conditions it will place unnecessary strain on the machine and may foul the drive shaft causing damage.



**WARNING! Do not run the machine with the wings raised – the risk of debris and machine parts being ejected is greater as the chain skirting is ineffective in this position.**

### Optional Extras for SR460 Model

- An extra two wheels are available to improve contour following on uneven ground and when cutting very low.
- 540rpm drive can be specified for use with tractors that do not have a 1000rpm drive system.
- Walking Centre Axle/Hydra-Cushion Suspension for reduced shock loading and stress

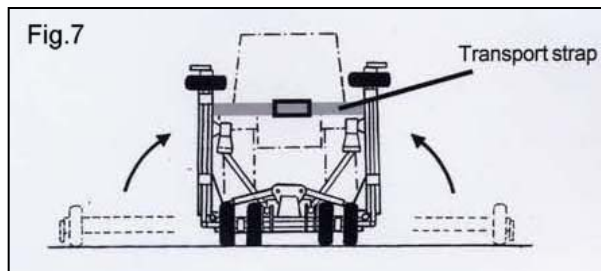
### Optional Extras for SR460 & SR620 Models

- Swivel drawbar hitch if the machine is to be used in very uneven conditions.



## TRANSPORTATION

First disengage the PTO drive and '3/4' raise the machine, fold the wings fully and secure with transport strap (Fig. 7). Never transport along public highways with the wings only supported by the hydraulics.

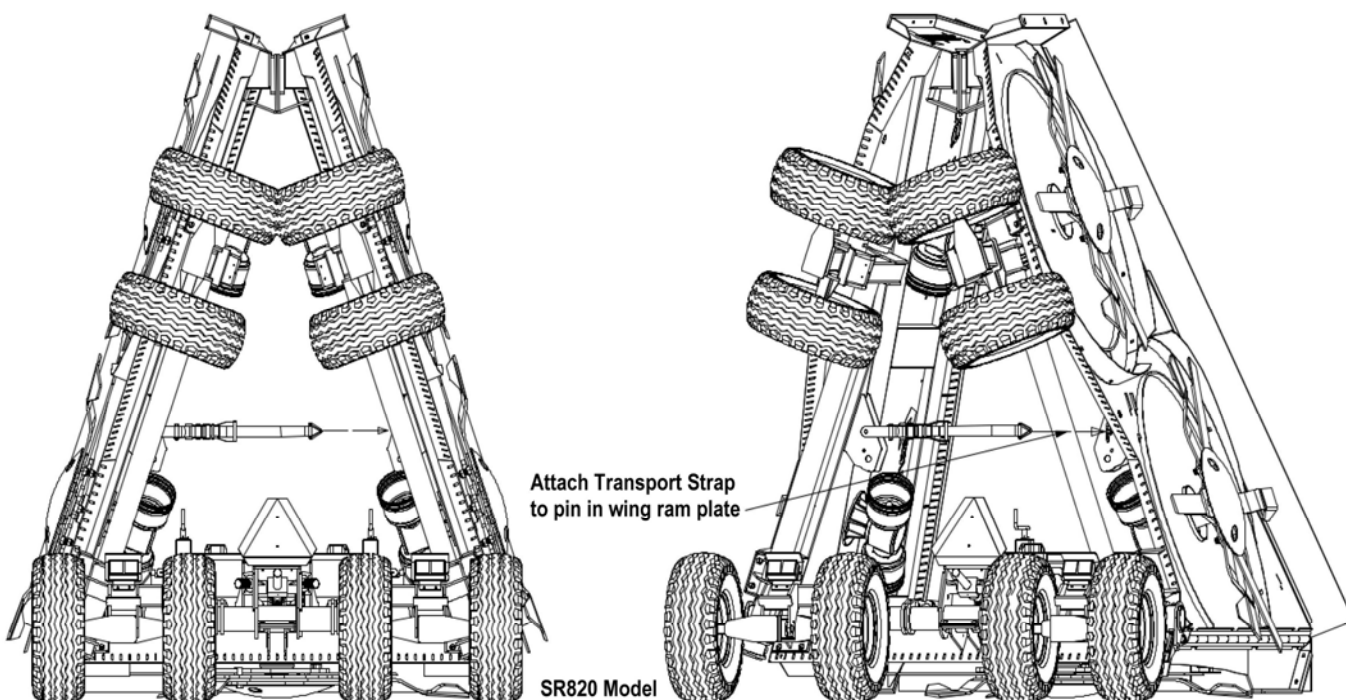


Always observe all Public Highway Regulations concerning the towing of implements and machines. Ensure a registration plate that matches that of the towing vehicle is correctly displayed and that rear lighting is fitted, working and visible.

### SR820 Transport Position



**WARNING!** Operator must ensure that the Transport Ratchet Strap is fitted and tightened up correctly to stop wings from moving against each other.



**WARNING! – All Machines**

Avoid transporting machines at high speeds especially over rough ground.  
Maximum speed on the highway – 20mph (30kph).



## MACHINE PROTECTION

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To prevent gearbox damage all rotors are protected by slip clutches fitted to each of the five drive shafts. When cutting in extreme conditions where stumps, rocks and other such solid objects are likely to be found it is recommended that the operator reduces the engine revs to allow the blades to pivot more easily when striking solid objects, fit stump jumper plates to lower blade carriers, and proceed with caution.

The clutch settings should not be altered without first referencing the information stated in the Service and Maintenance Section. Never over-tighten the pressure springs on spring type slip clutches (Fig. 8) as this could result in severe damage to the gearbox and drive lines, as well as invalidating the warranty.

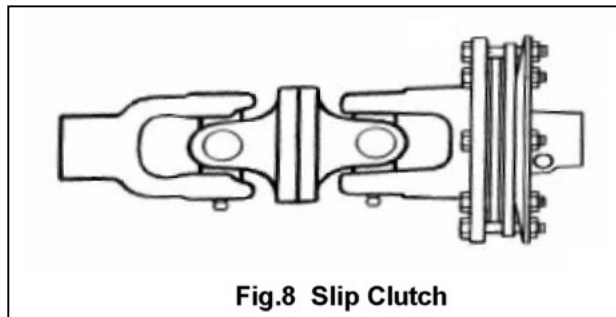


Fig.8 Slip Clutch

**WARNING:** If the machine has been laid up for any length of time, there is a risk of the clutch plates rusting and seizing together. Never operate the machine in this condition, as there will be no protection to the driveline and gearboxes against shock loading.

To free clutch plates on spring type slip clutches, first slacken all pressure spring bolts and run up the machine for a short period, deliberately try to cause the clutch to slip. Finally re-tighten the tension spring bolts to their original length, taking great care not to over-tighten. For additional information refer to 'Slip Clutch Settings' in the Maintenance Section.

If in any doubt, consult McConnel Service Department or your local Dealer for further advice.

## SERVICE & MAINTENANCE

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**WARNING!** Never attempt to carry out any servicing or maintenance of the machine without first disengaging the PTO and switching off the tractor engine.

On initial delivery of your machine check the Dealer has completed the P.D.I form and Online Warranty Registration.

### SAFETY FIRST

- ▲ Never leave the tractor seat without first disengaging the PTO and stopping the engine.
- ▲ Ensure all rotating parts have stopped turning.
- ▲ Never attempt any repairs, maintenance, service or any other checks with the machine carried on the tractor hydraulics.
- Always fully lower to the ground, or securely prop the machine on substantial servicing stands.
- Always replace all guards and retaining chains after servicing and/or maintenance.

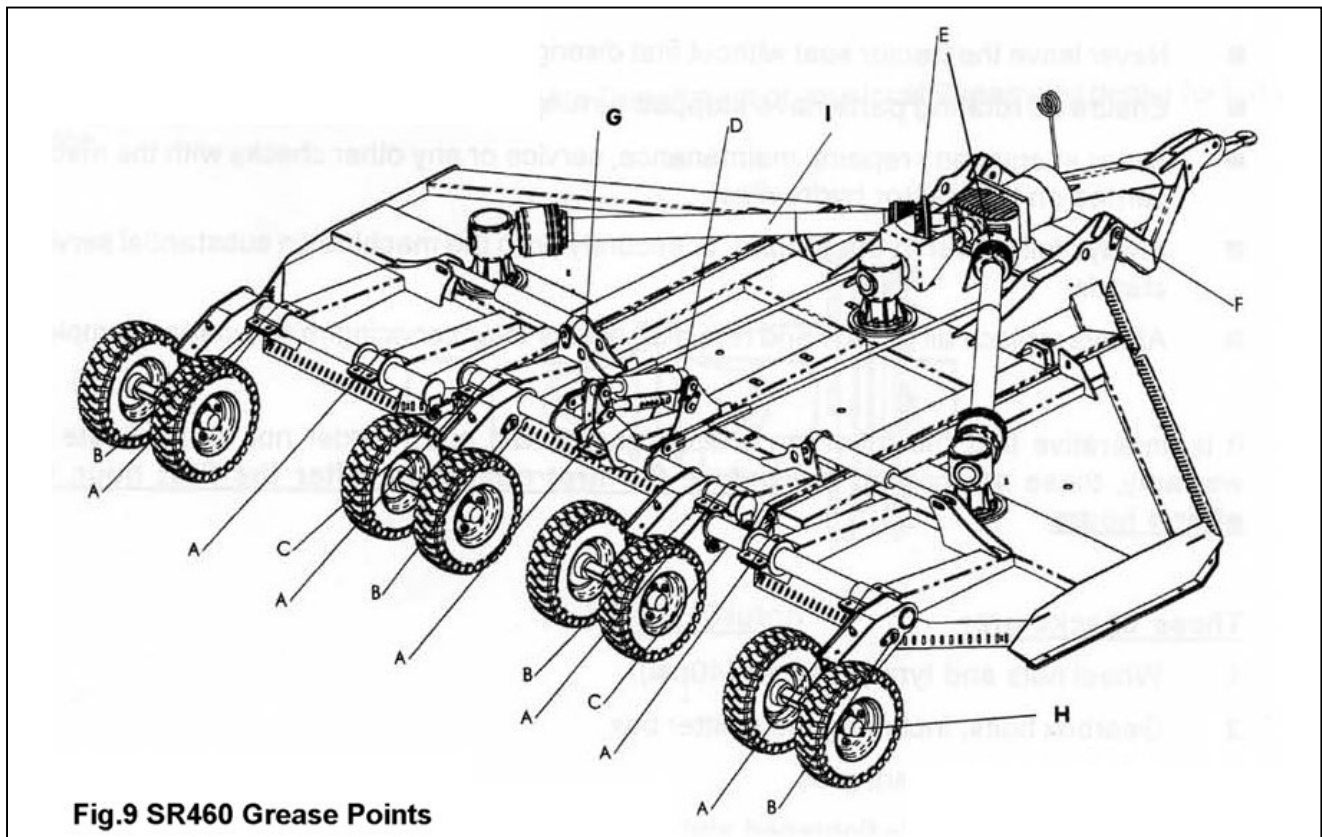
It is imperative that the following checks are carried out in order not to invalidate your warranty; these must be performed **before the first operation, after the first hour, then after 4 hours.**

#### These checks are:

1. Wheel nuts and tyre pressure (*40psi on SR460 & SR620 / 29psi on SR820*).
2. Gearbox bolts, including the splitter box.
3. Oils in all the 6 gearboxes.
4. Blade bolts are fully tightened and in particular the 5 castle headed nuts on the 5 blade rotors.
5. Retaining bolts on the drive shafts.
6. Grease all points including drive shaft tubes.
7. **After the first 50 hours drain and replace gearbox oil** - Replace with EP90 gear oil.
8. All other nuts and bolts

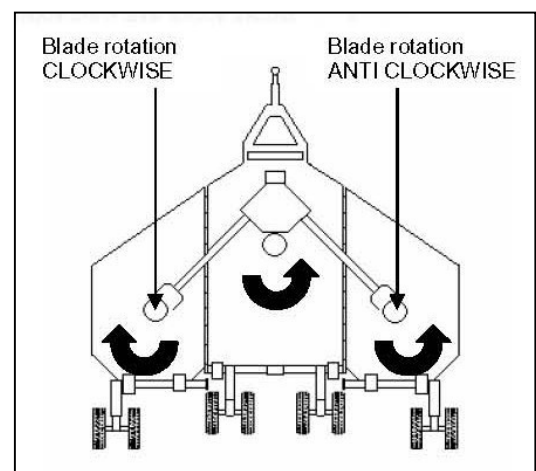
## Daily Checks – SR460 Models

- Grease all lubrication points indicated in Fig. 9 below, including rear axle pivot points 'A', axle hinge 'C', wheel arms 'B', and front draw bar pivot 'F'.
- Check bolts are tight on all gearboxes.
- Check condition of blades and blade bushes ensure all retaining bolts are fully tight.
- Check wheel nuts are tight.
- Check tyre pressures – 40psi
- Check gearbox oil, replenish with EP90 gear oil as necessary to the correct level line on the dipsticks provided with each gearbox.



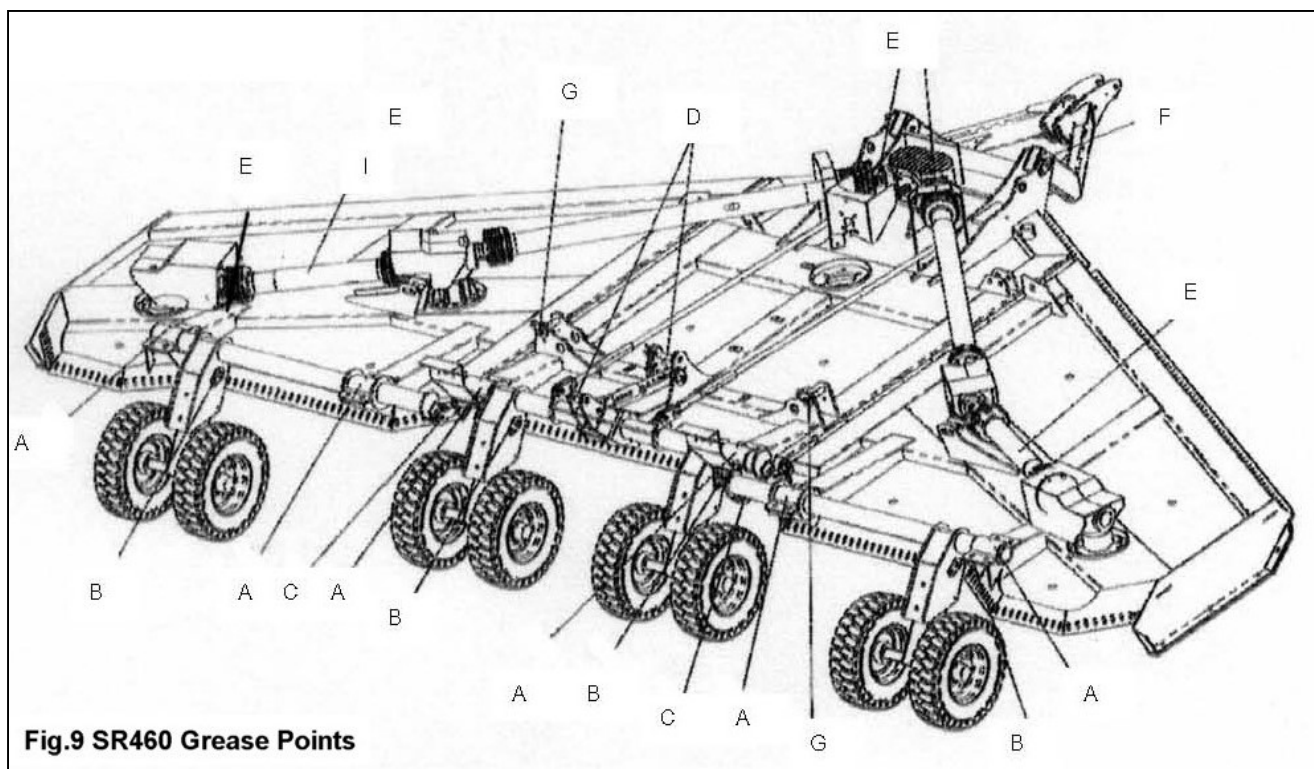
## Greasing points

- A. Rear axle pivot points; grease points (7 off).
- B. Wheel arm grease points (4 off).
- C. Rear axle hinge joint grease points (2 off).
- D. Height adjustment grease points (1 off).
- E. Drive shafts c/w slip clutch (2 off).
- F. Front drawbar grease points (2 off).
- G. Wing rams (2 off).
- H. Wheel bearings (8 off).
- I. Telescopic shafts (2 off).



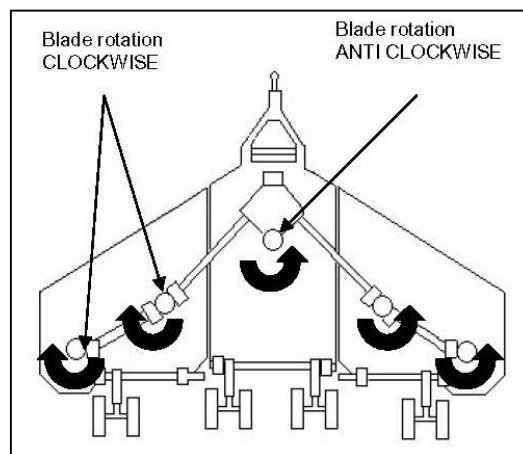
## Daily Checks – SR620 Models

- Grease all lubrication points indicated in Fig. 9 below, including rear axle pivot points 'A', axle hinge 'C', wheel arms 'B', and front draw bar pivot 'F'.
- Check bolts are tight on all gearboxes.
- Check condition of blades and blade bushes ensure all retaining bolts are fully tight.
- Check wheel nuts are tight.
- Check tyre pressures – 40psi
- Check gearbox oil, replenish with EP90 gear oil as necessary to the correct level line on the dipsticks provided with each gearbox.



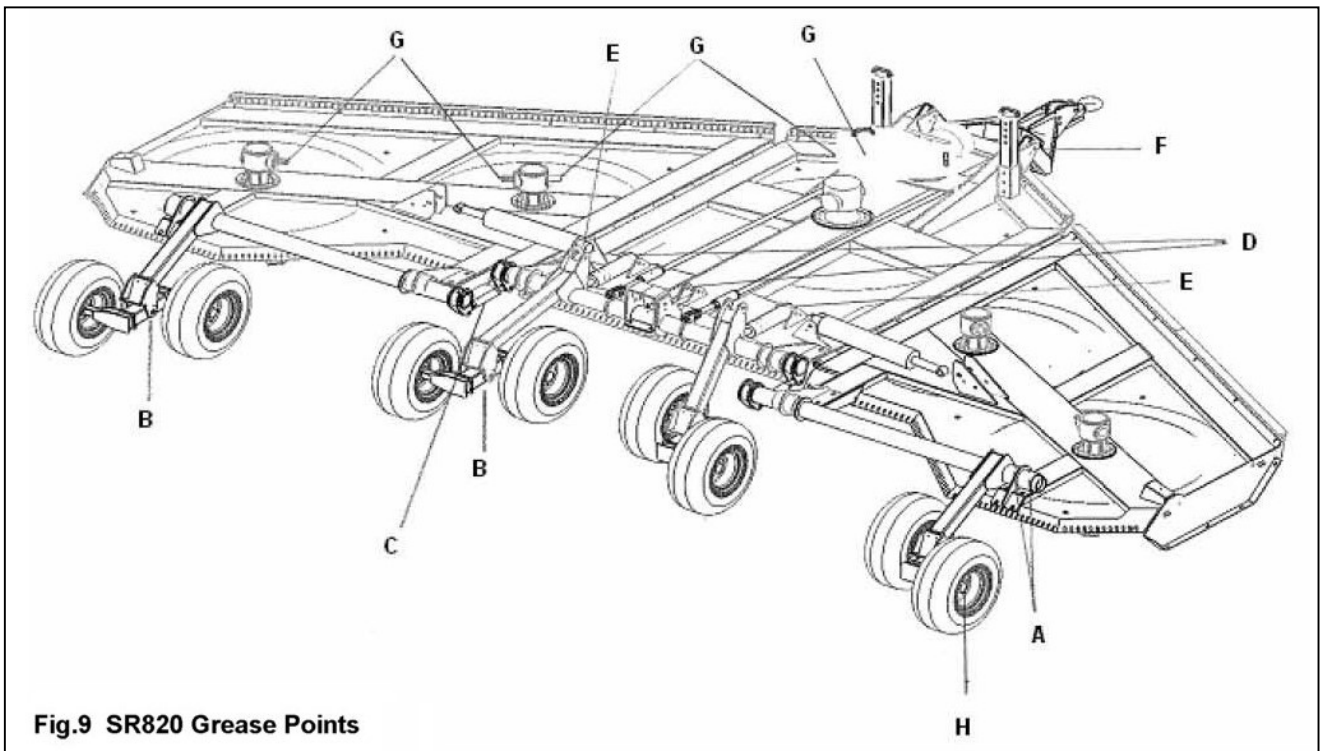
## Greasing points

- A. Rear axle pivot points; grease points (7 off).
- B. Wheel arm grease points (4 off).
- C. Rear axle hinge joint grease points (2 off).
- D. Height adjustment grease points (1 off).
- E. Drive shafts c/w slip clutch (2 off).
- F. Front drawbar grease points (2 off).
- G. Wing rams (2 off).
- H. Wheel bearings (8 off).
- I. Telescopic shafts (2 off).



## Daily Checks – SR820 Models

- Grease all lubrication points indicated in Fig. 9 below, including rear axle pivot points 'A', axle hinge 'C', wheel arms 'B', and front draw bar pivot 'F'.
- Check bolts are tight on all gearboxes.
- Check condition of blades and blade bushes ensure all retaining bolts are fully tight.
- Check wheel nuts are tight.
- Check tyre pressures – 29psi
- Check gearbox oil, replenish with EP90 gear oil as necessary to the correct level line on the dipsticks provided with each gearbox.



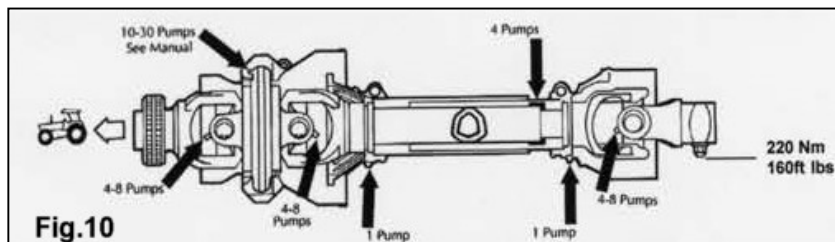
**Fig.9 SR820 Grease Points**

## Greasing points

- A. Rear axle pivot point.
- B. Wheel arm pivot point.
- C. Axle adjuster.
- D. Height stop.
- E. Hydraulic rams
- F. Drawbar
- G. Drive shaft
- H. Wheel bearings

## Primary Input Shaft Lubrication (8 hourly)

- For maximum life and performance, the CV body must be greased regularly. Lubricate with the driveline in a straight position - *up to 30 pumps of grease may be required.*
- The metal drive tubes must be greased to operate properly.
- Shielding is subject to damage from abuse and weathering. Replace all damaged components and all shielding removed during maintenance.
- Do not use PTO adapters with CV drivelines. Replace special taper pin bolts only with genuine OEM parts, periodically check tightness of nuts.



- Dismantle and clean the main input PTO shafts sliding surfaces and re-grease; failure to do this will result in serious damage to the splitter gearbox.
- Grease all universal joints, (Fig. 10) paying particular attention to the constant velocity joint - *If under-greased this constant velocity joint will soon fail.*
- Grease the wing drive shaft tubes - *note the hole in the plastic tubing for access.*
- Lubricate the retaining collar on all the drive shaft guards (Fig. 10).
- Grease PTO inner tube and push pins (Fig. 10).
- Check all bolts are fully tightened to the correct torque – *Refer to chart below.*

## Torque Settings Chart

Figures stated are recommended maximum settings only

Size	Tensile strength	Description	Torque Setting
M16	8.8	Gearbox bolts	280Nm.
M24	8.8	Axle clamps	750Nm.
M24	8.8	Blade bolts	750Nm.
M24	12.9	Axle bolts	1500Nm.
		Wheel nuts	270Nm.

## Regular Maintenance Tasks

- Check there are no 'wrappings' of string, plastic, grass or other debris between rotor boss and gearbox oil seal.
- Inspect gearbox seals for leaks.
- Clear grass and other debris from the deck.
- Regularly check the rotor boss retaining castle nut for tightness. First remove the split pin, select the correct size socket in 3/4" drive and fully tighten the nut. When replacing the split pin, do not slacken the nut to align the hole, always tighten. Failure to regularly check this nut will result in serious wear to hub, which is expensive to repair.
- **It is imperative that all gearbox bolts are regularly checked and kept 'very tight' - with a new machine there will be an initial 'bedding in' period during which frequent checking of the bolt tightness is of vital importance.**

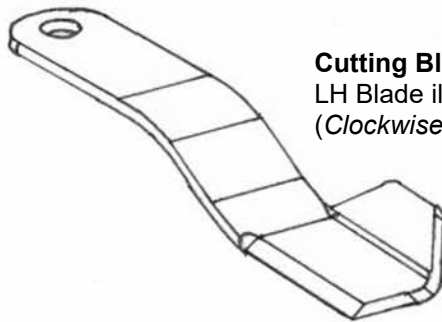
## Blade Maintenance



**Caution!** When carrying out maintenance work on or near blades be careful of free-swinging blades which can 'over-center' and fall. It is recommended that protective clothing including hardhat, safety gloves, and goggles are worn at all times.

The blades can be re-sharpened by grinding the cutting edges, care must be taken that the blades are of the same weight and length after grinding. Do not overheat when grinding as this will affect the hardness of the blades. All the blades are free swinging and swivel on hardened steel bushes, which are replaceable. When replacing blades, it is important that blades are replaced in sets, in order to retain balance of the rotor. Bushes must be replaced when new blades are fitted.

If the blades are showing any signs of severe wear, damage or cracking, they must be replaced immediately. Never attempt to weld the blades, as this will make them very brittle and thus extremely dangerous. Do not take risks with the cutting blades - if in doubt, replace them.



### **Cutting Blade**

LH Blade illustrated –  
(Clockwise Cutting Rotation)

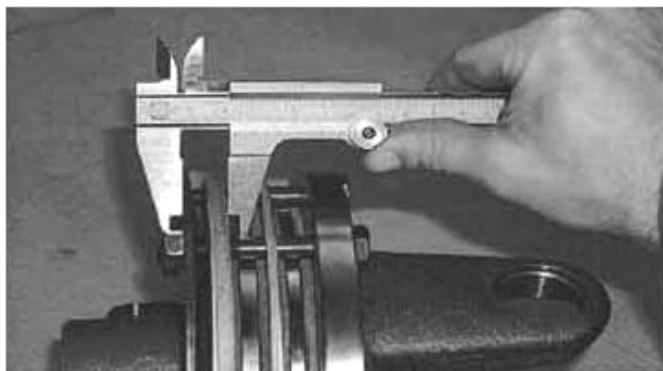
## Slip Clutch Setting

We recommend that friction clutches be stored in a dry place with the spring pressure released. In use, the compression of the spring has to be adjusted periodically to compensate for lining wear and to maintain the setting at the original value.

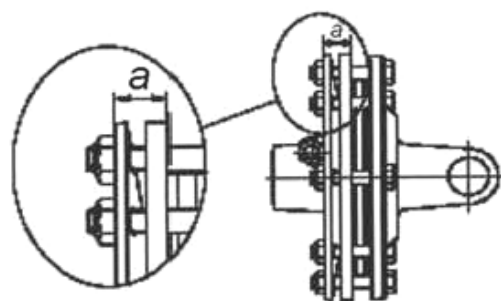
Check the condition of the friction discs before use and following periods of storage. Release the tension from the spring, turn the clutch while holding the gearbox shaft stationary, re-adjust the spring compression to the original setting (fig. 11).

Following seasonal use, unload the spring tension and store clutch assembly in a dry place. Check condition of friction linings and reset spring compression to original height before use. Should the assembly overheat due to frequent or prolonged clutch slipping, it should be dismantled for close inspection. The original thickness of the lining is 3.2mm; replace them when they are worn to 2.5mm. Clean all contact surfaces and replace any damaged components before re-assembling.

## BONDIOLI SHAFTS



**Fig.11**



**Fig.12**

**2 Plate Clutch illustrated**

### Slip Clutch Settings for Bondioli Shafts

Fig. No.	Position	Part No.	Setting	Machine
12 (a)	Centre (2 Plate)	5770031A	18.9mm	SR460 (1000rpm)
12 (a)	Wing (2 Plate)	5770039A	18.5mm	SR460 (1000rpm)
12 (a)	Centre (4 Plate)	5770030A	19.1mm	SR460 (540rpm)
12 (a)	Wing (2 Plate)	5770039A	18.5mm	SR460 (540rpm)
12 (a)	Centre (2 Plate)	5770031A	18.9mm	SR620 (1000rpm)
12 (a)	Inner Wing (4 Plate)	5770206	17.6mm	SR620 (1000rpm)
12 (a)	Outer Wing (2 Plate)	5770207	17.8mm	SR620 (1000rpm)
12 (a)	Centre (2 Plate)	5770043	18.5 mm	SR820 (1000rpm)
12 (a)	Inner Wing (4 Plate)	5770213	19.0 mm	SR820 (1000rpm)
12 (a)	Outer Wing (2 Plate)	5770214	18.0 mm	SR820 (1000rpm)

**NOTE:** The dimensional setting 'a' applies to later type clutches where the 2 discs being measured are of equal diameter.



**WARNING!** Slip clutches are fitted in order to protect the gearboxes. If the blades strike a large obstacle they can suffer damage or break – avoid these conditions wherever possible.

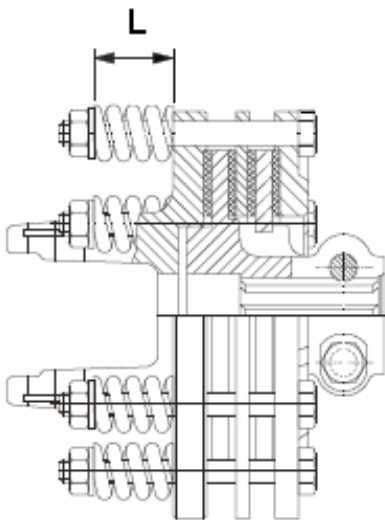


## WALTERSCHEID SHAFTS

### Slip Clutch Settings for Walterscheid Shafts

Fig. No.	Position	Part No.	Setting (L)	Machine
13	Centre (2 Plate)	5770416	36.0mm	SR460 (1000rpm)
13	Wing (2 Plate) - <i>Early Builds</i>	5770417	35.0mm	SR460 (1000rpm)
13	Wing (4 Plate) - <i>Late Builds</i>	5770488	38.1mm	SR460 (1000rpm)
13	Centre (4 Plate)	5770445	37.5mm	SR460 (540rpm)
13	Wing (2 Plate)	5770446	35.0mm	SR460 (540rpm)
13	Centre (2 Plate)	5770416	36.0mm	SR620 (1000rpm)
13	Inner Wing (4 Plate)	5770424	37.5mm	SR620 (1000rpm)
13	Outer Wing (2 Plate)	5770425	37.5mm	SR620 (1000rpm)
13	Centre (2 Plate / 6 Spring)	5770441	35.0mm	SR820 (1000rpm)
13	Centre (4 Plate / 6 Spring)	5770468	38.1mm	SR820 (1000rpm)
13	Inner Wing (4 Plate / 8 Spring)	5770442	37.8mm	SR820 (1000rpm)
13	Outer Wing (4 Plate / 6 Spring)	5770443	37.5mm	SR820 (1000rpm)

Measure spring length before slackening nuts to vent, reset at same length.  
Clutch settings listed for reference as clutch torque not spring length pre-set at factory.



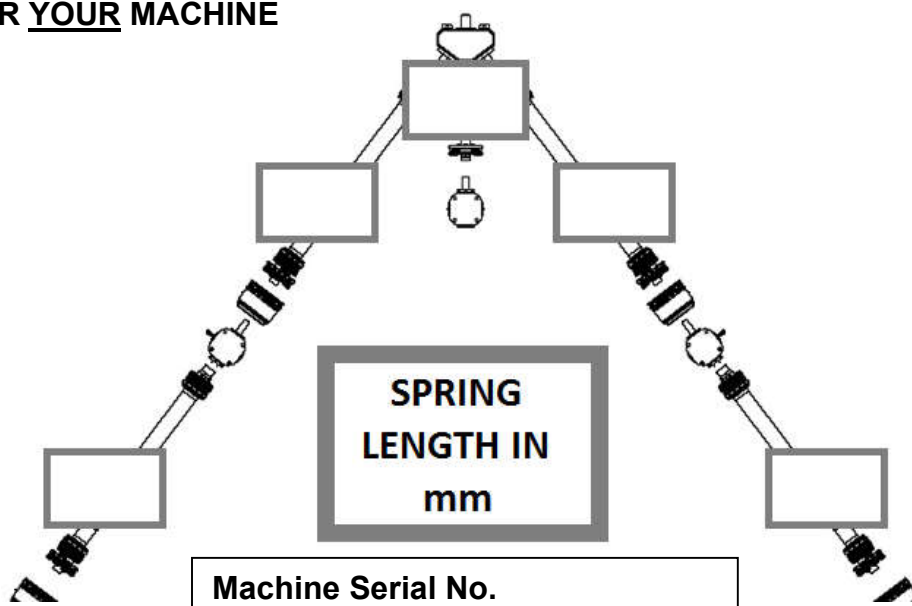
Note: All spring lengths based on standard spring with a free length of 41.0mm.  
Alternative spring 47.0mm long not covered by this chart.

◀ Fig.13  
4 Plate Clutch illustrated



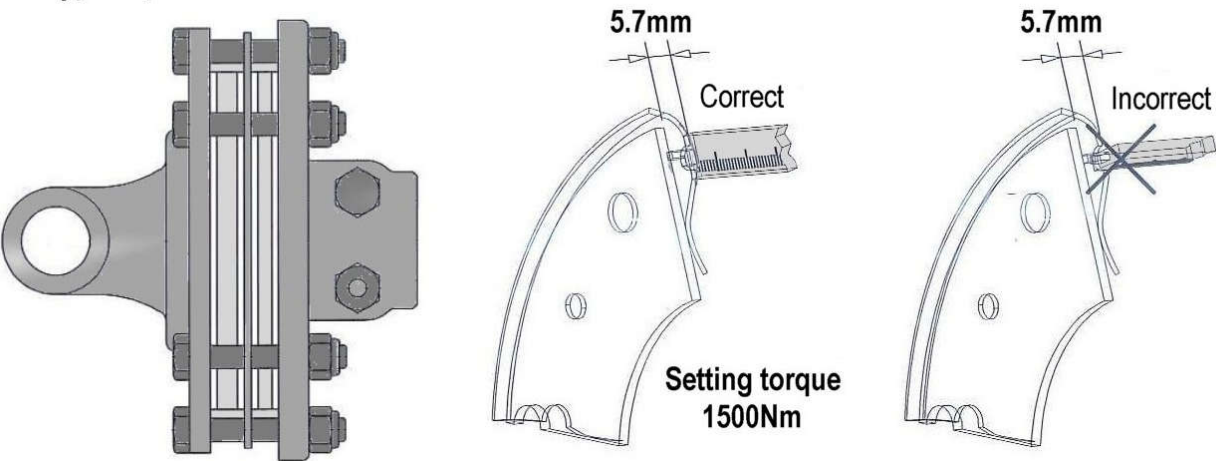
**WARNING!** Slip clutches are fitted in order to protect the gearboxes. If the blades strike a large obstacle they can suffer damage or break – avoid these conditions wherever possible.

### SETTINGS FOR YOUR MACHINE

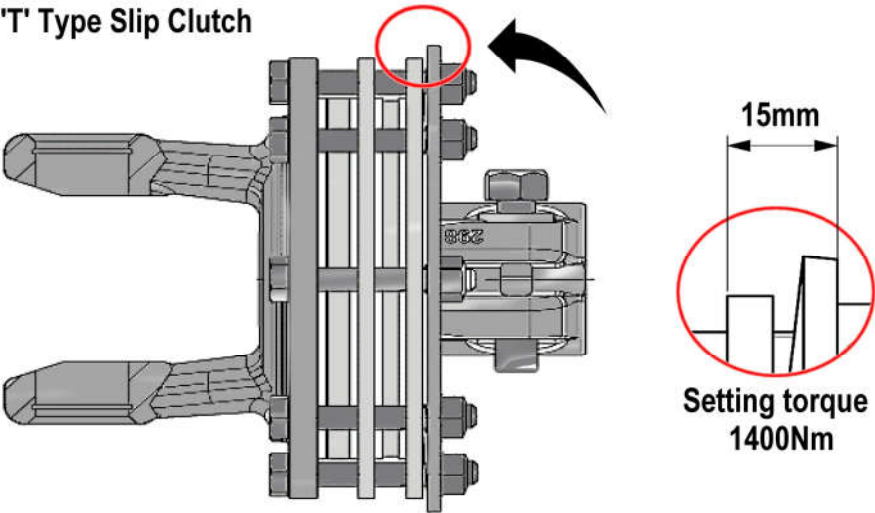


**‘Non Spring’ Slip Clutches**

**‘D’ Type Slip Clutch**



**‘T’ Type Slip Clutch**



## Skids

When operating on abrasive soils, particularly in stubbles and similar conditions with thin ground cover, excessive skid wear may be expected. To provide extra protection and to prolong life of the skids, special hard facing rods are available.

## Wheels

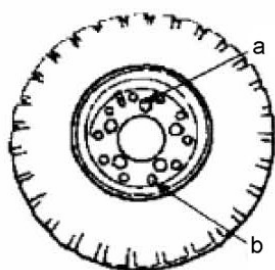


**WARNING!** Heavy duty industrial tyres have been fitted the machines for convenience of tyre removal, the wheel rims are of the split rim type.

When removing the wheels only remove the five larger hub nuts. Never undo the smaller outer nuts (which are painted red for danger) when removing the wheel.

The outer nuts must not be loosened until the valve has been removed and the inner tube is entirely deflated. Then, and only then may the outer bolts can be loosened. Failure to observe these precautions could seriously injure and could even result in loss of life.

If in any doubt consult a tyre repair specialist or McConnel Service Department.



**Wheel**

- a. Hub Nuts
- b. Outer Nuts (painted red)

## Storage

Before storage, thoroughly wash the machine removing all traces of grass and dirt. Great care must be taken when washing with high-pressure hoses - do not hold the water jet close to the paint work. Use steam cleaners with caution and be sure to remove all detergents to avoid any discoloration or damage to the paintwork.

Lubricate all grease points until fresh grease shows. Liberally apply 'used' engine oil along the whole length of the hinges of each wing section. The centre clutch coupling and wing shafts must be removed and stored under cover. Smear grease on the chrome ramrods for protection.

## After Storage

Disassemble clutches and with an emery cloth remove all traces of rust on the metal clutch plates. Check condition of the friction plates, if there are any sign of over heating, wear or cracking, they should be replaced. Do not attempt to use the machine with damaged slip clutch plates.

Reassemble the clutch units and tighten the bolts to achieve the correct spring length. Do not over tighten or the clutches will not work.

Check condition and pressure of the tyres then follow the maintenance procedure covered in the servicing part of this manual. Pay particular attention to the condition of guards and blades.

Remember the *SR820 Rotary Cutter* is designed to withstand the most rigorous conditions and, with a little care and attention, will give many years of trouble free service. So as not to invalidate the warranty and to avoid problems, use only genuine parts and make sure the machine is not driven at a speed in excess of 1000rpm on the PTO.

## TROUBLESHOOTING GUIDE

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### **Broken or damaged blades**

1. *Raise cutting height to avoid striking the ground.*
2. *Remove or avoid obstacles such as rocks.*
3. *Check rotor speed.*
4. *Ensure a steady feed into drive (Do not snatch the PTO).*
5. *Fit optional stump jumpers.*

### **Damaged blade holder**

1. *Refer to the above.*
2. *Failure to keep tight centre retaining nut.*

### **Damage gearboxes**

1. *Seized slip clutch.*
2. *Telescopic shafts bottoming out.*
3. *Engaging drive with too much power / revs.*
4. *Lack of grease on sliding tubes of drive shaft.*

### **Damage to PTO shaft**

1. *Seized slip clutch.*
2. *Telescopic tube bottoming out.*
3. *Engaging drive with too much power / revs.*
4. *Turning too sharp.*
5. *Not enough overlap.*
6. *Lack of grease.*
7. *Build up of Debris under drive shaft.*

### **Gearbox overheating**

1. *Incorrect oil level.*
2. *Incorrect grade of oil.*
3. *Incorrect operating speed.*
4. *Machine overloaded.*
5. *Build up of materials around the gearbox reducing air circulation.*

### **Slip clutches overheating**

1. *Machine overloaded.*
2. *Incorrect operating speed.*
3. *Incorrect setting.*
4. *Blades hitting the ground.*

### **Oil leak from gearbox**

1. *Damaged shaft seal check for foreign matter (wire, string etc.).*
2. *Faulty breather.*
3. *Damaged gasket.*
4. *Incorrect oil level.*

### **Metal fatigue on frame**

1. *Too fast a traveling / operating speed for conditions.*
2. *Wings not floating i.e. following the ground contours (check tractor spool).*
3. *Used in a manner or condition contra to its intended purpose.*

### **Excessive skid wear**

1. *Set skids above the ground.*





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